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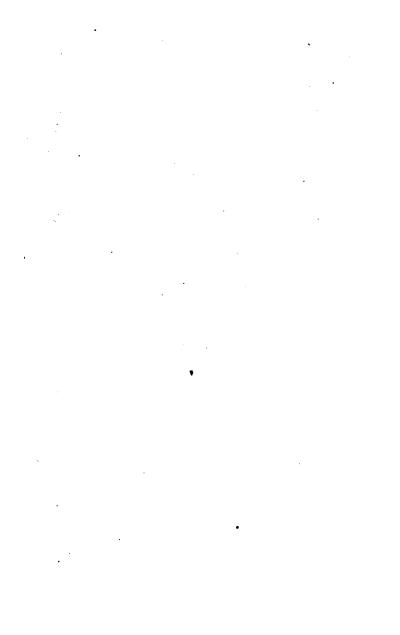
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THE

NAVAL ARCHITECT'S AND SHIPBUILDER'S POCKET-BOOK

OF

formulæ, Kules, and Cables

AND

MARINE ENGINEER'S AND SURVEYOR'S HANDY BOOK OF REFERENCE

ΒY

CLEMENT MACKROW

NAVAL DRAUGHTSMAN
MEMBER OF THE INSTITUTION OF NAVAL ARCHITECTS

Chird Edition, Rebised



LONDON

CROSBY LOCKWOOD AND CO.

7 STATIONERS'-HALL COURT, LUDGATE BILL

1884

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PREFACE.

THE OBJECT of this work is to supply the great want which has long been experienced by nearly all who are connected professionally with shipbuilding, of a Pocket-Book which should contain all the ordinary Formulæ, Rules, and Tables required when working out necessary calculations, which up to the present time, as far as the Author is aware, have never been collected and put into so convenient a form, but have remained scattered through a number of large works, entailing, even in referring to the most commonly used Formulæ, much waste of time and trouble. An effort has here been made to gather all this valuable material, and to condense it into as compact a form as possible, so that the Naval Architect or the Shipbuilder may always have ready to his hand reliable data from which he can solve the numerous problems which daily come before him. How far this object has been attained may best be judged by those who have felt the need of such a work.

Several elementary subjects have been treated more fully than may seem consistent with the character of the book. This, however, has been done for the benefit of those who have received a practical rather than a theoretical training, and to whom such a book as this would be but of small service were they not first enabled to gather a few elementary principles, by which means they may learn to use and understand these Formulæ.

In justice to those authors whose works have be consulted, it must be added that most of the Rules at Formulæ here given are not original, although perha appearing in a new shape with a view to making the simpler.

There are many into whose hands this work will find who are well able to criticise it, both as to the usefulne and the accuracy of the matter it contains. From su critics the Author invites any corrections or fresh matrial which may be useful for future editions.

CLEMENT MACKROW.

LONDON: July 1879.

NOTE TO THE THIRD EDITION.

THE RAPID SALE of the first and second editions of the work has shown that the efforts made to supply a must felt want have in some measure succeeded, and the present opportunity has been taken of thoroughly revising it, so as to make it more worthy of the confidence it is received. Many strangers to the Author have taken generous interest in the book by making suggestions, downlich have, where possible, been carried out; and it hoped that the same kindly interest in it will continue be shown.

CLEMENT MACKROW.



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6 9

POCKET BOOK

OF

FORMULÆ, RULES, AND TABLES

FOR

NAVAL ARCHITECTS AND SHIP-BUILDERS.

SIGNS AND SYMBOLS.

THE following are some of the signs and symbols commonly used in algebraical expressions:—

- = This is the sign of equality. It denotes that the quantities so connected are equal to one another; thus, 3 feet = 1 yard.
- + This is the sign of addition, and signifies plus or more; thus, 4+3=7.
- This is the sign of subtraction, and signifies minus or less; thus, 4-3=1.
- \times This is the sign of multiplication, and signifies multiplied by or into; thus, $4 \times 3 = 12$.
- \div This is the sign of division, and signifies divided by; thus, $4 \div 2 = 2$.
- () $\{\}$ [] These signs are called brackets, and denote that the quantities between them are to be treated as one quantity; thus, $5\{3(4+2)-6(3-2)\}=5(18-6)=60$.
- This sign is called the bar or vinculum, and is sometimes used instead of the brackets; thus, $3(4+2)-6(3-2)\times 5 = 60$.

Letters are often used to shorten or simplify a formula. Thus, supposing we wish to express length \times breadth \times depth, we might put the initial letters only, thus, $l \times b \times d$, or, as is usual when algebraical symbols are employed, leave out the sign \times between the factors and write the formula l.b.d.

When it is wished to express division in a simple form the divisor is written under the dividend; thus, $(x+y) \div z = \frac{x+y}{x}$.

:, ::, :, These are signs of proportion; the sign := is to, the sign ::= as; thus, 1:3::3:9, 1 is to 3 as 3 is to 9.

< This sign denotes less than; thus 2 < 4 signifies 2 is less than 4.

> This sign denotes more than; thus 4 > 2 signifies 4 is more than 2.

- .. This sign signifies because.
- .. This sign signifies therefore. Ex.: . 9 is the square of 3 . 3 is the root of 9.
- \sim This sign denotes difference, and is placed between two quantities when it is not known which is the greater; thus $(x \sim y)$ signifies the difference between x and y.
- °,'," These signs are used to express certain angles in degrees, minutes, and seconds; thus 25 degrees 4 minutes 21 seconds would be expressed 25° 4′ 21".

Note.—The two latter signs are often used to express feet and

inches; thus 2 feet 6 inches may be written 2' 6".

✓ This sign is called the radical sign, and placed before a quantity indicates that some root of it is to be taken, and a small figure placed over the sign, called the exponent of the root, shows what root is to be extracted.

Thus 2/a or \sqrt{a} means the square root of a.

- $\frac{\sqrt{a}}{b}$ This denotes that the square root of a has to be taken and divided by b.
- $\frac{b}{\sqrt{a}}$ This denotes that b has to be divided by the square root of a.

 $\sqrt{\frac{a+b}{a+d}}$ This denotes that the square root of a+b has to be divided by the square root of a+d. It may also be written

thus,
$$\sqrt{\frac{a+b}{a+d}}$$
, or $\frac{\sqrt{a+b}}{\sqrt{a+d}}$.

- ∞ This is another sign of proportion. Ex.: $a \propto b$; that is, a varies as or is proportional to b.
- co This sign expresses infinity; that is, it denotes a quantity greater than any finite quantity.
 - 1) This sign denotes a quantity infinitely small, nought.
- ∠ This sign denotes an angle. Ex.: ∠ab would be written, the angle ab.

- L This sign denotes a right angle.
- \perp This sign denotes a perpendicular; as, $ab \perp cd$, i.e. ab is perpendicular to cd.
- Δ This sign denotes a triangle; thus, Δabc , i.e. the triangle abc.
- || This sign denotes parallel to. Ex: $ab \parallel cd$ would be written, ab is parallel to cd.
- f or F These express a function; as, a=fx; that is, a is a function of x or equals x.
- f This is the sign of integration; that is, it indicates that the expression before which it is placed is to be integrated. When the expression has to be integrated twice or three times the sign is repeated (thus, f, f); but if more than three times an index is placed above it (thus, f).
- D or d These are the signs of differentiation; an index placed above the sign (thus, d^2) indicates the result of the repetition of the process denoted by that sign.
- Σ This sign (the Greek letter sigma) is used to denote that the algebraical sum of a quantity is to be taken. It is commonly used to indicate the sum of finite differences, in nearly the same manner as the symbol f.
- $\[\]$ This sign is sometimes used instead of π , being a modification of the letter C, for circumference.
- $\[\]$ This sign is sometimes used instead of ϵ , being a modification of the letter B, for base.
- g This sign is used to denote the force of gravity at any given latitude.
- π The Greek letter pi is invariably used to denote 3·14159; that is, the ratio borne by the diameter of a circle to its circumference.

As the letters of the Greek alphabet are of constant recurrence in mathematical formulæ it has been deemed advisable to append the following table:—

Åα	Alpha.	1 ·	Iota.	Pρ	Rho.
Вβ	Beta.	Kĸ	Kappa.	₹ σ s	Sigma.
Γγ	Gamma.	Λλ	Lambda.	Тτ	Tau.
Δδ	Delta.	Мμ	Mu.	Xυ	Upsilon.
Εe	Epsilon.	Nν	Nu.	Φφ	Pĥi,
Zζ	Zeta.	3 8	Xi.	, X, X,	Cpi.
Нη	Eta.	0 0	Omicron.		· Psi.
الفص	Thata	· 17	D:	1 2 7	Umeas"

DECIMAL FRACTIONS.

Decimal Fractions are those which have 10, 100, 1000, &c. for a denominator, and are expressed by writing the numerator only and placing a point before it on the left hand.

Ex. 1. $\frac{1}{10} = 1$. $\frac{76}{100} = 76$. $\frac{876}{1000} = 876$. Ex. 2. $\frac{3}{16} = 3$. $\frac{3}{100} = 03$. $\frac{3}{1000} = 003$. Ex. 3. $113 \cdot 3 = 113 \cdot \frac{1133}{10} = \frac{11330}{100}$. Ex. 4. $118 \cdot 03 = \frac{113 \cdot 3}{10} = \frac{11303}{100} = \frac{11303}{100}$.

ADDITION OF DECIMALS.

RULE.—Arrange the numbers so that all the decimal points come directly under one another; add them together as in whole numbers, and point off as many figures for decimals as are equal to the greatest number of decimals in any of the giver numbers.

Ex.: Add together 3.79, .117, 87.225, 478.91.

3·79 ·117 87·225 478·91 570·042. Ans.

SUBTRACTION OF DECIMALS.

RULE.—Place the numbers under one another, as in addition subtract as in whole numbers, keeping the decimal point in the remainder directly under those above it.

Ex.: From 97:378 take 46:4972 50:8808. Ans.

MULTIPLICATION OF DECIMALS.

RULE.—Multiply the factors together, as in whole numbers; then point off from the product as many decimal places as there are in both factors, supplying any deficiency by annexing ciphers to the left hand.

Ex. 1. Mult. 4·735 Ex. 2. Mult. 04735 by 0374 by 0374 18940 33145 33145 14205 11770890. Ans.

DIVISION OF DECIMALS.

RULE.—Remove the decimal point in the dividend as many places to the right as there are decimal places in the divisor; supply any deficiency by annexing ciphers. Then make the divisor a whole number, and proceed as in the division of simple numbers, and the quotient will contain as many decimal places as are used in the dividend.

Ex. 1. Divide 74.23973 by 6.12. Ex. 2. Divide .7423973 by 612.

612) 7 4 23 612	3·973 (12·130. Ans.	612) ·7423973 612	(·0012130. Ans.
130		1303	
1224		1224	
79	9	799	
61	.2	612	
18	377	1877	
18	36	1836	

TO REDUCE ANY FRACTION TO A DECIMAL.

RULE.—Annex ciphers to the numerator till it be equal to or greater than the denominator; divide by the denominator, as in division of decimals, and the quotient will be the decimal required.

Ex. 1. Reduce $\frac{7}{256}$ to a decimal.

413

256) 7.00000000 (02734375. Ans.
<u>512</u>	•
1880	•
1792	T. O. D. J 7 de . 3
880	Ex. 2. Reduce $\frac{7}{12}$ to a decimal.
768	12) 7.00000000
1120	·58333333. Ans.
1024	
960	
768	•
1920	
1792	•
1280	
1280	

TO REDUCE NUMBERS OF DIFFERENT DENOMINATIONS INTO DECIMALS.

RULE 1.—Reduce the given weight or measure, &c., into the lowest denomination given, for a dividend; them reduce the

integer into the same denomination for a divisor; the result fraction, changed to a decimal, will be the decimal require

RULE 2.—Divide the least denomination by such a num will reduce it to the next greater; to the decimal so obt prefix the given number of the same denomination; then c by such a number as will reduce it to the next greater; proceed till it be reduced to the decimal of the required in

Ex. 1 to Rule 1.—Reduce 2 cwt. 3 qrs. 21 lbs. to the de of a ton.

$$\frac{2 \text{ cwt. 3 qrs. 21 lbs.}}{1 \text{ ton}} = \frac{329 \text{ lbs.}}{2240 \text{ lbs.}} = 146875 \text{ ton };$$

or, by Rule 2-

28
$$\begin{cases} 7) & 21.0 \text{ lbs.} \\ 4) & 3.0 \\ 4) & 3.75 \text{ qrs.} \\ 20) & 2.9375 \text{ cwts.} \\ Ans. & .146875 \text{ ton.} \end{cases}$$

Ex. 2 to RULE 1.—Reduce 2 ft. 9 in. to the decimal of a

$$\frac{2 \text{ ft. 9 in.}}{1 \text{ yard}} = \frac{33 \text{ in.}}{36 \text{ in.}} = 916666 \text{ yard};$$

or, by Rule 2-

12) 9 in.
3) 2.75 feet
Ans. .91666 yard.

TO FIND THE VALUE OF ANY DECIMAL.

RULE.—Multiply the given decimal by the number of contained in the next lesser denomination, and point of the product as many figures as the decimal consists of tiply the remaining decimal by the number of parts in the lesser denomination, and point off as many decimals i product as before. Proceed thus till you have brought o least known parts of the integer.

Ex. 1. What is the value of Ex. 2. What is the variation? 91666 of a yard?

Ans. = 2 cwts. 3 qrs. 21 lbs.

Pig. 1.

Fig. 2.

PRACTICAL GEOMETRY.

1. From any given point in a straight line to erect a perpendicular. (Fig. 1.)

On each side of the point \mathbf{A} in the line from which the perpendicular is to be erected set off equal distances $\mathbf{A}b$, $\mathbf{A}o$; and from b and c as centres, with any radius greater than $\mathbf{A}b$ or $\mathbf{A}c$, describe arcs cutting each other at d, d'; a line drawn through dd' will pass through the point \mathbf{A} , and $\mathbf{A}d$ will be perpendicular to bo.

2. To erect a perpendicular at or near the end of a line. (Fig. 2.)

With any convenient radius, and at any distance from the given line AB, describe an arc, as BAC, cutting the given point in A; through the centre of the circle N draw the line BNC: a line drawn from the point A, cutting the intersection at C, will be the required perpendicular.

3. To divide a line into any number of equal parts. (Fig. 3.)

Let AB be the given straight

Fig. 3.

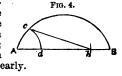
line to be divided into a number of equal parts; through the points A and B draw two parallel lines AC and DB, forming any convenient angle with AB; upon AC and DB set off the number of equal parts required, as A-1, 1-2, &C, B-1, 1-2, &C; join A and D, 1 and 3, 2 and 2, 3



join A and D, 1 and 3, 2 and 2, 3 and 1, c and B, cutting AB in a, b, and c, which will thus be divided into four equal parts.

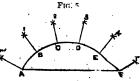
4. To find the length of any given arc of a circle. (Fig. 4.)

With the radius Ad, equal to onefourth of the length of the chord of the arc AB, and from A as a centre, cut the arc in o; also from B as a centre with the same radius cut the chord in b; draw the line ob, and twice the length of the line ob is the length of the arc nearly.



5. To draw from or to the circumference of a circle lines tending towards the centre, when the centre is inaccessible. (Fig. 5.)

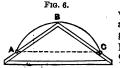
Divide the given portion of the circumference into the desired number of parts; then with any radius less than the dis-



tance of two parts, describe arcs cutting each other as Al, Cl, &c.;

draw the lines B1, 02, &c., which will lead to the centre, as required. To draw the end lines $\Delta r'$, Fr from B and E, with the same radii as before describe the arcs r', r, and with the radius B1, from $\Delta r'$ as centre, cut the former arcs at r', r, lines then drawn from $\Delta r'$ and Fr will tend towards the centre, as required.

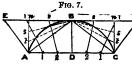
6. To describe an arc of a circle of large radius. (Fig. 6.)



Let A, B, c be the three points through which the arc is to be drawn; join BA and BC; then construct a flat triangular mould, having two of its edges perfectly straight and making with each other an angle equal to ABC. Each of the edges should be a little

longer than the chord Ac. In the points A, C fix pins; and fix a pencil to the mould at B, and move the mould so as to keep its edges touching the pins at A and C, when the pencil will describe the required arc.

7. Another method. (Fig. 7.)



Draw the chord ADC, and r draw EBF parallel to it; bisect the chord in D and draw DB perpendicular to AC; join AB and BC; draw AE perpendicular to AB and CF perpendicular to BC;

also draw An and Cn perpendicular to AC; divide AC and EF into the same number of equal parts, and An, Cn into half that number of equal parts; join 1 and 1, 2 and 2, also B and s, s, and B, and t, t; through the points where they intersect describe a curve, which will be the arc required.

8. To describe an ellipse, the transverse and conjugate diameters being given. (Fig. 8.)



Let AB be the transverse and CD the conjugate diameters, bisecting each other at right angles in the centre E; from C as a centre, with EA as radius, describe arcs cutting AB in F and F, which will be the foci of the ellipse; between E and F set off any number of points, as 1, 2 (it is advisable that these points should be closer as they approach F).

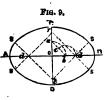
From F and F', with radius B1, describe the arcs G, G', G'', G''.

From F and F', with radius A1, describe the arcs H, H', H'', h''', intersecting the arcs G, G', G'', G''' in the points I, I, I, I, which will be four points in the curve.

Then strike arcs from F, F' first with A2, then with B2; these radii intersecting will give four more points. Proceed in this way with all the points between E and F; the curve of the ellipse must then be traced through these points by hand.

9. Another method. (Fig. 9.)

At o, the intersection of the two diameters, as a centre, with a radius equal to the difference of the semi-diameters, describe the arc ab, and from b as a centre with half the chord bca describe the arc cd; from o as centre with the distance sd out the diameters in dr, dt; draw the lines rs, rs, ts; then from r and t describe the arcs SDS, SCS; also from

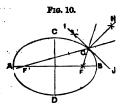


d and d describe the smaller arcs SAS, SBS, which will complete the ellipse required.

10. To draw a tangent and a perpendicular to an ellipse at

any point. (Fig. 10.)

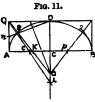
Let G be the point; from F, F', the two foci of the ellipse, draw straight lines through G and produce them; bisect the angle made by the produced parts, by GH, then GH is perpendicular to the curve; at G bisect the angle formed by FG and F'G produced, by IJ, then IJ will be the tangent to the curve at G, and it will also be perpendicular to GH.



11. To describe an elliptic arc, the span and height being given.

(Fig. 11.)

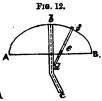
Bisect with a line at right angles the chord or span AB; erect the perpendicular AQ, and draw the line QD equal and parallel to AC; bisect AC in c, and AQ in n; make nCL equal to OD, and draw the line LCQ; draw also the line nSD, and bisect SD with a line KG at right angles to it, and meeting the line LD in G; draw the line GKQ, and make CP equal to CK, and draw the line GP2; then from G as centre with the radius CD describe the are SP2 and from N and m



GD describe the arc sD2, and from κ and p as centres with the radius AK describe the arcs AS and 2B, which complete the arc, as required.

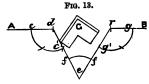
12. Another method. (Fig. 12.)

Bisect the chord AB, and fix at right angles to it a straight guide, as &c; prepare of any material a rod or staff equal to half the length of the chord, as def; at a distance from the end of the staff, equal to the height of the arc, fix a pin e, and at the extremity a tracer f; move the staff, keeping its end to the guide and the fixed



pin to the chord, and the tracer will describe a half of the arc required.

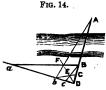
13. To obtain by measurement the length of any direct line, though intercepted by some material object. (Fig. 13.)



Suppose the distance between A and B is required, but the straight line is intercepted by the object G. On the point d with any convenient radius describe the arc cc', and make the arc twice the radius do in length; through c' draw the line dc'e, and

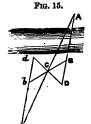
on e describe another arc ff equal in length to the radius de; draw the line efr equal to efd; from r describe the arc g'g, equal in length to twice the radius rg; continue the line through rg to B: then A and B will make a right line, and de or er will equal the distance between dr, by which the distance between AB is obtained, as required.

14. To ascertain the distance geometrically of an inaccessible object on a level plane. (Fig. 14.)



Let it be required to find the distance between A and B, A being inaccessible. Produce AB to any point D, and bisect BD in C; through D draw Da, making any angle with DA, and take DC and DB respectively and set them off on Da as Db and Dc; join Bc, Cb, and Ab; through E, the intersection of Bo and Cb, draw DEF meeting Ab in F; join BF and pro-

duce it till it meets Da in a: then ab will be equal to AB, the distance required.



15. Another method. (Fig. 15.)

Produce AB to any point D; draw the line Dd at any angle to the line AB; bisect the line Dd in C; through which draw the line Bb, and make Cb equal to BC; join AC and db, and produce them till they meet at a: then ba will equal BA, the distance required.

16. To measure the distance between two objects, both being

inaccessible. (Fig. 16.)

Let it be required to find the distance between the points A and B, both being inaccessible. From any point C draw any line Cc, and bisect it in D; produce Av and Bc, and prolong them to E and F; take the point E in the prolongation of Av, and draw the line EDe, making De equal to DE.

In like manner take the point F in the prolongation of Bc, and make Df equal to DF; produce AD and ec till they meet in a, and also produce BD and fc till they meet in b: then the distance between the points a and b equals the distance between the inaccessible points

▲ and B.

17. To inscribe any regular polygon in a

given circle. (Fig. 17.)

Divide any diameter AB of the circle ABD into as many equal parts as the polygon is required to have sides; from A and B as centres, with a radius equal to the diameter, describe arcs cutting each other in C; draw B the line CD through the second point of division on the diameter AB, and a line drawn from D to A is equal to one side of the polygon required.

18. To cut a beam of the strongest section from

any round piece of timber. (Fig. 18.)

Divide any diameter CB of the circle into three equal parts; from d or e, the two points of division in CB, erect a perpendicular cutting the circumference of the circle in D or A; draw CD and DB, also AC equal to DB and AB equal to CD: the rectangle ABCD will be the section of the beam required.

19. To describe the proper form of a flat plate by which to construct any given frustum of a cone. (Fig. 19.)

Let ABCD represent the required frustum of a cone; continue the lines AC and BD till they meet in E; from E as a centre, with ED as radius, describe the arc DH, and from the same centre, with EB as radius, describe the arc BI; make BI equal in length to twice AGB, equal to the circumference of the base of the cone; draw the line EI: then BDHI is the form of the plate required.





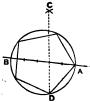
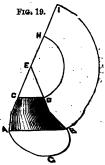
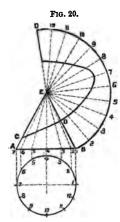


Fig. 18.



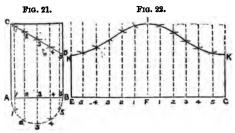


20. To find the development of the frustum of a right cone when cut by an angle inclined to the base. (Fig. 20.)



Let ABCD represent the required frustum of the cone; continue the lines AC and BD till they meet in R: divide the base of the cone into any number of equal parts—say, 12—in the points 1, 2,3 &c.; join these points to E; next find the development of the base of the cone, as shown in the preceding example, and on it set off the same number of points-viz. 12-and draw lines from them to E; then from E as a centre measure the distance down to the top of the sectional plane CD at each point of intersection with the lines 1, 2, &c. and set them off on the corresponding numbers (measuring from B) in the development: a line drawn through these points will give the curve of the top of the section, as required.

21. To find the development of the frustum of a cylinder when cut by a plane inclined to the base. (Figs. 21 and 22.)



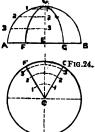
Let ABCD represent the required frustum of a cylinder; divide the base into any number of equal par's—say, 12—and draw lines through those points on the

cylinder parallel to AC and BD; draw a line EFG equal in length to the circumference of the cylinder, and divide it into the same number of parts; on each point of division set up perpendiculars to it, making EH and GK equal in length to BD, and make FI equal in length to AC; then take the height at 1 and set it up on the corresponding number on each side of FI, and so on with each number: a line traced through the points thus obtained will be the curve of the required development.

22. To find the development of any given portion of a segment of a sphere. Fig. 23.

Let ABC (fig. 23) be the middle section of the segment, and CFG in the plan (fig. 24) the portion to be developed; bisect AB (fig. 23) in E, and set up the perpendicular EC; divide the arc AC into any given number of equal parts say, four-and through the points of division draw the lines 11, 22, &c., parallel to AB; on the plan (fig. 24) from

Fig. 25.



C as a centre, with the radius 11 taken from fig. 23, draw the arcs 11 cutting FC and CG in 1 and 1, and so on with 22 and 33;

draw any line BC (fig. 25), making it equal in length to BC (fig. 23), and on it set off the same number of equal parts; at each point of division draw lines perpendicular to BC, and

number them the same as on fig. 23.

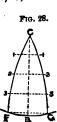
Measure the length of the arc 11 in fig. 24, and set off half of it on each side of BC on line 11, and so on with each arc, including FG; a line traced through the points thus obtained will give the curve of the sides of the given portion of the segment when it is developed. To describe the curve at the bottom of the figure, take one-fourth of the circumference of the base as a radius, and from F and G as centres describe arcs cutting BC in s; then from s as centre, with the same radius, describe the arc FBG, which will be the curve of the bottom of the figure, as required.

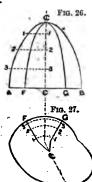
Should the top of the figure be cut off at the line 11 (fig. 23), from 8 as a centre in fig. 25 describe the arc 1H1, which will be

the curve of the top of the figure, as required.

23. To find the development of any given portion of a paraboloid. (Figs. 26, 27, and 28.)

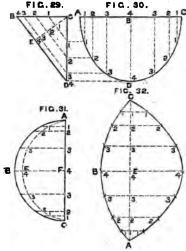
The development is found in the same manner as that of a portion of a segment of a sphere, as described in the last example (No. 22), with but one exception-that is, the length of the radius for describing the bottom curve of the figure, which instead of being equal to one-fourth of the circumference, as in example No. 22, is equal to one-half the length of the arc ACB (fig. 26) in this example.





24. To find the development of an entablature plate.

Let fig. 29 be the side elevation, fig. 30 the front elevation, fig. 31 the plan, and fig. 32 the development of the figure;

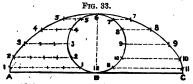


divide ADC (fig. 30) into eight equal parts, and from the points of intersection draw lines parallel to ABC, cutting CD (fig. 29) in the points 1, 2, &c.; on BD (fig. 29) erect a perpendicular EC. and from the points on CD draw lines parallel to BED. From fig. 30 take the points 1, 2, &c., on ABC and set them off on AFC (fig. 31), and perpendiculars erect from AFCat these points. From C (fig. 29) along CE measure the points c, 1, c, 2, &c., and set them off on their corresponding lines from AFC in fig. 31; draw a line through those points, then measure it with its

divisions and set it off in fig. 32 as a straight line AEC, and at the points of division erect perpendiculars, continuing them either side of the line AEC; measure the distances 1, 1; 2, 2, &c. (fig. 29), on either side of CE, and set them off from AEC (fig. 32) on their corresponding lines, and on their respective sides of AEC. These will give the development.

25. To describe a cycloid, the generating circle being given. (Fig. 33.)

Let B6 be the generating circle; draw a line ABC, equal to the circumference of the generating circle, by dividing the



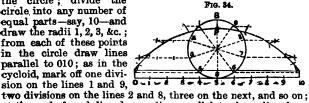
circle into any number of given parts, as 1, 2, 3, &c., and setting off half that number of parts on each side of B; draw lines from the interm sections of the circle 1, 2, 3, &c., 7, 8, 9, &c., f the circle circ

parallel to AC; set off one division of the circle outwards on the first lines 5 and 7, two divisions on the next lines 4 and 8, then three on the next, and so on: then the intersection of those points on the lines 1, 2, 3, &c., will be points in the curve.

26. To describe a prolate cycloid, the generating circle and the position of the generating point being given. (Fig. 34.)

Let 5B be the generating circle, and P the generating point; draw the base line 010 equal in length to the circumference of

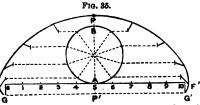
the circle; divide the circle into any number of equal parts-say, 10-and draw the radii 1, 2, 3, &c.; from each of these points in the circle draw lines parallel to 010; as in the cycloid, mark off one division on the lines 1 and 9, 0-1 at the end of each line draw a line parallel to the radius from



which it springs, and set on it the distance BP: a line traced through the points so obtained will be the curve required. 27. To draw a curtate cycloid, the generating circle and position of the generating point being given. (Fig. 35.)

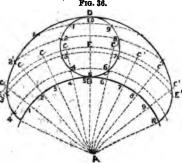
Let AB be the generating circle, and P the generating point without; draw the base line FF' equal to the circumference of

the circle AB. divide the circumference into any number of equal parts—say, 10-and draw the radii 1, 2, 3, &c.; from each of these points in the circle draw lines parallel F to the base line FF';



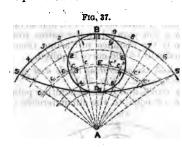
also draw the line GG' parallel to it, and at the same distance from it as the generating point is from the circle; as in the cycloid, mark

off one division on the first line, two on the second. and so on: from the ends of the lines thus found draw lines parallel to the radius from which the line springs, and set off on them the distance BP: a line traced through the points thus found will be the curve required.



28. To describe an epicycloid, the generating circle and the directing circle being given.(Fig.36.)

Let BD be the generating circle, and AB the directing circle; divide the generating circle into any number of equal parts—say, 10—as 1, 2, 3, &c., and set off the same distances round the directing circle; draw radial lines from A through these last points, and produce them to an arc drawn with A as centre and AE as radius, as shown by cocc and c'c'c'c' on the diagram; draw concentric arcs also through all the points on the generating circle, with A as centre; then taking c, c, c, c and c', c', c', c' as centres, and BE as radius, describe arcs cutting the concentric circles at 1', 2', &c.: the points thus found will be points in the required curve.



29. To describe a hypocycloid, the generating circle and the directing circle being given. (Fig. 37.)

Proceed as in the epicycloid, the exception being that the construction lines are drawn within the directing circle instead of outside, as in the epicycloid.

30. To draw an arc of a parabola which shall pass through two given points, touch a line at one of those points, and whose axis shall be in a given direction. (Fig. 38.)

Let A and C be the two points, AB the given tangent, and BC a line parallel to the given direction of the axis of the parabola, cutting the given tangent in B:

bola, cutting the given tangent in B;
divide AB into any number of equal
parts, and through the points of
divide BC into the same number of
parts, and through the points of

division draw lines to A: the points of intersection of 1 and 1', 2 and 2', thus found, will be points in the required curve.



31. To draw a tangent to any point in a parabola. (Fig. 39.)

From the vertex A of the parabola draw AC perpendicular to AB, and make it equal to half BD; through the points C and D draw a line, which will be the tangent required. 32. To describe a hyperbola, the diameter, abscissa, and double

ordinate being given. (Fig. 40.)

Let AB be the diameter, BC its abscissa, and DE its double ordinate; then through B draw GF parallel and equal to DE; draw also DG and EF parallel to the abscissa BC.

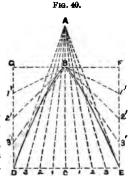
Divide DC and CE into the same number of equal parts, as 1, 2, &c., and from the points of division draw

lines meeting in A.

Divide GD and EF each into the same number of parts as DC or CE, and from the points of division 1', 2', &c., draw lines meeting in B.

The points of intersection of the lines 1 and 1', 2 and 2', &c., thus found, will be points in the required

curve.



33. To construct a neoid curve, the length, extreme half-breadth, and approximate fineness being given. (Fig. 41.)

Let BC be the extreme half-

breadth, and CA the length.

In CA take CX equal to

 $CA \times \frac{6}{5}$, co-efficient of fineness, and at X set up the ordinate XD equal to $\frac{1}{5}$ of BC.

About B and through D describe the circular arc FDE, cutting CB produced, in E.

About E through A describe the circular arc AF, cutting the former arc in F, which will be the focus.

Through F draw FG parallel to BC.

Join FB and FE, and draw FH, making the angle BFH equal to the angle BFG, and cutting BC, produced if necessary, in H; divide the angle HFE (equal to \(\frac{3}{2} \) of BFG) into a convenient number of equal

parts by lines diverging from F and cutting HE in a series of points, such as h.

The points H, B, and E will be three of the points required. About the series of the points thus found describe circular arcs through the focus F. Divide BC into the same number of parts as the angle HFE, and through the points of division draw straight lines parallel to CA.

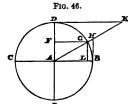
The points, such as K, where these lines cut the arcs re-

TRIGONOMETRY.

THE complement of an angle is its defect from a right angle; thus if A denote the number of degrees contained in any angle, 90° - A is the number of degrees contained in the complement of that angle.

The supplement of an angle is its defect from two right angles; thus 180°—A is the number of degrees contained in the supplement of that angle.

TRIGONOMETRICAL RATIOS.



All the different functions of an angle, or of the arc subtending that angle, are expressed in a ratio to the radius of the circle which describes the arc. Thus in fig. 46—

sine
$$A = GL = \frac{GL}{1} = \frac{GL}{GA} = \frac{AD}{AK} = \frac{1}{\operatorname{cosec} A}$$

co-sine $A = FG = \frac{AL}{1} = \frac{AL}{AG} = \frac{AB}{AH} = \frac{1}{\sec A}$

tangent $A = HB = \frac{HB}{1} = \frac{HB}{AB} = \frac{AD}{DK} = \frac{1}{\cot AB}$

co-tangent $A = DK = \frac{DK}{1} = \frac{DK}{DA} = \frac{AB}{HB} = \frac{1}{\tan A}$

secant $A = AH = \frac{AH}{1} = \frac{AH}{AB} = \frac{AG}{AL} = \frac{1}{\cos A}$

co-secant $A = AK = \frac{AK}{1} = \frac{AK}{AD} = \frac{AG}{LG} = \frac{1}{\sin A}$

versed sine $A = LB = AB - AL = 1 - \cos A$ co-versed sine $A = FD = AD - GL = 1 - \sin A$.

Note.—The lines dropped upon the radii are perpendicular to those radii.



It is more convenient to define the sine, cosine, &c., as follows:—Let BAC (fig. 47) be any angle; take any point in either of the containing sides and from it draw a perpendicular to the other side; let P be the point in the side AC, and PM perpendicular to AB; B let A denote the angle BAC. Then—

$$sine A = \frac{perpendicular}{hypotenuse} = \frac{PM}{AP}$$

$$co-sine A = \frac{base}{hypotenuse} = \frac{AM}{AP}$$

$$tangent A = \frac{perpendicular}{base} = \frac{PM}{AM}$$

$$co-tangent A = \frac{base}{perpendicular} = \frac{AM}{PM}$$

$$secant A = \frac{hypotenuse}{base} = \frac{AP}{AM}$$

$$co-secant ... = \frac{hypotenuse}{perpendicular} = \frac{AP}{PM}$$

$$versed sine A = 1 - cos A$$

$$co-versed sine A = 1 - sin A$$

MEASUREMENT OF ANGLES.

There are three modes of measuring angles, viz.— 1st The sexagesimal or English method. 2nd. The centesimal or French method. 3rd. The circular measure.

The sexagesimal method and the circular measure only will be treated of here.

The Sexagerimal Method.—In this method a right angle is supposed to be divided into 90 equal parts, each of which parts is termed a degree; each degree is divided into 60 equal parts, called minutes, and each minute is divided into 60 equal parts, called seconds.

To express the measure of an angle in degrees and decimal parts of a degree.

Ex.: To bring 24°, 16', 15" into the decimal of a degree.

60). 15 seconds ·25 of a minute 60) 16.25 minutes 2708 of a degree. Answer: 24.2708 degrees.

THE CIRCULAR MEASURE.

1st. The unit of circular measure is an angle which is subtended at the centre of a circle by an arc equal to the radius of that circle. Such an angle is equal to

$$\frac{2 \text{ right angles}}{\pi} = \frac{180^{\circ}}{3.14159} = 57^{\circ} \cdot 2958, \text{ nearly}.$$

2nd. The circular measure of an angle is equal to a fraction

2nd. When two angles (A, C) and a side (c) are given.

I. $\frac{a}{c} = \sin A$, from which we can find a.

II. $\frac{b}{c} = \cos A$, from which we can find b.

III. 90°-A, from which we can find B.

Ex. 1. Taking the first of the above cases, let

$$b = 5$$
 $c = 13$ $C = 90^{\circ}$.

I.
$$\sqrt{c^2 - b^2} = \sqrt{169 - 25} = \sqrt{144} = 12 = a$$
.

II.
$$\frac{a}{c} = \frac{12}{13} = .9230769 = sine A.$$

From a table of sines we find $9230769 = 67^{\circ} 22' 48'' \cdot 5$.

III.
$$180^{\circ} - (A + C) = 180^{\circ} - 157^{\circ} 22' 48'' \cdot 5 = 22^{\circ} 37' 11'' \cdot 5$$
, or $90^{\circ} - A = 90^{\circ} - 67^{\circ} 22' 48'' \cdot 5 = 22^{\circ} 37' 11'' \cdot 5$.

Ex. 2. Taking the second of the above cases let

$$c = 25$$
 $A = 60^{\circ}$ $C = 90^{\circ}$

I.
$$\frac{a}{c} = \sin A$$
, $\therefore \frac{a}{25} = \frac{\sqrt{3}}{2}$, $\therefore \frac{25\sqrt{3}}{2} = a = 21.65$.

II.
$$\frac{b}{c} = \cos A$$
, $\therefore \frac{b}{25} = \frac{1}{2}$, $\therefore \frac{25}{2} = b = 12.5$.

III.
$$180^{\circ} - (A + C) = 180^{\circ} - 150 = B = 30^{\circ}$$
.

Oblique-angled Triangles. (Fig. 52.)

Eto 50

1. When the three sides a, b, c are given.



I.
$$\operatorname{Sin} \frac{A}{2} = \sqrt{\left\{\frac{(s-b)(s-c)}{bc}\right\}}$$
II. $\operatorname{Cos} \frac{A}{2} = \sqrt{\left\{\frac{s(s-a)}{bc}\right\}}$
III. $\operatorname{Tan} \frac{A}{2} = \sqrt{\left\{\frac{(s-b)(s-c)}{s(s-a)}\right\}}$

In the above formulæ s denotes half the sum of the sides.

Another Method.—The angles may be found by dividing the triangle, when the sides are given, into two right-angled triangles. In the above figure we have—

$$CD^2 = CA^2 - AD^2$$
, and also equals $CB^2 - DB^2$;
therefore $CA^2 - CB^2 = AD^2 - DB^2$,
therefore $(CA + CB) \cdot (CA - CB) = (AD + DB) \cdot (AD - DB)$.

From this we can find AD - DB, and then, since AD + DB is known, we can find AD and DB; then

$$\cos A = \frac{AD}{CA}$$

$$\cos B = \frac{DB}{CA}$$

Thus A and B are determined.

2. When two angles (A, C) and a side (b) are given (fig. 52).

I. $B = 180^{\circ} - (A + C)$, from which we can find B.

II. $\frac{a}{b} = \frac{\sin A}{\sin B}$, from which we can find a.

III. $\frac{e}{b} = \frac{\sin c}{\sin a}$, from which we can find c.

3. When the two sides a, b and the angle c are given (fig. 52).

I. $c^2 = a^2 + b^2 - 2ab$. cos c, from which we can find c.

II. $\frac{\sin A}{\sin C} = \frac{a}{e}$; from which we can find A.

III. 180 - (A + C), from which we can find B.

EXPRESSIONS FOR THE AREA OF TRIANGLES.

(See fig. 48, 'Properties of Triangles.')

I. Area of triangle = $\frac{1}{2}$ BC . AD.

 \mathbf{a} nd

$$AD = AB \cdot \sin B$$
;

therefore area of triangle = $\frac{1}{2}a \cdot c$, sin B.

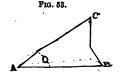
II. Area of triangle =
$$\sqrt{(s-a)(s-b)(s-c)}$$
.

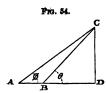
III. Area of triangle =
$$\frac{b^2 \cdot \sin A \cdot \sin C}{2 \sin B}$$
.

MEASUREMENT OF HEIGHTS AND DISTANCES,

1. To find the height of an accessible object. (Fig. 53.)

Let BC be the object and AB a line measured horizontally, a = AB, and $\theta = tha$ angle of elevation, then $BC = a \cdot tan \theta = height required.$

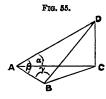




2. To find the height of an inaccessible object on a horizontal plane. (Fig. 54.)

Measure a convenient distance AB in the straight line BD, produced, and let a = AB; then

$$CD = a \left(\frac{\sin \theta \sin \phi}{\sin (\theta - \phi)} \right).$$

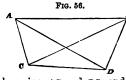


3. To find the height of an inaccessible object when it is not convenient to measure any distance in a line with the base of the object. (Fig. 55.)

Measure the length AB in any direction from A; at A observe the angles DAC and DAB, and at B observe the angle DBA; then

$$DC = AB \frac{\sin \alpha \cdot \sin \gamma}{\sin (\beta + \gamma)}.$$

4. To find the distance between two visible but inaccessible objects. (Fig. 56.)



Let A and B be the objects; measure a line CD, and suppose A, B, C, D to be in one plane; then observe the angles ACD and ADC, and AC can be found; again observe the angles BCD and BDC, from which BC can be found: thus knowing AC and BC, and the included angle ACB, AB can be

Fig. 57.

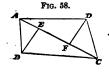
determined.

5. To find the distance of a ship from the shore. (Fig. 57.)

Let s be the position of the ship; measure AB, a straight line between two points on the shore; then

$$AS = AB \cdot \frac{\sin SBA}{\sin (SAB + SBA)}$$

AREAS OF TRIANGLES, POLYGONS, AND CIRCLES.

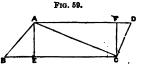


1. The area of any quadrilateral figure. ABCD (fig. 58), equals AC (BE + DF).

2. The area of any quadrilateral figure (fig. 59), ABCD, two of whose sides, AD and BO, are parallel,

equals $\frac{1}{2}(BC + AD)AE$, or

(sum of parallel sides) × (perpendicular distance between them).



- The area of any quadrilateral figure, ABCF (fig. 59), equals ½(BC × AE) + ½(OE × FC).
- 4. The area of any triangle, ABC (figs. 60 and 61),

b c

Fig. 60.



equals $\frac{1}{2}AB \cdot CD = \frac{1}{2}AB \cdot AC \cdot \sin A = \frac{1}{2}c \cdot b \cdot \sin A$.

5. To find the radii of the inscribed and circumscribed circles of a regular polygon. (Fig. 62.)

Let AB be the side of a regular polygon of a sides; let o be the centre of the circles, on the radius of the inscribed and oA the radius of the circumscribed circle.

Let AB = a, AO = R, OD = r, then

$$R = \frac{a}{2 \sin \frac{\pi}{n}},$$

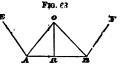
$$r = \frac{a}{2 \tan \frac{\pi}{n}}.$$



6. To find the area of a regular polygon in terms of its sides. (Fig. 63.)

Let EA, AB, BF be three consecutive sides of a regular polygon of n sides, and let each side = a.

Bisect the angles EAB and ABF by the lines OA, OB, meeting in O. Draw OB at right angles to AB.



Then area of polygon =
$$\frac{ma^2}{4} \cdot \cot \frac{\pi}{n}$$
.

Fig. 64.

7. To find the area of a regular polygon inscribed in a circle. (Fig. 64.)



Let 0 be the centre of the circle, r the radius and AB a side of the polygon.

Then area of polygon = $\frac{nr^2}{2}$ sin $\frac{2\pi}{n}$.



8. To find the area of a regular polygon described about a circle. (Fig. 65.)

Let o be the centre of the circle, r the radius, and AB a side of the polygon.

Then area of polygon = nr^2 . tan $\frac{\pi}{n}$.



9. To find the dip of the horizon. (Fig. 66.)
Fig. 66. Let o denote the centre of the earth, PB a

tangent from the eye of an observer looking from a height AP to the earth's surface at B; then B is a point on the horizon: draw PC at right angles to PO; then the angle BPC is called the dip of the horizon.

Let op cut the earth's surface at A, and let

the angle BPC be denoted by θ ; then PB = AP. cot $\frac{\theta}{2}$.

Ratios	00	Signs	300	Signs	450	Signs	60°	Signs	90°	Signs	120
Sine	0	+	1 2	+	$\frac{1}{\sqrt{2}}$	+	<u>√3</u>	+	1	+	√3 2
Co-sine	1	+	√3 √3 2	+	1/2	+	1-	+	0	4	$\frac{\sqrt{3}}{2}$ $\frac{1}{2}$
Tangent	0	+	1/3	+	1	+	√3	+	00	-	V3
Co-tangent	00	+	√3	+	1	+	$\frac{1}{\sqrt{3}}$	+	0	-	1/8
Secant	1	+	2/3	+	1/2	+	2	+	00	-	
Co-secant	00	+	2	+	1/2	+	2 √3	+	1	+	2 2 √3
Ratios	Πī	Signs	1350	Signs	150°	Signs	180°	Signs	270°	Signs	
Sine	- /	+	$\frac{1}{\sqrt{2}}$	+	1 2	+	0	=	1	-	0
Co-sine		-	√2 1 √2	154	1 2 13 2 1	-	T	-	0	+	1
Tangent	16	-	1	-	1 √3 √3 2	+	.0	+	00	-	0
			4		4.0		100	+	0		00

TABLE OF THE CIRCULAR MEASURE, OR LENGTH OF CIR-CULAR ARC SUBTENDING ANY ANGLE, RADIUS BEING UNITY.

To calculate the circular measure of any angle, see 'Trigonometry '(pp. 21 and 22).

USE OF THE TABLE.—Ex. : Required to find the length of the circular arc subtending an angle of 40° 11' 15" on a circle of 560 feet radius.

Tabular No. for $40^{\circ} = .698131701$ 11' = .00319977015'' = 000072722

	Length of arc = $(560 \times .701404193) = 392.78634808$ ft.										
			SECO	ND	3.						
Sec.	Circ. Meas.	Sec.	Circ. Meas.	Sec.	Circ. Meas.	Sec.	Circ. Meas.				
1	0000048481		-0000775701		0001502922	46	0002230143				
2	·0000096963		0000824183		0001551404		·0002278624				
3	-0000145444		0000872665	33	0001599885		.0002327106				
4	0000193925		0000921146		0001648367		0002375587				
5	0000242407	20	0000969627	35	0001696848		0002424068				
6	-0000290888		0001018109		0001745329		0002472550				
7	0000339369		0001066591	37	-0001793811	52	·0002521031				
8	0000387850		.0001115071	38	0001842291		0002569513				
9	0000436332		.0001163553		0001890773		0002617994				
10	0000484814	25	.0001212034	40	0001939255		0002666475				
11	0000533295		0001260516		0001987736		0002714957				
12	0000581776		0001308997	42	0002036217		·000276343 7				
13	-0000630258		0001357478		0002084699		0002811919				
14	-0000678739		0001405960		0002133180		0002860401				
15	-0000727221	30	0001454441	45	·0002181662	60	0002908882				
			Mini	JTE	3.						
M.	Circ. Meas.	M.	Circ. Meas.	M.	Circ. Meas.	М.	Circ. Meas.				
1	-0002908882	16	0046542113	31	0090175345	46	0133808576				
2	0005817764	17	.0049450995	32	0093084227	47	0136717458				
3	0008726646	18	.0052359878	33	0095993109	48	01396263401				
4	0011635528	19	.0055268760	34	0098901991	49	0142535222				
5	0014544410	20	.0058177642	35	0101810873						
6	0017453293	21	·0061086524	36	.0104719755	51	0148352986				
7	0020362175		·0063995406		·0107 6 28637						
8	0023271057	23	.0066904288	38	·0110 5 37519	53	0154170751				
9	0026179989	24	.0069813170	39			0157079633				
10	0029088821	25	·0072722052	40	·011 63 55283	65	0159988515				
11	.0031997708		·0075630934	41	·011 9264 166						
12	0034906585		-0078539816		·0122173048						
13	0037815467	28	·0081448698	43	0125081921		0188118767				
14	0040724349	29	0084357581	44	012799081	2 59	*404881710°				
15 /	0043633231	30 ·	0087266463	45	-0130899 6 9	480	0.01746329				

TA.	BLE OF THE	Cı	RCULAR MES	AUB	E OF ANY A	NGLE	(continued
77	ENU EVICE	:31	DE	GRE	ES.	12. 12	I SATIS
Deg.	Circ. Meas.	Dog	Circ. Meas.	Deg.		Deg.	Circ. Meas.
1	017453293	46	802851456	91	1.588249619	136	2.37364778
2	.034906585	47	-820304748	92	1.605702912	137	2:39110107
3	052359878	48	*837758041	93	1.623156204	138	2.40855436
4	.069813170	49	855211333	94	1.640609497	139	2.42600766
5	087266463	50	-872664626	95	1.658062789	140	2.44346095
6	104719755	51	-890117919	96	1.675516082	141	2.46091424
7	.122173048	52	.907571211	97	1.692969374	142	2.47836753
8	.139626340	53	·925024504	98	1.710422667	143	2.49582083
9	157079633	54	942477796	99	1.727875959	144	2.51327412
10	174532925	55	·959931089	100	1.745329252	145	2.53072741
11	191986218	56	·977384381	101	1.762782545	146	2.54818070
12	209439510	57	994837674	102	1:780235837	147	2.56563400
13	-226892803	58	1.012290966	103	1.797689130	148	2.58308729
14	244346095	59	1.029744259	104	1.815142422	149	2.60054058
15	261799388	60	1.047197551	105	1.832595715	150	2.617993878
16	279252680	61	1:064650844	106	1.850049007	151	2.635447170
17	296705973	62	1.082104136	107	1:867502300	152	2.652900463
18	-314159265	63	1.099557429	108	1.884955592	153	2.67035375
19	-331612558	64	1.117010721	109	1.902408885	154	2.687807048
20	-349065850	65	1.134464014		1.919862177	155	2.705260340
21	366519143	66			1.937315470	156	2.72271363
22	.383972435	67	Manager Co. Co. Mr.	578500	1.954768762	157	2.74016692
23	401425728	68	1:186823891	25,0035	1.972222055	158	2.757620218
24	418879020	69	1.204277184	B	1.989675347	159	2.77507351
25	436332313	70	1.221730476	E-C4-21	2.007128640	160	2.79252680
26	453785606	71	1.239183769	3.7 %	2.024581932	161	2.80998009
	471238898	72	1.256637061	P 52.53	2.042035225	162	2.82743338
28	488692191	73	1.274090354	F-55 01	2.059488517	163	2.84488668
29	.506145483	74	1.291543646	COCCI	2.076941810	164	2.86233997
30	523598776	75	1.308996939	1000	2.094395102	165	2.87979326
31	-541052068	76	1.326450232		2.111848395	166	2.897246558
32	558505361	77	1.343903524	20.00	2.129301687	167	2.91469985
33	575958653	78	1.361356817		2.146754980	168	2.93215314
34	593411946	79	1.378810109	400	2:164208272	169	2.94960643
35	610865238	80	1.396263402	25, 44, 13,	2.181661565	170	2.96705972
36	-628318531	81	the Caracle Section 2 to the Control	100.00	2.199114858	171	2.98451302
37	645771823	82	1.431169987		2.216568150	172	3.00196631
38	663225116	83	1.448623279		2.234021443	173	3.01941960
39	680678408	84	1:466076572	200	2.251474735	174	3.036872898
40	698131701	85	1.483529864		2.268928028	175	3.05432619
41	715584993	86	1.500983157		2.286381320	176	3.07177948
42	Declaration of the second		1.518436449	1000	2.303834613	177	3.08923277
530	733038286	87			All the second districtions and the second districtions are second districtions are second districtions and the second districtions are second	178	3.106686069
43	750491578	88	1.535889742		2:321287905	W. P. Service	territarizate acutalizate
44	767944871	89	1.553343034		2.338741198	179	3-12413936
45	-785398163	90	1.570796327	199	2.356194490	180	3.14159265

			DEC	REE	Sam.			7	200
Deg.	Circ, Meas.	Deg.	Circ, Meas.	Deg.	Circ. Me	eas.	Deg.	Cire.	Meas.
181	3.1590459	46 226	3.94444411	0271	4.72984	2273	316	5.515	240436
82	3.1764992	39 227	3.96189740	2272	4.74729	5565	317	5.5320	593729
83	3.1939525	31 228	3.97935069	5 273	4.76474	8858	318	5.550	147021
84	3.2114058	24 229	3-99680398	7 274	4.78220	2150	319	5.567	600314
85	3.2288591	16 230	4.01425728	0 275	4.79965	5443	320	5.5850	053606
86	3.2463124	09 231	4.03171057	2276	4.81710	8736	321	5.602	506899
187	3-2637657	01 232	4.04916386	5 277	4.83456	2028	322	5.6199	960191
188	3.2812189	94 233	4:06661715	7 278	4.85201	5321	323	5.637	113484
			4:08407045						
			4.10152374						
			4:11897703						
			4.13643032						
			4.15388362						
			4.17133691						
			4.18879020						
			4 . 20624349						
			4 -22369679						
			4 -24115008						
			4 .25860337						
			4 27605666						
			4.29350996						
			4.31096325						
			4.32841654						
			4.34586983						
			4.36332313						
			4.38077642						
			4.39822971						
			4.41568300						
			4.43313630						
			4.45058959						
			4.46804288						
212	3.7000980	14257	4-48549617	8 302	5.27089	4341	347	6.056	292504
			4.50294947						
			4.52040276						
			4:53785605						
			4.55530934						
			4.57276264						
			4.59021593						
			4:60766922						
220	3.8397243	354 265	4.62512251	3310	5.41052	0681	355	6.1959	18845
221	3.8571776	47 266	4.64257581	311	5.42797	3974	356	6.213	372137
222	3.8746309	39 267	4.66002910	3312	5.44542	7266	357	6.2308	325430
223	3.8920842	32 268	4.67748239	313	5.46288	0559	358	6.248	278722
224	3-9095375	24 269	4.69493568	3314	5.48033	3851	359	6.265	105676
10%	3-9969908	17 270	4.71238898	1215	E-40779	TIAN	loc	0/2.00	27853

MENSURATION.

I. MENSURATION OF SUPERFICIES.

PROBLEMS.

1. To find the area of any parallelogram. (Fig. 67.)

FIG. 67.

RULE. - Multiply the length by the perpendicular height, and the product will be the area. Thus if Athe area, a = the length, and b = the perpendicular height, then A = ab.

FIG. 68.

2. To find the area of a trapezoid. (Fig. 68.) RULE.—Multiply the sum of the parallel side by the perpendicular distance between them; last c the product will be the area. Thus if A-the area, b and a = the parallel sides, and c = the perpendicular distance between them, then $\Delta = \frac{(a+b)c}{a}$

3. To find the area of any triangle. (Fig. 69.)



RULE .- Multiply the base by the perpendicular height; half the product will be the area. Thus if A = the area, b = the base, and a =the perpendicular height, then $\triangle =$

4. To find the third side of a right-angled triangle, two being given. (Fig. 70.)

(I.) When the base and perpendicular are given, to find the hypotenuse, or longest side.

FIG. 70.



RULE.—To the square of the base add the square of the perpendicular; the square root of the sum will equal the hypotenuse.

(II.) When the hypotenuse and one side are given, to find a third side.

RULE.—Multiply the sum of the hypotenuse and one side by their difference; the square root of the product will be the other side.

If b= the base, c= the perpendicular, and a= the hypotenuse, then

$$a = \sqrt{b^2 + c^2}$$

$$b = \sqrt{(a+c)(a-c)} = \sqrt{a^2 - c^3}$$

$$c = \sqrt{(a+b)(a-b)} = \sqrt{a^3 - b^3}$$

5. To find the area of any regular polygon. (Fig. 71.)

RULE.—Multiply the sum of its sides by a expendicular drawn from the centre of the polyon to one of its sides; half the product will be he area. Thus if A =the area, c =the number f sides, b =the length of one side, and a =the expendicular, then $A = \frac{aba}{2}$.



TABLE OF POLYGONS,

A = the angle contained between any two sides.

R = the radius of the pircumscribed circle.

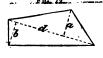
r = the radius of the inscribed circle.

s =the side of the polygon.

No. of	Name	Д	R=8×	<i>r</i> ≠8×	s=R×	s=r×	Area.=s ² _×
3	Trigon .	60°	.57785	28868	1.73205	3.46410	·43301
4	Tetragon .	90°	.70711	•50000	1.41421	2.00000	1.00000
5	Pentagon .	108°	85065	·68819	1.17557	1.45309	1.72048
6	Hexagon .	120°	1.00000	.86603	1.00000	1.15470	2.59808
7	Heptagon .	1284°	1.15238	1.03826	·86777	·96315	3.63391
8	Octagon .	135°	1/30656	1.20711	.76537	·82843	4.82843
9	Nonagon .	140°	1.46190	1.37374	·68404	.72794	6.18182
10	Decagon .	144°	1.61803	1.53884	•61803	64984	7.69421
11	Undecagon	147 ^{&} °	1.77473	1.70284	-56347	-58725	9.36564
12	Duodecagon	150 ⁵	1.93185	1.86603	: 51764	-53590	11-19615

6. To find the area of a trapezium. (Fig. 72.)

RULE.—Multiply the diagonal d by the sum of the two perpendiculars a and b let all upon it from the opposite angles; half he product will be the area. Thus if A = b he area, a and b = t he perpendiculars, and b = t he diagonal, then

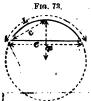


$$\mathbf{A} = \frac{(a+b) d}{2}.$$

7. To find the circumference of a circle, the diameter being iven; or to find the diameter of a circle, the circumference being iven.

RULE.—Multiply the diameter by 3.1416, the product will the circumference; or divide the circumference by 3.1416, he quotient will be the diameter.

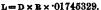
8. To find the length of any arc of a circle. (Fig. 73.)

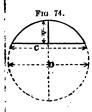


RULE (I.)—From eight times the chord of half the arc subtract the chord of the whole arc; one-third of the remainder will be the length of the arc, nearly. Thus if L = length of the arc, C = chord of the whole arc, C = chord of half the arc, then $L = \frac{8c - C}{c}$

RULE (II.)—The radius being known, multiply together the number of degrees in the arc, the radius, and the number '01745329; at he length of the arc. Thus if I pleast he

the product will be the length of the arc. Thus if L = length of the arc, D = degrees in the arc, R = radius, then





9. To find the diameter of a circle, the chord and versed sine being given. (Fig. 74.)

RULE.—Divide the square of half the chord by the versed sine, to the quotient add the versed sine, and the sum will be the diameter. Thus if D=the diameter, C=the chord, and v=the versed sine, then

$$\mathbf{D} = \left\{ \frac{\left(\frac{\mathbf{C}}{2}\right)^2}{\mathbf{v}} + \mathbf{v} \right\}$$

10. To find the area of a circle.

RULE (I.)—Multiply the square of the diameter by 7854, and the product will equal the area, nearly. Thus if A =the area, D =the diameter, then $A = D^2 \times 7854$.

RULE (II.)—Multiply the square of the circumference by 07958, and the product will be the area. Thus if A = area, C = circumference, then $A = C^2 \times 07958$.

TABLE OF PROPERTIES OF THE CIRCLE (concluded).

In the following formulæ A = area, C = circumference, D = diameter, S = side of square.

Circumference $= D \times \pi = B \times 2\pi = \sqrt{A} \times 2\sqrt{\pi}$ Diameter $= C \times \frac{1}{\pi} = \sqrt{A} \times 2\sqrt{\frac{1}{\pi}}$ Radius $= C \times \frac{1}{2\pi} = \sqrt{A} \times \sqrt{\frac{1}{\pi}}$ Area $= B^2 \times \pi = D^2 \times \frac{\pi}{4}$ Side of equal square $= B \times \sqrt{\pi} = D \times \frac{1}{2} \sqrt{\pi} = C \times \frac{1}{2} \sqrt{\frac{1}{\pi}}$ Side of inscribed square $= D \times \sqrt{\frac{1}{2}} = C \times \frac{1}{2} \sqrt{\frac{1}{2}} = \sqrt{A} \times \sqrt{\frac{2}{2}}$

Diameter of equal circle = $8 \times 2 / \frac{1}{1}$

Diameter of circumscribing circle = $8 \times \sqrt{2}$ Circumference of circumscribing circle = $8 \times \pi \sqrt{2}$ Circumference of equal circle = $8 \times 2 \sqrt{\pi}$

Area of inscribed square $= A \times \frac{2}{3}$

11. To find the area of a sector of a circle.

RULE (I.)—Multiply the length of the arc by the radius of the sector, and half the product will equal the area.

Note.—To find the length of the arc, see problem 8, p. 34. A = area of sector, L = length of arc, E = radius,

$$A = \frac{LR}{2}.$$

RULE (II.)—Multiply the number of degrees in the arc by the area of the circle, and $\frac{1}{360}$ of the product will equal the area. Thus if A = area, D = number of degrees in the arc, $\alpha = \text{area}$ of circle, then

$$A = \frac{Da}{360}.$$

12. To find the area of the segment of a circle.

RULE (I.)—Find the area of a sector having the same are as the segment; then deduct the area of the triangle contained between the chord of the segment and the radii of the sector. The remainder will be the area of the segment.

BULE (IL)—To two-thirds of the product of the chord and height of the segment, add the cube of the height divided by

twice the chord; the sum will be the area of the segment, nearly, Thus if A = the area of the segment, C = the chord, and H = the height, then

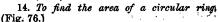
 $\lambda = \left(\frac{2CH}{3} + \frac{H^2}{2C}\right).$

Fig. 75.

Fig. 76.

13. To find the area of a circular zone, (Fig. 75.)

RULE.—Find the area of the circle of which the zone forms a part, and from subtract the sum of the two segments of the circle formed by the zone; the remainder will be the area. Thus if A =area of the zone, a and b =the area of the two segments respectively, and C =area of the circle, then A = C - (a + b).



RULE.—Multiply the sum of the inside and outside diameters by their difference, and the result by 7854; the product last obtained will be the area, nearly. Thus if A=area of ring, D=diameter of large circle, and d=diameter of small circle, then

 $A = .7854\{(D+d)(D-d)\}.$

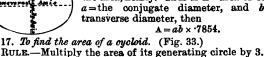


15. To find the area of a lune. (Fig. 77.) RULE.—Find the areas of the two segments formed by the lune; their difference will be the area required. Thus if A =area of lune, a =area of larger segment, and b =area of smaller segment, then A = a - b.

16. To find the area of an ellipse. (Fig. 78.)

RULE.—Multiply toge

RULE.—Multiply together the transverse and conjugate diameters of the ellipse, and the result by 7854; the product will be the area, nearly. Thus if Δ = area of ellipse. α = the conjugate diameter, and b = the transverse diameter, then



18. To find the area of a parabola.

RULE.—Multiply the base by \(\frac{2}{3} \) of the height. (Fig. 40.)

Fig. 79. 19. To find the area of a common parabola,

or a parabola of the second order. (Fig. 79.)

RULE.—To the sum of the two endmost ordinates add four times the intermediate ordinate; multiply the final sum by 1/3 of the common interval between the ordinates. The result will be the area. Thus if y_1, y_2 and y_3 be

the ordinates, Δx the common interval, and $\int y dx$ the area, then

$$fydx = \frac{\Delta x}{3}(y_1 + 4y_2 + y_3).$$

Remark.—The parabolic curve is said to be of the second order, the third order, &c., according to the exponent of the highest power of the abscissa. Thus a parabola of the first order is a straight line; a common parabola is a parabola of the second order, and so on.

20. To find the area of a parabola of the third order. (Fig. 80.)

BULE.—To the sum of the two endmost ordinates add three times the intermediate ordinates; multiply the final sum by § of the common interval between the ordinates: the result will be the area. Thus if /ydx = the area, then



$$\int y dx = \frac{3}{8} \frac{\Delta x}{8} (y_1 + 3y_2 + 3y_3 + y_4).$$

TABLE SHOWING THE MULTIPLIERS FOR THE FOREGOING AND SOME OTHER RULES.

 $y_{1}, y_{2}, y_{2},$ &c. = the ordinates, and Δx = the common interval or abscissa between the ordinates.

1. Trapezoidal rule,

$$Area = \frac{\Delta x}{2} (y_1 + y_2)$$

2. Rule for parabola of the second order.

$$Area = \frac{\Delta x}{g} (y_1 + 4y_2 + y_3)$$

3. Rule for parabola of the third order,

Area =
$$\frac{3\Delta x}{8}(y_1 + 3y_2 + 3y_3 + y_4)$$

4. Rule for parabola of the fourth order,

Area =
$$\frac{2\Delta x}{45}$$
 (7 $y_1 + 32y_2 + 12y_3 + 32y_4 + 7y_5$)

5. Rule for parabola of the fifth order,

Area =
$$\frac{5 \Delta x}{288} (19y_1 + 75y_2 + 50y_3 + 50y_4 + 75y_5 + 19y_6)$$

6. Rule for parabola of the sixth order,

Area =
$$\frac{\Delta x}{140}$$
 (41 y_1 + 216 y_2 + 27 y_3 + 272 y_4 + 27 y_5 + 216 y_6 + 41 y_7)

21. To measure any curvilinear area by means of the tra-

vezoidal rule.

RULE.—To the sum of half the two endmost ordinates add all the other ordinates, and multiply the sum by the common interval; the result will be the area. Thus

$$fydx = \Delta x \left(\frac{y_1 + y_2}{2} + y_2 + y_3 + \dots + y_{n-1} \right).$$

. Remark. In ship-building work it is very often convenient to perform the additions in the above rule mechanically, by measuring off the ordinates continuously on a long strip of paper, and measuring the total length on the proper scale. This rule is only approximate, but it is especially useful for getting the areas of the transverse sections in the first rough calculations of trim. displacement, &c.

22. To measure any curvilinear area by means of the parabolic

rule of the second order, or Simpson's first rule.

RULE.—To the sum of the first and last ordinates add four times the intermediate ordinates and twice all the dividing ordinates; multiply the final sum by 1, the common interval: the result will be the area. Thus

$$fydx = \frac{4x}{3}(y_1 + 4y_2 + 2y_3 + 4y_4 + 2y_5 \dots + 4y_{n-1} + y_n).$$

Remark.—The number of intervals in this rule must be even. The ordinates which separate the parabolas into which the figure is conceived to be divided, are called dividing ordinates, and all the other ordinates except the two endmost ones are called intermediate ordinates.

23. To measure any curvilinear area by means of the parabolis

rule of the third order, or Simpson's second rule.

1.4.1

ŀ

RULE.—To the sum of the two endmost ordinates add three times the intermediate ordinates and twice all the dividing prdinates; multiply the final sum by 3, the common interval, and the result will be the area. Thus

$$fydx = \frac{3 \triangle x}{8} (y_1 + 3y_2 + 3y_3 + 2y_4 + 3y_5 \dots + 3y_{n-1} + y_n).$$

The number of intervals in this case must be a multiple of three. Remark.—The sequence of the multipliers in the two foregoing rules is obvious. Thus in the first rule the simple multifoliers are 1.4.1, but they are combined thus:-

In the second rule the multipliers are 1.3.3.1.

1.3.3.1

1.3.3.1...

1.3.3.1

 $\begin{array}{c} 1.3.3.1 \\ \hline 1.3.3.2.3.3.2.3.3.....3.3.2.3.3.2.3.3...\end{array}$

And in the same way the multipliers to measure any curvilinear area may be obtained from the table on p. 37.

24. To measure any curvilinear area when subdivided intervals

1st. When Simpson's first rule is used.

RULE.—Diminish the multiplier of each ordinate belonging to a set of subdivided intervals in the same proportion in which the intervals are subdivided. Multiply each ordinate by its respective multiplier as thus found, and treat the sum of their products as if they were whole intervals; that is, multiply the sum thus found by \(\frac{1}{3} \) of a whole interval, and the product will be the area.

2nd. When Simpson's second rule is used.

RULE.—Proceed as in the first rule, but multiply by a of a whole interval for the area.

Example to Simpson's First Rule.—The series of multipliers for whole intervals being 1.4.2.4.2, &c., those for half-intervals will be $\frac{1}{2}$, 2.1, &c., and for quarter-intervals $\frac{1}{4} \cdot 1 \cdot \frac{1}{3} \cdot 1 \cdot \frac{1}{3}$, &c.

Remark.—When an ordinate stands between a larger and a smaller interval, its multiplier will be the sum of the two multipliers which it would have had as an end ordinate for each interval. Thus for an ordinate between a whole and a half interval the multiplier is $\frac{1}{2} + 1 = \frac{1}{2}$, and between a half and a quarter interval $\frac{1}{2} + \frac{1}{4} = \frac{3}{4}$.

TABLE OF	MUL				E	EN USE Fir	D.		15	DE	DI	NTI	BRV	AL	S
Ordinates	0	1	2	$2\frac{1}{3}$	22/3	3	313	32	4	5	6	61	7	71/2	8
Multipliers	1	4	11/3	$1\frac{1}{3}$	23	11/3	23	11/3	11/3	4	11	2	1	2	1
Ordinates	0	1	1	12	2	$2\frac{1}{2}$	3	4	5	51	6	64	$6\frac{1}{2}$	63	7
Multipliers	1 2	2 .	1	2	14	2	11	4	11/2	2	4	1	1	1	1
Ordinates	0	1	2	$2\frac{1}{2}$	3	31	31	33	4	41	41	45	42	45	18
Multipliers	1-	4	11	2	34	1	100	1	5	3	1	1	2/	1/2	2/3

TABLE OF					USE son'					-						d
Ordinates	0	1	2	3	31/2	4	41	5	51	6	$6\frac{1}{6}$	$6\frac{1}{3}$	$6\frac{1}{2}$	$6\frac{2}{3}$	$6^{\frac{5}{6}}$	7
Multipliers	1	31:	3	11/2	11	11	1	11	11	2453	1/2	1	1/3	1 2	1 2	1
Ordinates	0	13	2/3	1	14	11	14	2	$2\frac{1}{4}$	$2\frac{1}{2}$	$2\frac{3}{4}$	3	31	$3\frac{1}{2}$	34	4
Multipliers	13	1	1	7	34	34	1 2	34	34	1/2	34	34	1/2	3	3	1
Ordinates	0	1 2	1	11/2	2	$2\frac{1}{2}$	3	$3\frac{1}{3}$	32	4	$\overrightarrow{4^1_6}$	$4\frac{1}{3}$	$\frac{1}{4\frac{1}{2}}$	43	45	5
Multipliers	1 2	11	11	1	$1\frac{1}{2}$	11	5	1	1	1 2	10	1 2	1 3	1 5	1	1

Note:—The ordinates in this table are numbered the same as if they were the number of intervals from the origin.

25. To calculate the area separately of one of the two divisions

of a parabolic figure of the second order. (Fig. 81.)

RULE.—To eight times the middle ordinate add five times the near end ordinate, and subtract the far end ordinate; multiply the remainder by $\frac{1}{12}$ the common interval: the result will be the area.

Note:—The near end ordinate is the ordinate at the end of Fig. 81. The division of which the area is to be found.

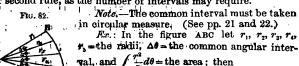


Ex.; In the figure ABCD let it be required to find the area of the division ACEF. Let y_1 = the near end ordinate, y_2 = the middle y_3 ordinate, and y_3 = the far end ordinate; then $\int y dx = \frac{\Delta x}{12} (5y_1 + 8y_2 - y_3)$.

... 26. To measure an area bounded by an arc of a plane ourse

and topo radii. (Fig. 82.)

Rule.—Divide the angle subtended by the arc into any number of equal angular intervals by means of radii. Measure these radii and compute their half-squares. Treat those half-squares as if they were ordinates of a curve by Simpson's first dr second rule, as the number of intervals may require.



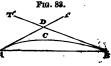
 $\int_{2}^{r^{2}} ds = (r_{1}^{2} + 4r_{2}^{3} + 2r_{2}^{2} + 4r_{2}^{2} + r_{2}^{2}) \Delta s$

27. To measure any ourved line. (Fig. 83.)

If the curve is rather irregular, divide it by the eye into any number of circular arcs, join the extremities of each of these arcs by chords. The sum of the length of each of these arcs found by the following rule will be the total length of the curved line.

RULE.—Draw a tangent to the curve at each of its extremities; then take the sum of the two distances from the point of intersection of the two tangents to the extremities of the curve, together with twice the length of the chord; divide the result by 3 for the length of the arc.

Ex. (fig. 83): Let ACB be one of the arcs, and AB a chord joining the two extremities, and AT, BT' tangents to the curve at its extremities, cutting each other in D; then the length of the curve



 $ACB = \frac{1}{3}(AD + DB + 2AB).$

II. MENSURATION OF SOLIDS.

PROBLEMS.

1. To find the solidity of any parallelopiped, prism, or cylinder. (Fig. 84.)

RULE.—Multiply the area of the base by the perpendicular height; the result will be the solidity.









2. To find the solidity of a cone or pyramid. (Fig. 85.)

RULE.—Multiply the area of the base by \(\frac{1}{3} \) the perpendicular height: the product will be the solidity.



3. To find the solidity of the frustum of a cone or pyramid. (Fig. 86.)

BULE.—To the sum of the areas of the two ends add the square root of their product; this final sum being multiplied by of the perpendicular height will give the solidity.

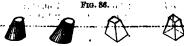


Fig. 98.



16. To find the solidity of the frustum of a paraboloid when its ends are perpendicular to its axis. (Fig. 98.)

RULE.—Multiply the sum of the squares of the diameters of the two ends by the height of the frustum; the product multiplied by 3927 will be the solidity.

17. To find the solidity of a hyperboloid. (Fig. 99.)



RULE.—To the square of the radius of the base add the square of the diameter at the middle between the base and the vertex; this sum multiplied by the altitude, and the product by 5236, will be the solidity.

18. To find the solidity of the frustum of a hyperboloid. (Fig. 100.)

FIG. 100.



RULE.—To the sum of the squares of the semi-diameters of the two ends add the square of the middle diameter; this sum multiplied by the altitude, and the result by 5236, will be the solidity.

19. To measure the volume of a solid bounded on one side by a curved surface.

(I.) To measure the volume in slices.

RULE.—Take one of the plane surfaces as the base, and divide the mass into slices parallel to that base and sufficiently thin to be able either to neglect or account separately for the curvature.

Then take the volume of each slice separately, and add them together for the whole volume, taking account of the curvature in this addition if necessary.

(II.) To measure the volume by the rules applicable to the area of a plane curve. (Fig. 101.)

Trinit Tric. 101.

RULE.—Take a straight line in the figure as a base line, or line of abscissa, and divide the figure along that line into any number of equal parts, and measure the areas of the

plane sections at those points of division by the rules applicable to the area of a plane curve.

Then treat the areas thus found as if they were the ordinates

Area = 360 feet

of a plane curve of the same length as the figure, and the result will be the volume of the solid.

Example.	(Ree	fiø.	101.)
in processing processing the processing processing the processing processing processing the processing processing the processing pro	(Dec	ug.	101.

No. of Sections	Areas of Sections	Multipliers	Products
1	5 feet	1	5
2	10 feet	4	40
3	15 feet	2	. 30
4	20 feet	4	80
5	25 feet	1	25
	•	. '	180
		•	$\Delta x = 2$

(III.) To measure the volume by Dr. Woolley's method.

(Fig. 102.)

RULE.—Take a straight line in the figure as a base line, and divide the figure along that line by an odd number of revelled

divide the figure along that line by an odd number of parallel and equidistant planes perpendicular to the base. Then divide the figure horizontally in the same way by a number of plane sections parallel to the base. Then take ordinates at the intersections of the horizontal with the vertical plane sections in their consecutive order, and treat them as follows:—

(1) Neglect absolutely all ordinates which are odd in both

planes of section.

(2) Neglecting the outside rows of ordinates, double every ordinate which is even in either or both planes of section, and add them together.

(3) Add to this the simple sum of all the even ordinates in

the outside rows.

(4) Multiply this final sum by $\frac{2}{3}$ of the product of the common vertical interval, by the common horizontal interval, and the

result will be the volume.

Ex. In the accompanying figure the multiplier for each ordinate is shown above it, so that if s= the sum of the products of the ordinates by their respective multipliers, v= the volume, and $\Delta x'=$ the common vertice.

volume, and $\Delta x'$ = the common vertical interval, and Δx = the common horizontal interval, then

$$\mathbf{V} = \frac{2(\mathbf{S} \times \Delta x' \times \Delta x)}{3}.$$

20. To measure the volume of a wedge-shaped solid bounded on one side by a curved surface. (Fig. 103.)

RULE.—Divide the figure longitudinally by a number of planes radiating from the edge at equal angular intervals, and also divide the length of figure into a number of equal intervals for or-

dinates, and treat each of the radiating planes as follows:—
(I.) Measure the ordinates as if for taking the areas of the several planes, but instead of the ordinates them-

but instead of the ordinates themselves compute their half-squares, and treat them as if they were the

ordinates of a plane curve of the same length as the figure. The result of this calculation is called the moment of the radiating plane.

(II.) Treat the moments of the radiating planes as if they were the ordinates of a curve, but taking the common angular interval in circular measure.

Example. (See fig. 103.)

No. of Planes	Moments of the Radiating Planes	Multipliers	Products
1	105	1	105
2	110	4	440
3	115	2	230
4	120	4	480
5	125	i	125
,		, - ,	1000

$$\frac{\theta}{3} = \frac{\text{angular interval}}{3} = \frac{.0291}{.0291}$$

$$\frac{1280}{12420}$$

$$\frac{12420}{2760}$$

Volume = 40.1580

21. To find the mean sectional area of a solid.

RULE.—Divide the volume of the solid by its length; the result will be the mean sectional area.

22. To set off the correct form of a mean cross-section.

RULE.—Divide the figure longitudinally by a number of horizontal planes; take the mean breadth of each of the horizontal planes and set them off perpendicular to a fixed straight line, and at the same height as their corresponding planes in the solid: a line passing through the ends of these mean breadths will be the correct form of the mean sectional area of the solid.

Note.—The mean breadth of a plane curve is found by dividing the area of the curve by its length.

III. MENSURATION OF THE SURFACES OF SOLIDS

PROBLEMS.

1. To find the slant surface of a cone or pyramid.

RULE.—Multiply the perimeter of the base by the slant height; half the product will be the convex surface.

2. To find the convex surface of the frustum of a cone or

pyramid.

RULE.—Multiply the sum of the perimeters of the two ends by the slant height; half the product will be the convex surface.

3. To find the convex surface of a sphere.

RULE.—Multiply the circumference by the diameter, or square the diameter and multiply the product by 3.1416; either result will be the convex surface.

4. To find the convex surface of the segment of a sphere.

RULE.—Multiply the circumference of the whole sphere by the height of the segment; the product will be the convex surface.

5. To find the convex surface of the zone of a sphere.

RULE.—Multiply the circumference of the whole sphere by the height of the zone; the result will be the convex surface.

6. To find the convex surface of a cylindrical ring.

RULE.—Multiply the sum of the thickness of the ring and the inner diameter, by the thickness of the ring, and that product by 9.8696; the result will be the convex surface.

7. To find the mean ourved girth of the convex surface of an

irregular solid.

RULE.—Divide the figure into an even number of equal parts, and at the points of division measure girths at right angles to the length of the solid; multiply these girths by a proper set of multipliers, applicable to the area of a plane curve; divide the sum of these results by 3, and that quotient by the number of intervals: the last result will be the mean girth.

8. To find the convex surface of an irregular figure.

RULE 1.—Multiply the length of the solid by the mean girth.

RULE 2.—Measure the curved girths as if for finding the mean girth; treat those girths as if they were ordinates of a plane curve of the same length as the figure: the result will be the curved surface.

PROPOSITION.

If any plane figure revolve about an axis lying in its own plane, the surface of the solid generated is equal in area to the rectangle whose sides are the length of the perimeter of the generating figure, and the length of the path of the centre of gravity of the perimeter.

	·m	Dia	0	_	cs.	က	4	10	9	7	80	6	10	Ξ	5	13	14	15	16	17	18	19	.1m	Dia
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8тив.		Circm.	2.749	6.891	9.032	12.17			21.60	24.74	27.88	31.02	34.16	37.31	40.45	43.29	46.73	49.87	53-01	56.16	59.30	62.44	Circin.	140
BY		Area	•4418	2.405	5.940	11.04	17.72	25.97	35.78	47.17	60.13	74.66	90.76	108.4	127.7	148.5	170.9	194.8	220.4	247.4	276.1	306.4	Area	
CIRCLES, ADVANCING	844	Circan.	2.356	6.4 98	8.639	11.78	-	_	21.21	24.35	27.49	30.63	33.77	36.91	40.06	43.20	46.34	49.48	52.63	55.76	58.90	62-05	Ohom.	
3, ADV.	*400	Area	3068		5.412	10.32	16.80	24.85	34.47	45.66	58.43	72.76	99.88	106.1	125.2	_	168.0	191.7	217.1	244.0		302.2	Area	-etz.
TRCLE		Circm.	1.964	5.105	8-247	11.39	14.53	17.67	20.81	23.95	27.10	30.24	33.38	36.52	39.62	45.80	45.95	49.09	52.23	55.37	_	61.65	Circm.	
	-403	Area	.1963	1.767	€ .90	9.621	15-90	23.76	33.18	44.18	56.75	70-88	86.59	103.9		143.1		188.7	213.8	240.2		298.6	Area	
AREAS OF	į	Circm.	1.571	4.712	7.854	11.00	14.14	17.28	20.42	23.56	26.70	29.85	32.99	36.13	39-27	42.41	45.55	48.69	51.84	54.98	58.12	61.26	Oirem.	
AND	e)60	Area	1104	1.485	4.430	8.946				42.73	55.09		84.54	101.6	120.3	140.5	162.3	185.7	210.6	237.1		294.8	Area	
ENCES		Circm.	1.178	4.320	7.461	Ξ	13.74	_	20.03	23.17	26.31	_		-	38.88	42.02	45.16	48.30	51.44	54.59	_	28.09	Olrem.	estan
CIRCUMPERENCES	4	Area	.0491	1.227	3.976	8.296	14.19	21.65	30.68	41.28	53.46	67.20	82.23	99.40	117.9	137.9	159.5	182.7	207.4	233.7	261.6	291.1	Area	
	7	Circm.	.7854	3.927	690.4	10.21	13.35	_	_	22.78	25.92	_	32.20	35.34	38.48	41.63	4	47.91	51.05	54.19	57.33	60.48	Circm.	
F THE	8	Δres	.0123	.9940					29.46	39.87	51.85	65.40	80.52	97.21	115.5	135.3	156.7	179.7	204.3	230.3	258.0	287.3	Area	
TABLE OF	F	Circm.	-3927	3.534	9.99	9.818	12.96	16.10	19.24	22.38	25.53	28.67	31.81	34-95	38.03	41.23	44.38	47.52	99.09	53.80	56.94	80.09	Circu.	—
TA		Area	1	-7854	3.142	1.069			28-27	38.48	50.27		78.64	95.03	113.1	132.7				227-0	254.5	283.5	Area	
	0	Circm.	١	3.142	6.283	9.422	12.57	15.11	18.85	21.99	25.13	28.27	31.42	34.56	37.70	40.84	43.98	47.12	50.27	53.41	26.99	59-69	Circm.	0
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ed).	3	Area		375.8	411.0	. Ť.		525		610.3	654.8	701.0	748-7		848.8		955-3	1010-8	1068-0	1126.7	1186.9	1248-8	Ara	242	
STHS (continued)	ď	Chrom.	65.28	68.72			78.15	81.29	<u>8</u>	87.57	ಹ	98.86	97.00		103.3	106.4	109.6		115.8	1190	182.1	125.3	Chrem.	c-joe	
о) ви		Area		٠.			481.1	520.8	562-0	604.8	649.2	695.1			842.4		948.4	1003-8	1060-7	1119-2	_	1241-0	Arra		
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ADVANCING		Area	334.1	367.3	402.0	438-4	476-3	515.7	556.8	₹-669	643.5	689.3	736-6	785-5	836.0	888-0	941 6	8.966	1053-5	1111.8	1171.7	_	Arm		
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CIRCLES,		Area	330.1	363-1	397.6	433.7	₹11.4	510.7	551.5	594-0		683.5		779-3	829.6				-	_	_	-	Area		
оғ Сп	F	Circm.	64.40			73.83	16-97	80.11		86.39	89.24	95.68		96-86	102.1	105.2	1084	111.5		117.8		,	Chem.	-424	
AREAS OF		Area	326.1	358-8	393.2	429.1	466 .6	505.7	546.4	588.6	632.4	677-7	724.6	773.1	823.2	874.8	928-1	985.8	1039-2	1097-1	1156-6	1217-7	Arca		
AND A	****	Chrom.	10.79			73.43	26.58	79.72	82.86	96.00	89.14	92.28	95.43	198.21	101.7	_	108.0	1111-1	114.3	117.4	120.6	128.7	'ircm.	**;00	
		Area	322.1	354.7	388.8	424.6	461.9	500.7	541.2	583.2	8.989	672.0	718.7	767-0	816.9	868.3	921-3	976-9	1032-1	1089-8	1149.1	1210-0	Arca		
THE CIRCUMPERENCES	*	Circm.		92.99	69.90	73.04	76.18	79.33	82.47	86.61	88.75	91.89	95-03	98-17	101.3	104.5	107.6	110.7	118.9	117.0	120	123.3	irem.	4	
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TABLE OF		Area	314-2	346.4	380-1	415.5	452.4	490.9	530-9	572.6	615.8	9.099	6.902	764.8	804.2	855.3	907-9	962.1	1017-9	1075-2	1134.1		Area		
TAB	°	Cfrom.	62.83	65-97	69.12	72.26	16.40	78.54	81.68	84.82	96.18	91.11	94.25	97.39	100.5	103.7	106.8	1100	113.1	116-2	119.4	133.5	irem.	°	
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18	Circur.	128.4	131	134	137	141	144	144	150	153.5	156	8-691	163	166	169-3	172.4	175.5	178	8-181	185	188-1	Circm.	E
	Area			1435-4	1503-3	1572.8	1643.9	1716-5	1790.8	1866-6	1943.5	2022-8	2103-4	2185-4	2269-1	2354	2441.1	2529-4	2619-4	2710-9	2803	Area	
colar	Circm.	128.0	131-2	134.3	137-4	140.6	143.7	146-9	1500	153-2	156.3	159-4	162-6	165-7	168-9	172-0	175-1	178.3	181.4	184.6	187.7	Circur.	-
100	Area	296-2	360-8	427.0	494-7	564-0	634.9	1707	781.4	857.0	984-2	2012-9	2093-2	2175-1	2258-5	3343.5	3430-1	2518-3	0.8092	2699-3	2792-2	Area	STREET,
-six	Cirom.	127.6	130-8	133-9	137-1	140-2	143.3	146.5	149.6	152.8	155.9	159-0	162-2	165-3	168.5	171.6	174.8	177.9	181.0	184.2	187.3	Chrom.	4
510	Area	288-2	352.7	418.6	486.2	5555-3	626.0	698.2	772.1	847.5	924.4	008.0	2083-1	8.491	248.0	3332.8	2419-2	507-2	7-969	8.289	2180-5	Ares	1
-dos	irom.	127.21	130-41		136-7	100	142.91			152.4	155.51	158.7	161.8	164.9	168-1	171-9	174.4	177-5	180.6	183.8	186.9	Trem.	7
	Area	280.3	344.5	410.3	477.6	546.6	617.0	689.1	762.7	837.9	914.7	993-1	0.820	154.5	237.5	322-1	6.804	1-96+	585.4	676.4	8-894	Area	P
colos	Jirem.	126.81	130-01	133-11	136-31	139-41	142.51	145.71	148.8	152.01	155-1	158.3	161.4	164.5	167-7	170.8	174.0	177-1	180.2	183.4	186.5	Direm.	osic
	Area.	272.4	336.4	402.0	469-1	537-9	608.2	680.0	753.5	828.5	905.0	983.2	6-290	144.2	2227-0	31115	397-5	485.0	574.2	6.799	3757-2	Area	
40	lirem.	126-41	129.61	132.7	135-91	139-01	142-21	145-31	148-4	151-6]	154.7	157.9	161.0	164.1	167.3	170.4	173.6	176-7	179.9	183.0		lrem.	+
	Area	264.5	328-3		-	529-2	599.3	671.0	_		895.4	973-3	052.8	133.9	9.912	300.8	386.6	474.0	563-0			11	DOTE:
-foo	-	126.11	129.21	132.31	135.51	138-61	141.81	144.91	o	Ç1	154.31	157.51	160-62	163.82	166-92	170-02	178-22	176-82	179.52	182.62	185-7 2	lirem.	7
	~	9.992	320.3	385.4	452.2	46.0	₹-069	6	734-9	9.608		963.5	042.8	123.7	206.2	290-2	_	463.0	551.8	642.1	734-0	1	0.75
0	irom.	125.7	138.81		135-11-	138-51	141.41			150.81	153.91	167-11	160-22	163.42	166.52	169.62	172.82	175.92	179-12	182.22	185.42	1	0
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OF CIRCLES, ADVANCING		Area	190.5 2886.6	193.6 2982-7	3080.2	199-9 3179-4	3280-1	206-2 3382-4	209-3 3486-3	3591.7	215-63698-7	3807.3	221-93917-5	225-0 4029-2	228-24142-5	231.3,4257.4	234-4 4373-8	237.6 4491.8	24074611-4	243.9 4732.5	246.2 4824.4 246.6 4839.8 247.0 4855.2	4948.3 249-8 4963-9 250-1 4979-5	Arm	
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THE CIRCUMPERENCES AND AREAS		Area	188-9,2839-2	192.0 2934.5	$195 \cdot 2 \cdot 3031 \cdot 3$	198-3 3129-6	$201 \cdot 5 \cdot 3229 \cdot 6$	$3331 \cdot 1$	207·7 3434·2	210-9,3538-8	214-03645-1	217-2 3752-8	220.3 3862.2	223.4 3937.2	4085∙7	4199∙7	232.9 4315.4	236.0 4432.6	239-2 4551-4	242:3 4671:8	245.4 4793.7	248-6 4917-3	Area	
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TABLE OF		Area	188-5 2827-4	191-6 2922-5	94-8 3019-1	97-93117-2	201-1,3217-0		207-3 3421-2	210.5.3525.7	3.63631.7	6-8 3739-3	219-93848-5	223-1 3959-2	226-9 4071-5	229.3 4185.4	32-5 4300-9	235-6,4417-9	536.5	41.94656-6	345.0 4778-4	48-3-4901-7		
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ed).		Area	5137.1	5264.9	5394.3	5525.3	266-6 5657-8	6791.9	272-9 5927-6	6064.9	6203.7	6344.1	285.5 6486.0	288-6 6629-6	6774.7	6921.3	9.6901	301.2 7219.4	304.8 7370.8	307.5 7523.7	310-67678-3	7834-4	Area	
onclud	8	Circm.	254.1	257.2	560.4	263.5		269-8		276.1	279.2	282.4			291.8	294.9	298.1	301.2	304.3			313.8	Chrein.	100
CIRCLES, ADVANCING BY STHS (concluded).		Area	253-7 5121-2	256-8 5248-9	260-0 5378-1	263.1 5508.8	266.3 5641.2	269-4 5775-1	272-5 5910-6	275-7 6047-6	278-8 6186-2	6326-4	285-1 6468-2	288-2 6611-5	291.4 6756.4	294.5 6902.9	7051.0	300.8 7200.6	303.9 7351.8	7504.5	310 - 2 7658 - 9	7814.8	Area	
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RCLES,		Area.	252.9 5089.6	256-0 5216-8	259.2 5345.6	262-3 5476-0	265-5 5607-9	268.6 5741.5	5876.6	274.9 6013.2	278·0 6151·4	281.2 6291.2	284.3 6432.6	287.5 6575.5	290-6 6720-1	6866.1	7013.8	7163.0	303.2 7313.8	306.3 7466.2	309-4 7620-1	7775-6	Area	
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THE CIRCUMFERENCES AND AREAS OF		Area	252.5 5073.8	255-6 5200-8	258.8 5329.4	261.9 5459.6	265-1 5591-4	268-2 5724-7	271-4 5859.6	274.5 5996.0	277.6 6134.1	280-8 6273-7	283.9 6414.8	287-1 6557-6	290-2 6701-9	293-3 6847-8	296-5 6995-3	299-6 7144-3	302-8 7294-9	305-9 7447-1	7600-8	7756.1	Area	eom.
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ENCES	1	Area	252-1 5058-0	255.3 5184.9	258-4 5313-3	261.5 5443.3	264.7 5574.8	267.8 5707.9	5842.6	5978.9	$277 \cdot 2 6116 \cdot 7$	280.4 6256.1	283.5 6397.1	6539-7	289-8 6683-8	293-0 6829-5	6976.7	299-2 7125-6	7276.0	305-5 7428-0	7581.5	7736-6	Area	
MFERI	ř	Circm.						267.8	271.0	274.1				286.7			296.1		302.4		308.7	311.8	Circun.	7
Сівст		Area	251.7 5042.3	254.9 5168.9	258-0 5297-1	261.1 5426.9	264.3 5558.3	267-4 5691-2	270-6 5825-7	5961.8	276-9 6099-4	280-0 6238-6	283.1 6379.4	286.3 6521.8	289-4 6665-7	292.6 6811.2	295-7 6958-2	7106.9	302-0 7257-1	7408.9	7562.2	7717-2	Area	
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TABLE OF		· Area	251.3 5026.5	254.5 5153.0	257.6 5281.0	260.8 5410.6	263.9 5541.8	267.0 5674.5	270-2 5808-8	273-3 5944-7	276-5 6082-1	279-6 6221-2	282-7 6361-7	285-9 6503-9	289-0 6647-6	292-2 6793-0	295-3 6939-8	298.5 7088.2	301.6 7238.2	304-7 7389-8	307-9 7543-0	311-0 7697-7	Area	
TAI	0	Circm.	251.3	254.5	257.6	260.8	263.9	0.297	270.2	273.3	276.5	9.622	282.7	285.9	289-0	292.2	295-3	298.5	301.6	304.7	307-9	311.0	Cirom.	0
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	6.	65.6594	68-8010	71-9426	75.0882	78-2258	81-3674	84-5090	87.6506	90-7922	93-9338	97-0754	100-217	103.359	106-500	109.642	112.783	115-925	119-067	122.208	125.350	6.	
	8.	65-3452	68-4868	71.6284	74.7680	77-9116	81.0532	84.1948	87.3364	90-4780	93.6196	96-7612	99-9028	103.044	106-186	109-308	112-469	115-611	118-752	121.894	125.036	8.	
2.0	L.	65.0311	68-1727	71-3143	74-4559	77-5975	80-7391	83-8807	87-0223	90-1639	93-3055	96-4471	99-5887	102-730	105-872	109-035	112-155	115-297	118-438	121.580	124-722	1.	
	- 9.	64-7161	67.8585	71-0001	74-1417	77-2833	80-4249	83-5665	86.7081	89-8497	92-9913	96-1329	99-2745	102-416	105-558	108-699	111-841	114-983	118-124	121.266	124.407	9.	
Circumferences	9.	64.4028	67.5444	0989-02	73-8276	2696-92	80.8108	83-2524	86.3940	89-5315	92.6772	95-8188	\$096-86	102-102	105-244	108-385	111-527	114-668	117-810	120.952	124.093	.0	erences
Circum	4.	64-0886	67-2930	70-3718	73.5134	76-6523	29-1966	82-9382	86-0798	89-2214	92.3630	95.5046	98.6452	101-748	104-929	108.071	112-213	114.354	117-496	120.637	123-779	4.	Circumferences
	.3	63-7744	66.7916	70-0576	73-1992	76-3408	79-4824	82.6240	85-7656	88-9072	92.0488	95.1904	98.3320	101-474	104-615	107-757	110-898	114.040	117.182	120-323	123.465	.3	
	67	63-4603	66.6012	69-7435	72.8851	76-0267	79-1683	82.6240	85-4515	88.5931	91-7347	94.8763	98-0179	101-160	104.301	107-427	110.584	113-726	116.868	120-009	123-151	5.	
17	.1	63.1461	66-2870	69-4293	72.5709	75-7125	78-8541	82.3099	85.1373	88-2789	91.4205	94.5621	97-7037	100-845	103-987	107-129	110-270	113-412	116-553	119-695	122-837	.1	
16.	0.	62-8320	65-9736	69-1152	72-2568	75-3984	78-5400	81.6816	84.8232	81-9648	91.1064	94-2480	94.3896	100-531	103-673	106.814	109-956	113.098	116-239	119-381	122.522	o.	

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	6.	128-491	131-632	134-775	137-916	141.058	144-199	147-341	150-483	153.624	156-756	159-907	163.049	166.191	169-332	172-474	175-615	178-757	181.899	185.040	188.182	6.
ľ	œ	128-177	131-319	134.460	137-602	140-744	143.885	147-027	150-168	153.310	156-452	159-593	162-734	165.876	169-018	172-160	175-309	178-443	181.584	184-726	187-868	ò
	. 1.	127-863	131-005	134-146	137-288	140.430	143.571	146-713	149.854	152.996	156-138	159-279	162.421	165.562	168-705	171.846	174-977	178-129	181-280	184.412	187.554	1.
	9.	127-549	130-691	133-832	136-974	140-115	143-257	146.399	149.536	152.682	155.823	158-965	162-107	165-248	168.390	171-531	174-673	177-815	180-956	184.098	187-239	9.
erences	9.	127-235	130-376	133-518	136.660	139-801	142-943	146.084	149-226	152.368	155.509	158-651	161.792	164-934	168-076	171-217	174.359	177-500	180.642	183-784	186-925	10
Circumferences	*	126-921	130-062	133-204	136-345	139-487	142.629	145-770	148-912	152.053	155-195	158-337	161-478	164.620	167-761	170-903	174-045	177.186	180-328	183.469	186-611	7.
	ŵ	126-606	129-748	132.890	136-033	139-173	142.314	145.456	148-598	151.739	154.881	158-022	161.164	164.306	167-447	170.589	173-730	176.872	180-014	183-155	186-270	en.
	67	126-392	129.432	132.576	135-717	138.859	142-000	145.142	148.284	151-425	154-567	157-708	160.850	163-994	167-133	170-275	173-416	176-558	179-700	182-841	185-983	27
	7	125-978	129-120	132-261	135-408	138-545	141.686	144.828	147-969	151-111	154-253	157-394	160.536	163-677	166.819	169-961	173.102	176-244	179-385	182-527	185-669	-1
	o.	125.664	128-806	131-947	135-089	138-230	141.372	144.514	147-655	150-797	153-938	157-080	160-222	163-363	166-505	169-646	172-788	175-930	179-071	182-213	185.354	0

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188-496	-	-	189-438	189-753	190-061	190-381	190-695	191-009	191-323	18
191-638	-	_	192.580	192-894	193-208	193.523	193-837	194-151	194.465	61
194-7	-	-	195-722	196-036	196.350	196-664	196-978	197-292	197-607	62
197-921	21 198-235	198.549	198-863	199-177	199-492	199-806	200-120	200-434	200.748	63
201-0	-	_	202-005	202-319	202-633	202:947	203-262	203-576	203-890	64
204.204		-	205-146	205.461	205-775	206.089	206-403	206-717	207.031	9
207-346	_	_	208-288	208-602	208-916	209-231	209-545	209-859	210-173	99
210.4	-	-	211-430	211.744	212.058	212-372	212.686	213-000	213-315	29
213.6	-	-	214.571	214.885	215-200	215-514	215.828	216-142	216.456	89
216.7	-	-	217-713	218.027	218-341	218-655	218-970	219-284	219-598	69
219-912	_	2	-	221-169	221.483	221-797	222-111	222-425	222.739	20
223-054	-	_	-	224.310	224.624	224.939	225-253	225-567	225.881	71
226-195	_	-	-	227-452	227-766	228.080	228.394	228-708	229.023	72
229-337			_	230.593	230-908	231-222	231.536	231.850	232.164	73
232-478	-	-	-	233-735	234.049	234.363	234.678	234-992	235.306	74
235.6		900	-	236.877	237-191	237.505	237-819	238-133	238-447	75
238.762		-	-	240:018	240.332	240.647	240-961	241-275	241.599	76
941-908		-	-	243.160	243.474	243.788	244.102	244-416	244.731	77
945-045	-	59 245-673	245.987	246.301	246-616	246-930	247-244	247.548	247.872	78
248.186			_	249-443	249-757	250-071	250.386	250-700	251-014	42
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(company)	80.	253-841	256.983	260-124	263-264	266.408	269-549	272-691	275-832	278-975	282-116	285-257	288-399	291.540	294.682	297-824	300-965	304.107	307-248	310-396	313-512	8.	
	1	253-527	256-669	259-810	262-952	266.094	269-235	272-377	275.518	278-660	281.883	284.943	288-085	291-296	294.368	297-510	300.651	303-793	306-936	310.076	313-218	2.	-
	9	253-213	256-355	259-496	262-638	265-779	268-921	272-067	275-204	278-346	281.487	284.629	287-771	290-912	294.054	297-195	300-337	303-479	306-620	309-762	312-903	9.	1
renmferences	9.	252-899	256-040	269-182	262-324	265.465	268-607	271-748	274.890	278.032	281-173	284.315	287-456	290-598	293-740	296.881	300.023	303.164	306.306	309-448	312-589	rò	-
	4	252.585	255-726	258-865	262-009	265-151	268-293	271-434	274-576	277-717	280-859	284.001	287-142	290-284	293-425	296-567	299-709	302-850	305-992	309-133	312-275	4.	
5	8	252-270	255-412	258-554	261.695	264-837	267-978	271-120	274-262	277-403	280-545	283.686	286.829	289-970	293-111	296-244	299-394	302-536	305-678	308-819	311-961	ç	
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1	1	251.624	254.784	257-925	261.067	264.209	267.350	270-492	273-633	276-775	279-917	283.058	286.200	289-341	292.483	295-625	298.766	301-908	305-049	308.191	311-333	÷	
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1320-257	1326-706	1333-169	1339-649	1346-144	1352-655	1360-189	~	1474-484	1278.850	Ŧ
1385-446	-	1398-679	1405-308	1411-961	1418-629	1425-313	~	1438-727	1445.45N	_
1452-205	1458-967	1465-745	1472-539	1479-348	1486-178	1493-014	~	1506-743	1518.620	
1520.534	1527-454	1534.389	1641-340	1548-306	1555-288	1562-286	-	1876-329	1588-874	_
1590-435	1597-511	1604-604	1611-711	1618-835	1625-974	1633-120	1640-302	DKT-2791	1454-489	_
1661-906	1669-140	1676-389	1683-654	1690-935	1698-231	1705-543	1712-871	1720-214	1727-574	-
1734-949	1749-339	1749-746	1757-168	1764-605	1772-059	1771-528	1787-013	1714-513	INUR-UNI	_
1809-562	1817-109	1824-673	1832-252	1839-847	1847-467	1805-083	1802-725	1870-383	1878-056	_
1885-745	1893-450	1901-171	1908-907	1916-659	1924-426	1932-910	1940-000	1947-823	1005-454	_
1963-500	1971-362	1979-239	1987-133	1995-042	2002-908	2010-007	SOLN-NGS	SOMORIS	Strike-N77	_
2042-825	2050-844	2058-878	2066-929	2074-995	2083-077	2001-175	SOME THE	2107-417	2115-641	-
2123-722	2131-898	2140-089	2148-207	2150-520	2164-759	2173-013	2181-284	2180-570	21177-N71	44
2206-189	2214-522	2222-870	2231-235	2239-615	2248-011	2256-423	2264.870	2273-203	BAT-INES	2
2290-226	2298-717	2307-222	2315-744	3324-281	2832-N34	2341-403	2840-087	WINDWINE SHIP	93477903	-
2375-835	2384.482	2393-145	2401-824	2410-518	2410-228	2427-954	2436-696	HUP-UPIE	2454-226	-
2463-014	2471-819	2480-639	2480-475	2498-326	2507-193	2516-076	2524-974	MENNING	HIN.REUR	-
2551-765	2560-726	2569-703	2578-696	2587-705	2596-729	2605-769	2614-824	SGMH-HDG	MUSEUM	~
2642.086	2651-205	2660-838	2669-488	2078-654	2687.835	2607-032	27045-245	2715-47B	2724-71H	-
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3013-078 30	8197-156	3038.587	3048.365	3156-966	3166-999	3176-919	8186-910	3196-994	8906-953
	227-059	3237-136	3247-228	3257-337	3267-460	3277-600	3287-755	3297-926	3308-113
60	3328.534	3338-767	3349-016	3359-281	3369-562	3379-859	3390-171	3400-499	3410-843
3421-202 34	3431.578	3441.963	3452-375	3462-797	3473-235	3483-689	3494-164	3504-643	3515-143
-	3536-193	3546-741	3557-304	3567-884	3578-479	3589-090	3599-716	3610-358	3621-016
3631-690 36	3642-379	3653-084	3663-804	3674-541	3685-293	3696-006	3706-845	3717-644	3728-459
_	3859-495	3870-483	3881-517	3892.568	3903-634	3914-716	3925-814	3986-927	3948-057
	3970-362	3981.538	3992-730	4003-937	4015-161	4026-400	4037-655	4048-925	4060-212
	082-833	4094-165	4105-513	4116-879	4128-259	4139-652	4151-067	4162-494	4173-938
4	1196-871	4208-361	4219-868	4231.390	4242-927	4254-480	4266-049	4277-634	4289-234
4	312-482	4324.130	4335-793	4347-472	4359-166	4370.877	4382.603	4394-345	4406.102
4	1429-664	4441.468	4453-289	4465-125	4476-976	4488.844	4500-727	4512-626	4524.540
536-470 45	548-416	4560-379	4572-355	4584-358	4596-357	4608-382	4620-422	4632-478	4644.549
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5281-030	5293-918	5306-823	5319-744	5332-678	6845-629	5358-596	8371-598	5384-57B	5397-591
5410-621	5423.666	5436-727	5449-801	268-5919	5476-005	6489-129	6502-260	5515-424	552N-51H
5541-702	5354-985	5568-203	5581-487	5594-687	5607-952	5621-233	5034-56N	5647-843	5661-171
5674-515	°.	5701-250	5714-611	810-8519	5741-470	5751-1900	8768-362	5781-832	5795-317
5808-818	10	5835-868	5819-416	5862-980	5876-559	58100-154	5903-745	5917-892	5031-034
5944-693	-	5972-056	692-2869	5990-482	6013-219	6026-971	6040-739	6054-515	6008-322
6082-138	60:05-968	6109-815	6123-677	6137-555	6151419	6165-350	6179-284	6193 225	6207-1HI
6221-153	6235-141	6249-145	6263-164	6377-200	6201-201	6305-817	6319-300	6333-407	6347-681
6351-740	6375-885	6390-016	6401-222	6418-414	6432-622	6416-841	6461-085	6475-810	64MU-611
6503-897	6518.200	6532-517	65 16-891	6561-208	6575-565	9549-946	6601-322	6618-754	66113-1142
6647-626	6662-085	6676-560	6691-016	6705-557	6720-079	6734-617	6749-170	6763-739	677H-924
6792-925	6807-541	6822-173	6836-821	6851-484	6866-163	GSHO-N5H	6895-569	6910-295	4925-037
6939-794	6054-568	6969-357	191-1809	686-8669	7013-NIN	7028-670	7043-503	7058-41H	7073-320
7088-235	7103-165	7118-112	7133-073	7148-051	7163-014	7178-053	7198-07H	720H-11H	7228-175
7238-246	7253-334	7268-437	7283-556	7298-691	7813-811	7320-007	7344-189	7359-9NG	7374-000
738:1-829	7105-073	7420-334	7435-610	7450-901	7466-209	7481-532	7496-871	7612-226	7527-5116
7542-982	-	7573-801	7589-234	7601-683	7620-147	7635-627	7651-193	7666-635	7682-102
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	110	65.4500	68-5916	71-7332	74.8748	78-0164	81.1580	84-2996	87-4412	90.2828	93-7244	0998-96	100-008	103-149	106-291	109-432	112-574	115-776	118-857	121-999	125-140	900	-
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	EI.	64-6646	67.8062	20-9478	74-0894	77-2310	80.3726	83.5142	86.6558	\$7974	92-9390	9080-96	99-2222	102.364	105-505	108.647	111.789	114-930	118.072	121-213	124.355	7.	-
erences	120	87.4038	67-5444	0989-04	73.8276	2696-92	80.1108	83-2524	86.3940	89.5356	92.6772	98.8186	98-9604	102.102	105-244	108.385	111.527	114.668	117-810	120.952	124.093	100	-
Circumferences	1.00	64-1410	67-2826	70-4242	73.5658	76·7074	79-8490	82-9906	86.1322	89-2738	92-4154	95-5570	9869-86	101.840	104.982	108.123	1111-265	114-407	117.548	120.690	123-831	13	
	+151	63-8792	67-0208	70-1624	73-3040	76-4456	79.5872	82-7288	85-8704	89-0150	92-1536	95-2952	98.4368	101-578	104.720	107-862	1111.003	114-145	117-286	120.428	123.570	40	
	12	63-6174	66.7590	9006-69	73-0422	76-1838	79-3254	82-4670	82.6086	88-7502	91.8918	95.0334	98.1750	101-317	104-458	107-600	110.741	113.883	117.025	120.166	123.308	1.2	
	or in	63-3556	66-4972	69-6388	72.7804	75-9220	79-0636	82-2052	85.3468	88.4884	91.6300	94-7716	97-9132	101.055	104-196	107.338	110.480	113-621	116.763	119-904	123.046	13	
	1.2	63-0938	66-2354	69-3770	72.5186	75.6602	78.8018	81.9434		88-2266	91.3682	94.5098	97-6514	100-793	103-935	107-076	110-218	113-359	116.501	119.643	122-784	1	
	0	62-8320	65-9736	69-1152	72-2568	75-3984	78-5400	81.6816	84.8232	84.9648	91.1064	94.2480	9688.46	100-531	103-673	106.814	109-956	113-098	116-239	119-381	122.522	0	
aw	ma.		21		23	54	25	56	22	58	68	30	31	33	33	34	35	36	37	38	39	.unt.	ui

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		#	999	2-8852	6.6813	12-0482	18-9869	27-4944	37-5787	49-2287	62-4446	77-2363	93-5987	111-532	131-036	162-111	174-757	198-973	224.760	252-118	281-047	311-547	118	
		35	.5464	2-6398	6.3020	11.5410	18:3478	26.7254	36.6737	48-1929	61-2829	75.9436	92.1752	109-978	129-351	150-295	172.809	196-895	222-551	249-778			100	
12тнв.			-4418	2.4053	6.9896	11-0447	17.7205	25-9672	35.7847	47.1730	60.1320	74.6619	90.7626	108-434	127.676	148-489	170-873	194.828	220.353	247.450	276-117	306.354	eg.	
		- N	.3491	2.1817	6.5851	10.5592	17.1042	25.2200	34.9066	46.1640	58-9921	73-3911	6098-68	106-901	126-013	146.695	168-948	192.772	218.166	246-132	273.668	303-775	e p	
ADVANCING BY		- PE	.2673	1.9689		10-0847	16-4988	24.4837	34.0394	45.1658	57.8631	72.1312	87-9700	105.380	124.360	144-911	167.034	190-726	215-990	242-824	271-230	301-206	7 IS	
CIRCLES,	Areas	•EI	.1963	1.7671	4.9087	9-6211	15-9043	23.7583	33.1831	44.1786	56.7450	70.8822	86.5901	103.869	122-719	143.139	165-130	188.692	213-825	240.528	268-803	298-648	e jos	Areas
AREAS OF C		- P	1364	1.5763	_	9-1684	15.3207	23.0438	32.3377	43.2024	55.6378	69.6441	85-2212	102.369	121-088	141.377	163-237	186.663	211.670	238-243	266.386	296-111	e 91	A r
THE ARE		和	.0873	1.3963	4.2761	8.7266	14.7480	22.3402	31.5032	42-2370	54.5415	68-4169	83.8631	100.880	119-468	139.626	161-356	184.656	209.527	235-969	263-981	293.564	18	
ð		∞ ₽	.0491	1.2272	3-9761	8-2968	14.1863	21.6475	30.6796	41.2825	53-4562	67-2006	82.2129	99-4020	117.859	137-887	169-485	182.654	207-394	233-705	261.587	291-039	* S	
TABLE		8 13	.0218	1-0690	e	7.8758	13.6354	20.9658	29.8669	40-3389	52-3817	65-9953	81.1796	97.9348	116.261	136-158	157.625	180-663	205-273	231-453	259-208	288.525	E S	
		1 <u>4</u>	.0055	-9218	3.4088		13.0954		29.0662	_	51.3181	64.8008	79-8543	96-4785	114.674	134.439	155-776	178.684	203-162	229-211	256.831	286-021	18	
		0	8	.7854	3.1416	7.0686	12 5664	19.6350	28-2743	38.4846	50-2655	63.6173	78.5398	95.0332	113.097	132.732	153.938	176-715	201.062	_	254.469	283-239	0	
	.1m	Dia	0	-	Q	က	₩.	ю	9	<u>-</u>	œ	6.	10	11	12	13	14	2	2			<u> </u>	/.z	are/

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		!}	343-617	377-258	412-470	449-258	487.607	527.531	569.026	612.092	626-729	702-987	750-715	800.00	850-984	903-475	957-537	1013.17	1070-37	1129.15	1189 - 49	1251-41	- E	
ed).		119	340.885	374-395	409-476	446.128	484-351	524.144	565.509	608-444	652-950	699-026	746.674	795.892	846.681	899-041	952.972	1008-47	1060-55	1124.19	1184.40	1246-19	130	
(concluded)		13	338-163	371.542	_	443.014	481.106	520-768	562-002	904-809	649.181	695-127	742.643	791-730	842.389	894.618	948-417	1003-79	1060-73	1119-24	1179-32	1240-98	132	
12rus (-	13	335-452	368-701	403.520	439-910	477.871	517-403	558.505	601-179	645.423	691-238	738-623	787-580	838-107	890-208	943.874	999-114	1055-92	1114'31	1174.26	1235-78	8 E	
ING BY		13	332-753	365-870	400.559	436.818		514.049	555.020	_			734.615	783-440	833-837	885-804	939-342	994.450	1051.13	1109-38	1169-20	1230.59	-E	
CIRCLES, ADVANCING BY	Areas	12	330-064	363.050	397-608	_		510.705	551.546	593-957	637-940	683-493	730.617	779-311	829-577	881-413	934.820	989-798	1046.35	1104.47	1164.16	1225-42		88
IRCLES,	Αħ	135	327-386	360-241	394.668		468.234	507-373	548.083	590.363	634.215	679-637	726.630	775-193	825.328		930-310	985-157	1041.57	1099.56	1159-12	1220-25	드	Areas
AREAS OF C		13	324-719	357-443	391-739	427.606	465.043	504.051	544.630	586-780	630.500	675-792	722.654	771-087	821.090	872-665	925-810	980.226	1036.81	1094.67	1154.10	1215.10	413	
THE ARR		8 <u>1</u> 8	322-062	354-656	388.821	424.557	461.863	500.740	541.188	583-207	626.797	671-957	718-688	766-990	816-863	868-307	921.321	975-906	1032-06	1089.79	1149.09	1209-96	m 2	
TABLE OF I		er.	319-417	351.880	385-914	421:519	458.694	497-441	537-758	579-646	623.104	668.134	714-734	762-905	812.647	863-960	916.843	971-298	1027.32	1084.92	1144.09	1204.82	221	
TAB			13	316-783	349.115	383.018	418-492	455.536	494.152	534.338	576-095	619.423	664.321	710-791	758-831	808-442	859-624	912.376	966.700	1022-59	1080-06	1139-09	1199-70	12
		0	314.159	346-361	380-133	416-476	462.389	490.874	530-929	572.555	615-752	660.520	706-858	754·768	804.248	855-299	907-920	962-113	1017.88	1075-21	1134-11	1194.59	0	
/ /	Jun	na	ଛ	2	22	23	24	22	36	27	88	8	ಜ	31	32	83	84	85	86	83	88	83	.run	DI

TABLE OF THE AREAS OF THE SEGMENTS OF A CIRCLE, THE DIAMETER BEING UNITY.

To find the area of the segment of any circle from the following tables.

RULE.—Divide the height of the segment by the diameter, take out the corresponding tabular area, which multiply by the square of the diameter for the result.

H	Area -	H	Area	H	Area	H	Area
-001	.000042	.038	.009763	.075	.026761	.112	.048262
.002	.000119	.039	-010148	.076	.027289	·113	1048894
.003	.000219	.040	.010537	.077	027821	114	.049528
.004	.000337	.041	.010931	.078	.028356	.115	.050165
-005	.000470	.042	.011330	.079	.028894	116	.050804
.006	.000618	.043	.011734	.080	.029435	117	.051446
.007	.000779	.044	012142	.081	.029979	.118	.052090
.008	.000951	.045	. 012554	.082	.030526	119	.052736
.009	.001135	.046	.012971	.083	.031076	1.120	.053385.
-010	.001329	.047	.013392	.084	.031629	121	.054036
.011	.001533	.048	.013818	-085	.032186	122	.054689
.012	.001746	.049	.014247	-086	.032745	123	.055345
.013	.001968	.050	.014681	.087	.033307	124	.056003
-014	.002199	.051	.015119	.088	.033872	.125	.056663
.015	.002438	.052	.015561	.089	.034441	.126	057326
.016	.002685	.053	.016007	-090	.035011	.127	.057991
.017	.002940	.054	.016457	.091	.035585	.128	.058658
.018	.003202	.055	.016911	.092	.036162	.129	.059327
.019	.003471	.056	.017369	.093	.036741	.130	.059999
-020	-003748	.057	.017831	.094	.037323	.131	:060672
-021	.004031	.058	.018296	.095	.037909	.132	.061348
.022	.004322	.059	.018766	096	.038496	.133	.062026
.023	.004618	.060	.019239	-097	.039087	134	-062707
-024	.004921	.061	.019716	.098	.039680	.135	-068389
-025	.005230	.062	.020196	.099	.040276	.136	-064074
.026	.005546	.063	.020680	.100	.040875	.137	.064760
.027	.005867	.064	.021168	.101	.041476	.138	.065449
.028	-006194	.065	.021659	.102	.042080	.139	.066140
.029	.006527	.066	.022154	.103	-042687	.140	.066833
.030	.006865	.067	.022652	.104	.043296	.141	.067528
-031	.007209	.068	.023154	.105	.043908	142	068225
.032	.007558	.069	.023659	.106	.044522	.143	-068924
.033	.007913	.070	.024168	.107	.045139	144	-069625
.034	.008273	.071	.024680	.108	.045759	.145	-070328
.035	.008638	.072	.025195	.109	.046381	146	-071033
.036	-009008	.073	.025714	.110	.047005	-147	145750-1
-037	.009383	.074	.026236	111	.047632	1-148	1 -072450

TABLE OF THE AREAS OF THE SEGMENTS OF A CIRCLE, THE DIAMETER BEING UNITY (continued).

H	Area	H	Area	H	Area	H D	Area	
-149	.073161	.193	106261	-237	142387	.281	-180918	
150	.073874	.194	107051	.238	.143238	-282	18181	
151	.074589	.195	107842	.239	.144091	.283	.182718	
152	.075306	.196	108636	.240	.144944	.284	183619	
153	-076026	.197	.109430	.241	145799	.285	184521	
154	.076747	.198	110226	.242	146655	.286	185428	
155	.077469	.199	111024	.243	147512	.287	186329	
156	.078194	.200	111823	.244	148371	.288	18723	
157	.078921	.201	112624	-245	.149230	.289	.188140	
158	.079649	.202	113426	.246	150091	.290	189047	
159	.080380	.203	.114230	.247	.150953	.291	189958	
160	.081112	.204	115035	.248	151816	.292	190864	
161	.081846	.205	115842	-249	152680	.293	.191778	
162	.082582	.206	116650	.250	-153546	.294	192684	
163	.083320	.207	117460	.251	.154412	.295	193596	
164	.084059	.208	.118271	.252	.155280	.296	194509	
165	.084801	.209	119083	.253	.156149	.297	195429	
166	.085544	.210	.119897	.254	157019	.298	196337	
167	.086289	-211	120712	.255	157890	.299	197252	
168	.087036	.212	121529	.256	158762	.300	198168	
169	087785	.213	122347	.257	.159636	.301	19908	
170	.088535	.214	123167	.258	.160510	.302	200008	
171	.089287	.215	123988	.259	.161386	.303	200922	
172	.090041	216	124810	.260	.162263	.304	.201841	
173	.090797	.217	125634	-261	.163140	.305	202761	
174	091554	-218	126459	.262	.164019	.306	-203688	
175	.092313	-219	127285	.263	164899	.307	204605	
176	.093074	-220	128113	-264	-165780	.308	205527	
177	.093836	-221	128942	265	-166663	-309	206451	
178	094601	-222	129773	.266	-167546	.310	207376	
179	-095366	.223	130605	.267	.168430	.311	208301	
180	.096134	-224	131438	-268	.169315	.312	209227	
181	-096903	.225	132272	.269	170202	.313	210154	
182	-097674	-226	133108	.270	171089	.314	211082	
183	-098447	-227	133945	.271	171978	315	212011	
184	099221	-228	134784	-272	172867	.316	212940	
185	-099997	.229	135624	.273	173758	.317	213871	
186	100774	.230	136465	274	174649	318	214802	
187	101553	-231	137307	.275	175542	-319	215738	
188	102334	232	138150	276	176435	320	216666	
189	102334	233	138995	277	177330	321	217599	
190	103110	.234	139841	278	178225	322	218533	
191	103500	235	140688	279	179122	323	219468	
192 /	105472	-236	141537	280	180019	-324	-220404	

_	THE !		TER BEIN	_	in (conc.	uucuj		
H	Area	H	Area	H	Area	H	Area	
325	-221340	.369	.263213	.413	-306140	-457	-349752	
326	-222277	.370	-264178	.414	-307125	.458	.350748	
327	223215	.371	265144	.415	-308110	.459	-351745	
328	-224154	.372	-266111	.416	-309095	.460	*352742	
329	-225093	.373	-267078	.417	.310081	.461	-353739	
330	.226033	.374	-268045	418	-311068	.462	-354736	
331	226974	.375	-269013	.419	.312054	.463	*355732	
332	-227915	.376	.269982	420	.313041	-464	-356730	
333	-228858	.377	270951	.421	-314029	.465	-357727	
334	229801	.378	271920	.422	-315016	-466	-358725	
335	-230745	·379	.272890	.423	-316004	.467	.359723	
336	-231689	.380	.273861	.424	-316992	.468	360721	
337	-232634	381	274832	.425	-317981	.469	.361719	
338	-233580	.382	275803	.426	-318970	.470	.362717	
339	·234526	.383	276775	427	-319959	.471	.363715	
340	·235473	.384	277748	.428	*320948	.472	.364713	
341	-236421	.385	.278721	.429	-321938	.473	.365712	
342	-237369	.386	279694	.430	-322928	474	-366710	
343	-238318	-387	-280668	.431	-323918	.475	.367709	
344	-239268	.388	.281642	.432	-324909 -	-476	.368708	
345	-240218	.389	-282617	·433	.325900	.477	-369707	
346	-241169	-390	-283592	.434	-326892	.478	-370706	
347	-242121	.391	-284568	.435	-327882	-479	-371705	
348	.243074	.392	-285544	•436	-328874	:480	372704	
349	.244026	.393	·286521	.437	-329866	.481	-373703	
350	.244980	.394	-287498	.438	-330858	.482	.374702	
351	.245934	-395	-288476	.439	.331850	.483	.375702	
352	246889	.396	-289453	.440	.332843	*484	.376702	
353	247845	397	-290432	•441	.333836	.485	.377701	
354	:248801	.398	-291411	.442	-334829	.486	.378701	
355	-249757	.399	.292390	.443	-335822	-487	.379700	
356	250715	.400	•293369	.444	-336816	.488	.380700	
357	251673	.401	-294349	.445	-337810	.489	.381699	
358	.252631	.402	.295330	·446	.338804	.490	.382699	
359	.253590	.403	-296311	.447	.339798	.491	.383699	
360	254550	.404	-297292	.448	.340793	.492	.384699	
361	.255510	.405	-298273	.449	·341787	.493	.385699	
362	256471	.406	-299255	.450	.342782	.494	.386699	
363	257433	.407	.300238	.451	*343777	.495	.387699	
364	258395	.408	.301220	.452	-344772	.496	-388699	
365	259357	409	.302203	.453	.345768	.497	.389699	
366	-260320	410	-303187	.454	-346764	.498	.390699	
367	-261284	.411	-304171	.455	*847759	1.499	39168	
368	-262248	412	305155	.456	348755	1.500	9 / -3956	

CENTRES AND MOMENTS OF FIGURES.

TO FIND THE CENTRES OF A FEW SPECIAL FIGURES.

1. Triangle. (Fig. 104.) Fig. 104.



RULE.—From the middle points of any two sides draw lines to the opposite angle; the point of intersection D of these lines is the required centre.

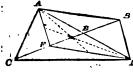
2. Trapezoid. (Fig. 105.)

Fig. 106,

RULE.—Bisect AB in E and CD in F, and join EF. Produce AB beyond E to H, making BH=CD, and produce CD beyond C to I, making CI=AB; then join HI, and where this line intersects EF is the centre of gravity G.

3. Trapezium. (Fig. 106.)

F16. 106.



RULE.—Draw the diagonals AD and CB intersecting in E; along CB set off of equal to EB, and join FA and FD: the centre of the triangle AFD will be the centre of the trapezium.

4. Circular arc. (Fig. 107.)

Fig. 107,

RULE.—Let ADB be the circular are and c the centre of the circle of which it is a part (to find c see p. 7); bisect the arc AB in D, and join DC and AB; multiply the radius CD by the chord AB, and divide by the length of the arc ADB: lay of the quotient OE upon CD, then E is the centre required.

5. Very flat curved line (approximate). (Fig. 108.)

Fig. 108,

D

E

C

will be the centre required.

RULE.—Let ADB be the arc; draw the chord AB, and bisect it in C; draw CD perpendicular to AB; make CE equal to § of CD: then S

6. Sector of a circle. (Fig. 109.)

RULE.—Let ABC be the sector, S its centre; multiply the chord AB by 3 of the radius CA; divide the product by the length of the arc: the quotient equals the distance CE set along the line CD, D being at the bisection of the arc AB.



7. Sector of a plane circular ring. (Fig. 110.)

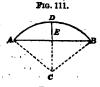
RULE.—Let CA be the outer and or the inner radius of the ring; divide twice the difference of the cubes of the inner and outer radii by three times the difference of their squares; the quotient will be an intermediate radius CF, with which describe the arc FF, subtending the same angle with the sector: the centre H of the



angle with the sector: the centre H of the circular arc FF, found by Rule 4, will be the centre required.

8. Circular segment. (Fig. 111.)

RULE.—Let C be the centre of the circle of which it is a part; bisect the arc AB in D, and join on; divide the cube of half the chord AB by three times the area of half the segment ADB: set off the quotient OE along OD, and E will be the centre required.



9. Parabolic half-segment. (Fig. 112.)

RULE.—Let ABD be a half-segment of a parabola, BD being part of a diameter parallel to the axis and AD an ordinate conjugate to that diameter—that is, parallel to a tangent at B. Make BE equal to § BD, and draw EF parallel to AD and equal to § AD. Then F will be the centre of the half-segment.



10. Height of centre of semicircle from its base.

RULE.—Multiply the diameter of the semicircle by 4, and divide the product by 3π .

11. Height of centre of parabola from its base.

RULE.—Multiply its vertical height by 2, and divide the product by 5.

12. Height of centre of elliptic segment from the lesser diameter

of the ellipse of which it is a part.

RULE—Take the square of half the greater diameter of the ellipse, and divide the product by the square of half the lesser diameter; multiply that result by the cabe of half the length of the base of the segment, and divide the result by three times its half-area.

Ex.: Let D =greater diameter of ellipse, and d =lesser diam. B = base of segment, and A = area of segment.

H=height of centre from lesser diameter of ellipse.

$$\mathbf{H} = \frac{\left(\frac{\mathbf{D}}{2}\right)^2 \times \left(\frac{\mathbf{B}}{2}\right)^2}{\left(\frac{d}{2}\right)^2 \times \frac{3\mathbf{A}}{2}}$$

13. Prism or cylinder with plane parallel ends.

RULE.—Find the centres of the ends; a straight line joining them will be the axis of the prism or cylinder, and the middle point of that line will be the centre required.

14. Cone or pyramid.

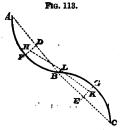
RULE.—Find the centre of the base, from which draw a line to the summit; this will be the axis of the cone or pyramid, and the point at \frac{1}{4} from the base along that line will be the centre.

15. Hemisphere or hemi-ellipsoid.

RULE.—The distance of the centre from the circular or elliptic base is a of the radius of the sphere, or of that semi-axis of the ellipsoid which is perpendicular to the base.

Paraboloid.

RULE.—The distance of its centre from the base along its axis is \(\frac{1}{2} \) of the height from the base.



17. To find the centre of gravity of any continuous curved line. (Fig. 113.)

Ex.: Let ABC be the given curve; bisect it at B; join AB and BC, and bisect those chords at the points D and E respectively; set off FD perpendicular to AB, and EG perpendicular to BC; make FH = DF and GK = 2GE, and join HK; bisect HK at the point L, which will be a close approximation to the position of the centre of gravity of the curved line ABC.

ROLES FOR FINDING THE MOMENTS AND CENTRES OF FIGURES.

The geometrical moment of a figure, whether a line, an area, or a solid, relatively to a given plane or axis is the product of the magnitude of that figure, into the perpendicular distance of its centre from the given plane or axis, and is equal to the sum of the moments of all its parts relatively to the same plane.

The centre of an area is determined when its distance from

two axes in the plane of the figure is known.

The centre of a figure of three dimensions is determined

Fig. 114.

F1G. 115.

when its distance from three planes not parallel to one another is known.

1. To find the moment of an irregular figure relatively to a given plane or axis.

RULE.—Divide the figure into parts whose centres are known: multiply the magnitude of each of its parts into the perpendicular distance of its centre from the given plane or axis; dis-

tinguish the moments into positive and negative, according as the centres of the parts lie to one side or the other of the plane: the difference of the two sums will be the resultant moment of the figure relatively to the given plane or axis, and is to be regarded as positive or negative, according as the sum of the positive or negative moments is the greater.

2. To find the perpendicular distance of the centre of an irregular figure from a given plane or awis.

RULE.—Divide the moment of that figure relatively to the given plane or axis by its magnitude; the quotient will be the perpendicular distance of its centre from the given plane or axis.

3. To find the centre of a figure consisting of two parts whose

centres are known. (Fig. 114.)

RULE.—Multiply the distance between the two known centres by the magnitude of either of the parts, and divide the product by the magnitude of the whole figure; the quotient will be the distance of the centre of the whole figure from the centre of the other part, the centre of the whole figure being in the straight line joining the centres of the two parts.

Ex.: Let ABCD be such a figure, M and m the magnitude of its two respective parts, M+mthe magnitude of the whole figure, D the distance between the centres M and m of the two parts, and c the centre of the whole figure.

ween the centres M and m of the two d o the centre of the whole figure.

$$\mathbf{MC} = \frac{m \times \mathbf{D}}{\mathbf{M} + m} \qquad m\mathbf{C} = \frac{\mathbf{M} \times \mathbf{D}}{\mathbf{M} + m}$$

4. To find the centre of any plane area by means of ordinates. (Fig. 115.)

Let ABC, the quadrant of a circle, be such an area; CB the base line, divided into a number of equal parts by ordinates; AC the transverse axis traversing its origin.

1st. Determine the perpendicular distance of the centre of the quadrant from the transverse axis in the following manner:-

RULE.—Multiply each ordinate by its distance from the transverse axis; consider the products as ordinates of a new curve of the same length as the given figure: the area of that curve, found by the proper rule, will be the moment of the figure relatively to the transverse axis; this moment, divided by the whole area of the figure, will give the perpendicular distance of its centre from the transverse axis.

In algebraical symbols the moment of a plane figure relatively to its transverse axis, and found by the above rule, is expressed thus:—

fxydx.

Note.—In practice it is better to proceed as follows:—Multiply the ordinates first by their multipliers, and then those products by the number of intervals from the origin; take the sum of those products and multiply it by and of a whole interval squared, if Simpson's first rule is used, by at the origin; take the sum of those products and multiply it by and of a whole interval squared, if Simpson's second rule is used, and so on for the other rules.

Example.

No. of Intervals	Ordinates	Multi- pliers	Products	Products × No. of Intervals from Origin
0	16.0000	1	16.0000	•00000
1	15.4919	4	61.9676	61.9676
2	13.8564	11	20.7846	41-5692
21	12.4900	2	24.9800	62.4500
3	10.5830	ŧ	7.93725	23.81175
34	9.3274	1	9.3274	30.31405
31	7-7460	1. 1	3.87303	13.5555
3	5-5678	1	5.56787	20-87925
4	0.0000	ŧ	0.0000	00000
		Interval	150.48765	Interval 2 254-54735
		3	= \frac{4}{3}	3

Approximate area = 200.58353 Approx. moment = 1357.585

 $\frac{\text{Moment } 1357 \cdot 585}{\text{Area } 200 \cdot 5835} = 6.768 \begin{cases} \text{approximate perpendicular distance} \\ \text{of centre from the transverse axis.} \end{cases}$

2nd. Find the perpendicular distance of its centre from the base line.

RULE.—Square each ordinate, and take the half-squares as ordinates for a new curve of the same length as the figure; the area of that curve, found by the proper rule, will be the moment of the figure relatively to the base line: this moment, divided by the whole area of the figure, will give the perpendicular distance of its centre from the base line.

In algebraical symbols the moment of a plane figure relatively to its base line, found by the above rule, is expressed thus:—

Example.

No. of Intervals	Ordinates	Half-squares	Multipliers	. Products
0	· 16·0000	128.0000	1	128.0000
1	15.4919	119-9995	4	479-9980
2	13.8564	95.9999	2	191.9998
3	10.5830	55·9999	4	223.9996
4	• 0.0000	0.0000	1	0.0000
			Interval	1023-9974
		•	3	= \frac{4}{3}
•	• • •	Approxima	ate moment:	= 1365-3298

Moment 1365-3298 approximate perpendicular dis-Area 201:0624 tance of centre from base.

> Actual moment = 1365.3Actual area = 201.0624

5. To find the centre of a plane area bounded by a curve and two radii by means of polar co-ordinates. (See fig. 82.)

1st. Determine the perpendicular distance of its centre from a plane traversing the pole and at right angles to one of the bounding radii, called the first radius, in the following manner:-

RULE.—Divide the angle subtended by the arc into a convenient number of equiangular intervals by means of radii; measure the lengths of the radii from the pole to the arc, and multiply the third part of the cube of each of them by the cosine of the angle which they respectively make with the first radius; treat these products by one of the rules applicable to finding the area of a plane curve (the only difference being that the common interval is taken in circular measure); the result will be the moment of the figure relatively to the plane traversing the pole: this moment, divided by the area of the figure, will give the perpendicular distance of its centre from the plane traversing the pole.

Example.

No. of Radii	Radii	Cubes of Radii 3	Angles with First Radius	Cosines	Products	Simpson's Multi- pliers	Products
1	12	576	00	1:0000	576.0000	in all p	576-0000
2	12	576	5°	9962	573.8112	4	2295.2448
3	12	576	10°	-9848	567-2448	2	1134.4896
4	12	576	15°	.9659	556.3584	4	2225.4336
5	12	576	20°	9397	541.2672	1	541.2672
	Titres	orale of	The state of	Level	10 11	1 1(1000	6772-4352

Interval in circular measure

1620.

2nd. Determine the perpendicular distance of its centre relatively to a longitudinal plane passing through its edge, as MPM, perpendicular to the first radius, PB.

RULE.—Divide the figure by a number of longitudinal planes radiating from the edge MPM at equiangular intervals (as PP4AA4, PP4CC4, PP4BB4); also divide the length of the figure into a number of equal intervals by ordinates, and treat each of the longitudinal planes as follows: -- Measure its ordinates, take the third part of their cubes, and treat those quantities as if they were ordinates of a new curve; that is, find its area by one of Simpson's rules: the area of that new curve is termed the moment of inertia of the longitudinal plane in question. Then multiply each moment of inertia of the several planes by the cosine of the angle made by the plane to which it belongs with the plane PB, and treat these products by a proper set of Simpson's multipliers; add together the products, and multiply the sum by f of the common angular interval in circular measure if Simpson's first rule is used, and by ≩ if Simpson's second rule is used. The result will be the moment of the figure relatively to the plane MPM. This moment, divided by the volume of the figure, will be the distance required.

The algebraical expression for the moment as found in this rule is

$$\iint \frac{r^3}{3} \cos \theta dx d\theta.$$

3rd. Determine the perpendicular distance of its centre relatively to a longitudinal plane passing through its edge, and a radius as PPBB, by the foregoing rule, with the exception of multiplying by sines instead of cosines.

Note.—In practice it is usual to defer the division of the cubes of the radii by 3 until after the addition of the products.

MOMENTS OF INERTIA AND RADII OF GYRATION.

1. To find the moment of inertia of a body about a given axis.

RULE.—Conceive the body to be divided into an indefinitely great number of small parts; multiply the mass (or weight) of each of these small parts into the square of its perpendicular distance from the given axis: the sum of all these products as obtained will be the moment of the body about the given axis.

2. To find the square of the radius of gyration of a body about a given axis.

RULE.—Divide the moment of inertia of the body relatively to the given axis by the mass (or weight) of the body.

3. Given the moment of inertia of a body about an axis traversing its centre of gravity in a given direction, to find its moment of inertia about another axis parallel to the first.

RULE.—Multiply the mass (or weight) of the body by the square of the perpendicular distance between the two axes, and to the product add the given moment of inertia.

4. Given the separate moments of inertia of a set of bodies about parallel axes traversing their several centres of gravity, to find the moment of inertia of these bodies about a common axis parallel to their separate axes.

RULE.—Multiply the mass (or weight) of each body by the square of the perpendicular distance of its centre of gravity from the common axis; the sum of all these products, together with all the separate moments of inertia, will be the combined moment of inertia.

5. Given the square of the radius of gyration of a body about an axis traversing its centre in a given direction, to find the square of the radius of gyration about another axis parallel to the first.

RULE.—Square the perpendicular distance between the two axes, and add the product to the given square of the radius of gyration.

6. To find the moment of inertia of a plane area, bounded on one side by a curve (see fig. 115), relatively to its base line.

RULE.—Divide the base line into a suitable number of equal intervals, and measure ordinates at the points of division; take the third part of the cube of each of these ordinates, and treat those quantities so computed as the ordinates of a new curve: the area of that new curve, found by the proper rule, will be the moment of inertia required. In algebraical symbols the above rule is expressed thus:—

 $\int \frac{y^3}{3} dx.$

Note.—When the moment of inertia is required as a whole, and not in separate parts, it is usual to postpone the division of the cubes till the end of the calculation.

7. To find the moment of inertia of a plane area, bounded on one side by a curve, relatively to one of its ordinates.

RULB.—Multiply each ordinate by its proper multiplier, according to one of the rules for finding the area of such figures; then multiply each of the products by the square of the number of whole intervals that the ordinate in question is distant from the

ordinate taken as the axis of moments: the sum of these products, multiplied by $\frac{1}{3}$ or $\frac{3}{8}$ the cube of a whole interval, according as Simpson's first or second rule is used, will be the moment of inertia required.

In algebraical symbols this rule is expressed thus:—

 $\int x^2 y dx$.

OF A CIRCLE RELATIVELY TO THE BASE LINE.

Example I.

CALCULATION OF MOMENT OF INERTIA OF THE QUADRANT

No. of Intervals	Ordinates	Cubes of Ordinates	Multipliers	Products
0	16.00	1365-33	1	1365.33
1	15.49	1238-89	4	4955.56
2	13.86	887-50	11	1331-25
21	12.49	649.48	2	1298-96
3 '	10.58	394.76	ž i	296-07
3 1	9.33	270.72	1	270.72
31	7.75	155.16	1	77.58
34	5.57	57.29	1	57.29
4	0.00	0.00	1	0.00
			Interval	9652.76
			3	
			-	12870.34

Example II.

CALCULATION OF THE MOMENT OF INERTIA OF THE QUADRANT OF A CIRCLE RELATIVELY TO THE ENDMOST ORDINATE.

No. of Intervals	Ordinates	Multipliers	Products	Squares of Nos- of Intervals	Products
0	16.0000	1	16.0000	0.00	000
1	15.4919	4	61.9676	1.00	61.9679
2	13.8564	$1\frac{1}{2}$	20.7846	4.00	83.1384
$2\frac{1}{2}$	12.4900	2	24.9800	6.25	156-1250
3	10.5830	£	7.93725	9-00	71.4353
3 3 3 	9.3274	1	9.3274	10.5625	98-5207
3 [7.7460	1	3.8730	12.2500	47.4443
3 1	5.5678	1	5-5678	14.0625	78-2972
4	0.0000	1	0.0000	16.0000	0.0000
				Interval ^s	596·9288
				8	3.

Approximate moment of inertia = 12734-4810

Body	Axis	Radius "=
1. Rectangle; sides a and b	side a	<u>b²</u>
2. Triangle; sides a, b, c, heights a', b', c'	} side a	3 a'* 6
3. Circle or ellipse; diameters a, b	diameter a	$\frac{b^2}{16}$
4. Common parabola; height a, base b	base b	8a° 35
5. Sphere; radius r	diameter	2r3
 Spheroid of revolution; polar semi-axis a, equa- torial radius r 	} polar axis	2r2 5
7. Ellipsoid; semi-axes a,b,c	axis 2a	$\frac{b^2+c^4}{5}$
 Spherical shell; external radius r, internal ra- dius r' 	diameter	2(r*-r*) 5(r*-r*)
9. Circular cylinder; length 2a, radius r	longitudinal axis 2a	<u>r*</u>
 Circular cylinder; length 2a, radius r 	transverse diameter	$\frac{r^3}{4} + \frac{a^4}{3}$
 Hollow circular cylinder; length 2a, external radius r, internal radius r' 	longitudinal axis 2a	$\frac{r^3+r'^2}{2}$
 Hollow circular cylin- der; length 2a, exter- nal radius r, internal radius r' 	transverse diameter	$\frac{r^3+r'^2}{4}+\frac{a}{3}$
 Elliptic cylinder; length 2a, transverse semi- axes b, c 	longitudinal axis 2a	$\frac{b^2+c^2}{4}$
 Elliptic cylinder; length 2a, transverse semi- axes b, c 	transverse axis 2b	$\frac{c^2}{4} + \frac{a^2}{3}$
 Rectangular prism; dimensions 2a, 2b, 2c 	axis 2a	$\frac{b^2+c^2}{3}$
16. Rhombic prism; length 2a, diagonals 2b, 2a	axis 2a	$\frac{b^2+c^2}{6}$
17. Rhombic prism; length 2a, diagonals 2b, 2c	diagonal 2b	$\frac{c^2}{6} + \frac{a^2}{3}$

TONNAGE

REGISTER OR NEW MEASUREMENT TONNAGE.

THE gross register tonnage of a ship expresses her entire cubical capacity in tons of 100 cubic feet each, and may be found approximately by the following formula:—

L=the inside length on upper deck from plank at stem to plank at stern.

B=the inside main breadth from ceiling to ceiling.

! D=the inside midship depth from upper deck to ceiling at limber strake.

Register tonnage = $\frac{\mathbf{L} \times \mathbf{B} \times \mathbf{D}}{100}$ C.

Value of C.

Sailing ships	cotton and sugar ship ships of the present a	os, ol usua	d ful l for	l forn m	n.	. 8 ·7
	ships of two decks .		•			65
	ships of three decks		•		•	68
Yachts	above sixty tons .			•		-5
1 don'ts	under sixty tons .		•	•		•45

To Calculate the Gross Register Tonnage.

The tonnage deck is the upper deck in all vessels under three decks, in all other vessels the second deck from below.

Measurements to be expressed in feet and the decimals of

a foot.

The length for register tonnage is taken from inside of plank at stem to inside of midship stern timber, or plank there, as the case may be, and is taken on the tonnage deck; the length so taken (having made deductions for the rake of stem and stern, if any, in the thickness of the deck, and one-third of the round of the beam) is to be divided into the pregcribed number of equal parts, according to the length, as follows:—

Length.	No. o	f Intervals.
Not exceeding 50 feet and under		. 4
Exceeding 50 feet and not exceeding 120 feet		. 6
Exceeding 120 feet and not exceeding 180 feet		. 8
Exceeding 180 feet and not exceeding 225 feet		. 10
Exceeding 225 feet	•	. 12

Transverse sections are then measured at each of the points of division, as follows:—

The total depths of the transverse sections are measured from the under side of the tonnage deck to the ceiling at the inner edge of limber strake, deducting one-third of the round of the beam. The depths so taken are to be divided into four equal parts, if midship depth should not exceed sixteen feet; otherwise into six equal parts.

The breadths are measured horizontally at the points of division, and also at the upper and lower points of each depth, each measurement extending to the average thickness of that part of the ceiling which is between the points of measurement.

The areas of the transverse sections are then computed by Simpson's first rule (p. 38), and then the capacity of the ship is computed by the same rule (Rule 2, p. 44)—that is, the areas are treated as the ordinates of a new curve of the same length as the vessel; and the area of that new curve, found by Simpson's first rule, will be the capacity of the vessel in cubic feet, which being divided by 100 gives the gross register tonnage under tonnage deck.

The capacity of the poop, deck houses, and other permanently enclosed spaces available for cargo or passengers is to be measured and included in the register tonnage, but the following deductions are allowed, the remainder then being deemed the

register tonnage of the ship.

Deductions Allowed from the Gross Tonnage.—(1) Buildings for the shelter of passengers only. (2) Space allotted to crew (for crew space see p. 114). (3) Propelling space. Screw steamers if the cubic content is 13 and under 20 per cent. of the gross tonnage, deduct 32 per cent.; if the space is smaller than 13 and larger than 20 per cent., deduct either 32 per cent. or the cubic content multiplied by 1.75. Paddle steamers: if the cubic content is 20 and under 30 per cent. of the gross tonnage, deduct 37 per cent., and if the space is smaller than 20 or larger than 30 per cent., deduct either 37 per cent. or the cubic content multiplied by 1.5.

FACTORS FOR MEASUREMENT AND DEAD-WEIGHT CARGOES.

 To ascertain approximately for an average length of voyage the measurement cargo, at 40 feet to the ton, which a ship can carry.

RULE.—Multiply the number of register tons by the factor 1.875, and the product will be the approximate measurement cargo.

2. To ascertain approximately the dead-weight cargo in tons

which a ship can carry on an average length of voyage.

RULE.—Multiply the number of register tons by 1.5, and the product will be the approximate dead-weight cargo required.

With regard to the cargoes of coasters and colliers as ascertained above, about 10 per cent. may be added to the said results, while about 10 per cent. may be deducted in the cases of larger vessels going longer voyages.

In the case of measurement cargoes of steam vessels the spaces

occupied by the machinery, fuel, and passenger cabins under the deck must be deducted from the space or tonnage under the deck before the application of the measurement factor thereto.

In the case of dead-weight cargoes, the weight of machinery, water in the boilers, and fuel must be deducted from the whole dead weight, as ascertained above by the application of the dead-weight factor.

The deductions necessary to be made for provisions, stores. &c., are allowed for in the selection of the two factors.

BUILDER'S TONNAGE, OR OLD MEASUREMENT TONNAGE.

To Compute the Builder's Tonnage.

RULE.—Measure the length of the vessel along the rabbet of the keel from the back of the main stern-post to a perpendicular line let fall from the fore part of the main stern under the bowsprit; measure also the extreme breadth to the outside planking, exclusive of doubling planks. Three-fifths of that breadth is to be subtracted from the length; the remainder is called the length of keel for tonnage. Multiply the length of keel for tonnage by the breadth, that product by the halfbreadth, and divide by 94; the quotient will be the tonnage.

If L = length, B = breadth, then

Tonnage (B.O.M.) =
$$\frac{(L - \frac{3}{5}B) \times B \times \frac{1}{2}B}{94}$$
.

MEASUREMENT OF YACHTS FOR TONNAGE.

Royal Thames Yacht Club.

RULE.—Measure the length of the yacht in a straight line at the deck from the fore part of the stern-post, from which deduct the extreme breadth, which is measured from the outside of the outside planking; the remainder is the length for tonnage. Multiply the length for tonnage by the extreme breadth, that product by half the extreme breadth, and divide the result by 94; the quotient will be the tonnage. If any part of the stem or stern-post project beyond the length as taken above, such projection or projections shall, for the purpose of finding the tonnage, be added to the length taken as before mentioned. All fractional parts of a ton shall be considered as a ton. The measurement to be taken either above or below the main-wale. If L=length, B=breadth, then

Tonnage =
$$\frac{(L-B) \times B \times \frac{1}{2}B}{94}$$
.

TABLE OF THE TONNAGES OF VESSELS ACCORDING TO BUILDIN'S MRASUREMENT.

In the following tables tonnages are only given for vessels whose lengths are multiples of 10, except at the head of each group, where the tonnage for each extra foot of length up to 9 feet is given, in order that the tonnages of vessels whose lengths are not given in these tables may be found by a simple addition, as per example.

Ex.—Required the tonnage of a vessel 207 feet long

and 22.5 feet beam.

Tonnage for 200 feet length $= 502\frac{94}{64}.813$ Tonnage for extra 7 feet length $= 18\frac{94}{64}.875$ Tonnage for 207 feet length $= .521\frac{5}{64}.688$

Note.—In the tables the ninety-fourths of a ton are divided from the tons by a dash; thus, $126\frac{18}{12}.125 = 126-18.125$.

Leth. o Pt.	TONS	Lgth. in Pt.	TON8	lin Ft	TONS	Lgth. in Ft.	TONS			
	10 FEET BRAM									
1	0-50	5	2-62	9	4-74	60	28-68			
2	1_6	6	3-18	30	12-72	70	34-4			
3	1-56	7	3-68	40	18–8*	80	39-34			
4	2_12	8	4_24	50	23–38	90	44-64			
			10·5 FKI	T B	ВАМ					
1	0-55.125	5	2-87.625	9	5-26.125	60	31-46.213			
2	1-16.25	6	3_48.75	30	13-84.463	70	37-33-463			
3	1-71:375	7	4-9-875	40	19_71.713	80	43-20-718			
4	2-32.5	8	4-65.0	50	25-58.963	90	49-7.963			
			11 FEE	T BE	LAM					
1	0-60.5	6	3-81.0	40	21-46.7	90	53-63.7			
2	1-27.0	7	4-47.5	50	27-87.7	100	60-10-7			
3	1-87.5	8	5-14.0	60	34-34.7	110	66-51.7			
4	2-54.0	9	5-74.5	70	40-75.7	120	72-92.7			
5	3-20.5	30	15-5.7	80	47-22.7	130	79_39·7			
			11.5 FEE	T B	BAM					
1	0-66.125	6	4-20.75	40	23-26.738	90	58-42.988			
2	$1 - 38 \cdot 25$	7	4-86.875	50	30-29.988	100	65-46-238			
3	2-10.375	8	5-59.0	60	37-33-238	110	72-49-488			
4	2-76.5	9	6-31-125	70	44-36-488	120	79-52-738			
5	3-48.625	30	16-23-488	80	51-39.738	130	86-55.988			
			12 FEE	T BE	AM					
1	0-72	6	4-56	50	32-73	100	71-7			
2	1-50	7	5-34	60	40-41	110	78–69			
3	2-28	8	6_12	70	48 –9	120	86–37			
4	3–6	9	6-84	80	55-71	 130	94-5			
5	3-78	40	<i>25</i> –11	90	63-39	1140	ol 101–61			

Lgth. in FL	TONS	Leth.	TONS	Light.	TONS	in ft.	TONS			
	12-5 PEET BEAM									
1 '	0-78-125	16	4-92-75	150	35-30-313	1100	76-82-563			
2	1-62-25	7.	5-76.875	60	43-59-563	110	85-17:813			
3	2-46:375	81	6-61.0	70	51-88-813	120	93-47-063			
4	3-30-5	9	7-45-125	80	60-24-063	130				
5	4-14-625	40	27-1:063	90	68-53.313	140	110-11-563			
			13 FEE	T BE	AM		- T			
11	0-84.5	1 6	5-37.0	50		100	82-82-9			
2	1-75.0	7	6-27.5	60		110,	91-81.9			
3	2-65.5	8	7-18.0	70		120	100-80-9			
4	3-56.0	9	8-8.5	80		130	109-79-9			
5	4-46.5	40	28-88-9	90	73-83-9	140	118-78-9			
11-	101719		13.5 FE		EAM					
1	0-91-125	6	5-76.75	501		100	89-8-388			
2	1-88-25	1 7:	6-73-875	60	50-29.388	110	98-73:638			
3	2-85:375	8;	7-71.0	70	60-0.638	120	108-44.888			
4	3-82.5	9 ;	8-68-125	80			118-16-138			
5 1	4-79-625	40	30-86.888	90	79-37:138	140	127-81-388			
			14 FEE	T BE	AM					
1	1-4	1 6	6-24	50	43-34	100	95-46			
2	2-8	1.7	7-28	60	53-74	110	105-86			
3	3-12	8	8-32	70	64-20	120	116-32			
4	4-16	9	9-36	80	74-60	130	126-72			
5	5-20	40	32-88	90	85-6	140	137-18			
À.			14.5 FEI	T BE	KAI					
11	1-11-125	1 61	6-66-75	60	57-34-913	110	113-27-163			
2	2-22-25	7	7-77-875	70;	38-52-163	120	124-44.413			
3	3-33-375	8	8-89.0	80	79-69-413	130	135-61-663			
4	4-44-5	9	10-6.125	90	90-86-663	140	146-78-913			
5	5-55-625	50	46-17:663	100	102-9-913	150	158-2-163			
			15 FEE	T BE	AM					
1	1-18-5	1 6]	7-17:0	60	61-3.5	110	120-82.5			
2	2-37.0	7	8-35.5	70	73-0.5	120	132-79.5			
3	3-55.5	8	9-54.0	80	84-91.5	130	144-76.5			
4	4-74.0	9	10-72-5	90	96-88.5	140	156-73.5			
5	5-92-5	50	49-6.5	100	108-85.5	150	168-70.5			
			15.5 FEI	T BE	MAX					
1	1-26	17	8-88	80	90-32-838					
2	2-52	8	10-21				179-75.588			
3	3-78	9	11-47				192-54.838			
4	5-10	50	52-1.088				205-34.088			
5	6-36	60	64-74.338				218-13-338			
6/	7-62	70	77-53-588	130	154-23.088	1190	230-86.588			

in Ft.	TONS	lin Ft.	TONS	Ligth.	TONS	in Ft.	TONS
-	171	11.000	16 FEE	T BE	AM		
11	1-34	1 71	9-50	80	95-81	140	177-53
2	2-68	8	10-84	90	109-45	150	191-17
3	4-8	9	12-24	100	123-9	160	204-75
4	5-42	50	55-1	110	136-67	170	218-39
5	6-76	60	68-59	120	150-31	180	232-3
6	8-16	70	82-23	130	163-89	190	245-61
	N.		16.5 FEI	ET B	EAM		
1	1-42-125	1 71	10-12-875	80	101-48-363	140	188-37-863
2	2-84.25	8	11-55.0	90	115-93-613	150	202-83.113
3	4-32.375	9	13-3-125	100	130-44.863	160	217-34-363
4	5-74.5	50	58-6.613	110	144-90-113	170	231-79.613
5	7-28-625	60	72-51.863	120	159-41-363	180	246-30.863
6	8-64.75	70	87-3:113	130	173-86-613	190	260-76-113
			17 FEE	T BI	SAM		
11	1-50-5	17	10-71-5	80	107-28-1	140	199-50-1
2	3-7.0	8.	12-28.0	90	122-63.1	150	214-85.1
3	4-57.5	9	13-78.5	100	138-4.1	160	230-26.1
4	6-14.0	50	61-17-1	110	153-39:1	170	245-61-1
5	7-64.5	60	76-52-1	120	168-74.1	180	261-2.1
6	9-21.0	70	91-87-1	130	184-15.1	190	276-37.1
			17.5 FEE	вт в	EAM		
11	1-59-125	171	11-37-875	80		140	210-89.688
2	3-24.25	8	13-3.0	90	129-47-438	150	227-22-938
3	4-83.375	9	14-62-125	100	145-74.688	160	243-50.188
4	6-48.5	50	64-32.438	110	162-7.938	170	259-77-438
5	8-13-625	60	80-59.688	120	178-35.188	180	276-10.688
6	9-72.75	70	96-86-938	130	194-62-438	190	292-37.938
			18 FEE	T BI	EAM		
1	1-68	17	12-6	80	119-24	140	222-62
2	3-42	8	13-74	90	136-46	150	239-84
3	5-16	9	15-48	100	153-68	160	257-12
4	6-84	50	67-52	110	170-90	170	274-34
5	8-58	60	84-74	120	188-18	180	291-56
6	10-32	70	102-2	130	205-40	190	308-78
			18.5 FE	ET B	EAM		
1 1	1-77:125	1 8	14-53.0	100	became a series	170	
2	3-60.25	9	16-36-125	110	180-4.263	180	307-45.013
3	5-43.375	50	70-76.763	120	198-23.513	190	325-64-263
4	7-26.5	60	89-2-013	130	216-42.763	200	343-83-513
5	9-9-625	70	107-21-263	140	234-62-013	210	362-8.763
6	10-86.75	80	125-40.513	150	252-81.263	220	380-28-01
7	12-69.873	90	143-59.763	1160	271-6.513	1930	398-47.2

Lgth. in Ft.	TONS	Lgth. in Ft.	TONS	Lgth. in Ft.	TONS	Lgth, in Ft.	TONS				
	19 FEET BEAM										
1	1-86.5	8		100	170-12-3	170	304-51.3				
2	3-79.0	9	17-26.5	110	189-31.3	180	323-70.3				
3	5-71.5	50	74-11.3	120	208-50.3	190	342-89.3				
4	7-64.0	60	93-30.3	130	227-69.3	200	362-14.3				
5	9-56.5	70	112-49-3	140	246-88.3	210	381-33.3				
6	11-49.0	80	131-68-3	150	266-13.3	220	400-52.3				
7	13-41.5	90	150-87.3	160	285-32.3	230	419-71-3				
			19.5 FEE	T B	EAM						
1	2-2-125	1 9	18-19-125	120		200					
2	4-4.25	50	77-43-788	130	239-25.788	210	401-7.788				
3	6-6.375	60	97-65.038	140	259-47-038	220	421-29.038				
4	8-8.5	70	117-86-288	150	279-68-288	230	441-50-288				
5	10-10-625	80	138-13-538	160	299-89-538	240	461-71-538				
6	12-12-75	90	158-34.788	170		250	481-92-788				
7	14-14-875	100	178-56.038	180	340-38.038	260	502-20:038				
8	16-17:0	110	198-77.288	190	360-59-288	270	522-41-288				
			20 FEE	T BE	EAM						
1	2-12	1 9	19-14	1130	251-6	1210	421-26				
2	4-24	60	102-12	140	272-32	220	442-52				
3	6-36	70	123-38	150	293-58	230	463-78				
4	8-48	80	144-64	160	314-84	240	485-10				
5	10-60	90	165-90	170	336-16	250	506-36				
6	12-72	100	187-22	180	357-42	260	527-62				
7	14-84	110	208-48	190	378-68	270	548-88				
8	17-2	120	229-74	200	400-0	280	570-20				
		6	20.5 FE1	-			11 F T - 1				
1	2-22-125	9			263-9.713	210					
2	4-44.25	60			285-42.963						
3	6-66.375	70			22						
4	8-88-5	80	151-31.463	160	330-15.463						
5	11-16.625	90	173-64-713	170		252.00	531-32-713				
6	13-38.75	100			374-81.963		553-65.963				
7	15-60.875	110					576-5.213				
8	17-83.0	120	240-70.463	200	419-54-463	280	598-38-463				
			21 FEE								
1	2-32.5	1 9	21-10.5	130	275-36.7	210	463-4.7				
2	4-65.0	60	111-17-7	140	298-79.7	220	486-47.7				
3	7-3.5	70	134-60-7	150	322-28.7	230	509-90-7				
4	9-36.0	80	158-9.7	160	345-71.7	240	533-39.7				
5	11-68-5	90	181-52-7	170	369-20.7	250	556-82.7				
6	14-7.0	100	205-1.7	180	392-63.7	260	580-31.7				
7	16-39-5	110	228-44.7	190	416-12-7	270	603-74.7				
8/	18-72-0	120	251-87.7	200	439-55.7	280	627-23.7				

gth. n Ft.	TONS	Lgth. in Ft.	TONS	Lgth. in Ft.	TONS	Lgth. in Ft.	TONS
			21.5 FE	ет в	EAM		AUD TRACT
1	2-43-125	9	22-12-125	130	287-86.738	210	484-58-738
2	4-86.25	60	115-75.988	140	312-47.988	220	509-19-988
3	7-35.375	70	140-37:238	150	337-9-238	230	533-75.238
4	9-78.5	80	164-92-488	160	361-64.488	240	558-36-488
5	12-27-625	90	189-53.738	170	386-25.738	250	582-91.738
6	14-70.75	100	214-14-988	180	410-80.988	260	607-52-988
7	17-19.875	110	238-70-238	190	435-42-238	270	632-14-238
8	19-63.0	120	263-31.488	200	460-3.488	280	656-69-488
			22 FEE	T BE	AM		
1	2-54	9	23-16	130	300-65	210	506-61
2	5-14	60	120-45	140	326-41	220	532-37
3	7-68	70	146-21	150	352-17	230	558-13
4	10-28	80	171-91	160	377-87	240	583-83
5	12-82	90	197-67	170	403-63	250	609-59
6	15-42	100	223-43	180	429-39	260	635-35
7	18-2	110	249-19	190	455-15	270	661-11
8	20-56	120	274-89	200	480-85	280	686-81
			22.5 FEF	T BI	EAM		
11	2-65.125	9	24-22-125	1130	313-67:063	210	529-13-063
2	5-36.25	60	125-20-313	140	340-60-313	220	556-6.313
3	8-7:375	70	152-13-563	150	367-53-563	230	582-93-563
4	10-72-5	80	179-6.813	160	394-46.813	240	609-86-813
5	13-43-625	90	206-0.063	170	421-40.063	250	636-80-063
6	16-14:75	100	232-87:313	180	448-33-313	260	663-73-313
7	18-79-875	110	259-80.563	190	475-26.563	270	690-66-563
8	21-51.0	120	286-73.813	200	502-19-813	280	717-59.813
			23 FEE	T BE	AM		
1	2-76.5	9	25-30.5	130	326-90.9	210	552-6.9
2	5-59.0	60	129-93-9	140	355-9.9	220	580-19.9
3	8-41.5	70	158-12.9	150	383-22-9	230	608-32-9
4	11-24.0	80	186-25.9	160	411-35.9	240	636-45.9
5	14-6.5	90	214-38-9	170	439-48.9	250	664-58-9
6	16-83.0	100	242-51.9	180	467-61.9	260	692-71.9
7	19-65.5	110	270-64.9	190	495-74.9	270	720-84.9
8		120	298_77.9	200	523-87.9	280	749-3.9
			23.5 FEE	T B	EAM		
1	2-88.125	9			369-78-138		604-78-138
2	5-82-25	70		150	399-19-388	230	634-19.388
3	8-76-375	80	193-54-638		428-54.638	240	663-54.638
4	11-70.5	90	222-89-888	170	457-89.888	250	692-89-888
5	14-64-625	100	252-31.138	180	487-31-138	260	722-31-138
6	17-58.75	110	281-66.388	190	516-66-388	270	751-66-388
7	20-52-875	120	311-7.638	200	546-7.638	280	
8	23-47-0	130	340-42.888	210	575-42-888	1290	810-42-8

ign.	TONS	in Ft.	TONS	Leth. in Ft.	TONS	L ch.	TONS
			24 FEE.	r BE	AM		
1	8-6	9	27-54	140	384_76	220	629-86
2	6_12	70	170-32	150	415-42	230	660-52
3	· 9-18	80	200-92	160	446 –8	240	691-18
4	12-24	90	231-58	170	47668	250	721_78
5	15-30	100	262 - 24	180	507-34	260	752_44
6	1836	110	292_84	190	538 –0	270	788-10
7	21-42	120	323-50	200	568-60	280	813-70
8	24-48	130	354-16	210	599_26	290	844-36
				T B			
1	3-18-125	9			400-5.663		655-45-663
2	6-36.25	70		150	431-92-913		687-38-913
3	9_54.375	80		160			719_32·163
4	12-72.5	90	240-39-418	170	495-79.418		751-25.413
5	15-90.625	100	272-32-663	180			783_18.663
6	19_14.75	110	304-25.918	190		1	815-11-913
7	22-32-875	120			591-59-163		
8	25-51.0	130			623-52-413	290	878-92-418
		. —	25 FEB				
1	3_30.5	9		140		220	681-48.5
2	6-61.0	70	182_79.5	150	448-75.5	230	714-71.5
3	9_91.5	80	216-8.5	160	482-4.5	240	748-0.5
4	13-28.0	90	249_31.5	170	515-27.5	250	781-23.5
5	16-58.5	100	282_54.5	180	548-50-5	260	814_46.5
6	19_89.0	110	315-77.5	190	581-73.5	270	847-69-5
7	23-25.5	120	349-6.5	200	615-2.5	280	880-92.5
8	26-56.0	130	382-29.5	210	648-25.5	290	914-21.5
			25.5 FEI				
1	3_43·125	9			431-29.088		708-1.088
2	6-86.25	70	189-18-338				742 _56· 3 38
3	10-35-375	80	223-73.588		500-45.588		777-17-588
4	13-78.5	90	258_34.838		535-6.838	250	811-72-838
5	17-27-625	100	292-90.088	180	569-62-088	1	846-34.088
6	20-70.75	110		190	604-23-338		880-89-338
7	24_19.875	120	362-12-588		688-78-588		915-50-588
8	27–63 ·0	130			673-39-838	290	950-11.838
			26 FEE			<u> </u>	
1	3-56	9	32_34	140	447-29	220	734-91
2	7–18	70	195-57	150	483-25	230	770-87
3	10_74	80	231-53	160	519-21	240	806_83
4	14-36	80	267-49	170	555-17	250	842_79
5	17–92	100	303-45	180	591-13	260	878_75
6	21-54	110	339-41	190	627-9	270	914-71
7	25-16	120	375-37	200	663-5	280	950_67
8/	28_72	130	411_33	210	699_1	290	986_63

Lgth.	TONS	Lgth. in Ft.	TONS	Lgth. in Ft.	TONS	Lgth. in Ft.	TONS
			26.5 FE	ет в	EAM		
1	3-69-125	1 9	33-58-125	140	463-52-613	220	762-36-613
2	7-44-25	70	202-7.863	150	500-85.863	230	799-69-863
3	11-19-375	80	239-41-113	160	538-25.113	240	837-9-113
4	14-88-5	90	276-74.363	170	575-58-363	250	874-42-363
5	18-63-625	100	314-13-613	180	612-91-613	260	911-75-613
6	22-38-75	110	351-46.863	190	650-30-863	270	949-14-863
7	26-13-875	120		200		280	986-48-113
8	29-83.0	130					1023-81-363
_		•	27 FEE	T BI	BAM		
1	3-82-5	1 9	34-84-5	1140	480-5.1	220	790-25-1
2	7-71:0	70	208-58-1	150	518-78-1	230	829-4.1
3	11-59-5	80	247-37.1	160	557-57-1	240	867-77-1
4	15-48.0	90	286-16-1	170	596-36-1	250	906-56:1
5	19-36-5	100	324-89-1	180	635-15.1	260	945-35.1
6	23-25.0	110	363-68-1	190	673-88-1	270	984-14-1
7	27-13-5	120	402-47.1	200	712-67-1	280	1022-87:1
8	31-32.0	130	441-26-1	210	751-46.1	290	1061-66-1
_		-	27.5 FEI	ет в	EAM	_	
1	4-2-125	1 9	36-19-125	1150		1230	858-77-688
2	8-4-25	80	255-40.938	160		240	899-4-938
3	12-6:375	90	295-62-188	170	617-44-188	250	939-26-188
4	16-8.5	100	335-83-438	180	Control of the second section in the section in the second section in the section in	260	979-47-438
5	20-10-625	110	376-10-688	190	697-86-688		1019-68-688
6	24-12.75	120	416-31-938	200	738-13-938		1059-89-938
7	28-14-875	130	456-53-188	210	778-35-188		1100-17:188
8	32-17-0	140	496-74.438				1140-38-438
_			28 FEE	T BI	SAM	-	
11	4-16	1 9	37-50	[150]	555-44	230	889-8
2	8_32	80	263-52	160	597-16	240	930-74
3	12-48	90	305-24	170	638-82	250	972-46
4	16-64	100	346-90	180	680-54	260	1014-18
5	20-80	110	388-62	190	722-26	270	1055-84
6	25-2	120	430-34	200	763-92	280	1097-56
7	29_18	130	472-6	210	805-64	290	1139-28
8	33-34	140	513-72	220	847-36	300	1181-0
-			28.5 FEI	вт в	EAM		
11	4-30-125	1 9	38-83-125			230	919-78-013
2	8-60.25	80	271-71-263	160		240	963-3-263
3	12-90-375	90	314-90-513	170	660-56-513	25 7 1 2	1006-22:513
4	17-26-5	100	358-15.763	180	703-75.763	100	1049-41-763
5	21-56.625	110	401-35.013	190	747-1:013		1092-61-013
6	25-86.75	120	444-54-263	200	790-20:263		1135-80-268
7	30-22.875	130	487-73:513	210			1179-5-513
8	34-53:0		530-92.763		876-58-763		0 1222 247

Lgth. in Ft.	TONS	Lgth. in Ft.	TONS	Lgth. in Ft.	TONS	Legh.	TONS
		88	3·5 FEET BE	AM (concluded)		
	1133-55.638						
220	1193-26.888	260	1432-5 [.] 888		1670-78·888		
	1252–92·138 1312–63·388						
210	1012-00 000	200	34 FER	_		300	2023-0 300
1	6–14	100	489-42	1190	1042-80	toon	1506 04
2	12-28	110	550-88	200	1104-32	280 290	1596-24 1657-70
3	18-42	120	612-40	210	1165-78	300	1719-99
4	24-56	130	673-86	220	1227-30	310	1780-68
5	30-70	140	735-38	230	1288-76	320	1842-20
6	36-84	150	796–84	240	1350-28	330	19036 6
7	43-4	160	858-36	250	1411-74	340	1965-18
8	49-18	170	919-82	260	1473-26	350	2026-64
9	55-32	180	981-34	270	1534-72	360	2088-16
			34·5 FEI				
1	6-31.125	100			1071-80·66 3		
2	12-62-25	$\frac{110}{120}$			1135-15.91 3		
3.	18-93:375 25-30:5	130			11 98-45 ·1 68 1261-74·413		
5	31-61-625	140			1825-9·663		
Ĭ	37-92.75	150			1388-38.918		
7	44-29-875	160			1451-68-168		
8	50-61.0	170			1515-3.413		
9	56-92-125	180	1008-51:418	270	1578-32-663	360	2148-13·91 3
			35 FEB	т ві	MA		
1	6-48.5	100	514-71.5	190	1101-18.5	280	1687-59-5
2	13-3.0	110	579–86·5	200	1166-33.5	290	1752-74.5
3	19–51.5	120	645-7.5	210	1231 -48 ·5	300	1817 -89 -5
1 4	26-6.0	130	710-22-5	220	1296-63.5	310	1883-10.5
5	32-54·5 39-9·0	140 150	775-37·5 840-52·5	$\frac{230}{240}$	1361-78·5 1426-93·5	320	1948-25.5
6 7	45-57.5	160	905-67.5	250	1492-14.5	330 340	2013-40-5 2078-55-5
8	52-12-0	170	970-82.5	260	1557-29-5	350	2143-70-5
9	58-60-5	180	1036-3.5	270	1622-44.5	360	2208-85.5
1			35.5 FE	ет в	EAM		
ī	6-66-125	100			1130-82.088	1280.	1734_17-339
$\hat{2}$	13-38-25	110			1197-85-338		
3	20-10-375	120	661-59-338	210	1264-88·588	300	18 68-28-88 8
4	26-76.5	130			1331-91.838		
5	33-48 625	140			1399-1.088		200 2–30 338
6	40-20.75	150			1466-4.338		2069-33.588
7	46-86.875	160			1533-7.588		2136-36.838
\int_{9}^{8}	53-59·0 60-31·125	170	980-10-088 1069-79-088	200	1000-10.838	360	2203–40·088 2270–43·338
9/	00-31.120	ITOU	1009-10-090	P10	1001-14.009	Pool"	44 (U-\$3.338

in Fr.	TONS	Lgth. in Ft.	TONS	Lgth in Ft.	TONS	in Ft.	TONS
	_		36 FEE	T BE	AM		
1	6-84	110	609-37	210	1298-71	310	1988-11
2	18-74	120	678-31	220	1367-65	320	2057-5
8	20-64	130	747-25	230	1436-59	330	2125 –9 8
4	27-54	140	816 –19	240	1505-53	340	2194-87
5	3 4-44	150	885-13	250	1574-47	350	226 3–81
6	41-34	160	954-7	260	1643-41	360	2332-75
7	48 –24	170	1023-1	270	1712-35	370	2401-69
8	55-14	180	1091-89	280	1781-29	380	247 0-68
9	62-4	190	1160-83	290	1850-23	390	2589-57
100	540-43	200	1229-77	300	1919-17	100	2608-51
			36.5 FEF	T BE	BAM		
1	7-8-125	110					041-56-613
2	1416-25	120					112-43-863
. 3	21-24.375	180	766-4-118	2300	1474-64-61	3 330 2	183-31-113
4	28-32.5	140	836-85.363	240	1545-51.86	3 340 2	254-18-363
5	35-40-625	150	907-72-613	250	1616-39-11	3 350 2	325-5.613
6	42-48.75	160	978-59-863	260	1687-26:36	3 360 2	395-86.863
7	49-56.875	170	1049-47:113	270	1758-13-61	8 370 2	466-74-113
8	56-65.0	180	1120-84:363	280	1829-0.863	380 2	537-61-363
9	63-73-125	190	1191-21-613	290	1899-82-11	3 390 2	608-48-613
100	553-42-363	200	1262-8.863	300	1970-69-36	3 400 2	679-35-868
			87 FEE	т ве	AM		
1	7-26.5	120	712-16-1	220	1440-34.1	320	2168-52.1
2	14-53.0	130	78 4 -93·1	230	1513-17:1	330	2241-35.1
8	21-79-5	140	857-76.1	240	1586-0.1	340	2314-18.1
4	29-12-0	150	930-59-1	250	1658-77.1	350	2387-1.1
5	36-38.5	160	1003-42-1	260	1731-60-1	360	2459-78.1
6	43~6 5·0	170	1076-25.1	270	1804-43.1	370	2532-61.1
7	50-91.5	180	1149-8.1	280	1877-26.1	380	2605-44.1
8	58-24 ·0	190	1221-85.1	290	1950-9-1	390	2678-27.1
9	6550-5	200	1294-68-1	300	2022-86.1	400	2751-10-1
110	6 39_3 3·1	210	1367-51-1	310	2095-69·1	410	2823-87·1
			87.5 FEE				
1	7-45-125	120	729-28-688				
2	14-90-25	130	804-9-938				
3	22-41:375	140	878-85.188				
4	29-86.5	150	953-66-438				
- 5	37-37-625		028-47-688				
6	44-82.75	1701	108-28-938	270 1	851-29.438	370 2	599-29-938
. 7	52-33.875	180 1	178–10·188	280 1	926-10-686	3802	674-11-188
8	59-79·0		252-85.438				
9	67-30-125	200 1	327-66 ·688	300 2	075-67-188	3,400(2	<i>883-</i> 67 <i>-</i> 688
110	654-47-438	210 1	402-47-988	310 2	2150-48-43	8 410	2898-48-8BB
9	67-30-125	2001	327-66-688	300 2	075-67-188	4002	

Leth. in Ft.	TONS	Lgth in Ft.	TONS	Lath. in Ft.	TONS	Lgth. in Ft.	TONS
			38 FEE	T BE	A.M.		
1	7-64	1120	746-54	1220	1514-62	320	2282-70
2	15-34	130	823-36	230	1591-44	330	2359-52
3	23-4	140	900-18	240	1668-26	340	2436-34
4	30-68	150	977-0	250	1745-8	350	2513-16
5	38-38	160	1053-76	260	1821-84	360	2589-92
6	46-8	170	1130-58	270	1898-66	370	2666-74
7	53-72	180	1207-40	280	1975-48	380	2743-56
8	61-42	190	1284-22	290	2052-30	390	2820-38
9	69-12	200	1361-4	300	2129-12	400	2897-20
110	669-62	210	1437-80	310	2205-88	410	2974-2
			38.5 FE	ET BE	MAS		
1	7-83-125	120					2340-80-013
2	15-72-25	130					2419-65-26
3	23-61.375	140	921-63-513	3 240 1	710-10-013	340	2498-50-51
4	31-50-5	150	000-48-76	250	788-89-268	350	2577-35-76
5	39-39-625	1601	079-34-013	3 260 1	1867-74-513	360	2656-21.013
6	47-28.75	170	158-19-263	3 270 1	1946-59-768	370	2735-6-263
7	55-17-875	180	237-4.513	280 2	2025-45-018	380	2813-85-513
8	63-7.0	190	315-83-763	3 290 2	2104-30-263	390	2892-70-76
9	70-90-125						2971-56-013
110	685-13-763						3050-41-268
		•	39 FEE	•			
1	8-8-5	1120	781-50-3	[220]	1590-54-3	320	2399-58-3
2	16-17:0	130	862-41.3	230	1671-45.3	330	2480-49.3
3	24-25.5	140	943-32-3	240	1752-36.3	340	2561-40-3
4	32-34.0	150	1024-23.3	250	1833-27-3	350	2642-31.3
5	40-42-5	160	1105-14.3	260	1914-18-3	360	2723-22-3
6	48-51.0	170	1186-5.3	270	1995-9-3	370	2804-13-3
7	56-59-5	180	1266-90-3	280	2076-0.3	380	2885-4.3
8	64-68-0	190	1347-81.3	290	2156-85:3	390	2965-89-3
9	72-76.5	200	1428-72.3	300	2237-76.3	400	3046-80.3
110	700-59-3	210	1509-63-3	310	2318-67-3	410	3127-71.3
110	100-03 5	210				110	3121-11.9
31	0 00.105	li oo	39-5 FE	-	AM 1629–12:538	dogo:	0450: 5.000
1 2	8-28·125 16-56·25	120 130					
		200			1712-11-788		
3	24-84-375	140			1795-11-038		
4	33-18-5				1878-10:288		
5	41-46-625		131-17:038			2 7 7 7	2791-2.038
6	49-74-75		214-16-288				2874-1 288
7	58-8.875		297-15-538				2957-0.538
8	66-37.0		380-14:788				3039-93-788
9	74-65-125		463-14.038			-5.5	3122-93.038
110	716-20-788	2101	546-13:288	3102	2576-6.788	410	3205-92-288

in Ft.	TONS	Lgth. in Ft.	TONS	Lgth.	TONS	lin Ft.	TONS
			40 FEE	T BE	AM		
1	8-48	130	902-12	230	1753-18	1330	2604-24
2	17-2	140	987-22	240	1838-28	340	2689-34
3	25-50	150	1072-32	250	1923-38	350	2774-44
4	34-4	160	1157-42	260	2008-48	360	2859-54
5	42-52	170	1242-52	270	2093-58	370	2944-64
6	51-6	180	1327-62	280	2178-68	380	3029-74
7	59-54	190	1412-72	290	2263-78	390	3114-84
8	68-8	200	1497-82	300	2348-88	400	3200-0
9	76-56	210	1582-92	310	2434-4	410	3285-10
120	817-2	220	1668-8	320	2519-14	420	3370-20
6			40.5 FE	ET BI	EAM .		
1	8-68-125	[130]	922-19-21	3 230	1794-63-71	3 330 2	667-14-213
2	17-42-25	140 1	009-42-46	3 240	1881-86.96	3 340 2	754-37-463
3	26-16-375	150 1	096-65-71	3 250	1969-16-21	3 350 2	841-60-713
4	34-84.5	160 1	183-88-96	3 260	2056-39:46	3 360 2	841-60-713 928-83-963
5	43-58-625	1701	271-18:21	3 270	2143-62.71	33708	016-13-215
6	52-32-75	180 1	358-41.46	3 280	2230-85-96	3 380 3	103-36-463
7	61-6.875	190 1	445-64-13	7 290	2318-15-21	3 390 3	190-59-713
8	69-75.0						277-82-968
9	78-49-125						365-12-21:
120	834-89-963						452-35.463
-		12000	41 FEE	-		201111	- 1
1	8-88-5	1130	942-40-7	[230]	1836-54-7	1330	2730-68-7
2	17-83.0	140	1031-79-7	240	1925-93.7		2820-13.7
3	26-77.5	150	1121-24.7	250	2015-38-7		2909-52-7
4	35-72-0	160	1210-63-7	260	2104-77-7		2998-91.7
5	44-66.5	170	1300-8.7	270	2194-22-7		3088-36.7
6	53-61.0	180	1389-47-7	280	2283-61.7		3177-75.7
7	62-55.5	190	1478-86.7	290	2373-6.7	390	3267-20.7
8	71-50.0	200	1568-31.7	300	2462-45.7	4	3356-59.7
9	80-44.5	210	1657-70.7	310	2551-84.7		3446-4.7
120	853-1.7	22.24	1747-15.7	320	2641-29.7		3535-43-7
120	895-17	[220]	-			1420	0000-40-1
- 17	0.35-105	trani	41.5 FE			pippolic	794-93-238
1	9-15-125						886-56-488
2	18-30-25						
3	27-45-375						978-19-738
4	36-60.5						069-76-988
5	45-75-625						161-40-238
6	54-90.75		420-80.48				
7	64-11-875						344-60-738
8	73-27.0		604-6.988				436-23.988
9	82-42-125	210 1	695-64.23	8 310	2611-72-73	8410	1527-81.23
20	871-18-988	1220/1	787-27:48	8320	2703-35.99	38420	3619-44.4

ligth. in Fe.	TONS	Lgth. in Ft.	TONS	Ligth. in Ft.	TON8	Lgth, in Ft.	TONS
			42 FEE	T BE	AM		
1	9-36	1140	1077-15	1250	2109-27	360	3141-39
2	18-72	150	1170-93	260	2203-11	370	
3	28-14	160	1264-77	270	2296-89	380	3329-7
4	37-50	170	1358-61	280	2390-73	390	3422-85
5	46-86	180	1452-45	290	2484-57	400	3516-69
6	56-28	190	1546-29	300	2578-41	410	3610-53
7	65-64	200	1640-13	310	2672-25	420	3704-37
8	75-6	210	1733-91	320	2766-9	430	3798-21
9	84-42	220	1827-75	330	2859-87	440	3892-5
120	889-47	230	1921-59	340	2953-71	450	3985-83
130	983-31	240	2015-43	350	3047-55	460	4079-67
		1	42.5 FE	ET B	EAM		
1	9-57:12						3213-73:31
2	19-20-25						3309-80-56
3	28-77:37						3405-87-81
4	38-40.5	170	388-29.563	280	2445-15:313	390	3502-1:063
5	48-3-625				2541-22-563		
6	57-60-75						3694-15.56
7	67-23-87						3790-22-81
8	76-81.0						3886-30.063
9							3982-37-313
120	907-87:31						4078-44-56
130	1004-0.563	240		_		460	4174-51.81
			43 FEE		-		×
1	9-78.5	140	1123-15.9	250		360	Total Company of the
2	19-63.0	150	1221-48.9	260	2303-35.9	370	
3	29-47.5	1160	1319-81.9	270	2401-68.9	380	0.00 00 0
4	39-32.0	170	1418-20.9	280	2500-7.9	390	
5	49-16.5	180	1516-53.9	290	2598-40.9	400	
6	59-1.0	190	1614-86.9	300	2696-73.9	410	
7	68-79.5	200	1713-25.9	310		420	
8	78-64.0	210	1811-58-9	320	2893-45.9	430	
9	88-48-5	220	1909-91.9	330	2991-78-9	440	
120	926-43.9	230	2008-30.9	340	3090-17.9	450	
130	1024-76-9	240	2106-63-9	350	3188-50.9	460	4270-37:9
-			43.5 FE		THE RESERVE TO SHARE THE PARTY OF THE PARTY	Inac	
1	10-6.125	9					2555-51-138
2	20-12-25						2656-18:388
3	30-18-375						2756-79.638
4	40-24.5		1247-6.888				2857-46.888
5	50-30-625						2958-14-138
6	60-36.75						3058-75-388
7	70-42.875		1549-2-638				3159-42-638
8/	80-49.0	1190	649-63.88	3270	2454-83.888	350	3260-9.888

Ligth.	TONS	Lgth. in Ft.	TONS	Lgth. in Ft.	TONS	Lgth.	TONS
			·5 FEET B		(concluded)		
360	3360-71:138				·	81450	4266-58-888
	3461-38-388						
	3562-5.638		864-1-388				4467-86.888
			44 FEE	T BE	AM		
1	10-28	1150	1272-76	260		370	3538-32
2	20-56	160	1375-74	270	2508-52	380	3641-30
3	30-84	170	1478-72	280	2611-50	390	3744-28
4		180	1581-70	290	2714-48	100	3847-26
5		190	168468	300	2817-46	410	3950-2 4
6		200	1787-66	310	2920-44	420	4053-22
7		210	1890-64	320	3023-42	430	4156-20
8		220	1993-62	330	3126-40	440	4259-18
9		230	2096-60	340	3229-38	450	4362–16
130 140		$\frac{240}{250}$	2199-58 2302-56	350 360	3332–36 3435–34	460 470	4465–14 4568–12
110	1100-10	2001		-		210	4000-12
		: <u>-</u>	44.5 FE				
1					2457-38-16		
2	21-6.25		404-7:663	270	2562-69.41	3380	3721-37-163
3					2668–6·663 2778–37 · 91		8826-68.413
4	42-12-5		720-7·413				1037-36·913
5 6	63-18.75						1142–68·163
7					3089–37·66		
8	84-25.0						353-36·663
9					3300-6.163		458-67.913
130	1088-7.913	240 2	246-69-663	850	3405-37-413	3460	4564-5·163
140	1193-39-163	250 2	352-6.913	360	3510–68 ·6 6	3470	4669-36·413
			45 FRE	T BE.	AM		
1	10-72.5	1150	1324-81.5	260	2509-66.5	370	3694-51.5
2	21-51.0	160	1432-54.5	270	2617-39.5	380	3802-24.5
3	32-29.5		1540-27:5	280	2725 - 12.5	390	3909-91.5
4	43-8.0		1648-0.5	290	2832-79.5	400	4017-64.5
5	53-80.5		1755-67.5	300	2940-52.5	410	4125-37.5
6	64-59.0		1863-40.5	310	3048-25.5	420	4233-10.5
7	75-37.5		1971-13.5	320 330	3155-92.5	430	4340-77.5
8	86–16·0 96–88·5		2078-80·5 2186-53·5	340	3263-65·5 3371-38·5	440 450	4448-50·5 4556-23·5
9 1 3 0	1109-41.5	1	2180-05 0 2294-26·5	350	3479-11.5	460	4663-90.5
140	1217-14.5		2401-93·5	360	3586-78.5	470	4771-63.5
TV	1411-110	200	45.5 FE			210	1111-000
1	11-1-125	[4]	44-4.5	7	77-7:875	1130	1130-87-338
2	22-2.25	5	55-5.625	8	88-9.0		1130-01.228 11341-4.288
3	33-3.375	6	66-6.75	9	99-10-12) 1 321- 12.83

gth. n Ft.	TONS	Lgth. in Ft.	TONS	Lgth. in Ft.	TONS	Lgin. n Ft.	TONS
<u> </u>	<u> </u>		5 FEET BE				
180	1461-27:088				·	U400	4104_18-089
	1571-38-338						
	1681-49-588						
							4434-48.838
	1901-72.088						
	2011-83:338	290 2	892-79-338	370	3773-75.338	450	4654-71:338
	2122-0·588 2232-11·838	3003					4764-82-588
290	2232-11-030	510.5		-	3994-3-838	±10	4874-93-838
L ,	11 04	£1 ~0:	46 FEE			fo	0050 ==-
1 2	11-24 22-48	150 160	1377-61 1490-19	260 270		370	
3	33-72	170	1602-71	280		380 390	
1 4	45-2	180	1715-29	290		400	4191-45
5	56-26	190	1827-81	300	3065-89	410	
6	67-50	200	1940-39	310	3178-47	420	4416-55
7	78-74	210	2052–91	320	3291-5	430	4529-13
8		220	2165-49	330	3403-57	440	4641-65
9		230	2278-7	340		450	
130 140		$\begin{array}{c} 240 \\ 250 \end{array}$	2390-59 2503-17	350 360	3628-67 3741-25	460 470	
140	1205-5	250			-	110	4979-83
-	11 47.105	11501		ET B		1070	393 4-56·863
1 2	23-0.25						4049-58·113
3		170 1	634-31.863	280	2899-45-613	390	4164-59-863
4	46-0.5	180 1	749-33-113	290	3014-46-863	400	4279-60-613
5	57-47-625	190 1	864-34:363	300	3129-48:113	410	4394-61.863
6							4509-63·11 3
7		210.2	0 94-36·863	320	3359 50 613	43 0	4624 64.863
8 9	92-1.0						4739–65·613 485 4 –66·863
	1174-26.863						
	1289-28-113						
			47 FEE	_			30 000
-i	11-70-5	160		270	2841-14.1	1380	4133-61-1
2	23-47.0	/	1666-14.1	280	2958-61.1	890	4251-14-1
3	35-23.5	180	1783-61·1	2 90	3076-14.1	400	4368-61.1
4	47-0.0		1901-14·1	300	3193-61.1	410	4486-14.1
5	58-70-5		2018-61-1	310	3311-14-1	420	4608-61-1
6			2136-14.1	320	3428-61.1	430	4721-14-1
8	82-23·5 94-0·0		2253-61·1 2371-14·1	330 340	3546-14·1 3663-61·1	440 450	4838-61·1 4956-14·1
9	105-70.5		2488-61.1	350	3781-14.1	460	5073-61.1
h40	1313-61-1		2606-14.1	360	3898-61.1	470	5191-14-1
150		F		370		480	5808-61-1

gth. n Ft	TONS	Lgth.	TONS	Lgth. in Ft.	TONS	Lgth.	TONS
			47.5 FE	_	RAM		
1	12-0.125	1160/1				88138014	218-43-93
2	24-0.25	1701	698_17-68	280	3018_31.4	38 390	338-45-18
3	36-0.375	1801	818_18-93	290	3138 39-6	28 400 4	458-46.43
4	48-0.5	1001	020 00-19	2300	9958 99.0	20 410	578-47.68
5	60-0.625	900	050-20 10	9910	9200-05 9	00 410 4	698-48-93
6		200 2	170 90.00	9310	2400 20-4	20 420 4	038 48 33
	72-0.75	210 2	22.00	0020	3498-30.4	38 430 4	818-50-18
7	84-0-875	220 2	298-23.93	8330	3618-37.6	88 140 4	938-51.43
8	96-1.0	230 2	418-25-18	8340	3738-38-9	38 450 5	058-52-68
9	108-1-125	240 2	538-26.43	8350	3858-40-1	884605	178-53-93
140	338-13-93	32502	658-27.68	8360	3978-41.4	38 470 5	298-55.18
150	458-15-18	82602	778-28-93	8370	4098-42.6	88 480 5	418-56.43
	-47.715		48 FEI	T BE	AM	7	
11	12-24	1160	1607-84	270	2955-92	1380	4304-6
2	24-48	170	1730-42	280	3078-50		4426-58
3	36-72	180	1853-0	290	3201-8	400	4549-16
4	49-2	190	1975-52	300	3323-60	410	4671-68
5	61-26	200	2098-10	310	3446-18	420	4794-26
6	73-50	210	2220-62	320	3568-70		4916-78
7	85-74	220	2343-20	330	3691-28	440	5039-36
8	98-4	230	2465-72	340	3813-80		5161-88
9	110-28	240	2588-30	350	3936-38	460	5284-46
140	1362-74	250	2710-82	360	4058-90		5407-4
150	1485-32	260	2833-40	370	4181-48	470 480	5529-56
190	1400-02	200	2000-40	1910	4101-40	400	0029-00
_			48.5 FE		and the second second second second		
1							765-76.01
2	25-2.25						890-87-26
3	37-50-37						016-4.513
4	50-4.5						141-15.76
5	62-52-62						266-27.01
6	75-6.75						391-38-26
7	87-54-87	5 230 2	513-61-51	3350	4015-8.51	3 470 5	516-49-51
8	100-9.0	240 2	638-72-76	3360	4140-19-7	63 480 5	641-60-76
9	112-57-12	5 250 2	763-84-01:	3370	4265-31.0	13 490 5	766-72-013
140	387-54-26	3 260 2	889-1.263	380	4390-42-2	63 500 5	891-83-26
	512-65.513						
160	637-76:76	3 280 3	139-23-76	3 400	4640-64-7	63 520 6	142-11.76
_			49 FEE	_		-	
11	12-72-5	1 8	and the second second	1190	2051-6·3	1260	2945-5.3
2	25-51.0	9	114-88-5	200	Property 1 or 100		3072-72.3
3	77 77 77 7			4.4	2178-73		
_	38-29-5		1412-47-3	210	2306-46		3200-45.3
4	51-8.0	30.00	1540-20.3	220	2434-19		3328-18-3
5	63-80-5		1667-87-3	230	2561-86		3455-85.3
6	76-59.0		1795-60.3	240	2689-59		3283-28.
7	89-37-5	180	1923-33.3	250	2817-32	3 320	3711-31

in Ft.	TONS	in Ft.	TONS	Leth. in Ft.	TONS	Lgth. in Ft.	TONS
		4	9 FEET BE	AM (c	oncluded)		
301	3839-4-3	[380]	4477-57-3	1430	5116-16.3	480	5754-693
340	3966-71.3	390	4605-30-3	440	5243-83.3	490	5882-42-3
350	4094 14.3	400	4733-3.3	450	5371-56.3	500	6010-5.3
360	4222-17:3	410	4860-70-3	460	5499-29-3	510	6137-72-3
370	4349-843	420	4988-43.3	470	5627-2-3	520	6265-45.3
			49-5 PEI	er m	AM		
1	13-3-125	1170			3392-52-038	410	4956-51:03
2	26-6:25				3522-83-288		
3	39-9:375				3653-20-538		
4	52-12-5				3783-51.788		
5					3913-83 038		
6					4044-20-288		
7					4174-51-538		
8	104-25.0				4304-82-788		
9					4435-20-038		
					4565-51-288		
150	1567-84-53	200	2121_83-53	390	4695-82-538	510	6959 81-53
160	608 91.78	2220	2969_90-78	100	4826-19.788	520	6390 18-78
Tuoj	1020-21 100	1200		_		1020	0000-1010
-			50 FEE	-		1100	*****
1	13-28	180	1994-64	300	3590-40	420	5186-16
2	26-56	190	2127-62	310	3723-38	430	5319-14
3	39-84	200	2260-60	320	3856-36	440	5452-12
4	53-18	210	2393-58	330	3989-34	450	5585-10
5	66-46	220	2526-56	340	4122-32	460	5718-8
6	79-74	230	2659-54	350	4255-30	470	5861-6
7	93-8	240	2792-52	360	4388-28	480	5984-4
8	106-36	250	2925-50	370	4521-26	490	6117-2
9	119-64	260	3058-48	380	4654-24	500	6250-0
150	1595-70	270	3191-46	390	4787-22	510	6382-92
160	1728-68	280	3324-44	400	4920-20	520	6515-90
170	1861-66	290	3457-43	410	5053-18	530	6648-88
			50.5 FE	ET BI	MAM		13 V
1	13-53-12				3658-49-213		
2	27-12-25	190	2166-33.46	3310	3794-16-46	430	5421-93-46
3	40-65-37	5 200	2302-0.713	320	3929-77-713	440	5557-60-71
4	54-24.5	210	2437-61-96	3330	4065-44-963	450	5693-27-96
5	67-77-62	5 220	2573-29-213	3340	4201-12-213	460	5828-89-21
6	81-36-75				4336-73-463		
7					4472-40-713		
	108-49.0	250	2980-24-96	3370	4608-7-963	490	6235-84-96
	122-8-125				4743-69-213		
					4879-36-463		
160	1759-37-71	3 280	3387-20-71	3 400	5015-3.713	520	6642-80.71

BOARD OF TRADE REGULATIONS FOR SHIPS.

PASSENGER CERTIFICATES.

THESE certificates are granted as follows:-

Form survey 1 (sea-going) is given for foreign-going steamers.

", ", 2 ", ", home trade passenger steamers.

Form survey 3 (excursion) is given for steamers plying along the coast during daylight between any of the places mentioned in column 1 of the following table of limits and the places set opposite to them in column 4 of the same table.

Form survey 4 (river) is given for steamers plying between any of the places mentioned in column 1 of the table and the places set opposite to them in column 3.

Form survey 5 (rivers and lakes) is given for steamers plying in the smooth-water limits lying between the places mentioned in column 1 and the places set opposite to them in column 2.

		TS FOR EXCURSION H WATER CERTIF			
CoLu 1. Name of Port	Form Survey 5. Col. 2. Smooth Water Limits	Form Survey 4. Col. 3. Partially Smooth Water Limits	Form Survey 3. Col. 4 Excursion Limits		
ABERDEEN .	All within Aber- deen		Nil		
BRISTOL .	Portishead .	The Holmes	Tenby or Ilfra- combe		
Bowness .	Anywhere on the Lake	Nii	Nil		
Boston	Above the El- bow Buoy	The Lynn Well Light Ship	Grimsby or Wells		
Berwick (N.)		Within a line from Berwick to An- struther	See Leith		
BELFAST .	Hol yw ood .	Within Carrick- fergus and Bangor, and to Grooms- point	South Rock		
		Places within More- cambe and Lan- caster Bays			
	Same as Hull .	Nil	Nil		

TABLE OF PLYING LIMITS FOR EXCUSSION, RIVER, AND PARTIALLY SMOOTH WATER CERTIFICATES (CONTINUED).

COL. 1. Name of Port	Form Survey 5. Cot. 2. Smooth Water	Form Survey 4. Cor. 3. Partially Smooth	Form Survey 8 Cot. 4.
Same of Port	Limits	Water Limits	Bacumion Limite
		Southerness	Whitehaven or Kirkendbright
CARDIFF .	Penarth	The Holmes	Tenby
CARNARYON .	Inside Carnar- von Bar and Priestholm Island	-	Nil
	Conway	Any place between Priestholm Island and Carnaryon Bar	
N .	A line from Camden to Carlisle Forts In the Harbour River Dart	A line from Cork Head to Poor Head	sale
CAMPBELTOWN	In the Harbour	Nil	See Glasgow
DARTMOUTH .	River Dart .	Nil	Inside a line from Start Point to Portland Bill
DOVER	Nil	Nil	Rye or Margate
DUNDER .		Broughty Castle .	Montrose or Fife- ness
Drogheda .	Nil	Nil	Dundalk and Bel- briggan
DUNDALK .			Drogheda and Kilkeel
DUBLIN	1		Howth or Wick- low
Douglas (I.M.)	Nil	Nil	See Liverpool
	Upper Light-	Places within More- cambe and Lan- caster Bays	-
	Point to Pen- dennis Point	For special St. 4a Declarations, Black Head or Gull Rock Nil	Points
FOLKESTONE.	Nil		
GALWAY .		Kinvarra	Kilkerrin or Lis- cannon Baya inside the Arran Isles
	Snarpness Point	Bristol, Newport, or any place above the Holmes	Tenby or Ilfra- combe
GAINS-	<u> </u>	_	
BOROUGH (see	j		

TARTE OF	Prvtisa T.nem	s FOR EXCURSION	Provide AND		
PARTIALLY	Smooth Wa	TER CERTIFICATES	(continued).		
COL 1. Name of Port	Form Survey 5. Col. 2. Smooth Water Limits	Form Survey 4. COL. 3. Partially Smooth Water Limits	Form Survey 3. Con. 4. Excursion Limits		
Glasgow .	Duncon	Cumbray and Skip- ness	Inverness per Crinan and Cale- donian Canals, and to a line from Ayr te Campbeltown, inside the Island of Arfah		
Grimsby .	Hull and New Holland	•	Scarborough of Lynn		
Goole Hartlepool .	Nil	Grimsby	See Hull Newcastle or Scar- borough		
HULL	Hull and New Holland	1	Lynn or Scar- borough		
Inverness .	Inwards to Fort William Languard Fort	Outwards to Lough Cromarty, Nairn, and Three Kings; inwards to South End of Loch Linnhe and West End of Sound of Mull Walton-on-the-Naze	· 4		
	"		Walton-on-the- Naze		
Lancaster .	Lancaster Har- bour	Places within More- cambe and Lan- caster Bays	Liverpool		
Leith	Queensferry .	North Berwick and Anstruther	Abb's Head		
Limerick .	Foynes	house	Loophead and Tralee		
TON	River Arun, above Little- hampton Pier		Nii		
LONDONDERRY	Moville	Nil	Port Rush and Malinhead		
		Nil	Cromer or Ald- borough		
Liverpool .	Lighthouse	The Bell Buoy and N.W. Light Ship	the Menai Straits or to Fleetwood		
London	Gravesend .	A line from St. Osyth Point to Fore Ness	Harwich or Dover		

TABLE OF	PLYING LIMIT	s for Excursion rer Certificates	, RIVER, AND			
PARLIAMI	,	· · · · · · · · · · · · · · · · · · ·	(continuet).			
Cor. 1. Name of Port	Form Suryey 5. Col. 2. Smooth Water Limits	Form Survey 4. Col. 3. Partially Smooth Water Limits	Form Survey 8. Col. 4. Excursion Limits			
MILFORD	Dale Bay .	St. Anne's Light-	Swansea or St David's Head			
Norwich .	Yarmouth .	Nil	Nil			
NEATH NEWBY	Nil Warren Point	Carlingford and	Tenby Dundalk and Kil			
North and South	Tynemouth Bar	Whitehouse Point Nil	keel Berwick or Scar- borough			
SHIELDS PADSTOW	Padstow Har-	A line from Stepper				
	bour, above a line from Gun Point to Brea Hill					
Penzance ·		For special St. 4a Declarations, a line drawn from Mouse- hole to the Eastern Point of St. Mi- chael's Mount				
Ровтвмоитн .	Inside Ports- mouth Har- bour	St. Helen's and the Needles, within the Isle of Wight, and to Langston Harbour. For small launches not carrying boats: In summer, a line from Ryde to Langston Harbour, inside the Isle of Wight, to Hurst Castle; in winter, Spithead	to Brighton East			
1	Lytham	Nil	Barrow or Liver- pool			
	In the Harbour	,	Weymouth or Portsmouth			
Рьумостн .	Inside Drake's Island	The Breakwater .	Lizard or Start Points			
ROCHESTER .	Sheerness and	The Nore and Margate (see London)	Dover or Har- wich			
Swansea .	inside Sheppey		Ilfracombe or Mil- ford			

Col. 1. Name of Port	Form Survey 5. Col. 2. Smooth Water Limits	Form Survey 4. Col. 3. Partially Smooth Water Limits	Form Survey 8. Col., 4. Excursion Limits		
SUNDERLAND.	Sunderland Bar	Nil	Scarborough or Berwick		
STOCKTON .	Nii	Nil	Bridlington or Newcastle		
Southampton		St. Helen's and the Needles, inside the Isle of Wight, and to Langston Har- bour See Portsmouth for limits for small launches	Brighton		
SCARBOROUGH TEIGNMOUTH.			Newcastle or Hull Portland Bill o		
	Harbour		Start Point		
WATERFORD.	Passage	Dunmore	Dungarvan and Cringley		
Wigtown .	Nil ' .	Within Wigtown Bay	Mull of Galloway or Southerness		
Wisbeach (see Boston)	—				
WEYMOUTH .	Nil	Portland Harbour .	Portsmouth o		
WHITBY .	Nil	Nil	Bridlington of Newcastle		

EXAMINATION OF HULLS.

Passenger vessels are to be surveyed once a year.

New steamships are to be surveyed before the hull is complete, and before the paint and cement are put on, as well as when complete.

Collision water-tight bulkheads must be fitted in all sea-

going steamers.

Screw tunnels of all iron passenger steam vessels should be

made of iron and made water-tight.

A water-tight door should be fitted at the fore end of the tunnel, arrangements being made so that it can be opened from the upper or main deck; and if there are man-holes in the floor they must be made water-tight, and proper arrangements made so as to let the water off the floor of the tunnel.

The maximum period for which a steamer's certificate of

registry is granted is 12 months,

3dams.

Tea-going ships use to be provided, according to their tonnage, with ones, buy supplied with all requisites for use, and not dewer in number nor less in contents concerns than the loans—the number and cubical minerary which are specified in the following table—for the class to which the ship belongs.

real-going sings manying more than 1) passengers must be provided, in addition to the boats hereunderive mentioned, with a life boat, unless the if the boats hereunders required is readered buoyant after the manner of 1 life boat.

	Table of the Dimensions of Boars required to be carried by Passenger Stramber.										O BE
1	# Either					Cr					
Ę		ŧ	Ξtm	en sa	oda Foto			Dis	m ensi	ons	
Number of Tous	Hog let se	Number	Laugth	Hrmith	Pariet	C'ubichi Berichi	Number of Boats	langth.	Brewith	Depth	Cubing Contaute
starawin line (44)		I 2 I	19 0 : 24 0 : 27 0 :	; ;	23	3964) 504-9	2	18 () 24 () 24 ()	5 ¢	1 3 6 2 6	
lun that		2 Life 5 Big		5 5	* 5 4	1.034·6 999·6 2.034·2	2 Life		8 6		8927 - 999 6
Story to.	 XX.	1 2 I Life 4 Boat	18 0 3 26 0 6 26 0 8	6	2 & 3 &	133·7. 540·9 457·6 1.132·1	21 21	13 0 24 0 22 0	3 6 3 6	2 3 2 6 2 6	133-7
500 to 800		1 2	18 0; 3 24 0; 3 26 0 8	6	2 3 2 6 3 8	133·7 396·0	1 2 2	134 O	5 6 5 6 5 6	2 6 2 6	133-7 396-0 363-0 892-7
Hen to But		Ź	16 0 5 24 0 5 25 0 7 s of	6	2 6 3 6	118·8 396·0 367·5 882·3	1 2 2 5 R	16 0 ₁ 24 0 ₁ 22 0 mats of		2 6 2 6	118-8 396-0 363-0 877-8

Number of Tons Register			Or							
	d Dimensions		ons,		of	Di	mensi	ons	98	
	Number of Boats	Length	Breadth	Depth	Cubical	Number of Boats	Length	Breadth	Depth	Cubical
240 to 360	1 1 1 Life 3 Boa	22 0 22 0	5 6	ft.in. 2 3 2 5 3 3	eub.ft. 118·8 175·4 278·9 573·1	1 1 2 4 B	$\frac{16}{22} \frac{0}{0}$	5 6 5 6 5 6	ft. in. 2 3 2 5 2 6	cub. ft 118·8 175·4 363·0 657·2
120 to 240	1 1 Life 2 Boa	1		2 2 3 0	91·0 216·0 307·0	1 2	14 0 5 0 2 2 22 0 5 6 2 6 Boats of			91·0 363·0 454·0
Under 60 to 120	1 1 Life 2 Boa			5 0 2 2 91.0 1 14 0 5 0 2			91·0 277·2 368·2			
Under 60	1 Life	14 0	5 0	2 2	91.0	4				
	in thi	s column for the colu	em t lea	are c must st the stea	boats be a e capa- m life- ed.	this their in t cubic may over boats life	column cubicate age al control the was the was. The	al correction and cor	tents ate is req in ar num fe b	oats in arried, (equal to the juired) by way ber of oat or be the

If owners wish to carry a fewer number of boats, or wish to substitute rafts, &c., application must be made to the Board of Trade.

To ascertain the cubical contents of a boat, take the length and breadth outside and the depth inside, multiply them into each other, and then that product by the factor 6. The result will be assumed to be the cubical contents.

An efficient life boat is deemed capable of carrying one adult for every 10 cubic feet of her capacity.

A life boat must have at least 1½ cubic feet of air-tight compartments for every 10 feet of her cubical contents.

Zinc must not be used in the construction of a life boat.

LIFE BUOYS.

A life jacket or belt to be supplied for each of the oarsmen, and one for the coxswain, of each life boat.

Every life jacket or belt must be capable of floating in water for 24 hours with 23 lbs. of iron suspended from it; and each life jacket, in which the cork must be exposed and have a canvas back and straps only, should weigh 5 lbs. when dry.

All cork life buoys should be built of solid cork, and must be capable of floating for 24 hours in water with 32 lbs. of iron suspended from them. If not made of cork they must be capable of floating in water for 24 hours with 40 lbs. of iron suspended from them.

No contrivance will be passed as a life buoy that requires

inflation before use.

PUMPS, SLUICE VALVES, STEERING GEAR, ETC.

There must be in each compartment a pump of sufficient size which can be worked from the upper deck.

There must be a valve or cock fitted at the bottom of each water-tight bulkhead, which can be opened from the upper deck,

and also a sounding tube to each compartment.

Pipes connected with pumps, worked by the engines, are also to be carried through the bulkheads into the compartments fore and aft of the engine room; so that each compartment can be pumped out separately by the engines as well as by the deck pumps.

A spare tiller, relieving tackle, &c., should be carried in all

sea-going steamers.

Rudder pendants should also be secured to the back of the rudder.

A deep-sea lead-line of at least 120 fathoms, a lead of at least 28 lbs. weight and a suitable reel, together with at least two hand lead-lines of 25 fathoms each, and leads of at least 7 lbs. each, should be supplied to all foreign-going steamers.

In home-trade steamers two hand lead-lines of 25 fathoms

each, and leads of 7 lbs. each, must be supplied.

For a first-class certificate of registry (i.e. 12 months) double the number of leads and lines must be supplied.

Lead lines are usually marked as follows:—

At 2 fathoms a piece of leather split into two strips,

- ", 3 " " " the state of the sta
- ", 15 ", " white bunting. ", 17 ", " red bunting.
- "20 " a strand with two knots tied in it.

DISTRESS SIGNALS.

The signals required are 12 blue lights (or 6 blue lights and 6 of Holmes's patent storm and danger signal lights), 12 rockets, each containing 16 ozs. of composition, and one gun of at least 3½ ins. the bore, or one mortar of 5½ ins., with ammunition for 12 charges, or, in the case of foreign sea-going passenger ships, 24 charges. Each charge must contain 16 ozs. of pebble or bean powder in a flannel bag. An air-tight copper magazine, rammers, sponges, wads, priming wires, friction tubes, powder flasks, with fine powder for priming, and means for firing and withdrawing charges, should be provided.

Rocket lockers should not be air-tight.

FIRE HOSE.

A fire hose adapted for extinguishing fire in any part of the ship, and capable of being connected with the engines of the ship, or with the donkey engine if it can be worked from the main boiler, should be supplied.

PASSENGER ACCOMMODATION.

Passengers in Foreign-going Steamers.

The upper weather deck, and the upper surface of the poop, forecastle, and spar deck, are never to be included in the measurements for passengers; nor are the poop, round house, or deck house to be measured for passengers, unless they form part of the permanent structure of the vessel.

Foreign-going steamships carrying passengers are to be measured as follows:—

Saloon or 1st Class.—The number of fixed berths or sofas that are fitted determine the number of passengers to be allowed.

2nd Class.—The number is determined in the same way as the 1st class.

3rd Class.—The number may be determined in like manner if berths are fitted; if not, the net area of the deck, multiplied by the height between decks and the product divided by 72, gives the number to be allowed. The breadth of the deck is taken inside the water-way, or at the greatest tumble-home of the side, if there is any.

When cargo, stores, &c., are carried in the space measured for passengers, one passenger is to be deducted for every \2 superficial feet of deck space so occupied.

Passengers in Home-Trade Sea-going Steamers.

Fore-cabin passengers include all passengers except those entered as after-cabin or saloon passengers in the way bill.

The number of passengers allowed to be carried in sea-going home-trade steamers is ascertained as follows:—

The clear area of the deck in square feet is divided by nine; the quotient is the number allowed to be carried on deck in summer. Passengers in home-trade steamers are allowed to be carried on the main and lower decks only.

The breadths of the deck are taken from inside the gutter water-way, or the inside edge of the raised covering-board, or inside edge of the rail, if the bulwarks tumble home farther than the inside edge of the water-way or covering-board.

In cases where adequate shelter is not provided for deck passengers the whole number of passengers must not exceed one-fourth of the number representing the gross tonnage, with the addition of the number of after-cabin passengers, calculated as before.

Where cargo, cattle, &c., are carried in the space measured for passengers in home-trade passenger steamers, the following deductions are to be made:—

For every square yard of space measured for passengers occupied by cattle or other animals, or by cargo or other articles, one passenger is to be deducted.

If, however, the whole number so to be deducted on account of cattle or cargo carried on deck equals or exceeds the original number of passengers due to the deck space, so that no passengers are carried on deck, it may be covered with cattle or cargo, without any reduction on that account in the number of passengers carried in the cabins.

Between the 31st of October and the 1st of April the number of passengers which, according to the preceding rules, are allowed to be carried on deck in summer are to be reduced one-third, unless there is accommodation below, or in properly constructed cabins on deck, for half the full complement of passengers. This reduction not to be made in the case of foreign-going steamships.

One-third, however, of the space on deck measured for passengers may be occupied by cargo and cattle, without any reduction of the winter number of passengers.

The number of passengers to be carried in the after-cabins is determined by the number of berths or sofas; to which add the number due to the space on deck appropriated to the saloon passengers, and the sum will be the *total* number of after-cabin passengers allowed to be carried.

The floor space of saloons, cabins, state-rooms, and passages must not be measured, unless in saloons and cabins in which berths are not fitted; then the clear available space is to be measured, and one passenger allowed for every 9 square feet. When sofas or seats are fitted the measurements are to be taken from the backs of the said sofas or seats.

The number of fore-cabin passengers is obtained in the same way as the after-cabin number. The total number of passengers must not exceed the number denoting the gross register tonnage of the vessel.

When there are deck-houses, and only narrow spaces between the sides of the deck-houses and the bulwarks, such narrow spaces are not to be measured for passengers.

Passengers in Excursion Steamers.

. For steamers used in excursions the rules for calculating the number of passengers are the same as in sea-going hometrade steamers, except that if application is made for an excursion certificate for short distances along the coast during daylight, the number, originally calculated at 9 superficial feet to each passenger, should it exceed the gross tonnage of the vessel, need not be diminished so as to bring it down to that number.

Where cargo, cattle, &c., are carried in the space measured for passengers in excursion steamers, one passenger is to be deducted for every square yard of space, measured for passengers, occupied by cattle, cargo, &c.

Passengers in River Steamers.

The measurements are to be made in the same manner as in home-trade sea-going steamers, except that after-saloons only are to be included.

There will be no distinction between fore- and after-cabin passengers.

River steamers are divided into those which ply on waters part of which only are smooth, and those which ply exclusively on smooth water.

Taking this division-

For steamers which ply in partially smooth water, divide the number of superficial feet on deck, obtained as before, by six, and the clear space in the after-saloon by nine, and the sum of these quotients will be the number of passengers allowed.

In the last-mentioned class of steamers one and a half passenger is to be deducted for every square yard of space measured for passengers occupied by cattle, cargo, &c. A reduction is to be made during the winter months, in precisely the same manner as in home-trade sea-going steamers.

These vessels are to be provided with a fore-sail and jib bent, a suitable anchor and cable, a compass, a regulation life-boat, one dozen life buoys, and two safety valves on each boiler.

For smooth-water steamers divide the number of superficial feet on deck, obtained as before, by three, and the clear space in the after-saloon by nine, and the sum of these quotients is the number of passengers allowed.

Three passengers are to be deducted for every square yard of space measured for passengers occupied by cattle, cargo, &c.

No reduction to be made in winter months.

Crew Space.

· Every space occupied by the crew shall contain 72 cubic feet, and 12 superficial feet of surface for each seaman.

For every 20 men there should be two privies.

In measuring the clear area of deck in crew space, beds, bunks, or sleeping berths are not to be deducted as encumbrances, but in cabins there should not be less than 12 square feet per man exclusive of the bunk.

To compute the cubic capacity of the crew space, multiply the clear area of the floor space by the height from deck to deck at the middle line; the product will be the cubic capacity of the crew space. Divide the cubic capacity thus obtained by 72, and the quotient will be the number of men the place is to accommodate, provided that there is sufficient area of deck, as before computed.

Under the Merchant Shipping Act of 1867 the tonnage of all the places for the berthing of seamen and apprentices, and appropriated to their use, may be deducted from the register tonnage of the ship, provided that the number the crew space will accommodate is cut in or painted on or over the door or hatchway leading to such place; and also cut in on one of the beams in the inside of such crew space.

Minimum Dimensions of Ships' Lanterns.

The back and sides must not be less than 9 ins., and the height inside not less than 11 ins. The lens must not be less than 5 ins. in height, and if it is to be used as a side light the lens must not be less than $\frac{1}{3}$ of a circle, the chord of the arc made by the lens not being less than 8 ins.

ENGLISH WEIGHTS AND MEASURES.

AVOIRDUPOIS WEIGHT.

Drams	Ozs.	Lbs.	Qrs.	Cwts.	Ton	Grammes
1	.0625	0039063	.0001395	.0000349	00000174	1.771846
16	= 1	.0625	.0022321	.000558	.00002790	28.34954
256	16	= 1	.0357143	0089285	.00044643	453.5927
7168	448	28	. = 1	.25	.0125	12700.59
28672	1792	112	. 4	=1	·05	50802·38
573440	35840	2240	80	20	=1	1016048

A stone of iron, coal, &c. = 14 lbs.

TROY WEIGHT.

Avoir. Drs.	Grains	Dwts.	Ozs.	Lbs.	Grammes
$32 \div 875$	= 1	.0416667	.0020833	0001736	.0648
768 ÷ 875	24	= 1		.0041667	
$17 + (97 \div 175)$	480	20	=1	.0833333	31.1035
$210 + (114 \div 175)$	5760	240	12	=1	373-2420

175 lbs. Troy = 144 lbs. Avoir. Avoir. lbs. \times 121527 = lbs. Troy. Troy lbs. \times 823 = Avoir. lbs. Troy lbs. \times 175 oz. Troy = 192 oz. Avoir. lbs.

LINEAL MEASURE.

Inches	Feet	Yards	Faths.	Poles	Furls.	Mile	Metres
1	08333	02778	.013889	005051	000126	000016	.0254
12	=1	.33333	166667	060606	001515	000189	·304797
36	3	=1	•5	181818	004545	000568	·914392
72	6	2	= 1	·363636	.009091	001136	1.82878
198	16 <u>1</u>	51	., 23	=1	.025	.003125	5.02915
7920	660	220	110	40	= 1	125	201.166
63360	5280	1760	880	320	, 8	=1	1609· 33

The palm = 3 in.

The span = 9 in.
The common military pace = 30 in.
A cable's length = 120 fathoms.

The hand = 4 in. The cubit = 18 in.

An itinerary pace = 5 feet. A league = 3 miles.

LAND MEASURE (LINEAL).

Inches	Links	Feet	Yards	Chains	Mile	Metres	Ī
1	1261261	0833333	$\cdot 0277778$.0012626	0000158	.0254	ı
$7\frac{2}{2}$	$\frac{3}{5} = 1$	6666667	$\cdot 2222222$	·01	000125	.201166	l.
12	$1\frac{17}{33}$	= 1	•3333333			.304797	ı
36	4 8 11	3	_	.0454545		914392	l
792	100	66	22		,0125	/50.7766	
63360	8000	5280	1760	80	· = 1	I / Je09.3;	3

SQUARE MEASURE.

			COL	ALLE MAN	AUG ILLI		
1	Inches	Feet	Yards	Perches	Roods	Acre	Sq. Metres
i	1	.0069444	.0007716	.0000255	00000064	00000016	0006452
1	144	=1	1111111	.0036731	0000918	.000023	0929013
١	1296	9	= 1	.0330579	0008264	0002066	·836112
1	39204	272}	30 1	= 1	.025	.00625	25.292
	1568160	10890	1210	40	-	·25	1011-696
1	627264 0	43560	4840	160	4	=1	4046.782

Acres \times 0015625 = sq. miles. Sq. yards \times 000000323 = sq. miles.

LAND MEASURE (SQUARE).

Links	Perches	Chains	Roods	Acre	Sq. Metres
1	.0016	.0001	.00004	00001	-04046
625	= 1	0625	.025	.00625	25.292
10000	16		· 4	·1	404-6782
25000	40		=1	·25	1011 ·696
100000	160	10	j 4	=1	4046.782

A hide of land = 100 acres. A yard of land = 30 acres.

A chain wide = 8 acres per mile.

CUBIC MEASURE.

Imperial Gallons	Cub. Ins.	Cub. Feet	Cub. Yds.	Cub. Metre
.003606540822	=1	.0005788	.00000214	.000016387
6.232102541168	1728	=1	.0370370	0283161
168-266768641554	46656	27	=1	764534

A cubic yard of earth = 1 load. A barrel bulk = 5 cub. ft. Ton of displacement of a ship = 35 cub. ft. = 9910624 cub. metre.

WINE MEASURE.

Cub. Ins.	Gills	Pints	Quarts	Gallons	Ankers	Runlets	Barrels	Tierces	Hogsbeads	Pancheons	Pipes or Butts	Tun
8.66413	=1	- 1	11/	100						li h		-
34.659	4	=1	- 1					1.4			1	
69.318	8	2	=1									
277.274	32,	8	4	=1	1 4							
2772.740	320	80	40	10	=1		10					
4990.932	576	144	72	18	14	=1						
8734-131	1008	252	126	313	$3\frac{3}{20}$	13	=1					
11645.508	1344	336	168	42	41	24	11/3	=1				
17468-262	2016	504	252	63	63	34	2	13	= 1			
23291.016	2688	672	336	84	82	42	$2\frac{2}{3}$	2	11	=1		
34936.524	4032	1008	504	126	123	7	4	3	2"	12	-1	
9873-048	8064	2016	1008	252	251	14	8	8	4	3	9	_

ALE AND BEER MEASURE.

Cub. Ins.	Pints	Quarts	Gallons	Firlins	Kilderkins	Barrels	Hogshends	Puncheous	Butts	Tuns	Last
34.6591	=1	60	15	100						100	
69.318	2	=1								HU	
277.274	8	4	=1							1.13	
2495.466	72	36	9	=1		()					
4990.932	144	72	18	2	=1						
9981.864	288	144	36	4	3	=1					
14972.796	432	216	54	6	3	11/2	=1		11.3	1 3	
19963.728	576	288	72	8	4	2	$1\frac{1}{3}$	=1			
29945.592	864	432	108	12	6	3	2	11	=1		
59891.184	1728	864	216	24	12	6	4	3	2	=1	
19782-368	3456	1728	432	48	24	12	8	6	4	2	=

CORN AND DRY MEASURE.

Cub. Ins.	Pints	Quarts	Pottles	Gallons	Pecks	Bushels	Strikes	Sacks	Quarters	Loads	Last
34.6591	=1					(1)					
69.318	2	=1									
138-637	4	2	= 1	-		11			1.5		
277.274	8	8	2	=1	= -						
554.548	16	8	4	2	== 1	1					
2218-192	64	32	16	8	4	=1					
4436.384	128	64	32	16	8	2	=1	-			
8872.768	256	128	64	32	16	4	2	= 1	-41		
17745.536	512	256	128	64	32	8	4	2	=1		
88727-680	2560	1280	640	320	160	40	20	10	5	=1	
77455.360	5120	2560	1280	640	320	80	40	20	10	2	=

COAL MEASURE.

Cub. Ins. Heaped Measure	Lbs. Avoir.	Pecks	Bushels	Sacks	Vats or Strikes	Chalds.	Newo. Chalds.	Keels	Scores	Ship
703.872	182	=1	1				1			
2815.487	742	4	=1							
8446-461	224	12	3	=1					1 1	
25339.383	672	36	9	3	=1			1 /		
101357-532	2688	144	36	12	4	=1	(++1)			1
196380-2181	5208	279	693	$23\frac{1}{4}$	78	115	=1			
1571041-746	41664	2232	558	186	62	115 153	8	=1		
2128508-172	56448	3024	756	252	84	21	1028	177	1=1	1
31420834-92	833280	44640	11160	3720	1240	310	160	20	14	21 =

WOOL WEIGHT.

Pounds	Cloves	Stones :	Tods	Weys	Packs	Sacks	Lest
7 14	=1	=1			1		
28	4	$\hat{2}$	= 1				
182 240	26 3 17	13 17 1	6 <u>1</u> 8‡	= 1 155	=1		
364 4368	52 62 4	26 312	13 1 56	$\frac{2}{24}$	$1\frac{31}{60}$ $18\frac{1}{5}$	=1 12	=1

MEASURE OF TIME.

Seconds	Minutes	Hours	Days	Weeks	Months	Calend. Year	Julian Year	Leap Year
60	= 1							
3600	601	= 1			,			
86400	1440	24	= 1		!	,		
604800	10080	168	7	i = 1	i .	!		
2419200	40320	672	28	4	i = 1			
31536000	525600	8760	365	: 52½	$13\frac{1}{28}$	= 1		
31557600	525960	8766	$365\frac{1}{4}$	$52\frac{3}{8}$	$13\frac{5}{112}$	11160	=1	
31622400	527040	8784	366	52\frac{9}{7}	$13\frac{1}{14}$	$1\frac{1}{565}$	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	=1

ANGULAR MEASURE.

The Geographical Division Circumference	Diurnal Motion of the Earth reduced to Time			
60 seconds = 1 minute		•		• = 4 seconds
60 minutes = 1 degree	•			= 4 minutes
15 degrees = \frac{1}{2} sign of the				$\cdot = 1 \text{ hour}$
30 degrees = 1 sign of the	e zodi	iac		$\cdot = 2$ hours
90 degrees = 1 quadrant				$\cdot = 6 \text{ hours}$
1 revolution or 4 quadran earth's circumf., or 12 s				

COKE.

4 bushels = 1 sack. 12 sacks = 1 chaldron. 21 chaldrons = 1 score.

MISCELLANEOUS WEIGHTS AND MEASURES. Aume of hock 31 gals. Bag of cocoa 112 lbs. coffee 140 to 168 ,, hops . 280 pepper (black), company's. 316 ,, free-trade bags . 28, 56, and 112 (white) . 168 ,, rice 168 sago 112

36			~ 117m			36-					~~~
	CELLANE				AND	MEA	SURE	3 (00	ntii		
Hag of	saltpetre					•	•	٠	.:		lbs.
99	sugar or				ß).	•	•			168	,,
"	,, (E	Last	India	<i>!</i>	•	•	•	. 11	z to	196	"
Tolo o	biscuits	(AC	mitai	ty).	٠.	•	•		4 1-	102	"
Date of	f coffee (MOC	(Wine			· · · ·	r Tadia			280	"
"	cotton w										"
,,	"	"		Orlea India			•			360	"
"	. **	"	(Braz			•	•			200	"
"	"	"			•	•	•			280	"
"	rags (M	,, [adi		ptian)	•	•	•			476	"
Bor of	bullion	i eu	CLIAL	lean)	•	•	•		5 to		"
	of raisins		•	•	•	•	•		<i>5</i> w	112	"
	SOAD	•	•	•	•	•	•	•	•	256	"
"	anchov	rieg	•	•	•	•	•	•	•	30	,,
"	coffee	103	•	•	•	•	•	11	9 to	168	,•
"	tar.	•	•	•	•	•	•	. 11		6·5 g	eale
"	turpen	tin/	•	•	•	•	•	. 99		280	
39	flour	.0111	•	•	•	•	•	. 22		220	
"	pork	•	•	:	•	•		•	•	224	••
Boll of		•	:	:	•	•	••	•	:	140	**
	camphor	•	•	•	•	•	•	•	•	112	??
	raisins (V	7ale	encia)	•	•	•		. 3) to	40	"
	of wheat		,	•		•	•		•	60	, ,
	flour	•	:	÷	•	•	•		:	56	
"	rye	·								58	"
"	barlev	, .			•					47	"
"	oats	·				·			·	40	.,
"	oatme	al		·	·					51	•,
"	peas	•		•						64	٠,
"	beans						•			63	••
"	rape s	eed								50	,,
,,	malt									38	"
"	salt				•	•	•			56	"
"	clover	(re	d) .				•			64	"
"	,,		hite)							62	"
"	linsee									52	"
,,	chicor	y (1	aw)							50	,,
"	,,		ciln-dı	ried)						28	77
"	"	(ì	powde	red)						38	79
,,	coffee								. 5	1.25	*
,,	,,	(ro	asted)	•					. 3	2.25	"
"		(gr	ound)							36	"
,,	buck v			•				. 50) to	56	"
"	canary	se	ed .					. 53	3 to	61	"
"	hemp	,,		•		•		-	2 to	44	13
"	lentil	,,							st O		
"	linseed	l (E	3omba	у).				. '	t 08	o o	S 20

Miscri	LANEOUS	Write	PTS	AND	MEAS	ITTRES	(continued).
	onion seed						. 36 to 38 lbs.
"	millet "	• •	•	•	•	•	. 56 to 64 "
"	manner "	•	•	•	•	•	48 "
		•	•	•	•	•	10 40 29 "
	+070	•	•	•	•	•	CO to CO
,,	4	•	•	•	•	•	FO 4- FC "
"	cabbage,	•	•	•	•	•	EO to EC
Butt of cu		•	•	•	•	٠,	COO to 0 040
	diz	•	•	•	•	. 1,	
″ al-		•	•	•	•	•	108 gals
	erry .	•	•	•	•	•	108 "
Cask of co		•	•	•	•	•	. 140 lbs.
,,	ustard .	•	•	•	•	•	. 9 to 18 "
	utmegs .	.•	•	•	•	•	200 "
	ce (Americ	can)	•	•	•	•	672 "
	llow .	•	•		•	•	1,008 "
Catty of t				•		•	1.33 "
Chaldron	of coals.						2.63 tons
Chest of t	ea (Congoi	1) abo	ut.				82.5 lbs.
"	/O 1	ng),					81.0 "
22 22	(Dal-aa)	,,					65.5 "
"	(TT		[vson	skin) abou	.t	65 "
,, ,,	20						109 "
" "	/Tomonomi					-	95.7 "
	237			·	•		94 "
Cran of he		11,00	-,	•	•	•	37.5 gals.
Firkin of		•	•	•	•	•	
	soap .	•	•	٠	•	•	CA
Hogshead		•	•	•	•	•	01 ,. . 45 to 60 gals.
•		•	•	•	•	•	45 to 50
" "	tohoooo	. •	•	•	•	٠,	. 45 to 50 ,, 344 to 2,016 lbs.
" "		•	•	•	•		
" "	sugar	•	•	•	•	. 1,	456 to 1,792 "
" "			•	•	•	•	. 55 to 60 gals.
" "	burgun	ay.	•	•	•	•	44 "
,, ,,		•	•	•	•	•	46 "
" "		•	•	•	•	•	58 "
,, ,,		•	•	•	•	•	57 "
_ ""		•	•	•	•	•	54 "
Jar of oliv							25 "
Last of sal					•		18 barrels
,, pot	tash, cod fi	sh, he	rring	s, me	al, soa	p, tar	12 "
" fla:	x or feathe	ers .				•	. 1,904 lbs.
", ale	or beer						12 barrels
	npowder						24 ,
Load of ha							36 trusses
	icks .						500 number
	les .						1,000 "
Pig of ball			•	-			56 lbs.
Pipe of Car		•	•	•	•		92 gals.
	bon or Bu	cellas	•	•	•		111

MISCELLANEOUS WEI	GHTS	AND	MEASURES (concluded).
Pipe of madeira			110 gals.
malaga	•	•	105 ,,
			100
" nowt	•	•	112 +0 115 "
" -h ++	•	•	00 +0 100 "
" sherry or tent .	••	•	
" teneriffe or vidon	184 .	•	100 ,,
Pocket of hops	•	•	168 to 224 lbs.
Puncheon of brandy .	•	•	110 to 120 gals.
" " rum .	•	•	90 to 100 "
" " rum " " whisky (Sco	ttish)	•	112 to 130 "
" " prunes .			1,120 lbs.
" " molasses .			1,120 to 1,344 "
Quintal of fish			
Roll of parchment .			60 skins
Sack of coals		•	
" flour of 2 bolls.	•	•	
Tierce of beef (Irish) of	e nio		904
	oo pre	CCS	
" coffee	00 -:-		560 to 784 "
" pork (Irish) of	80 bre	eces	320 ,,
Truss of straw	•	•	36 "
" old hay	•	•	56 ,,
", new hay			60 "
Tub of butter			84 "
Tun of oil (wine gals.).			252 gals.
	LLANI	EOUS	NUMBERS.
12 units	. m	ake 1	l dozen
13 units		,, 1	l long dozen
12 dozen			l gross
12 gross, or 144 dozen			l great gross
20 units			l score
21 units	•	1	l long score
5 score, or 100	•	. 1	short hundred
	•		
6 score, or 120	•		l long hundred
24 sheets	•	,, 1	quire of paper or parchment
20 sheets	•		quire of outside
25 sheets	•		l printer's quire
20 quires, or 472 sheets	•	,,]	l ream of ditto or parchment
21½ quires, or 516 sheets		,, 1	1 perfect or printer's ream
2 reams		,, 1	l bundle of ditto
10 reams, or 200 quires			l bale
5 doz., or 60 skins, of parch	ment		l roll
4 pages, or 2 leaves .			l sheet of folio
8 pages, or 4 leaves .			I sheet of quarto or 4to.
16 pages, or 8 leaves.	•	1	I sheet of octavo or 8vo.
24 pages, or 12 leaves	•	1	sheet of duodecimo or 12mo.
36 pages, or 18 leaves	•	" 1	sheet of eighteens on 10
	•	1	sheet of eighteens or 18mo.
72 words in common law	•		sheet
80 words in exchequer	•		1 sheet
90 words in chancery	•	,,	1 sheet

122 METRICAL SYSTEM OF WEIGHTS AND MEASURES.

SIZES AND CONTENTS OF CASKS.

Sundry Casks	Lgth. (ins.)	Diam.	Contents (gals.)	Admiralty Casks	Lgth. (ius.)	Diam. (ins.)	Content (gais.)
Marsala pipe .	65	32	108	Leager	59	38	164
, hhd	41	25	45.5	Butt	53	33	110
Brandy pipe .	52	34	114	Puncheon .	411	30	72
, hhd	40	28	57.5	Hogshead .	37	28	72 54 36
Port pipe .	58	34	113	Barrel	311	24.5	36
" hhd	37	30	56.5	Half-hogshead	28	22.5	27
Sherry butt .	50	35	108	Kilderkin .	25	19.75	18
, hhd	38	28	54.5	Firkin	22	17	12
Rum puncheon	42	36	91			1	

SIZE OF DRAWING PAPERS.

	Inches			Inobes
Antiquarian .	$.53 \times 31$	Royal .		$.24 \times 19$
Double elephant	$.40 \times 27$	Medium .		. 22 × 17
Atlas	34×26	Demy .		. 20 × 15
Colombier	34×23	Foolscap .		. 17 × 13
Imperial	30×22	Tracing paper	rs .	. 30 × 20
Elephant	28×23	Ditto .		. 30 × 40
Super royal .	. 27 × 19	Ditto .		$.60 \times 40$

Continuous tracing paper, 28, 31, 40, 44, and 56 in, wide by 21 yards long. Continuous tracing linen, 18, 28, 36, 38, and 41 in, wide by 24 yards long. Continuous drawing cartridge, 54, 57, 58, and 60 in, wide by 50 yards long.

METRICAL SYSTEM.

LONG MEASURE (1).

	Metres	inches	Feet	Yards	Miles
Millimetre . =	.001	-03937	.00328	.00109	
Centimetre .	.01	•39370	.03281	·01094	-000006
Decimetre .:	•1	3.93704	•32809	·10936	-000062
Metre!.	1	39.37043	3.28087	1.09362	-000621
Decametre .	10	393.7043	32.80869	10.93623	·006214
Hectometre.	100	3937.043	328.08693	109.36231	-062138
Kilometre . 1	000			1093-6231	
Myriametre . 10	000	393704.3	32808.693	10936-231	6-213768

SQUARE MEASURE.

		Sq. Metres	Sq. Inches	Sq. Feet	8q. Yards	Acres
Milliare		= '1	155	1.076	·119601	·0000247
Centiare		1	1550	10.764	1.19601	-0002471
Deciare		10	15500	107:641	11.9601	-0024711
Are ² .		100	155003			-0247110
Decare.		1000		10764-104		
Hectare	.	10000	15500309	107641.04	11960-12	2-4710981

^{&#}x27; See Long Measure, next page.

² The are=the square decametre.

LONG MEASURE (2).

1100 000	Inches and Deci- mals of an In	Miles	Furis.	Poles	Yards	Feet	Inches and Fraction of an Inch
Millimetre.	= .0394						$\frac{1}{32}\frac{1}{128}$
Centimetre							3 14
Decimetre .	3.9370						3 15 +
Metre .	39-3704				1	0	3 5 1 1 1 -
Decametre.	393.7043			1	5	1	3 11 14 +
Hectometre	3937.0432			19	4	2	$7\frac{1}{32}\frac{1}{64}$
Kilometre .	39370-4320		4	38	4	1	10 3 1 1 1 1 +
Myriametre	393704:3196	6	1	28	2	0	$8\frac{5}{16}\frac{1}{128}$

SOLID MEASURE.

		Cubic Metres	Cubic Inches	Cubic Feet	Cubic Yards
Millistere		= .001	61.025	•03532	00130
Centistere		.01	610.254	.35316	·01308
Decistere		•1	6102.539	3.53156	·13080
Stere ¹ .		1	61025:387	35.31562	1.30799
Decastere		10	610253.866	353.15617	13.07986
Hectostere		100	6102538-659	3531.56172	130.79858

WEIGHTS.

	Grammes	Av. Oz.	Av. Lbs.	· Cwts.	Tons	Grains Tr.
Milligramme .	- 001	·00004	.0000022			•015432
Centigramme .	.01	.00035	0000221	_	-	·154323
Decigramme .	•1	.00353	.0002205	.0000020	—	1.543235
Gramme ²	1		.0022046			15.43235
Decagramme .	10	·35274	.0220462	0001968	.000010	154.3235
Hectogramme .			2204621			
Kilogramme	1000	35.2739	2.204621	.0196841	.000984	15432.35
Myriagramme.			22.04621			
Quintal			220.4621			
Millier, or Tonne	1000000	85273.9	2204.621	19.68412	.984206	15432349

DRY AND FLUID MEASURE.

		Litres	Cubic Inches	Cubic Feet	Gallons	Bushels
Millilitre		= 001	06102539		.00022	.00003
Centilitre		.01	61025387	.0004	.0022	.00028
Decilitre		·1	6.1025387	.0035	.0220	.00275
Litre 4 .		1	61.025387	.0353	•2201	.02751
Decalitre		10	610.25387	.3532	2.2009	.27511
Hectolitre		100	6102.5387	3.5316	22.0091	2.75113
Kilolitre		1000	61025.387	35.3156	220.0905	27.51132
Myrialitre	•	10000	610253.87	353.1562	2200.9055	275.11318

The stere is a cubic metre, and is used generally for measuring solids.
 The gramme is the weight in vacuo of a cubic centimetre of distilled water at the temperature of 4° of the centigrade thermometer.
 Or tonneau in ship-building.
 The litre is a cubic decametre.

TABLES GIVING THE ENGLISH EQUIVALENTS OF 1 MILLI-METRE TO 1,000.

Milli- metres	Inches and Decimals of an Inch	Milli- metres	Inches and Decimals of an Inch	Milli- metres	Inches and Decimals of an Inch
1 2 3 4	0.039370 0.078741 0.118111 0.157482	39 40 41 42 43	1·585447 1·574817 1·614188 1·65858 1·692929	78 79 80 81 82	8·070894 8·110264 8·149635 8·189005 8·228375
5	0·196852	44	1·732299	83	8·267746
6	0·286228	45	1·771669	84	8·307116
7	0·275593	46	1·811040	85	3·346487
8	0·314963	47	1·850410	86	8·885857
9	0·354834	48	1·889781	87	8·425228
10	0·393704	49	1·929151	88	8·464598
11	0·433075	50	1·968522	89	8·508968
12	0·472445	51	2·007892	90	8·543839
13	0·511816	52	2·047262	91	8·582709
14	0·551186	58	2·086633	92	8·622080
15 16 17 18 19	0·590556 0·629927 0·669297 0·708668 0·748038	54 55 56 57 58 59	2·126003 2·165374 2·204744 2·244115 2·283485	98 94 95 96 97	3·661450 8·700821 3·740191 3·779561 3·818982
20 21 22 23 24	0·787409 0·826779 0·866149 0·905520 0·944890	60 61 62 63	2·3·22855 2·362226 2·401596 2·440967 2·480387	98 99 100 101 102	8·858302 8·897673 8·937048 8·976414 4·015784
25	0·984261	64	2·519708	103	4·055155
26	1·025651	65	2·559078	104	4·094525
27	1·063002	66	2·598448	105	4·133895
28	1·102372	67	2·637819	106	4·178266
29	1·141742	68	2·677189	107	4·212686
30	1·181113	69	2·716560	108	4·252007
31	1·220483	70	2·755980	109	4·291377
32	1·259854	71	2·795301	110	4·830748
33	1·299224	72	2·834671	111	4·370118
34	1·338595	73	2·874041	112	4·409488
35	1·877965	74	2·913412	113	4·448859
36	1·417886	75	2·952782	114	4·488229
37	1·456706	76	2·992153	115	4·527600
38	1·496076	77	3·031523	116	4·566970

\	Inches and	351112	Inches and		Inches and
Milli- metres	Decimals	Milli- metres	Decimals	Milli-	Decimals
шенез	of an Inch	metres	of an Inch	metres	of an Inch
	4.000041	100	0.400101		0.007000
117	4.606341	165	6.496121	213	8.385902
118 119	4·645711 4·685081	166 167	6.535492	214	8.425272
			6.574862	215	8.464643
120	4.724452	168	6.614233	216	8.504013
121	4.763822	169	6.653603	217	8.543384
122 123	4.803193	170	6.692978	218	8.582754
	4·842563 4·881934	171	6.732344	219	8.622125
124		172	6.771714	220	8.661495
125 126	4·921304 4·960674	173	6.811085	221	8.700866
	5.000045	174	6.850455	222	8.740236
127 128	5.039415	175 176	6.889826 6.929196	223	8.779606
128 129	5.078786	176	6.968567	2 24 225	8·818977 8·858347
130	5·118156	178	7.007937	225 226	8·858347 8·897718
131	5.157527	179			
132	5.196897	180	7·047307 7·086678	227 228	8·937088 8·976459
183	5.236267	181	7.126048	228 229	9.015829
134	5.275638	182	7.165419	230	9.055199
135	5.315008	183	7.204789	231	9.094570
136	5.354379	184	7.244160	232	9.133940
137	5.393749	185	7.283530	233	9.173311
138	5.433120	186	7.322900	284	9.212681
189	5.472490	187	7.362271	235	9.252052
140	5.511861	188	7.401641	236	9.291422
141	5.551231	189	7.441012	237	9.330792
142	5-590601	190	7.480382	238	9.370163
143	5.629972	191	7.519753	239	9.409533
144	5.669342	192	7.559123	240	9.448904
145	5.708713	198	7.598493	241	9.488274
146	5-748088	194	7.637864	242	9.527645
147	5.787454	195	7.677234	248	9.567015
148	5-826824	196	7.716605	244	9.606385
149	5.866194	197	7.755975	245	9.645756
150	5-905565	198	7.795346	246	9.685126
151	5.944935	199	7.834716	247	9.724497
152	5.984306	200	7.874086	248	9.763867
153	6.023676	201	7.913457	249	9.803238
154	6.063047	202	7.952827	250	9.842608
155	6.102417	203	7.992198	251	9.881978
156	6.141787	204	8.031568	252	9.921349
157	6.181158	205	8.070939	253	9-960719
158	6-220528	206	8.110309	254	10.000090
159	6-259899	207	8.149679	255	10-0394 60
160	6-299269	208	8.189050	256	10-078831
161	6.338640	209	8.228420	257	10-118201
162	6.378010	210	8.267791	258	10 15 75 71
163	6.417880	211	8.307161	259	10.196942
164	6.456751	212	8-846532	260	10.536315
L	l	·	<u></u>	1	\

	Milli- metres	Inches and Decimals of an Inch	Milli- metres	Inches and Decimals of an Inch	Milli- metres	Inches and Decimals of an Inch
:		or an incu		OI all IIICH		or an inch
	261	10.275683	309	12.165464	357	14.055244
;	262	10.315058	310	12.204834	358	14.094615
:	263	10.354424	311	12.244204	359	14.133985
	264	10.393794	312	12.283575	360	14.173856
1	265	10.433165	313	12.322945	361	14.212726
	266	10.472535	314	12·362316	862	14.252096
1	267	10.511905	315	12.401686	363	14.291467
1	268	10.551276	316	12.441057	364	14.330837
1	269	10.590646	317	12.480427	365	14.370208
1	270	10.630017	318	12·519797	366	14.409578
1	271	10.669387	319	12·559168	367	14.448949
1	272	10.708758	320	12:598538	368	14.488319
ı	278	10.748128	321	12.637909	369	14.527689
1	274	10.787498	322	12.677279	870	14.567060
1	275	10.826869	323	12.716650	371	14.606450
1	276	10.866239	324	12.756200	372	14.645801
-	277	10.905610	325	12.795390	373	14.685171
3	278	10.944980	326	12:834761	374	14.724542
1	279	10.984351	327	12.874131	375	14.763912
- 1	280	11.023721	328	12.913502	376	14.808282
à	281	11.063091	329	12.952872	377	14.842653
4	282	11.102462	530	12.992243	378	14.882028
5	283	11.141832	331	13.031613	379	14.921394
3	284	11.181203	332	13.070983	380	14.960764
	285	11.220578	333	13.110354	381	15.000185
TARREST CONTRACTOR OF THE	286	11.259944	334	13.149724	382	15.039505
1	287	11.299314	335	13.189095	388	15.078875
1	288	11.338684	336	13.228465	384	15 118246
1	289	11.378055	337	13.267836	385	15.157616
1	290	11:417425	338	13.307206	386	15.196987
	291	11.456796	339	13:346576	387	15-236357
å	292	11:496166	340 341	13.385947	388	15.275728
:	298 294	11·535537 11·574907	341	13·425817 13·464688	389 390	15·315098 15·354469
	29 4 295	11.614277	343	13.504058	391	15.393839
	296	11.653648	344	18.543429	392	15.433209
	297	11.693018	345	13.582799	398	15.472580
	298	11.732389	346	18.622170	394	15:511950
1	299	11.771759	347	18.661540	395	15.551321
• 1	300	11.811130	348	18.700910	396	15.590691
	301	11.850500	349	18.740281	397	15.630062
1	302	11.889871	350	18.779651	398	15.669432
	308	11.929241	351	13.819022	399	15.708802
	304	11.968611	352	18.858392	400	15:748178
7	305	12-007982	353	13.897763	401	15·78754 3
1	306	12:047352	354	18.937138	402	15.826914
1	307	12.086728	355	18.976503	403	15.866284
1	308	12.126098	356	14.015874	404	15.905655
_	/			- ·	\	\

	Inches and		Inches and		Inches and
Mili-	Decimals	Milli-	Decimals	Milli- metres	Decimals
metres	of an Inch	metres	of an Inch	metres	of an Inch
1					
			15.001000		10 501500
405	15.945025	453	17:834806	501	19.724586
406	15.984395	454	17.874176	502	19.763957
407	16.023766	455	17.913547	503	19.803327
408	16.063136	456	17.952917	504	19.842698
409	16.102507	457	17.992287	505	19.882068
410	16.141877	458	18.031658	506	19-921489
411	16.181248	459	18.071028	507	19-960809
412	16.220618	460	18:110399	508	20.000179
418	16.259988	461	18·149769	509	20.039550
414	16.299359	462	18.189140	510	20.078920
415	16.338729	463	18-228510	511	20.118291
416	16.878100	464	18.267880	512	20.157661
417	16.417470	465	18.307251	513	20.197032
418	16.456841	466	18.346621	514	20:236402
419	16.496211	467	18.385992	515	20-275778
420	16.585581	468	18.425862	516	20:315148
421	16.574952	469	18.464733	517	20.354513
422	16.614322	470	18.504103	518	20:393884
428	16.658693	471	18.543474	519	20.433254
424	16-693063	472	18.582844	520	20.472625
425	16.782444	473	18-622214	521	20.511995
426	16.771804	474	18:661585	522	20.551366
427	16.811175	475	18.700955	528	20.590736
428	16.850545	476	18.740326	524	20.630106
429	16.889915	477	18.779696	525	20.669477
480	16.929286	478	18.819067	526	20.708847
481	16.968656	479	18.858437	527	20:748218
432	17.008027	480	18-897807	528	20:787588
433	17:047397	481	18.937178	529	20.826959
434	17.086768	482	18.976548	530	20.866329
435	17.126138	483	19.015919	531	20.905699
436	17:165508	484	19.055289	532	20.945070
437	17.204879	485	19.094660	533	20.984440
438	17:244249	486	19.134030	534	21.023811
439	17.283620	487	19.173400	535	21.063181
440	17:322990	488	19.212771	536	21.102552
441	17:362361	489	19.252141	537	21.141922
442	17.401731	490	19.291512	538	21.181292
443	17:441101	491	19:330862	539	21.220663
444	17.480472	492	19.370253	540	21.260033
445	17.519842	493	19.409623	541	21.299404
446	17-519042	494	19.448998	542	21.338774
447	17-598583	495	19.488364	543	21.378145
		496	19-527734	544	21.417515
448 449	17:637954	497	19.567095	545	21.456885
	17.677324	497	19.606465	546	21.496256
450	17:716694	498	19.645856	547	21.535626
451	17:756065		19.685216	548	21.574997
452	17.795435	500	19.000510	1 240	/ Tr.91.7991
1					\

	Inches and	1	Inches and	1	Inches and
Milli- metres	Decimals	Milli-	Decimals	Milli-	Decimals
metres	of an Inch	metres	of an Inch	metres	of an Inch
549	21.614367	597	23.504148	645	25-393929
550	21.653738	598	23.543518	646	25.438299
551	21.693108	599	23.582889	647	25.472670
552	21.782478	600	23.622259	648	25.512040
553	21.771849	601	23.661630	649	25.551410
554	21.811219	602	23.701000	650	25.590781
555	21.850590	603	23.740371	651	25.630151
556	21.889960	604	23.779741	652	25.669522
557	21.929331	605	23.819111	653	25.708892
558	21.968701	606	23.858482	654	25-748268
559	22.008072	607	23.897852	655	25.787688
560	22:047442	608	23.937223	656	25.827008
561	22.086812	609	23.976593	657	25.866874
562	22.126183	610	24.015964	658	25.905744
563	22 165553	611	24.055334	659	25.945115
564	22-204924	612	24.094704	660	25.984486
565	22-244294	613	24.134075	661	26.023856
5 6 6	22.283665	614	24.178445	662	26.063226
. 567	22.323035	615	24.212816	663	26.102596
568	22.362405	616	24.252186	664	26.141967
569	22:401776	617	24.291557	665	26.181337
570	22.441146	618	24.330927	666	26.220708
571	22.480517	619	24.370297	667	26.260078
572	22.519887	620	24.409668	668	26-299449
573	22.559928	621	24.449038	669	26-338819
574	22.598628	622	24.488409	670	26.878189
575	22.637998	623	24.527779	671	26-417560
576	22.677369	624	24.567150	672	26.456980
577	22.716739	625	24.606520	673	26-496301
578	22.756110	626	24.645890	674	26.585671
579	22.795480	627	24.685261	675	26.575042
580	22.834851	628	24.724631	676	26.614412
581	22.874221	629	24.764002	677	26.653782
582	22.913591	630	24.803372	678	26-693153
583	22 9 5 2 9 6 2	631	24.842743	679	26·7325 23
58 4	22.992332	632	24.882113	680	26.771894
585	22.031708	633	24.921483	681	26.811264
586	23.071073	634	24.960854	682	26.850685
587	23.110444	635	25.000224	688	26.890005
588	23.149814	636	25.039595	684	26.929376
589	23.189184	637	25.078965	685	26.968746
590	23.228555	638	25.118336	686	27.008116
591	23.267925	639	25.157706	687	27.047487
592	23:307296	640	25.197077	688	27.086857
593	23.346666	641	25.236447	689	27.126228
594	23.386037	642	25.275817	690	27.165598
595	23.425407	643	25.315188	691	27-204969
596	23.464778	644	25.354558	692	27-244359
/			\	\	\

Milli-	Inches and	36333	Inches and	l	Inches and
Milli- metres	Decimals	Milli- metres	Decimals	Milli-	Decimals
THEFTAS	of an Inch	metres	of an Inch	metres	of an Inch
698	27:283709	741	29.173490	789	31.068271
694	27.323080	742	29.212861	790	81·102641
695	27.362450	748	29.252231	791	81·142012
696	27.401821	744	29.291601	792	31·181382
697	27.441191	745	29·330972	793	81·220752
698	27.480562	746	29.370342	794	31·260123
699	27.519932	747	29-409718	795	81.299498
700	27.559302	748	29.449083	796	31.338864
701	27.598678	749	29.488454	797	81.378234
702	27.638043	750	29.527824	798	81.417604
703	27.677414	751	29-567194	799	31.456975
704	27.716784	752	29.606565	800	81.496346
705	27.756155	758	29.645935	801	81.585716
706	27.795525	754	29-685306	802	31.575086
707	27.834895	755	29-724676	803	31.614457
708	27.874266	756	29-764047	804	31.653827
709	27.913636	757	29.803417	805	31.693198
710	27.953007	758	29-842787	806	31.732568
711	27.992377	759	29.882158	807	31.771938
712	28.031748	760	29.921528	808	31.811309
718	28:071118	761	29-960899	809	31.850679
714	28-110488	762	30 ·00026 9	810	31.890050
715	28.149859	763	80-039640	811	31 ·929420
716	28-189229	764	80.079010	812	31.968791
717	28.228600	765	30 ·118380	813	32·00×161
718	28 ·267970	766	80.157751	814	32 ·047532
719	28 ·30 7 341	767	80.197121 .	815	32 ·086902
720	28:346711	768	80 236492	816	32 ·126272
721	28.386081	769	30-275862	817	32·1 656 43
722	28.425452	770	80.315238	818	32.205013
728	28.464822	771	80.854603	819	32.244384
724	28.504198	772	80.393973	820	32.283754
725	28.543563	773	80.433344	821	82.323125
726	28.582934	774	80.472714	822	32 ·362 49 5
727	28·622304 28·661675	775 776	80·512085 80·551455	823 824	32·4 01866 32 ·441236
728 729	28·701045	777	80.590825	824 825	32·441236 32·480606
729 780	28.701040	778	80.630196	826 826	82·519977
731	28.779786	779	80.669566	827	82·559847
731	28.819156	780	80.708937	828	82·598718
738	28.858527	781	80.748307	829	32 ·638088
734	28-897897	782	30.787678	830	32 ·677459
785	28.937268	783	80.827048	831	32.716829
736	28.976638	784	80.866419	832	32.756199
737	29.016008	785	30.905789	833	32.795570
738	29.055379	786	80.945159	834	32.834940
739	29.094749	7×7	30.984530	835	32.874311
740	29.184120	788	81.023900	836	<i>35.913681</i>
J	1	<u> </u>	i	1	1

Milli-	Inches and	Milli-	Inches and	Milli-	Inches and
metres	Decimals	metres	Decimals	metres	Decimals
	of an Inch		of an Inch	moures	of an Inch
837	82.953052	885	34.842832	933	36·732618
838	82.992422	886	34.882208	934	86.771984
839	83.031792	887	34.921578	985	86 ·81185 4
840	83.071163	888	34.960944	936	86.850724
841	83.110538	889	35.000314	937	86-890095
842	83.149904	890	35.039684	938	36.929465
848	33.189274	891	35.079055	939	86-968886
844	83.228645	892	85.118425	940	87·008 206
845	83.268015	898	85.157796	941	87:047576
846	93.307385	894	85.197166	942	87-086947
847	83.346756	895	35.286586	948	87·126817
848	33.386126	896	85.275907	944	87-165688
849	83.425497	897	85.315277	945	87.205058
850	33.464867	898	35 ·35464 8	946	87·2444 29
851	83.504288	899	85.894018	947	37-283799
852	83.548608	900	85-488389	948	87-828170
853	83.582979	901	35.472759	949	87-362540
854	38.622349	902	85.512130	950	87.410910
855	83 ·661719	908	35 ·551500	951	87-441281
856	88.701090	904	85.590971	952	37.480651
857	33 ·740460	905	85.630241	958	37.520022
858	38·779×31	906	35.669611	954	87.559892
859	88.819201	907	85.708982	955	87-598765
860	83.858572	908	85.748852	956	37-638185
861	88.897942	909	85.787723	957	37-677503
862	33.937312	910	85.827098	958	87.716874
863	33.976683	911	85.866464	95 9	87.756244
864	84·016058	912	85.905884	960	87:795615
865	84.055424	918	85.945204	961	87.884985
866	84.094794	914	85.984575	962	37.874856
867	34.134165	915	86.023945	968	87.918726
868	84.178535	916	36 ·063316	964	87.958096
869	84.212905	917	86.102686	965	87.992467
870	84.252276	918	86.142057	966	38.031837
871	34.291646	919	36.181427	967	38-071208
872	84.331017	920	86.220797	968	38-110578
878	34:370387	921	86.260168	969	38-149949
874	34.409758	922	86-299588	970	88.189819
875	84.4.19128	923	86-338909	971	88-228689
876	84-448498	924	36-378279	972	88·26H060
877	84.527869	925	86.417650	978	38.307480
878	84.567239	926	86.457020	974	38-346801
879	84 ·606610	927	86-496390	975	38-386171
880	84.645980	928	86.535761	976	38.425542
881	84.685351	929	86.575131	977	88.464912
882	84.724721	930	86.614502	978	38·504288
883	84.764091	981	86.658872	979	88.548658
R84	84.808462	932	86.693248	980	88.588028
/				\	\

Milli- metres	Inches and Decimals of an Inch	Milli- metres	Inches and Decimals of an Inch	Milli- metres	Inches and Decimals of an Inch
981	88-622394	988	38.897987	995	89:178580
982	38.661764	989	38.937357	996	89-212950
983	88.701135	990	38.976728	997	89-252321
984	38.740505	991	39.0160 98	998	89-291691
985	38-779876	992	39 ·05 5 469	999	89:331062
986	38.819246	998	39.094839	1000	39.370432
987	38.858616	994	89.184209		

TABLE GIVING THE ENGLISH EQUIVALENTS OF METRES IN INCHES AND DECIMALS OF AN INCH.

Metres	Inches and Decimals of an Inch	Metres	Inches and Decimals of an Inch	Metres	Inches and Lecimals of an Inch
1	89.370432	34	1338-594687	67	2637.818941
2	78-740864	35	1377-965119	68	2677:189378
	118-111296	36	1417:835551	69	2716.559805
8 4 5 6 7 8	157:481728	37	1456.705983	70	2755.980287
5	196.852160	38	1496.076415	71	2795:30 0669
6	236-222592	89	1535.446846	72	2834.671101
7	275-593024	40	1574-817278	73	2 874·041533
8	814.968456	41	1614-187710	74	2913:41 1965
9	354\333888	42	1653.558142	75	2952-782897
10	893.704320	43	1692-928574	76	2992·152829
11	488-074752	44	1732-299006	77	3031·52 3261
12	472-445184	45	1771-669438	78	3070.893693
13	511.815616	46	1811.039870	79	8110.264125
14	551.186047	47	1850-410302	80	8149:634557
15	590-556479	48	1889-780734	81	8189-004989
16	629-926911	49	19 9 151166	82	3228·375421
17	669-297843	50	1968-521598	83	3267.745853
18	708-667775	51	2007:892030	84	3307:116285
19	748-038207	52	2047-262462	85	3346·486717
20	787-408639	53	2086-632894	86	3385.857149
21	826-779071	54	2126.003326	87	8425-227581
22	866-149503	55	2165:37358	88	3464.598013
23	905.519935	56	2204.744190	89	8508-968444
24	944-890367	57	2244.114622	90	8543-338876
25	984-260799	58	2283.485054	91	8582-709308
26	1023-631231	59	2322.855486	92	3622-079740
27	1063-001663	60	2362-225918	93	3661.450172
28	1102-372095	61	2401.596350	94	3700-820604
29	1141.742527	62	2440.966782	95	3740-191036
80	1181-112959	63	2480.337214	96	8779.561468
81	1220-483391	64	2519.707645	97	8818-981900
32	1259-858823	6ŏ	2559.078077	98	3828.805335
83	1299-224255	66	2598.448509	99	8897:67:2764

TABLE GIVING THE EQUIVALENTS IN MILLIMETRES OF THE DIVISIONS OF THE INCH.

Divisions of the Inch	Millimetres	Divisions of the Inch	Millimetres
128	198436	5 ··· d4 128	8.532736
,	•396871		8.731172
$\begin{array}{cccccccccccccccccccccccccccccccccccc$.595307	$\frac{1}{16}$ $\frac{1}{82}$ $\frac{1}{128}$	8.929007
1 04 120	.793743	· · · · · · · · · · · · · · · · · · ·	9.12804
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	992179	5 1 1 1 5 1 1 1 1 16 83 64 198	9-326479
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1.190614	10 02 04 120	9.524915
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1.389050	8 ··· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·	9.723350
1 16	1.587486	120	9-921786
16 128	1.785921	\$ 128 \$ 64 \$ 64 128	10.120222
10 128	1.984357	3 1 04 120	10-318657
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2.182793	1	10.517093
$\frac{1}{10}$ $\frac{1}{32}$	2.385129	3 1 1 128	10.715529
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2.579664	\$\frac{1}{5}\$ \$\frac{1}{32}\$ \$\frac{1}{64}\$ \$\frac{1}{128}\$	10.913965
17 32 128 17 32 128 1 1 1 16 32 64 16 32 64 128	2.778100	8 32 64 128	11.112400
16 32 64 ··· 16 32 64 128	2.976536	$\frac{7}{16}$ $\frac{1}{128}$	11.310836
16 32 64 128	3.174972	18 1 128 1 1	11.509272
8 1 128	3.373407	16 14 16 14 128	11.707707
1 128	3.571843	16 64 128	11.906143
8 1 8 1 8 1 8 1 8 1 8 1 8 1 8 1	3.770279	76	12.104579
8 ··· 81 138	3.968714	7 18 82 128 16 32 64 16 52 64 128	12.303015
\$\frac{1}{8} \frac{1}{32} \cdots \cdots \frac{1}{128}\$	4.167150	16 32 4 1	12.501450
8 33 ··· 128	4.365586	16 32 64 128 2 128	12.699886
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	4.564022	1 10a	12.898322
R 32 84 128	4.762457	1 128	13.096757
$\frac{3}{16}$	4.960893	2 128 2 64 2 64 128	18.295193
$\frac{3}{16}$ $\frac{1}{128}$	5.159329	2 ··· 64 128	13.493629
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		2 64 128 2 52 1 1 1 1 1	13.692065
境 … 点 128	5.357764	2 82 ··· 128 2 82 ··· 128 2 82 64 ··· 2 32 64 128	13.890500
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	5.556200	2 82 84 ··· 2 32 84 128	14.088936
14 85 ··· 128	5.754636	2 32 64 126	14.287372
18 32 128 18 32 64 3 1 1 1 16 32 64 128	5.953072	$\frac{9}{16}$ $\frac{1}{1}$	14.485808
16 32 64 128	6.151508	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	14.684243
1 ··· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·	6.349943	$\frac{9}{16}$ $\frac{1}{64}$ $\frac{9}{16}$ $\frac{1}{126}$	
4 128	6.548379	1gg :: 84 138	14.882679
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	6.746814	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	15.081115
4 ··· 01 128	6.945250	9 1	15.279550
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	7.143686	10 128 128 128	15/477986
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	7.342122	1g 32 84 128	15.676422
4 52 64 ··· 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	7.540557	\$ 1 \$ 1 24	15.874858
4 32 64 128	7.738993	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	16.073293
10	7.937429	\$ \$\frac{1}{84} \cdots\$	16.271729
1	8.135865	1	16.470165
\frac{1}{177} \cdots \frac{1}{64} \cdots	8.334300	8 32	16.668600

ıe Inch	Millimetres	Divisions of the Inch	Millimetres
128 128 128 128 128 128 128 128 128 128 128 128 128 128 1	16·867036 17·065472 17·263908 17·462343 17·660779 17·859215 18·057650 18·256086 18·454522 18·652958 18·851393 19·049829 19·248265 19·446701	13	21-232622 21-431058 21-629493 21-827929 22-026365 22-224801 22-423236 22-621672 22-820108 23-018543 23-216970 23-415415 23-613851 23-812286
128	19.645136 19.843572 20.042008	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	24·010722 24·209158 24·407594
128 : 128	20·240443 20·438879 20·637315	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	24·606029 24·804465 25·002901
128	20·835751 21·034186	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	25·201336 25·399772

GIVING THE EQUIVALENTS IN MILLIMETRES OF THE DIVISIONS OF THE FOOT.

_	-		-		_	
:es	In.	Millimetres	In.	Millimetres	In.	Millimetres
77	10	253.99772	19	482.59567	28	711.19362
54	11	279.39749	20	507.99544	29	736.59339
32	12	304.79727	21	533.39521	30	761.99316
09	13	330.19704	22	558.79499	31	787:39294
86	14	355.59681	23	584.19476	32	812.79271
63	15	380.99658	24	609.59453	33	838.19248
40	16	406.39635	25	634.99430	34	863 59225
18	17	431.79613	26	660.39408	35	888.99202
95	18	457.19590	27	685.78385	36	914.39180

IVING THE EQUIVALENTS OF LINEAL FEET IN METRES.

	Ft.	Metres	Ft.	Metres	Ft.	Metres
73	6	1.8287840	11	3.3527706	16	4.8767573
147	7	2-1335813	12	3.6755680	17	5.1815546
120	8	2.4383786	13	3.9623653	18	5.4863519
193	9	2.7431760	14	4.2671626	19	5.7911493
167	10	3 ·0479733	15	4.5719600	120	/ ⊌ ∙03₽8₹60

134 EQUIVALENTS OF ENGLISH AND METRICAL WEIGHTS.

TABLE GIVING THE EQUIVALENTS OF AVOIR. Oz. IN FRENCH KILOGRAMS.

					_			
	()z.					Kilograms		
ı	1	028349541	5	·141747704	9	.255145867	13	368544030
ı		.056699082				.283495408		
ı	3	.085048622	7	·198446785	11	·311844948	15	·425243112
	4	.113398163	8	.226796326	12	·340194489	16	·453592652

TABLE GIVING THE EQUIVALENTS OF AVOIR. LBS. IN FRENCH KILOGRAMS.

Lbs.	Kilograms	Lbs.	Kilograms	Lbs.	Kilograms	bs.	
1	·45359265		3.62874122				~ ~
2	.90718530				7.25748243		
3	1.36077796				7.71107509		
4	1.81437061				8.16466774		
5					8.61826039		
6	2.72155591	13	5.89670448	20	9.07185305		12.24700161
7	3.17514857	14 i	6.35029713	21	9.52544570	28	12.70059426

TABLE GIVING THE EQUIVALENTS OF QUARTERS IN FRENCH KILOGRAMS.

Qr.	Kilograms	Qrs.	Kilograms	Qrs.	Kilograms	Qrs.	Kilograms
1	12.70059426	2	25.40118853	3	38.10178279	4	50.80237705

TABLE GIVING THE EQUIVALENTS OF CWTS. IN FRENCH KILOGRAMS.

Cwt		Cwt			Kilograms	Cwt	Kilograms
1	50.80237705	6	304.81426231	11	558.82614757	16	812-83808285
	101.60475410	7	355-61663936	12	609.62852462	17	863-64040988
	152-40713116		406.41901642				
	203-20950821		457-22139347	14	711-28327878	19	965-24516899
5	254.01188526	10	508-02377052	15	762.03565578	20	1016-0475411

TABLE GIVING THE EQUIVALENTS OF TONS IN FRENCH KILOGRAMS.

Tons	Kilograms	Tons	Kilograms	Tons	Kilograms	Tons	Kilograms
1	1016 04754	20	20320.9508	300	304814.262		
-	2032-09508	- "	30481-4262	400	406419.016	1400	1422466-56
_	3048 14262		40641.9016		508023.771		
	4064.19016		50802.3771		609628.525	1600	162567 6-07
	5080.23771		60962-8525	700	711233-279	1700	1727280-82
	6096.28525		71123-3279	000	812838.033		
	7112.33279		81283.8033		914442.787	1900	1930490-88
_	8128.38033		91444.2787	1000	1016047.54	2000	2032095:08
	9144.42787	100	101604.754	1100	1117652-30	3000	3048142-62
10	10160-4754	200	203209.508	1200	1219257:05	4000	4064190-16

	TABLE	HIVING	FEK F	THE EQUIVALENTS	ð	KILOGRAMS	Z	Avolkdupois Pounds	OUND	S AND TONS.	60
103	K.104. Avoir. Lbs.	Ton	Kilos.	Avoir. Lbs.	Ton	Kilos.	Avoir. Lbs.	Ton	Kilos.	Avoir. Lbs.	Ton
_	2.20462	.00098421	26	57.32015	-02558935	120	112-43568	05019450	76	167.55199	.0747996E
07	4.40924	-00196841	22	59-52477	-02657356	22	114-64031	-05117871	77	169.75584	07578386
က	6.61386	-00295362	88	61.72940	.02755777	53	116.84493	.05216291	20	171-96046	07676806
4	8.81849	.00393682	53	63.93402	.02854197	54	119-04955	.05314712	42	174.16508	.077775997
ص	11.02311	.00492103	30	66.13864	-02962618	55	121-25417	.05413133	2	176-86970	.07873647
9	13.22773	.00590524	31	68.34326	.03051038	99	123-45879	.05511553	3 50	178-57432	89062620
~	15.43235	.00688944	32	70.54788	.03149459	29	125 66341	-05609974	80	180.77894	08070489
20	17.63697	-00787365	33	72-75250	.03247880	58	127.86803	·05708394	83	182.98356	08168909
ာ ဇှ	19.84159	-00885785	34	74-95712	.03346300	69	130-07265	.05806815	8	185-18819	08267330
2	22.04621	-00084206	35	77-16174	.03444721	8	132-27728	.05905235	85	187-39281	.08365750
=	24.25083	01082627	36	79.36637	.03543141	19	134.48190	-06003656	98	189-59743	-08464171
2	26.45555	-01181047	37	81.57099	.03641562	79	136.68652	.06102077	87	191-80205	.08562591
=	80099.87	.01279468	88	83.77561	.03739982	63	138.89114	.06200497	88	194.00667	.08661012
#	30.86470	.01377888		85.98023	.03838403	64	141-09576	.06298918	68	196-21129	.08759433
5	33.06932	.01476309	40	88.18485	-03:)36824	65	143.30038	.06397338	8	198-41591	.08857853
91	35.27394	-01574729	41	90.38947	.01035244	99	145.50500	.06495759	6	200-62053	-08956274
17	37.47856	.01673150	42	92.29409	.04133665	29	147.70962	-06594180	92	202.82516	-09054694
18	39.68318	01771571	43	94.79871	-04232085	89	149-91425	.06692600	93	205.02978	0.0153115
19	41.88780	01869991	44	97.00334	.04330506	69	152-11887	.06791021	75	207-23440	-09251536
00	44.00243	-01968412	45	99.202.66	.04428927	22	154.32349	.06889441	95	200-43902	.09349956
3.5	46.29705	-02066832	46	101-41258	.04527347	11	156.52811	.06987862	96	211-64364	.0:)448377
4 6	48.50167	.02165253	47	103.61720	.04625768	7.5	158-73273	.07086283	97	213.84826	.09546797
3.5	67902.09	-02263674	48	105.82182	.04724188	73	160.93735	.07184703	86	216.05288	.09645218
3	52-91091	-02362094	4 5	108.03644	.04822609	74	163-14197	-07283124	66	218-25750	.09743639
4,10	55.11553	.02460515	20	110-33106	.04921030	75	165-34659	-07381544	001	220-46213	.09842059

المجرارة	TABLE GIVING	THE	CIVAL	EQUIVALENTS OF K	KILOGRAMS IN		Avoirdupois	is Pounds	AND	Toxs (concluded).	cluded).
, <u>Kill</u> ,	Kiles, Avoir, Lis.	Ton	Kilos.	Avoir. Lhg.	Ton	Kilos.	Avoir, Lbs.	Ton	Kilos.	Avoir, Lhs.	Ton
101	222-66675	222-66675 -00940480	126	277-78228 12400995	12400995	151	332-89781	.14861509	176	388.01334	17322024
30	224-87137	224-87137 - 10038900	127	279-98690 712499415	12499415	152	335-10243	-14959930	177	390-21796	17420445
103	227-07599	10137321	128	282-29152 (-1259783)	12597836	153	337-30705	$\cdot 15058351$	178	392.42258	17518865
101	229-28061	10235742	129	284.49614	112696256	154	339-51167	.15156771	179	394-62720	.17617286
105	231-48523	$\cdot 10334162$	130	286.60076 1279467	12794677	155	341-71629	.15255193	180	396-83183	.17715706
106	233-68985	10432583	131	288-80538	12893097	156	343-92092	.15353612	181	399-03645	17814127
107	235-89447	10531003	132	291-01001	12991518	157	346-12554	.15452033	183	401-24107	.17912548
108	238.09910	10629424	133	293-21463	13089939	158	348.33016	15550453	183	403-44569	18010968
109	240 30372	10727844	134	295-41925	13188359	169	350.53478	15648874	184	405.65031	.18109389
110	242.50834	10826265	135	297-62387	13286780	160	352-73940	.15747295	185	407-85493	18207809
111	244.71296	10024686	136	299-82849	$\cdot 13385200$	161	354.94402	.15845715	186	410.05955	18306230
112	246.91758	+11023106	137	302.03311	13483621	162	357-14864	$\cdot 15944136$	187	412-26417	-18404651
113	249-12220	.11121527	138	304-23773	13582042	163	359-35326	$\cdot 16042556$	188	414.46880	$\cdot 18503071$
114	251-32682	11219947	139	306-44235	13680462	164	361-55789	-16140977	189	416.67342	$\cdot 18601492$
115	253-53144	$\cdot 11318368$	140	308.64698	13778883	165	363-76251	.16239398	190	418-87804	.18699912
116	255-73607	11416789	141	310.85160	310-85160 -13877303	166	365-96713	.16337818	191	421-08266	.18798333
117	257-94069	11515209	143	313-05622	13975724	167	368-17175	.16436239	192	423-28728	18896754
118	260.14531	$\cdot 11613630$	143	315.26084	315.26084 -14074145	168	370-37637	$\cdot 16534659$	193	425.49190	18995174
119	262-34993	11712050	144	317-46546	14172565	169	372-58099	$\cdot 16633080$	194	427-69652	$\cdot 19093595$
07.1	264.55455	111810471	145	319-67008	-14270986	170	374.78561	.16731501	195	429.90114	19192015
121	266-75917	-11908892	. 146	321-87470	-14369406	171	376-99023	16829921	196	432-10577	19290436
122	268-96379	12007312	147	324.07982	14467827	172	379-19486	.16928342	197	434.31039	19388857
	271-16841	12105733	148	326-28305	14566248	173	381-39948	17026762	198	436-51501	19487277
	273-37304	273-37304 12204153	149		-14664668	174	383-60410	17125188	199	438-71968	19585698
125	275-57766	275-57766 -12302674	150	880-60319	14763089	175	385-80872	17228604	200	440-93425	19684118
									l		

Lbs.	Decimals of a Ton						
1	.000446	370	165179	820	366071	1270	*566964
2	.000893	380	169643	830	*370536	1280	.571429
3	.001339	390	174107	840	.375000	1290	.575893
4	.001786	400	178571	850	-379464	1300	-580357
5	.002232	410	.183036	860	*383929	1310	*584821
6	.002679	420	187500	870	*388393	1320	.589286
7	.003125	430	191964	880	.392857	1330	.593750
8	.003571	440	196429	890	·397321	1340	.598214
9	.004018	450	.200893	900	401786	1350	-602679
10	.004464	460	205357	910	406250	1360	-607143
20	.008929	470	-209821	920	-410714	1370	·611607
30	.013393	480	.214286	930	.415179	1380	.616071
40	.017851	490	.218750	940	419643	1390	*620536
50	.022321	500	-223214	950	.424107	1400	.625000
60	-026786	510	227679	960	-428571	1410	.629464
70	.031250	520	.232143	970	·433036	1420	633929
80	.035714	530	.236607	980	.437500	1430	.638393
90	.040179	540	-241071	990	-441964	1440	.642857
100	.044643	550	.245536	1000	·446429	1450	*647321
110	.049107	560	.250000	1010	.450893	1460	-651786
120	.053571	570	-254464	1020	.455357	1470	.656250
130	.058036	580	-258929	1030	-459821	1480	.660714
140	.062500	5'0	.263393	1040	.464286	1490	665179
150	-066964	6.00	-267857	1050	.468750	1500	*669643
160	.071429	610	-272321	1060	.473214	1510	-674107
170	.075893	620	-276786	1070	.477679	1520	.678571
180	·080357	630	-281250	1080	.482143	1530	.683036
190	-084821	640	-285714	1090	.486607	1540	*687500
200	-089286	650	-290179	1100	.491071	1550	-691964
210	.093750	660	·294643	1110	.495536	1560	-696429
220	-098214	670	-200107	1120	.5000000	1570	.700893
230	-102679	680	.303571	1130	.504464	1580	.705357
240	:107143	690	.308036	1140	.508929	1590	.709821
250	.111607	700	*312500	1150	.513393	1600	-714286
260	116071	710	.316964	1160	.517857	1610	.718750
270	.120536	720	-321429	1170	.522321	1620	.723214
280	125000	730	-325893	1180	-526786	1630	·727679
290	-129464	740	.830357	1190	-531250	1640	-732143
300	.133929	750	-334821	1200	.535714	1650	.736607
310	.138393	760	.339286	1210	*540179	1660	.741071
320	142857	770	.343750	1220	.544643	1670	.745536
330	.147321	780	-348214	1230	.549107	1680	.750000
340	151786	790	*852679	1240	.553571	1690	.754464
350	156250	800	-857148	1250	.558036	1700	.758020
360	.160714	810	-361607	1260	-562500	1770	1.7633

100	DECIMAL		IVALENIS		NGLISH V		
T	ABLE OF	THE I	DECIMAL DA TON (C		ALENTS OF	PAR	TS OF
Lbs.	Decimals of a Ton	Lhs.	Decimals of a Ton	Lbs.	l)ecimals of a Ton	Lbs.	Decimals of a Ton
1720	767857	1850	825893	1980	l	2110	941964
1730	.772321	1860	·830357	1990	·888393	2120	946429
1740	·776786	1870	·834821	2000	892857	2130	-950893
1750	·781250	1880	·839286	2010	·897321	2140	-955357
1760	.785714	1890	·843750	2020	.901786	2150	•959821
1770	.790179	1900	.848214	2030	.906250	2160	96428
1780	·794643	1910	·852679	2040	·910714	2170	968750
1790	·799107	1920	.857143	2050	·915179	2180	•973214
1800	·803571	1930	·861607	2060	·919643	2190	•977679
1810	·8080 36	1940	.866071	2070	·924107	2200	·982143
1820	·812500	1950	·870536	2080	.928571	2210	-986607
1830	·816964	1960	·875000	2090	.933036	2220	991071
1840	·821429	1970	·879464	2100	•937500	2230	-995536
			2240 lbs	=1 to	n		
Ozs.	Decimals	Ozs.	Decimals	078.	Decimals	Ozs.	Decimals
026.	of a Lb.		of a Lb.		of a Lh.	025.	of a Lb.
1	.015625	41	.265625	8 <u>1</u>	•515625	124	·765625
1	.031250	4 1/2	·281250	8 }	.531250	$12\frac{1}{2}$	·781250
3	•046875	4 🖁	·296875	83	•546875	12 3	·796875
1	.062500	5	.312500	9	•562500	13	·812500
11	.078125	51	*328125	91	.578125	131	828125
11	.093750	5 1	*343750	93	•593750	13	·8 43 750
13	109375	54	*359375	94	•609375	13	·859 3 75
2	125000	6	375000	10	625000	14	875000
21	140625	61	390625	101 101	·640625 ·656250	144	·890625
21 24	·156250 ·171875	6 1 61	·406250 ·421875	103	671875	141 144	906250
3	187500	7	437500	11	•687500	15	•921875
31	203125	71	453125	111	.703125	15 l	·937500 ·953125
31	218750		•468750	111	.718750	15	968750
33	234375	7 5 7 2	•484375	111	.734375	15%	:984375
4	250000	8	•500000	12	·750000	16	1.000000
=	Deviews		D 1-		1011-		
Qr.	Decimals of a Ton	Qrs.	Decimals of a Ton	Qrs.	Decimals of a Ton	Qrs.	Decimals of a Ton
1	.012500	2	.025000	3	.037500	4	.050000
	of a Tor	a. of a		ecimal: f a Tor.	wts. Decim		Decimals of a Ton
1	050 5	- 25		•450	13 650	_	
2	100 6	30		500	14 .700		.850
3	150 7	-35		.550	15 .750		
4	200 8	-40		.600	16 .800		1.000
	200 1 0		· 1 1	VV		20	(1.000

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19 18 18 14 15 14 14 14 14 14 14 14 14 14 14 14 14 14	- 1 8		10 4	4		16	20/00	7 16	400	10	vetro.	118	0014	13	3	15	In.
·0104 ·0156 ·	·0104 ·0156 ·	-0156	**	. 0208		0260	.0313	-0365	.0417	-0469	.0521	.0573	-0625	7790.	.0729	.0781	0
- 0937 -0990 -1042	- 0937 -0990 -1042	· 0660 · 1043	1042	-		1094	.1146	1198	1250	-1302	1354	1406	.1458	.1510	.1563	1615	-
	1771 1823 1875	1823 1875	.1875		$\overline{\cdot}$	927	.1979	-2031	.2083	-2135	.2188	.2240	.2592	-2344	.2396	.2448	
-2656 -2708	-2604 -2656 -2708	-2656 -2708	.2708		Ç9	094	.2813	.2865	-2917	.2969	-3021	.3073	.3125	-3177	.3229	.3281	
·3437 ·3490 ·3542	·3437 ·3490 ·3542	-3490 -3542	.3542	•	ċ	594	-3646		.3750	-3802	.3854	9068	.3958	-4010	.4063	41115	
·4323 ·4375 ·	·4271 ·4323 ·4375	·4323 ·4375 ·	.4375		4	127	4479		.4583	4635	100	.4740	4792		.4896	8767-	
-5104 -5156 -5208	-5104 -5156 -5208	. 5156 .5308	.5308	•	0	260	.5313		.5417	.5469		5573	.5625		.5729	.5781	
-5937 -5990 -6042	-5937 -5990 -6042	.5990 .6042	.6042	•	9	6094	.6146	8619	.6250	-6302	.6354	-6406	.6158	.6510	.6563	.6615	7
.6771 -6823 -6875	6771 -6823 -6875	-6823 -6875	.6875		9	927	6269		.7083	.7135		.7240	.7292	•	-7396	.7448	
.7656 -7708	.7604 .7656 .7708	.7656 -7708	.7708	-	i.	160	.7813	-	7197	.7969	2	-8073	.8125		-8229	.8281	
8437 8490 8542	8437 8490 8542	· 8490 ·8542	.8542	- 31	œ	594	.8646	-	.8750	.8802		9068-	8968	-9010	.9063	.9115	
9219 -9271 -9323 -9375 -9	9 -9271 -9323 -9375	. 9323 -9375			O.	9427	-9479	.9531	-9583	-9635	-	.9740	-9792	-9844	9686-	.9948	
-40	-4x	-40	-44	-40	1	10	asjas	1/4	Hos	19	soju.	11	tol-	13	c-fat	200	Io.

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	Feet	0	_	<u>α</u>	Feet
	11	.3056	.6389	-9722	#
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OF THE	1 <u>8</u>	.2500	.5833	-9162	13
Divisions o	cetos	-2222	.5556	6888.	on jes
IB DIVI	19	1944	.5278	.8611	13
S OF TI	- 4 63	.1667	2000	-8333	-478
VALENTS	18	.1389	·4722	.8026	13
г Ест	તાછ	.1111	.4444	.7778	8
DECIMAL	12	.0833	· 4 167	.7500	13
OF THE	-110	.0556	.3880	.7222	ico
TABLE	13	.0278	.3611	-6944	13
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TABLE OF	THE FRACTIONAL	PARTS OF	THE INCH, W	ITH
	THEIR CORRESPON			

Decimals	Fractions	Decimals	Fractions	Decimals	Fractions
		3359375	5 ··· 84 198	6718750	
0078125	124	·3437500 ⁵	18 32 ··· ···	·6796875	8 32 de 138
0156250		.3515625	16 32 ··· 128	·6875000	18
0234375	84 128	3593750	ī 32 dī ···	.6593132	1.0 · · · · · · · · · · · · · · · · · · ·
0312500	1	3671875	$\frac{5}{16}$ $\frac{1}{32}$ $\frac{1}{64}$ $\frac{1}{128}$	·7031250	id ··· d. ···
0390625	$\cdots \frac{1}{39} \cdots \frac{1}{128}$	3750000	급	· 7 109375.	
0468750	… કું તું ∵ા	3828125	$\frac{3}{8} \cdots \frac{1}{128}$	·7187500	
0546875	$\frac{1}{2}$ $\frac{1}{32}$ $\frac{1}{64}$ $\frac{1}{128}$	3906250	ਮੂੰ … ਰੁੱਖ …	.7265625	16 32 188
0625000	☆	3984375	9 · · · · · · · · · · · · · · · · · · ·	.7343750	11 12 4 ··· 11 32 4 ··· 12 32 64 198
0703125	$\frac{1}{16}$ \cdots $\frac{1}{128}$	4062500	3 32 ··· ···	.7421875	हिं उंट की छी
0781250	1 ··· 1 ···	4140625	3 32 ··· 128	'7500000	*
0859375	16 64 123	·4218750	\$ 32 PA ···	7578125	
0937500	♣ ಈ	4296875	\$ 32 F4 \$ 32 0 12s	7656250	
1015625	$\frac{10}{16} \frac{12}{32} \cdots \frac{1}{12}$	4375000	//	.7734375	4 ··· 64 128
	16 32 14	1453125	$\frac{7}{6}$ $\frac{1}{128}$	· 7 812 5 00	1 3 ··· ···
1171875	16 32 64 124		į́ _β ··· _{6,4} ···	*7890625	3 32 04 128 3 32 04 128
1250000	b	4600375	7 [d ··· 04 124	·7968 750	₹ 35 at
1328125	§ 124	1687500	$\frac{7}{16} \frac{1}{32} \cdots \cdots$ $\frac{7}{16} \frac{1}{32} \cdots \frac{1}{12}s$	8046875	\$ 32 d4 128
1406250	<u> </u>	4765625	$\frac{7}{16}$ $\frac{1}{32}$ \cdots $\frac{1}{12}$	*8125000	쓚
1484375	8 ··· 64 12 H		19 32 c4	*8203125	18 ··· ·· 12A
1562500	\$ \$5 ··· ···		$\frac{7}{16}$ $\frac{7}{32}$ $\frac{7}{64}$ $\frac{1}{128}$	8281250	
1640625		.2000000	· · · · · · ·	*8359375	13 ··· 84 134
1718750	8 32 et	5078125	$\frac{1}{2}$ $\frac{1}{128}$	*8437500	18 1
1796875	8 32 64 128	.5156250	\$ ··· ct ···	8515625 8593750	15 32 ··· 126
1875000	<u>ਜ਼ੌਰ · · · · · · · · </u>	5234375	\$ · · · 64 15 ·		्रिं ३ वर्ष ए
1953125	3 ··· ·· 12 ₁	5312500	\$ 32 ··· 12=	0011010	18 32 64 128
2031250	कुँ … ह्यं ः	5390625	\$ 3\frac{1}{2} \cdots \frac{1}{12} \cdots	8750000	\$ ··· ··· ··
2109375	3 ··· (4 12 d	5468750	\$ 32 th	*8828125	र्हे · · · • • 1 के ब
2187500	3 1 12 1 16 32 1 16 32 128	.5546875	9 82 04 128	8906250	∮… ₫ ∵
2265625	18 32 ·· 128	5625000	- N	*8984375	₹ ··· 64 128
2343750	वित्रे के कि	5703125	A 1"	9062500	
2421875	3 1 1 1 16 32 64 128	.5781250	ाँह … त्र 💬	9140625	1 32 138
2500000	‡ ··· ··· ···	1.5859375	10 64 191	9218750	\$ 32 d4 8 32 d4
2578125	$\frac{1}{4}$ $\frac{1}{128}$	5937500	$\frac{\frac{39}{10}}{10} \frac{\frac{1}{32}}{\frac{32}{1}} \cdots \cdots$	9296875	, 를 32 ek 128
2656250	李… 韓 …	6015625	16 32 *** 128	9375000	iğ · · · · · ·
2734375	1 ··· 128	6093750	1 32 64 ···	9453125	14 - 120
·2812500	A 222	6171875	10 12 11 1 16 32 64 128	9531250	
2890625	$\frac{1}{4} \frac{1}{32} \cdots \frac{1}{128}$	6250000	¥	9609375	15 1 125
2968750	4 32 64 ···	6328125	ੈ ··· ·· <u>ਜੈ</u> ਜ	9687500	10 02
3046875	\$\frac{1}{4} \frac{1}{32} \frac{1}{04} \frac{1}{128}	6406250	· 후 :::	9765625	โล๊ รุ๋2 · · 12 ค
3125000	寶 ;;;	6484375	\$ ··· 1 128	9843750	16 32 ··· 128 15 1 1 16 32 64 ··· 15 32 64 128
3203125	हिं ⋯ ∵ार्ट्स	6562500	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	9921875	1
3281250	}, , 	6640625	$\frac{5}{8}$ $\frac{3}{3}$ \cdots $\frac{1}{3}$	1.0000000	1

TABLE OF FOREIGN MONEY, WEIGHTS, AND MEASURES, WITH THEIR ENGLISH VALUE.

WITH THEIR ENGLISH VALUE.						
Countries	MONEY					
Countries	Gold Coins	Value	Silver Coins	Value	Silver Coins	Value
Anstria Bombay China Denmark France' Germany Greece Holland Madras Portugal Russia Spain Sweden	20 drachma Ryder Mohur 5 milreas	15 10 1 0 0 15 10 1 5 1 1 9 2 1 3 4 1 12 2 1 15 10	Rouble 5 pesetas	s. d. 3 111 1 102 6 8 4 51 3 11 5 0 3 10 1 8 1 101 2 2 3 12 3 112 4 58	† florin † rupee Mace Krondaler Franc 20 pfennige Drachma 25 cents † rupee 60 reas 25 copecs Peseta Daler	5. d. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5.
			LENG	TH		
Countries	Measure	Length	Measure	Length	Measure	Length
Austria Bonibay China Denmark France Germany Greece Holland Madras Portugal Russia Spain Sweden	Fuss Hath Chik Fod Metre Fuss Attic foot Palm Covid Palmo Archine Fie Fot	Inches 12:445 18 14:1 12:357 39:3704 12:357 12:10 3:93704 18:6 8:656 28 11:128 11:6904	Klafter Guz Yan Aln. Décimètre Ruthe Stadium Elle Vara Sac sine Vara Fann	Feet 6-2226 2-226 2-0595 32-809 12-357 600 3-2809 3-6067 7 2-782 5-8452	Li Miil Myriamètre Postmeile Mijle Mil Verst Legua	Miles 4·7142
	LIQUID CAPACITY					
Countries	Measures	Gallons	Measures	Gallons	Measures	Gallons
Austria Bombay China Denmark France Germany Greece Holland Madras Portugal Russia Spain Sweden	Kanne Adoulie Shingtsong Pott Litre Quartier Kan Puddy Canada Vedro Quartillo Stop	1557 1-515 12 -2126 2201 -252 -2201 -388 -3034 2-7049 -1105 -2878	Viertel Para Tau Viertel Décalitre Anker Metretes Marcal Pote Anker Azumbre Kanua	3·1148 24·24 1·2 1·7008 2·2009 7·559 8·488 — 2·704 1·8202 8·1147 ·4422 ·5756	Eimer (Candy Hwüh Anker Hectolitre Eimer Vat Parah Almüde Sarokowaja Arroba Tunna	12·4572 193·92 12 8·2914 22·0097 15·118 ———————————————————————————————————

France, Italy, Belgium, and Switzerland have perfect reciprocity in their currency.

TABLE OF FOREIGN MONEY, WEIGHTS, AND MEASURES, WITH THEIR ENGLISH VALUE (concluded).

		DRY CAI	ACITY		
Measure	Contents	Measure	Contents	Measure	Content
	Bushels		Bushela		Quarter
Viertel	*4230	Metze		Mnth	8.8449
Adoulie	·1893	Parah	8.08	('and'y	8.8
Shingtsong	.03	Tau	-2	Hwűh	-25
Fierding	-9567	Toune	8-8268	Last	10-5285
Decalitre	*2751	Hectolitre	2.7511	Kilolitre	8-564
Viertel	.3780	Scheffel	1.5121	Wispel	8-4022
Bachel	-758	Kila	.9152	Staro	•2824
Schepel	•2751	Mudde	2.7511	Last	16-817
Puddy	•0423	Parah	1.69	Garce	16.9
Alqueire	·872	Fanga	1.4878	Moio	2-79
Pajak i	1.4426	Osmin	2.8852	Tschetwers	-7213
Almude	1292	Fanega	1.5503	('ahiz	2-8254
Kan na	·0720	Spann	2.015	Tunna	-50878
WEIGHT					
Name	Weight	Name	Weight	Name	Weight
	The		1 200		
Dfund		Contnor			Tons
				Conde	-25
					-05:5
Mark	*5514	Pund	1.1029	Skip pund	1575
		Onintal	220.46	Tonne	-1842
	2 2 1/2 U				
Kilogramme Pfund	1.0311	Contner	118.498	Cohiffundan d	
Pfund	1.0311	Centner	113.426	Schiffpfund	1519
Pfund Pound	-8811	Centner Oke	113·426 2·8	Schiffpfund Cantaro	
Pfund Pound Pond	·8811 2·2046	Oke —	2.8	Cantaro —	·1519 ·05
Pfund Pound Pond Secr	·8811 2·2046 ·625	Oke — Maund	2·8 — 25	Cantaro Candy	-1519 -05
Pfund Pound Pond Seer Arratel	-8811 2-2046 -625 1 0119	Oke — Maund Arroba	2·8 — 25 32·8795	Cantaro Candy Quintal	-1519 -05
Pfund Pound Pond Secr	·8811 2·2046 ·625	Oke — Maund	2·8 — 25	Cantaro Candy	-1519 -05
	Adoulie Shinztsong Shinztsong Shinztsong Shinztsong Diecalitre Viertel Bachel B	Viertel	Viertell Adoulle 4230 Metze Adoulle 1893 Tau Adoulle 195 Shimgtsong 02 Fjerding 19567 Lécalitre 2751 Viertel 3780 Bachel 758 Schepel 2751 Puddy 0423 Alqueire 272 Pajak 1 4426 Almude 1292 Kanna 0720 Spann WEIG Name Usight Name Lis. Pfund 12852 Secr 7 Maund Catty	Viertel 4230 Metze 1 6918 Adoule 1893 Metze 1 6918 Shimgtsong 02 Tau 2 Fjerding 10567 Toune 88268 Lécalitre 2751 758 Hectolitre 2 7511 Schepel 2751 Kila 9152 Schepel 2751 Parah 1-69 Pajak 1 4426 Osmin 2-852 Almude 1292 Fanga 1-5603 Kanna 0720 Spann 2-015 WEIGHT Name Weight Name Weight Pfund 1-2352 Centuer 12-352 Secr 7 Maund 28 Tall -0833 Catty 1-383	Viertel

ENGLISH COINS.

POUND STERLING.

Pure gold in sovereign = 113:001 Troy grains. Copper alloy in sovereign = 10:273 ,, Fineness of sovereign = 22 carats = :9163.

Total weight of sovereign = 123.273 Troy grains.

SILVER.

Weight of pure silver in half-crown = 201.8 Troy grains.
shilling = 80.7

", shilling = 80.7 ", sixpence = 40.3 ",

Total weight of shilling = 87.273

A pound Avoirdupois of copper is coined in 24 pence or 48 halfpennies.

MECHANICAL PRINCIPLES.

RESULTANT AND RESOLUTION OF FORCES.

1. To find the resultant of two forces acting through one point but not in the same direction. (Fig. 118.)

Let AB, AC represent the two forces P and Q acting through the point A; complete the parallelogram ABCD: then its diagonal AD will represent in magnitude and direction the resultant of the two forces P and Q.

Fig. 118.

 $\mathbf{R} = \mathbf{resultant}$.

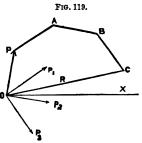
 θ = angle P makes with Q. a =angle R makes with Q. $\beta =$ angle R makes with P.

$$\mathbf{E} = \sqrt{\mathbf{P}^2 + \mathbf{Q}^2 + 2 \cdot \mathbf{P} \cdot \mathbf{Q} \cdot \mathbf{Cos} \theta};$$

$$\sin \alpha = \sin \theta \frac{\mathbf{P}}{\mathbf{P}}; \qquad \sin \beta = \sin \theta \frac{\mathbf{Q}}{\mathbf{P}}.$$

2. To find the resultant of any number of forces acting in the same plane and through one point but not in the same direction. (Fig. 119.)

Let P, P1, P2, P2 be the forces acting through the point of application o; commence at o and construct a chain of lines OP, PA, AB, BC, representing the forces in magnitude and parallel to them; let C be the end of the chain: then a line R joining oc will represent in magnitude and direction the 0 resultant of the forces P, P, P2, and P.



Note.—This geometrical problem is true whether the forces act in the same or in different planes.

R = resultant.

 θ = angle made by R with a fixed axis ox.

 $a, a_1, a_2, &c. = angles made by the forces P, P, P, &c., with ox.$ $\sum x = \text{sum of the series of } P \cdot \cos a + P_1 \cdot \cos a_1 + P_2 \cdot \cos a_2$, &c. $\Sigma Y = \text{sum of the series of } P \cdot \sin a + P_1 \cdot \sin a_1 + P_2 \cdot \sin a_2$, &c.

R.
$$\cos \theta = XX$$
, $R = \sqrt{(XX)^2 + (XY)^2}$
R. $\sin \theta = XY$, $\tan \theta = \frac{XY}{XX}$
 $\cos \theta = \frac{XX}{R}$
 $\sin \theta = \frac{XY}{R}$

3. To find the resultant of three forces acting through one point and making right angles with one another. (Fig. 120.)

Fig. 120. Let OA. OB. OC represent in magnitude

X P Z

Let OA, OB, OC represent in magnitude and direction the forces X, Y, Z acting through one point O; complete the rectangular solid AEFB: then its diagonal OG will represent in magnitude and direction the resultant of the forces X, Y, Z.

R = resultant, $\alpha, \beta, \gamma = \text{the angles } R$ makes with X, Y, ξ respectively.

$$Y = R \cdot \cos \beta$$
. $R = \sqrt{X^2 + Y^2 + Z^2}$.
 $Z = R \cdot \cos \gamma$. $X = R \cdot \cos \alpha$.

4. To find the resultant of any number of forces acting through one point in different directions and not in the same plane.

Let P, P₁, P₂, &c., be the forces α , β , γ ; α ₁, β ₁, γ ₁; α ₂, β ₂, γ ₂, the angles their directions make with three axes passing through the point of application and making right angles with one another.

Cosines of obtuse angles are negative.	$\begin{aligned} \mathbf{R} &= \mathbf{resultant.} \\ \mathbf{X}\mathbf{X} &= \mathbf{P} \cdot \cos \alpha + \mathbf{P}_1 \cdot \cos \alpha_1 + \mathbf{P}_2 \cdot \cos \alpha_2 + \&c. \\ \mathbf{X}\mathbf{Y} &= \mathbf{P} \cdot \cos \beta + \mathbf{P}_1 \cdot \cos \beta_1 + \mathbf{P}_2 \cdot \cos \beta_2 + \&c. \\ \mathbf{X}\mathbf{Z} &= \mathbf{P} \cdot \cos \gamma + \mathbf{P}_1 \cdot \cos \gamma_1 + \mathbf{P}_2 \cdot \cos \gamma_2 + \&c. \end{aligned}$
obtrativ	$R = \sqrt{(\Xi X)^2 + (\Xi Y)^2 + (\Xi Z)^2}$
ss of neg	$\cos \alpha = \frac{\sum X}{R}$
Cosine	$\cos \beta = \frac{\Sigma Y}{R}$
N.B.	$\cos \gamma = \frac{\Sigma z}{R}.$

PARALLEL FORCES.

A comple consists of two equal forces, as P and Q (see fig. 121), acting in parallel and opposite directions to one another, and is termed a right- or left-handed couple, according to whether the forces tend to turn the rigid body in a right- or left-handed direction.

The moment of a couple is the product of either of the forces into the perpendicular distance AB between the lines of direction of the forces. The distance AB is termed the arm or lever of the couple.

5. To find the resultant moment of any number of couples acting upon a body in the same or parallel planes.

RULE.—Add together the moments of the right- and left-

handed couples separately; the difference between the two sums will be the resultant moment, which will be right- or left-handed, according to which sum is the greater.

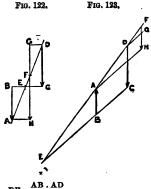
6. To find the resultant of two parallel forces. (Figs. 122 and 123.)

The magnitude of the resultant of two parallel forces is their sum or difference, according to whether they act in the same or contrary directions.

Let fig. 122 represent a case in which the two forces act in the same direction, and fig. 123 a case in which the components act in opposite directions.

Let AB and CD represent the two forces; join AD and CB, cutting each other in E; in DA (produced in fig. 123) take DF = BA; through F draw a line parallel to the components; this will be the line of the resultant, and if two lines DG and AH be drawn parallel to BC, cutting the line of action of the resultant in G and H, GH will represent the magnitude of the resultant.

$$AF = \frac{DC \cdot AD}{GH}$$
, $DF = \frac{AB \cdot AD}{GH}$



7. To find the resultant of any number of parallel forces.

RULE .- Take the sum of all those forces which act in one direction, and distinguish them as positive; then take the sum of all the other forces which act in the contrary direction, and distinguish them as negative. The direction of the resultant (positive or negative) will be in that of the greater of these two sums, and its magnitude will be the difference between them.

8. To find the position of the resultant of any number of parallel forces when they act in two contrary directions.

RULE.—1st. Multiply each force by its perpendicular distance from an assumed axis in a plane perpendicular to the lines of action of the forces; distinguish those moments into right- and left-handed, and take their resultant, which divide by the resultant force: the quotient will be the perpendicular distance of that force from the assumed axis.

2nd. Find by a similar process the perpendicular distance of the resultant force from another axis perpendicular to the

CENTRE OF GRAVITY.

1. To find the moment of a body's weight relatively to a given plane.

RULE.—Multiply the weight of the body by the perpendicular distance of its centre of gravity from the given plane.

2. To find the common centre of gravity of a set of detached

bodies relatively to a given plane.

RULE.—Find their several moments relatively to a fixed plane; take the algebraical sum or resultant of those moments and divide it by the total sum of all the weights: the quotient will be the perpendicular distance of the common centre of

gravity from the given plane.

Note.—When the moments of some of the weights lie on one side of the plane, and some on the other, they must be distinguished into positive and negative moments, according to the side of the plane on which they lie, and the difference between the two sums of the positive and negative moments will be the resultant moment. The sign of the resultant will show on which side the common centre of gravity lies.

Let $w, w', w^2, &c. =$ the several weights.

d, d^{r} , d^{r} , &c. = the several perpendicular distances of the centres of gravity of v, v^{1} , v^{2} , &c., from the plane of moments.

D=the perpendicular distance of their common centre of

gravity from the plane of moments.

$$D = \frac{wd + w^{1}d^{1} + w^{2}d^{2} + \&c.}{w + w^{1} + w^{2} + \&c.}$$

3. To find the centre of gravity of a body consisting of parts of unequal heaviness.

RULE.—Find separately the centre of gravity of these several parts, and then treat them as detached weights by the foregoing rule.

4. To find the distance through which the common centre of gravity of a set of detached weights moves when one of those weights

is shifted into a new position.

Rule.—multiply the weight moved by the distance through which its centre of gravity is shifted; divide the product by the sum total of the weights: the quotient will be the distance through which the common centre of gravity has moved in a line parallel to that in which the weight was shifted.

Let w = weight shifted.

d =distance through which w was moved.

w = sum total of weights.

D=distance through which the common centre of gravity has moved in a line parallel to that in which the shifted weight was moved.

$$\mathbf{D} = \frac{md}{\mathbf{w}}; \quad d = \frac{\mathbf{D} \mathbf{W}}{\mathbf{w}}.$$

LAWS OF MOTION.

Impulse is the product of a force into the time during which it acts.

Momentum is the product of the mass of a body into its

velocity.

The mass of a body is equal to its weight divided by the velocity which that weight produces during one second of unresisted fall.

GRAVITY.

g = force of gravity in feet per second.

l = latitude of the place.

h = height above the level of the sea.

r = radius of earth in feet = 20,900,000 feet.

$$g = 32 \cdot 1695 \{1 - 00234(\cos 2l)\} \left(1 - \frac{2h}{r}\right)$$

If 21 be obtuse, then

$$g = 32 \cdot 1695 [1 + \cdot 00284(\cos 180 - 2l)] (1 - \frac{2h}{r}).$$

Uniform Accelerating Force.

w = weight of body.

 $\mathbf{M} = \mathbf{mass}$ of body.

F = accelerating force, or unbalanced effort.

I = impulse exerted by F.

E = energy exerted by F.

t = time during which F acts in seconds.

d = distance through which F acts in feet.

v = original velocity.

v' =increased velocity.

g =force of gravity = 32.2 nearly.

m = mean velocity.

$$1 = Ft = M(v'-v) = \frac{W(v'-v)}{g} = \text{increase of momentum.}$$

$$E = Fd = Ftm = \frac{M(v'^2 - v^2)}{2} = \frac{W(v'^2 - v^2)}{2g}$$

UNIFORM RETARDING FORCE.

The foregoing formula will apply in this case, with the exception that v-v' must be used instead of v'-v, and $v^2-v'^2$ instead v'^2-v^2 , F denoting the retarding force and E denoting the work performed.

VELOCITY OF FALLING BODIES.

h = height or depth of fall in feet.

t = time of fall in seconds.

v =velocity acquired at end of time t.

q =accelerating force of gravity = 32·2 nearly.

$$v=gt=\frac{2h}{t}=\sqrt{2gh}\;;\;\;h=\frac{\sigma t}{2}-\frac{gt^2}{2}=\frac{v^2}{2g}\;;\;\;t=\sqrt{\frac{2h}{g}}=\frac{v}{g}=\frac{2h}{v}.$$

The velocity acquired by a body falling down an incline is equal to that which it would acquire in falling down its perpendicular altitude (see fig. 124).

t = time falling from B to A in seconds.

l = length of incline BA in feet.

h =altitude of incline BC in feet.

g = accelerating force of gravity = 32.2 nearly.



Fig. 124.

 $t = \sqrt{\frac{2l^2}{gh}}.$

If a chord BC be drawn from either extremity of a vertical diameter AB of a circle, the time of descent of a body falling down the chord BC will equal the time of descent down the diameter AB (see fig. 125).



ROTATION ACCELERATED AND RETARDED.

Accelerated.

w = weight of body in lbs.

M = moment of accelerating force in foot lbs.

E = energy exerted.

v = original angular velocity.

v' = increased angular velocity.

 θ = the circular motion during the action of the force in circular measure.

n = original speed of circular motion in turns per second.

n' = increased speed of circular motion in turns per second.

r = length of arm at the end of which w revolves in feet.

t = time during which m acts in seconds.

g =force of gravity = 32.2 nearly.

$$\begin{split} \mathbf{M}t &= \frac{\mathbf{W}r^2(v'-v)}{g} = \frac{2\pi \mathbf{W}r^2(n'-n)}{g},\\ \mathbf{E} &= \mathbf{M}\theta = \mathbf{M}t \frac{v'+v}{2} = \frac{\mathbf{W}r^2(v'^2-v^2)}{2g} = \frac{4\pi^2 \mathbf{W}r^2(n'^2-n^2)}{2g}. \end{split}$$

Retorded.

Use the same notation as for acceleration, but substituting noment of retarding force for moment of accelerating force, dininution for increase of velocity and its square, and nork performed for energy exerted.

MOMENT OF INERTIA OF WRIGHT AND RADIUS OF GYRATION.

m, m', m", &c. = weight of indefinitely small particles composing the body.

d, d', &c. = respective distances of m, m', m'', &c., from a fixed axis.

 $\mathbf{W} = \text{weight of whole body} = m + m' + m'' + &c.$

I = moment of inertia of w about a fixed axis.

R = radius of gyration.

$$B = \sqrt{\frac{1}{w}}$$
. $I = md^2 + m'd'^2 + m''d''^2 + &c.$

IMPULSE ON A FREE SOLID BODY.

A single impulse acting on a body through its centre of gravity impresses a motion of translation in the direction of the impulse.

▼ = velocity of translation in ft. per second.

F = force applied.

t = time during which F acts in ft. per second.

g = accelerating force of gravity = 32.2 nearly. w = weight of body.

$$\mathbf{V} = \frac{\mathbf{F}gt}{w}. \quad \mathbf{F} = \frac{\mathbf{\nabla}w}{gt}.$$

The *impulse of a rouple* impresses on a body a motion of rotation about its centre of gravity.

A = angular velocity in circular measure.

L=linear velocity produced by one of two impulses.

F = force applied.

 $\mathbf{w} = \text{weight of body.}$

I = moment of inertia of w.

 R^2 = square of radius of gyration.

l = length of arm of couple.

m =moment of couple.

t = time during which F acts. g = accelerating force of gravity = 32·2 nearly.

$$A = \frac{mtg}{I} = \frac{Fltg}{WR^2} = \frac{Ll}{R^2}.$$

INSTANTANEOUS AXIS.

If P (fig. 126) be the point of application of a single impulse (produced by a force F) acting through a line PA, not traversing the centre of gravity of the rigid body, and x be the position of the instantaneous axis, the body will rotate round x instead of round its centre of gravity G.



d = perpendicular distance of G from PA.

v=velocity of translation produced by a single impulse acting through G in a line GE parallel to PA, and equal to the single impulse acting through P (see foregoing formulæ).

A =angular velocity of rotation around G or X, produced by the impulse of a couple of the force F and arm d (see foregoing

formulæ).

D=distance of X from G, measured perpendicular to PA. R^2 =GC=square of radius of gyration of body set off perpendicular to BG.

$$D = \frac{\mathbf{V}}{\mathbf{A}} = \frac{\mathbf{R}^3}{d}.$$

		s of Pendulums in Various Lat	
Sierra Leone	39·01997	New York	39-10120
Trinidad	39·01888	Bordeaux	39-11296
Madras	39·02630	Paris	39-12877
Jamaica	39·03503	London	39-13907
Rio Janeiro	39·04350	Edinburgh	39-15540

SIMPLE PENDULUM.

L=length of pendulum in feet.
T=time of one vibration in seconds.
N=number of vibrations per minute.
g=force of gravity=32.2 nearly.
==3.1416 nearly.

$$N = \frac{60\sqrt{g}}{\pi\sqrt{L}} = \frac{108 \cdot 36}{\sqrt{L}}.$$

$$L = g\left(\frac{T}{\pi}\right)^3 = \cdot 326T^3.$$

$$T = \pi\sqrt{\frac{L}{g}} = \cdot 554\sqrt{L}.$$

The length of a pendulum vibrating seconds at 45° latitude equals 89·11346 ins. nearly. In latitudes less than 90° the length equals 39·11346 [1-00284 (cos 2 lat.)]. In latitudes exceeding 90° the length equals 39·11346 [1+00284 (cos 180°-2 lat.)].

DEVIATING AND CENTRIFUGAL FORCE.

F = deviating force of body revolving in a circle at a uniform speed.

 $\mathbf{w} = \mathbf{w}$ eight of body.

N = number of revolutions per minute.

n =number of revolutions per second.

v = linear velocity in feet per second.

a = angular velocity in circular measure per second.

r = radius of circle in feet.

g =accelerating force of gravity = 32·2 nearly.

$$\mathbf{F} = \frac{\mathbf{W}v^2}{gr} = \frac{\mathbf{W}ra^2}{g} = \frac{4\mathbf{W}n^2\pi^2r}{g} = \frac{\mathbf{W}n^2r}{8154} = \frac{\mathbf{W}N^2r}{2935}.$$

 ${\it Centrifugal force}$ is exactly equal and opposite to the deviating force.

REVOLVING PENDULUM (Fig. 127).



F = deviating force.

W=weight of bob. N=number of revolutions per minute.

n = number of revolutions per second.

A = height of pendulum in feet.

r = radius of circle in feet.

g = accelerating force of gravity = 32.2 nearly.

$$h = \frac{Wr}{F} = \frac{g}{4\pi^2 n^2} = \frac{\cdot 8154}{n^2} = \frac{2935}{N^2}$$

$$n = \sqrt{\frac{\cdot 8154}{h}}$$

$$N = \sqrt{\frac{2935}{h}}$$

COMPUTATION OF A SHIP'S DISPLACEMENT.

This consists in computing the volume of the body of the vessel below the water-plane, up to which it is required to know her displacement, by one of the rules used for finding the volume of solids bounded on one side by a curved surface (see pp. 44, 45).

Two processes are generally made use of in computing a vessel's displacement, as the calculations in each process are required to determine the position of the centre of gravity of displacement, or centre of buoyancy, and also because the two results are a check on the correctness of the calculations.

One process consists in dividing the length of the ship on the load water-line by a number of equidistant vertical sections, computing their several areas by one of Simpson's rules, and then treating them as if they were the ordinates of a new curve, the base of which is the load water-line. The other process consists in dividing the depth of the vessel below the load water-line by a number of equidistant longitudinal planes parallel to the load water-line; the areas of their several planes are then computed by one of Simpson's rules, and those areas are treated as if they were the ordinates of a new curve, the base of which is the vertical distance between the load water-line and first lowest longitudinal plane.

As the vessel generally consists of two symmetrical halves, the volume of only half the vessel, below the load water-line, is calculated, the ordinates all being measured from a longitudial

vertical plane at the middle of the ship.

For example of displacement papers see pp. 155 and 156.

DETERMINATION OF A SHIP'S CENTRE OF BUOYANCY FOR THE UPRIGHT POSITION.

The centre of buoyancy is also termed the centre of gravity of displacement, as it occupies the same point as the centre of gravity of the volume of water displaced by the vessel, and its position is determined by the rules used for finding the centre of gravity of solids, bounded on one side by a curved surface (see rules, pp. 76 and 77), with the exception that its position need only be determined for its vertical distance from a horizontal plane, and its horizontal distance from a vertical plane; for the ship consisting of two symmetrical halves, it must necessarily lay in the longitudinal vertical plane in the middle of the ship.

Calculation of the centre of buoyancy is generally performed

on the displacement paper (see pp. 155 and 156).

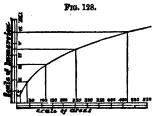
VERTICAL HEIGHT OF TRANSVERSE METACENTRE ABOVE CENTRE OF BUOYANCY FOR UPRIGHT POSITION.

The transverse metacentre of vessel for all angles of heel always lies in a longitudinal vertical plane bisecting the ship, and vertically over its corresponding centre of buoyancy; its vertical height above the centre of buoyancy for its upright position is found by dividing the moment of inertia of the load water-plane relatively to the middle line of the vessel by the volume of displacement (see pp. 165 and 175). This calculation is also generally performed upon the displacement paper (see p. 155).

CURVE OF AREAS OF MIDSHIP SECTION.

This curve (see fig. 128) is used to determine the area of the immersed part of the midship section of a vessel at any given draught of water.

Method of Construction.—Compute the areas of the midship section from the keel up to the several longitudinal water-planes



which are used for calculating the displacement; set these areas off along a base line as ordinates, in their consecutive order, the abscisse of which represent to scale the respective distances between the longitudinal water-planes: a curve bent through the extremities of these ordinates will form the required curve.

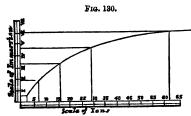
CURVE OF DISPLACEMENT.

This curve is used to determine the displacement a vessel has at any draught of water parallel to the load water-line Fig. 129. (see fig. 129).

Method of Construction.—This curve is constructed in a simihar manner to the foregoing curve, with the exception that the ordinates represent the several volumes of displacement (in tons of 35 cubic feet for salt water, and 36 cubic

feet for fresh water) up to their respective longitudinal waterplanes.

CURVE OF TONS PER INCH OF IMMERSION.



This curve (see fig. 130) is used to determine the number of tons required to immerse a vessel one inch at any draught of water parallel to the load water-plane.

To find the displacement per inch in cubic feet at any

water-plane, divide the area of that plane by 12; and if the displacement per inch is required in tons, divide by 35 or 36, as the case may be.

A = area of longitudinal water-plane in square feet. T = tons per inch of immersion at that water-plane.

 $T = \frac{A}{12 \times 35}$ for salt water; $T = \frac{A}{12 \times 36}$ for fresh water.

Method of Construction.—This curve is also constructed in a similar manner to the two foregoing curves, with the exception that the ordinates represent to scale the tons per inch of immersion at the respective water-planes.

COEPPICIENTS OF PINENESS.

The coefficient of fineness of displacement of a ressel is the ratio that the volume of the displacement bears to the parallelopipedon circumscribing the immersed body.

v = volume of displacement in cubic feet.

L = length of vessel at load water-line in feet.

B = extreme immersed breadth in feet.

D = draught of water in feet.

K = coefficient of fineness.

$$K = \frac{V}{L \times B \times D}.$$

The coefficient of fineness of a midship section, or of a materplane, is the ratio which their respective areas bear to that of their circumscribing rectangle.

To determine the mean coefficient of all the water-planes of a ship.

RULE.—Multiply the immersed area of the midship section by the length of the load water-line, and divide the volume of displacement by the product.

TABLE OF COEFFICIENTS OF FINENESS.

Class of Ship	Length	Breadth	Mean Dranght	Coeff. of Dispt.	Coeff, of Mid. Sect.	Coeff. of Water-lines
Fast steamer, H.M. Royal Yacht Swift steam (H.M.S. 'Inconstant' cruisers (H.M.S. 'Voiage' National Line steamers (Peniosular and Oriental Anchor Line Troopships (H.M.S. 'Berapis' H.M.S. 'Himalaya' Modern rigged ironcl., H.M.S. 'Hercules' Modern mastless (H.M.S. 'Devastation ironclads (H.M.S. 'Oyclops' Composite gun boats (H.M.S. 'Sappho' from Small merchant vessels from to	Feet 300°) 337 3 273-0 385-0 350-0 360-0 340-5 325-0 285-0 225-0 125-0 120-0 20-0	Feet 40:27 50:28 42:0 42:0 42:0 42:0 45:13 59:0 62:25 45:13 23:0 81:33 27:0 17:5	Feet 14·0 22·75 19·0 22·0 18·71 21·0 23·5 15·75 24·75 26·5 15·0 8·0 4·0	·414 ·483 ·497 ·659 ·516 ·687 ·470 ·400 ·640 ·684 ·715 ·536 ·466 ·702 ·637	711 787 792 880 819 850 674 680 810 809 932 870 745 912	*711 *614 *628 *800 *635 *840 *700 *582 *710 *707 *755 *616 *608 *742 *704

Table showing Method of Computing a Ship's Displacement, the Position of her Centre of Buoyancy, etc., when whole Intervals are used.

N.B. The dark figures are the ordinates; the light figures under them and also to their right are the products of the ordinates by their respective Simpson's multipliers, which are placed at the head and also to the left of the table; and if each row and column of these products be added together, and the results integrated by the same multipliers as were used. before, and the sums of these products added together, the two sums will agree lithe calculations are correct. The divisor used to find the centre of buoyancy bears the same ratio to its dividend as the sum of the products of the functions of half-areas bears to the displacement.

* Volume of displacement in cub. ft.

EXPLANATION OF DISPLACEMENT SHEET. (See pp. 156 and 157.)

The length of the ship at water-line 5 is divided into 14 equal intervals, and the depth or draught of water* into 4 equal intervals, the lower two being subdivided into half-intervals (for multipliers for subdivided intervals see pp. 39 and 40). The ordinates, or half-breadth, at the intersections of the vertical cross sections with the horizontal sections are measured off in feet, and set down in dark figures in rows opposite their respective cross sections and under their respective horizontal sections, thus forming the numbers into columns.

Each of the ordinates in the several columns are then multiplied by the 'Simpson's multiplier' at the head of their column, the product being set immediately below in *lighter* figures, and their sums taken in rows and placed to the right in the column headed 'functions of areas'

Each of these 'functions of areas' is then multiplied by the 'Simpson's multiplier' proper to its row, the products being placed to the right in the column headed 'multiples of functions,' and their sum taken.

Then, as a check upon the last result, it is usual to multiply each of the ordinates in the several rows by the 'Simpson's multiplier' to the left of their respective rows, the products being set in the adjoining column in lighter figures, and their sums taken in columns and placed below in the row of 'functions of areas.' †

Each of these 'functions of areas' is then multiplied by the 'Simpson's multiplier' proper to its column, the products being placed below in the row of 'multiples of functions.' The sum total of these 'multiples of functions abould then exactly correspond to the sum total of the column of 'multiples of functions,' thus proving the correctness of the calculations thus far. The latter sum is then multiplied by \(\frac{1}{2}\) of the vertical interval, and this again by \(\frac{1}{2}\) of the horizontal interval between the ordinates. This last product is then multiplied by 2 for both sides of the ship, and the result divided by \(\frac{3}{2}\) (that being the number of cubic feet of salt water in a ton), which gives the total displacement of the ship in tons to water-line \(\frac{5}{2}\).

The horizontal distance of the 'centre of buoyancy' abaft the stem, or No. 1 section, is then found by multiplying each of the products in the column headed 'multiples of functions' by its multiplier for leverage (that being the number of intervals the cross section is distant from No. 1 section), the products being placed in the column headed 'products for moments.' The sum total of these divided by the sum of 'multiples of functions,' and the quotient multiplied by the horizontal interval, will give the distance of the centre of buoyancy abaft No. 1 section in feet. The vertical distance of the 'centre of buoyancy' below water-line 5 is found by multiplying each of the products in the row of 'multiples of functions' by its multiplier for leverage (that being the number of intervals the horizontal section is from water-line 5), the products being placed below in the row of 'products for moments.' The sum total of these divided by the sum of the row of multiples of areas, and the quotient multiplied by the vertical interval, will give the vertical distance of the centre of buoyancy below water-line 5 in feet.

* Should the vessel have a bar keel, the depth should be taken from top of keel.
† These numbers are only proportional to the areas of the vertical or horizontal sections; but to find the absolute values of the areas of any of these sections the numbers must be multiplied by \(\frac{1}{2} \) the distance between the ordinates, and that product by \(2 \) for both sides.

TO CALCULATE THE POSITION OF THE CENTRE OF GRAVITY OF A SHIP'S HULL.

To find the centre of gravity of a ship's hull relatively to any

fixed plane (see p. 161).

RULE.—Find the moments of the component parts of the ship's hull relatively to the given plane by multiplying the weight of each part by the perpendicular distance of its centre of gravity from that plane; then find the resultant of those moments by adding together separately the positive and negative moments (or right- and left-handed moments), and taking the difference between the two sums; the resultant will be positive or negative, according to which moments are the greater. Divide the result thus found by the total weight of the hull of the ship; the product will be the perpendicular distance of the centre of gravity from the given fixed plane.

As the centre of gravity of the hull of a ship is generally in the middle line, it is only necessary, as a rule, to determine its position relatively to two fixed planes, one being a transverse vertical plane and the other a horizontal plane, the midship transverse section and the load water-plane being generally

taken as the two respective planes.

To determine the position of the centre of gravity of the bottom plating of a ship's hull when of a uniform thickness throughout.

1. Determine its longitudinal position from a transverse vertical

plane as follows (see p. 160):-

RULE.—Measure the half-girths of the plating at equidistant stations, as if for measuring its area; integrate by means of a set of Simpson's multipliers, and add the results together; then multiply each of those functions of the half-girths in their consecutive order by the figure representing the number of intervals it is from the plane of moments. Find the resultant of those moments and divide it by the sum of the functions of the half-girths, and multiply the product by the common interval between the stations. The result will be the perpendicular distance of the centre of gravity from the given fixed plane.

2. Determine its perpendicular distance from a fixed horizontal plane by the following rule, providing that all the centres of gravity of the half-girths are below the plane of moments (see p. 160):—

RULE.—Measure the half-girths as before; integrate them by means of the same set of Simpson's multipliers, and add the results together; then multiply each of those functions of the half-girths in their consecutive order by the respective distance of its centre of gravity from the given plane; add together the products and divide the result by the sum of the functions of the half-girths: the result will be the perpendicular distance of the centre of gravity from the horizontal plane.

N.B. When the frames of a ship are of a uniform character, and are placed at equidistant intervals, their common centre of gravity may be determined in the same way by means of the

two foregoing rules,

TABLE SHOWING METHOD OF CALCULATING THE LONGI-TUDINAL POSITION OF THE CENTRE OF GRAVITY OF THE BOTTOM PLATING OF A SHIP'S HULL.

No. of Stations	Half- girths	Simpson's Mults.	Functions of Half-girths		Products for Moments	No. of Stations			
1	21.0	1	21.0	8	168.0	1			
2	27.2	4	108.8	7	761.6	2			
8	30.8	2	61.6	6	869-6	8			
4	34.6	4 2	138.4	5	692.0				
5	38.8	2	77-6	4	810.4	4 5			
2 3 4 5 6 7 8 9	41.5	4 2	166.0	8	498.0	6			
7	42.6		85.2	2	170.4	7			
8	44.0	4	176.0	1	176.0	8			
	44.0	2	88:0	0	•0	9			
10	44.0	4	176.0	1	176.0	10			
11	43.3	4 2 4	86 6	2	173·2	11			
12	42.1	4	168.4	3	505·2	12			
13	40.3	2	80.6	4 5	322.4	13			
14	38-1	4	152.4	5	762.0	14			
15	36.0	2	72-0	6	432.0	15			
16	35·0	4	140.0	7	980-0	16			
17	32.0	1	32.0	8	256.0	17			
Sum of	Sum of functions of half-girths 1830.6 1830.6 1830.6								
					·246 15				
Distance	of C. of G	rav. towar	ds No. 17 fro	m No. 9 St	ation 3.690				

TABLE SHOWING METHOD OF CALCULATING THE VERTICAL Position of the Centre of Gravity of the Bottom PLATING OF A SHIP'S HULL.

No. of Stations	Half- girths	Simpson's Mults.	Functions of Half-girths	Mults. for Moments	Products for Moments	No. of Stations
1	21.0	1	21.0	•60	12.60	1
2	27.2	4	108.8	1.25	136 00	2
3	80.8	2	61.6	1.80	110.88	3
4	34.6	4	138.4	2.10	290.64	4
4 5	88-8	2	77.6	2.25	174.60	4 5
6	41.5	4	166.0	2.30	381.80	6
6 7	42.6	2	85.2	2.35	200.22	7
8	44.0	4	176.0	2.40	422.40	8
9	44.0	2	88.0	2.41	212.08	9
10	44.0	4	176.0	2.41	424.16	10
ii	43.3	4 2	86.6	2.40	207:84	îĭ
12	42.1	4	168.4	2.35	395.74	12
13	40.3	2	80.6	2.30	185.38	18
14	38-1	4	152.4	2.25	342.90	14
15	36.0	2	72.0	2.05	147.60	15
16	35.0	4	140.0	1.50	210-00	16
17	32.0	1	32.0	•75	24.00	17
l '		•	1880-6		6) 8878-84	
Distanc	e of Centre	of Gravit	y below Lon	gitudinal	Plane 2.118	

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	TABLE SHOWING METHOD OF CALCULATING THE POSITION OF THE CENTRE OF GRAVITY OF A	
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Tens	Weight	HORIZONTAL	ONTAL,	Mon	HORIZONTAL	Weight of Items	VER.	VERTICAL	VERN	VERTICAL
	in Tons	Béfore	Abaft	Before	Abaft	in Tone	Above	Below	Above	Below
Water, including tanks	14.0	98.0	1	504.0	1	14.0	1	1.3	-	18.3
ovisions, spirits, &c	0.8	0.87	1	384.0	1	8.0	(0.6	1	79.0
ficers' stores and slops	2.0	0.49	1	33010	4	2.0	(0.8	1	40.0
feers, men, and effects	30.0	17.0	1	510.0	ì	30.0	2.0	9	210.0	1
iste, yarde, and spars.	1372	19.5	1	165.0	1	13.3	33.6	1	443.52	1
gging, blocks, and sails	10.8	14.0	1	15179	1	10.8	30,0	1	24.00	1
ower anchor	3.2	0.08	1	280-0	1	3.2	17.0	1	2.65	
Stream anchor	9.	1	0.69	1	43.4	9.	17.0	1	10.3	1
Sower cable	90.0	44.0	1	0.088	1	0.06	1	10.0	,	0.005
cam cable	9.0	1	20.0	1	140.0	3.0	1	0.8	1	16.0
Boats, four in number	3.50	ı	49.0	,	22.691	3-52	17.0	1	22.52	i
Warrant officers' stores, &c.	0.5	0.89	1	0.961	1	2.0	1	1.0	j	5.0
Two 18-ton guns with carriages and slides	0.90	0.95	1	1456.0	-	26.0	0.6	1	204.0	i
One 64-ton gun with carriage and slide	10.0	1	0.66	1	0.066	10.0	13.0		130.0	i
our 9-pounder guns with carriages	5.8	1	30.0	1	20.0	2.5	11.0	1	27.5	1
shot, shell, and powder	0.09	15.0	1	0.006	1	0.09	ļ	8.0	1	680.0
all arms and spare stores	3.0	0.02	1	75.0	1	3.0	I	0.6	ı	0.25
Engines, boilers, water, and spare gear	470.0	1	0.66	1	13630.0	470.0	I	6.5	ı	2914.0
ils for boilers	0.058	0.90	1	40000	1	250.0	Ì	4.0	1	10000
Ils for galley	30.0	0.11	1	330.0	1	0.08	4.0	1	120.0	I
Wood, mind, &c.	0.8	0.00	1	80.0	t	3.0	1	0.9	1	0.51
ement in bottom of hull	0.98	0.16	1	2100.0	1	0.00	(13.0	1	375.0
ill, iron and wood	0.098	58.8	ľ	0.2662	1	0.058	I	.85	1	722.5
ron armour to ship	96.286	1	85.	t	19.991	387.38	1	69.	1	169.48
Cood Dacking to ship	47.84	ı	4.42	1	211.45	47.84	ĺ	1.10		29.69
	220.40	53.3	1	3346.7	1	01-622	7.89	1	1809-97	1
ood backing to battery	28.74	9.61	1	563-30	1	2.3	2.63	1	219-39	Ī
To	otel 2464'09 Mom		before No. 54 Sta.	8.22908	12.06251	2454.09	Mom. above L. W.	ve L. W. J	L. 3913'23	6100'80
		" aban		1539071						3613.5
	Tot	Total of weights 2464	hts 2464.06	61-9819 (A	Total of weights 2464'09)2187'57	ghts 2464'0	9)2187'57
Distance of Centre of Gravity before No. 54 station	avity before N	10. 54 stat	· no	3.100	Distance	of Centre	of Gravity	2'106 Distance of Centre of Gravity below L. W. L.	W.L.	-888
							Metacentry	Metacentre above L. W. L.	W.L.	2
					֡					

Vertical Moments taken about Load Wuter-line. Centre of busyancy before No. 54 Station = 2'165. Height of Metacentre above Centre of Gravity contail Momenta taken about No. 54 Station.

STABILITY.

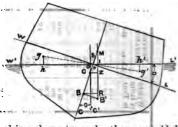
STATICAL STABILITY.

Statical stability is defined to be the moment of force by which a floating body endeavours to gain its upright position, or position of equilibrium, after having

Fig. 131.

been deflected from it.

Fig. 131 is a transverse section of a ship heeled over through a certain angle θ . W'L' is the water-line for the inclined position, and WL is the water-line for the apright position. These two planes intersect each other in a longitudinal direction, and bound two



wedges L'SL and WSW' equal in volume to each other, provided the displacement remains the same. The wedges are called respectively the wedges of immersion and emersion, or the in and out wedges. G is the centre of gravity of the ship, and B' her centre of gravity of displacement, or centre of buoyancy. The weight of the ship then acts vertically downwards through G. and the resultant pressure of the water acts vertically upwards through B', these two forces forming a righting couple, the arm of which is GZ-that is, the perpendicular distance between the lines of action of the two forces. The moment of this couplethat is, the weight of the ship, or its displacement, multiplied by the length of the arm GZ-is the moment of statical stability of the ship at the given angle of inclination θ . This moment is generally expressed in foot tons—that is, the weight of the ship in tons multiplied by the length of the arm GZ in feet. It is the centre of buoyancy of the ship when upright; s is the point of intersection of the two water-lines, I the point where the vertical B'M cuts the plane of flotation; g and g' are the centres of gravity of the emerged and immersed wedges respectively. gh and g'h' being perpendiculars dropped to g and g' from the plane of flotation w'L'. The point M, where the vertical line BM, drawn through the centre of buoyancy B when the ship is in an upright position, cuts the vertical line B'M, drawn through the centre of buoyancy B' for the inclined position, is termed the transverse metacentre when the ship is inclined through an indefinitely small angle, and also when the point of intersection is the same for all angles of heel.

When the position varies for the different angles of heel, it

is termed a shifting metacentre.

When the ship is inclined longitudinally, it is called the longitudinal metacentre.

During the inclination of the ship the centre of buoyancy moved from B to B', and B' lies in a plane parallel to a line joining g and g'. The distance BB' can be found from the following expression:—

 $BB' = \frac{V \times gg'}{D},$

where D = volume of displacement and V = volume of either of the wedges;

BR = $\frac{\nabla \times hh'}{D}$, where BR is perpendicular to B'M;

and

$$GZ = BR - BG \cdot \sin \theta = \frac{\nabla \times hh'}{D} - BG \cdot \sin \theta$$

whence Atwood's formula for expressing the moment of statical stability at any angle θ is

$$\mathbf{M} = (\nabla \times hh') - (\mathbf{D} \times \mathbf{BG} \cdot \sin \theta)$$
$$= \mathbf{D} \left\{ \frac{(\nabla \times hh')}{\mathbf{D}} - (\mathbf{BG} \cdot \sin \theta) \right\}.$$

The moment of statical surface stability at any angle θ is BR × D, being what the righting moment would be, supposing the centre of gravity of the ship coincided with B. The angle of heel in fig. 131 is BMB'=LSL', and its sine is equal to $\frac{BR}{BM} = \frac{GZ}{GM}$.

The coefficient of a ship's stability at any angle of heel is expressed when the displacement is multiplied by the vertical height of the metacentre for the given angle of heel above the centre of gravity.

That is, the coefficient of a ship's stability at any angle θ

$$\mathbf{BM} = \frac{\mathbf{V} \times hh'}{\mathbf{D} \sin \theta}.$$

BR is said to be the lever of statical surface stability.

When M lies above G the vessel is stable; if too high, the vessel is uneasy; when below, the vessel is unstable; and when it coincides with G, the equilibrium is said to be neutral.

The point M in vessels of the common type is usually calculated for the upright position, as it generally remains a fixed point for the first 10 or 15 degrees of heel, when it is useful for comparing the *initial surface stability* of different vessels.

To calculate the height of the metacentre above the centre of buoyancy see pp. 155 and 175.

DYNAMICAL STABILITY.

Dynamical stability is defined to be the amount of mechanical work necessary to cause a body to deviate from its upright position, or position of equilibrium.

Dynamical stability is expressed as a moment by multiplying the sum of the vertical distances through which the centre of gravity of the ship ascends and the centre of buoyancy descends, in moving from the upright to the inclined position, by the weight of the ship, or displacement.

In fig. 131 during the inclination of the ship through the angle θ , the centre of gravity has been moved through a vertical height GH-GO, and the centre of buoyancy has been lowered through a vertical distance B'I-BH, and the whole work to do this, or her moment of dynamical stability for the given angle θ , is

=
$$D\{(GH - GO) + (B'I - BH)\}$$

= $D(B'Z - BG) = D(B'B - BG \cdot \text{vers } \theta)$
= $D\left(\frac{\nabla(gh + g'h')}{D} - BG \cdot \text{vers } \theta\right)$;

whence Moseley's formula for the moment of dynamical stability at any angle θ is

$$= V(gh + g'h') - (D \times BG \cdot vers \theta).$$

The dynamical stability of a ship at any angle θ is the integral of its statical stability at the given angle—that is, if M = the statical stability and U the dynamical stability, then

$$U = \int M d\theta$$
,

where do is a very small angle of heel.

The moment of dynamical surface stability is expressed by multiplying the weight of the ship, or displacement, by the depression of the centre of buoyancy during the inclination—that is, for the angle θ

$$U = D(B'I - BH).$$

RULES CONNECTED WITH STABILITY.

1. To find approximately the moment of statical surfect stability per foot of length of a ressel at any small angle of heel.

RULE.—Cube the half-breadth of the vessel and multiply it by the sine of the angle of heel; two-thirds of the product will be the required result.

This result is expressed as follows when B=half-breadth of vessel:—

 $\frac{2}{3}(B^3 \times \sin \theta)$.

2. To find approximately the surface stability of a vessel for any small angle of heel.

RULE.—Divide the moment of inertia of the plane of flotation for the upright position relatively to the middle line by the volume of displacement; the quotient multiplied by the sine of the angle of heel will be the required result.

Or it may be expressed more fully as follows:—

Divide the length of the plane of flotation, or water-line, for the upright position into a number of equal intervals,

and measure the half-breadths at the points of division; cube those half-breadths and treat them as if they were ordinates of a new curve of the same length as the plane of flotation: twothirds of the area of the new curve, found by a proper rule, will be the moment of inertia of the plane of flotation relatively to the middle line. This moment of inertia multiplied by the sine of the angle of heel will be the required result. It is usually expressed in algebraical symbols thus :-

$$\frac{2\sin\theta}{3} fy^3 dx.$$

Note.—The two foregoing rules are exact for any angle of heel if the metacentre remains fixed for the different angles, and therefore remains also true for any angle of heel when the moment of inertia of the plane of flotation due to the angle of heel can be found.

3. To find the height of the metacentre above the centre of

buoyancy for the upright position.

RULE.—Divide the moment of inertia of the plane of flotation relatively to the middle line by the volume of the displacement. In algebraical symbols it is expressed as follows:—

$$\mathbf{BM} = \frac{\frac{2}{3} \int y^3 dx}{\mathbf{D}}.$$

Note.—For moment of inertia see Rule 2, p. 164, also p. 79.

4. To find approximately the dynamical stability of a vessel at any given angle of heel.

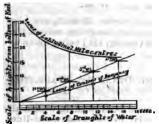
RULE 1.-Multiply the displacement by the height of the metacentre above the centre of gravity, and that product by the versed sine of the angle of heel.

RULE 2.—Multiply the statical stability for the given angle

by the tangent of one-half of the angle of heel.

CURVES OF STABILITY.

The Metacentric Curve, or Curve of Metacentres, is a curve used to determine approximately the initial statical surface stability Fig. 132.



a vessel has at any draught of water parallel to her constructed load draught.

Method of Construction.— Calculate the height of the ship's metacentre from the under side of keel for several successive draughts of water parallel to her constructed load draught: set those heights off as ordinates (see fig. 132) from a base line the abscissæ

of which represent to scale the respective draughts of water: a curve bent through the extremities of these ordinates will form the metacentric curve. The Curve of Statical Stability is a curve used to determine the exact statical stability of a vessel at any given angle of heel.

Fig. 133.

CURVE OF STATICAL STABILITY OF AN IRONCLAD WITH HIGH FREEBOARD.

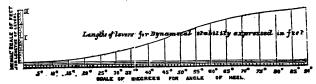


Method of Construction.—Calculate the length of the arm of the righting couple, or GZ (see fig. 131), for several successive angles of heel taken between the upright position and that at which the length of the arm becomes zero; set the lengths of these arms off as ordinates (see fig. 133) from a base line the abscissæ of which represent to scale the respective angles of heel: a curve bent through the extremities of these ordinates will form a curve of statical stability.

The Curve of Dynamical Stability is constructed in a similar manner to that of the curve of statical stability, with the exception that the various lengths of the arm (B'Z - BG) = (B'B - BG) vers θ , (see fig. 131), are taken as ordinates instead of GZ.

FIG. 134.

CURVE OF DYNAMICAL STABILITY OF AN IRONOLAD WITH HIGH FRREBOARD.

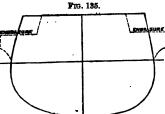


Curves of Statical and Dynamical Surface Stability are also constructed in a similar manner to the foregoing curves, the lengths of the arms BR and B'I-BH (see fig. 131) being taken as ordinates for the respective curves.

TO CALCULATE THE STATICAL AND DYNAMICAL STABILITIES-OF A VESSEL AT SUCCESSIVE ANGLES OF HEEL.

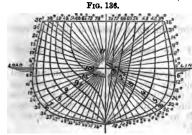
1. Body Plan (fig. 136).—Prepare a body plan in which all the sections are taken perpendicular to the load water-line, and at equal distances apart. In constructing it the sections should be made fair continuous curves, any irregularities

which might be caused by embrasures, &c., being left out



(as shown in full lines in fig. 135, where the dotted lines show the actual section of vessel), they being treated separately afterwards as appendages. When there are appendages it is also necessary to have correct sheer and half-breadth draughts, in order to calculate their volume, &c.

2. Angular Interval.—The body plan has now to be crossed



by a number of lines, radiating from the middle point of the load water-plane, and at equiangular intervals, taking care that one passes through the edge of the upper continuous deck amidships.

The equiangular interval is determined as follows:—Divide the angle which the radiat-

ing line, passing through the edge of the upper deck, makes with the load water-line, into such a number of equiangular intervals that the line passing through the edge of the upper deck becomes a stop-point in the integration to which these radiating lines will be afterwards treated. If Simpson's first rule is used the number of intervals must be even; if his second rule, a multiple of three must be used, and so on. The angular interval should not be more than 10° or less than 3°.

It is usual to introduce an intermediate radiating line at half an interval after the edge of the deck has been passed, in order to reduce the error caused by applying Simpson's rule to

so irregular a surface as the upper deck.

- 3. Measuring the Ordinates.—The ordinates of the immersed and emerged sides of the various inclined longitudinal waterplanes are measured off right fore and aft for each successive angle of heel from the middle line of the ship, and entered upon a set of tables, styled preliminary tables, under their proper heading. One of these tables is necessary for each separate angle of heel.
- 4. Preliminary Tables (see p. 176).—Three operations are performed upon the ordinates entered in these tables. Firstly, they are affected by a set of Simpson's multipliers, in order

to find a function for the area of the immersed and emerged sides of the respective radial planes. Secondly, the squares of the ordinates are affected by the same set of multipliers in order to find a function for the moment of the immersed and emerged sides of the respective radial planes. Thirdly, the cubes of the ordinates are affected by the same set of multipliers in order to find a function for the moment of inertia of the immersed and emerged sides of the various radial planes about the middle line of ship.

- 5. Combination Tables (see p. 177).—The results obtained in the preliminary tables are made use of in these tables to determine—
- (1st) The area of the various inclined water-planes, together with their centres of gravity.
- (2nd) The volumes of the assumed wedges of immersion and emersion.
- (3rd) The position of the true water-planes at the different angles of heel.
- (4th) The moments of the corrected wedges of immersion and emersion.
- 6. Areas of the Inclined Water-planes.—The area of an inclined water-plane is easily found for any angle of heel by adding together the sums of the functions of the ordinates for the immersed and emerged sides of the respective water-planes, and multiplying the result by \(\frac{1}{3} \) the longitudinal interval if Simpson's first rule is used.**
- 7. Centre of Gravity of the Inclined Water-planes.—To find the distance of the centre of gravity of any inclined water-plane relatively to the middle line of the ship, proceed as follows:
 —Take the difference between the sums of the functions of the squares of the ordinates for the immersed and emerged sides of the water-plane; divide the result by 2 and multiply the quotient by \(\frac{1}{2} \) the longitudinal distance between the ordinates, if Simpson's first rule is used. That product divided by the area of the water-plane will give the distance of its centre of gravity from the middle line.
- 8. Volumes of Assumed Wedges.—Take the sums of the functions of the squares of the ordinates for both sides of each of the radial planes contained in the wedges of immersion and emersion, and enter them in their proper column in the combination table, and affect them by a proper set of multipliers; add their results together, subtract the lesser sum from the greater, and divide the result by 2. The quotient multiplied by \frac{1}{2} the longitudinal distance between the ordinates, if Simpson's first rule is used (this division by 3 is generally done in the preliminary tables): this final product multiplied by \frac{1}{2} of the equiangular interval in circular measure, if Simpson's first rule is again

^{*} Note. - The division by 8 is generally done in the preliminary tables.

used, will give the difference between the volumes of the assumed wedges of immersion and emersion. If there are any appendages the necessary additions or deductions are made here.

9. Correcting Layer.—If the volume of the assumed wedge of immersion exceeds that of the wedge of emersion, it shows that the displacement up to the radial plane is too great, and that to find the true water-plane a parallel layer must be taken away from the assumed wedges; but if the wedge of emersion exceeds that of immersion, a parallel layer must be added to the wedges.

The thickness of this layer is found by dividing the difference between the volumes of the two assumed wedges by the area of the proper radial water-plane, having made any additions or deductions in the case of appendages.

- 10. Moments of Wedges for Statical Stability.—The sums of the functions of the cubes of the ordinates for both the immersed and emerged wedges are placed in the proper column in the combination table, and are affected by the same set of multipliers as were determined for the sums of the functions of the squares; the products are multiplied by the various cosines of the angles of inclination made by the radial planes with the load water-line; the products are then added together and the sum divided by 3; the quotient is then multiplied by $\frac{1}{3}$ the angular interval, and that product by 1 the longitudinal interval, between the ordinates, if Simpson's first rule has been used (this division by 3 is generally done in the preliminary tables): the final result will be the moment of the wedges about a line perpendicular to the radial plane, and passing through the middle point of the load water-plane. The corrections for the moments of the appendages must now be added or subtracted, as the case may be, also the correction for the layer, if any, must be done here, its moment being found by multiplying its volume by the distance of the centre of gravity of its water plane from the middle point of the load water-plane. If the centre of gravity of the layer lies towards that side for which the assumed wedge is the greater, the correction must be deducted; if it lies towards the opposite side, it must be added. This final result, being divided by the total volume of displacement, will give the length of the arm BR (see fig. 131). Multiply the height of the centre of gravity above the centre of buoyancy by the sine of the angle of heel, and subtract the product from BR; the remainder will be the length of the arm of the righting couple GZ; GZ multiplied by the displacement in tons will give the righting moment, or statical stability, of the ship for the given angle of heel.
- 11. Moments of the Wedges for Dynamical Stability.—This result is determined in a manner somewhat similar to that pursued for the statical stability, the only difference being that the

sums of the functions of the cubes are multiplied by the sines of the various angles of inclination instead of the cosines: the sum of the products so obtained being divided and multiplied by the same numbers as were used for the statical stability, in order to find the moment of the wedges uncorrected relatively to the respective radial planes. The corrections for the appendages are then made, that for the correcting layer being subtracted in all cases. The moment for the correcting layer is found by multiplying its volume by half its thickness. that being about the vertical height of its centre of gravity from its radial plane. This final result divided by the total volume of displacement will give the length of the arm B'R, from which if BG . vers θ be deducted, the remainder will equal the length of the arm for the dynamical stability, or the vertical height through which the centre of gravity of the ship has been lifted and the centre of buoyancy depressed.

12. Geometrical Mode of Calculating Dynamical Stability .-The dynamical stability of a vessel at any given angle of heel is the sum of the moments of the statical stability taken at indefinitely small equiangular intervals up to the given angle of heel, and is therefore equal to the area of the curve of statical stability included between the origin of the curve and the angle in question. It must be noticed that the abscissæ of a curve of statical stability is given in angles, and therefore the longitudinal interval is taken in circular measure.

But, as the lengths of the arms for statical stability are

generally used to construct a curve instead of the moments of stability, the area, as above found by the rule from such a curve. will necessarily give the length of the arm for dynamical stability and not the moment.

Example (see fig. 133).—To find the length of the arm for dynamical stability at an angle of 30° inclination.

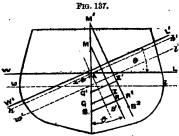
Angles of Heel	Lengths of Statical Levers GZ	Simpson's Multipliers	Products
0 degrees 5 " 10 " 15 " 20 " 25 " 30 "	·0 ·2 ·42 ·68 ·97 1·30 1·66	1 4 2 4 2 4 2 4	·0 ·8 ·84 2·72 1·94 5·20 1·66

d of angular interval in circular measure = 0291

11844 2632

Dynamical lever for 30° = 382956

13. Curve of Stability for Light Draught.—The lengths of the arms for this curve can readily be approximated from the results obtained for the curve in the load condition.



In fig. 137 WL is the load water-line, and wI the light water-line, for the upright position of the vessel. If the vessel is inclined through an angle θ , and w'L' is the true position of the inclined water-plane for the load condition, then the true position of the water-plane for the light condition will run parallel to

it, as n'l. To determine its perpendicular distance from w'L', divide the volume of the layer contained between the light and load water-planes by the area of the assumed inclined water-plane hh', which was found for the inclined load condition. Let B be the centre of buoyancy for the upright load condition, B' for the inclined load condition, and B² for the inclined light condition. BR is perpendicular to the vertical B'M, and BR' is perpendicular to the vertical B'M, and BR' is perpendicular to the vertical B'M.

Let p equal volume of light displacement.

", d = volume of displacement contained between the light and load water-planes.

" c = distance of centre of gravity of assumed inclined water-plane from the vertical through A.

, GZ and G'Z'=the lengths of the arms of the righting couples for the load and light condition respectively.

Then
$$BR' = \frac{d\{c + (BR - BA \cdot \sin \theta)\}}{D}$$
 $BR' = BR + RR',$ and $G'Z' = BR' - BG'$, $\sin \theta$.

Surface of Flotation.—If a ship be inclined through an unlimited number of indefinitely small angles in every possible direction, a curved surface touching all the planes of flotation thus made is called a surface of flotation, and the point of its contact with any water-plane is the centre of gravity of that plane.

Axis of Level Motion.—When the transverse section of a surface of flotation is a circle, the centre of that circle is termed the axis of level metion. This axis lies parallel to the load water-line, and is in the longitudinal middle-line vertical plane of the ship for the upright position, and is so placed as to

keep the same position, when the vessel is heeled over to any angle, as when she was upright.

To determine approximately the height of the axis of level motion above the plane of flotation.

RULE,—Measure the angles of inclination of the several cross sections to the vertical between wind and water, and find their tangents, distinguishing those tangents respectively into positive and negative, according as the side of the section inclines outward or inward (that is, having any flare or tumble-home); multiply the tangents by the squares of the half-breadths of the cross sections to which they belong, and the products by a set of Simpson's multipliers in their consecutive order; take the difference between the sums of the positive and negative products, and multiply the difference by \(\frac{1}{3}\) the longitudinal interval (if Simpson's first rule is used), and divide the product by half the area of the water-plane: the quotient will be the required result.

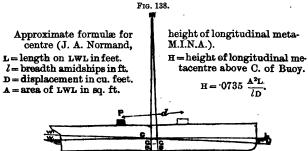
LONGITUDINAL METACENTRE AND ALTERATION OF TRIM.

To determine the vertical height of the longitudinal metacentre above the centre of buoyancy.

RULE.—Divide the moment of inertia of the load water-plane, relatively to a transverse axis passing through the centre of the plane of flotation, by the volume of displacement. (For example

of calculation see p. 174.)

The following method will generally be found in practice to be the simplest for finding the moment of inertia of the plane of flotation relatively to the transverse axis through the plane of flotation:—First determine the moment of inertia of the given plane relatively to one of its ordinates as a transverse axis (see Rule 7, p. 79); then from the result subtract the area of the plane multiplied by the square of the distance of its centre from the given axis.



Moment to Alter the Trim of a Vessel.—In fig. 138 let WL be the original load water-line, W'L' the load-line to which it is

required to trim the vessel, c the centre of flotation and the point at which the two load-lines intersect each other.

The total alteration of trim = ww' + LL'.

Let G be the position of the centre of gravity, B the centre of buoyancy, for the upright position, G' and B' the altered positions of the centres due to the alteration in trim, and M the longitudinal metacentre; let P =the weight on board that has to be moved, d =the horizontal distance through which the weight has to be moved to produce the required trim, and D =the displacement of the ship in tons: then

$$BB' = \frac{(WW' + LL') BM}{WL},$$

$$GG' = \frac{(WW' + LL') GM}{WL} = \frac{P \times d}{D};$$

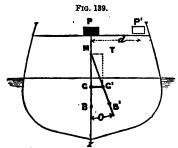
also
$$ww' = \frac{wc(P \times d)}{GM \times D}$$
, $LL' = \frac{LC(P \times d)}{GM \times D}$, and $ww' + LL' = \frac{wL(P \times d)}{GM \times D}$.

Moment to alter trim one inch =
$$\frac{D}{12} \times \frac{GM}{WL}$$
.

Moment to alter trim
$$n$$
 inches = $n \times \frac{D}{12} \times \frac{GM}{WL}$.

Note.—All the measurements are taken in feet.

TO DETERMINE THE VERTICAL POSITION OF A SHIP'S CENTRE OF GRAVITY BY EXPERIMENT.



In fig. 139 let Mz be the upright axis of a ship; her centre of gravity then lies somewhere in that axis. M is the metacentre, and GM its vertical height above the centre of gravity G.

If a weight P be moved transversely through a distance PP'=d, it will heel the vessel over through an angle θ , and her centre of gravity will then shift in a direction GG' parallel to that

in which the centre of gravity of the weight has been shifted. Let MT be parallel to GG' and TG' parallel to GM; let P=weight shifted in tons, and D=displacement of ship in tons: then

$$MT = GG' = \frac{P \times d}{D}$$
, and $GM = GG' \cot n \theta = \frac{P \times d}{D} \cot n \theta$.

Note.—If several weights are shifted the total sum of each of the moments must be taken.

Calc Cent	ULATION TRE OF B	OF H UOYA	EIGHT OF NCY, AND	Lon Mor	ENT TO A	l Mri lter '	ACENTRE A. CRIM ONE I	BOVE NCH.		
Nos. of Ordinates	Ordinates	Simpson's Multipliers	Products for Area	Mults. for Moments	Products for Moments i	Multa. for Moments of Inertia	Products for Moments of Inertia	Nos. of Stations		
1	•1	1	105	0	•0	. 0	.0	1		
$1\frac{1}{2}$	3.6	2	7.20	1/2	8.60	1	1.80	14		
2	7.1	1	7.10	1.	7.10	1	7.10	2		
$2\frac{1}{2}$	9.5	2	19.00	11/2	28-50	$1\frac{1}{2}$	42.75	21		
3	11.6	11	17.40	2	34.80	2	69.60	3		
4	13.7	4	54.80	3	164.40	3	493.20	4		
5	14.3	2	28.60	4	114.40	4	457.60	5		
6	14.4	4	57.60	5	288.00	5	1440.00	6		
7	14.4	2	28.80	6	172-80	6	1036-80	7		
8	14.4	4	57.60	7	403.20	7	2822-40	8		
9	14.2	2	28.40	8	227.20	8	1817-60	9		
10	13.8		55.20	10	496 80	9	4471.20	10		
11	13.4	$\frac{1\frac{1}{2}}{2}$	20.10		201.00	10	2010.00	11		
$\frac{11\frac{1}{2}}{12}$	11·1 8·4	1	22·20 8·40	10 <u>1</u> 11	238·10 92·40	101		111		
12 124	4.4	2	8.80		101.20	11	1016·40 1163·80	12		
13	.2	1		$\frac{11\frac{1}{2}}{12}$	1.20	11½ 12	14.40	12} 13		
1		2 .	$\frac{10}{421.35}$	1 14	2569.70	12.	19312-20	19		
1 7	ong. Inte	-man i	5.7			Long	Int. 17·1			
3 1	ong. Inte	1 441	2401.695		43941.87	Long.	30238.62			
1						Tama				
1 ~	2 Long. Int. 17:1									
Cu. ft. in a ton 35) 4803 39 5647080:402										
	12) 137·239 Long. Int. 17·1									
Dis	pt. per ir	ich	11.436	3			65650 7 4·87 4			
1						32	2188358-291	4		
ł							2	_		
					Ordinate		376716.582			
			t er-pla ne				243610-689			
Vol	ume of I	Displa	cement i	n cul	o. feet 182	70) 12	133105-892	5		
					ve Centre			-		
					ve Centre					
Hei	ght of Lo	ng. N	letacent r	e abo	ve C. of G.	of shi	p. 661·37			
I	-	٠) 43941.87			
n.		a	T/11 a.k.a.k.*	_ e			<i>,</i>			
Dis	tance of	U. OI	r 10fatioi	u troi	m No. 1 O					
Mo	ment to a	lter t	rim one ii	nch=	661·37 × 5	22+=	140·34 foot	tons.		

^{*} Length of ship at L. W. Line=205 ft. † Dist. of ship in tons=523

Intermediate water-plane. C. of Buny, below !. w. ninne

OR CURVE OF METACT OTH WATER-PLANE OTH WATER-PLANE OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER OTHER O	A	Stations Order Scot WATER-PLANE Stations Order Stations Order Stations Order Stations Order Stations Order Stations Order Order
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	40	-	H	-
3)1138333-535	3rd Water-plane 41851'67)37944'644	Metacentre above C. of Buoy. 9'066	Functions (462°0×1= 462°0×0= 0 of Areas + /413°4×3=180¹1×1×1=1814 of Water - /311°4×3= 692°2×2=1868* planes 7°0×1= 7°0×3= 21°0	Function of vol. of Batte)3130'8
3)922381-212	Vol. of Dispt. to 23420 7,307460 404 Srd Water-plane 41851 67,379444 644 Srd Water-plane 324 Water-plane 41851 67,379444 644	Metacentre above C. of Buoy. 13'127 Metacentre above C. of Buoy. 9'066	Function 4439X1	Function of vol. of Dispt. to 3rd W. P. J. 1966.4)1259'6

Functions (488-7-x1= 488-4-x0± 0 of Areas (43-8-x1=168-9 of Water 443-8-x1=168-9 of Water 443-8-x1=168-8-x1=168-9 planes 7-9-x1= 70-x4= 29-9

3)1253756'160

995,991699 3)1138333-932

Vol. of Dispt. | 61112'94'M17919'386

Vol. of Dispt. to 7718 51)158876165

3)4766281496

20.283

Metacentre above C. of Buoy.

Functions (311.4x1=311.4x0= 0 of Areas | 193.8x4=775.2x1=775.2 | of Water | 7.0x1= 7.0x2= 14.0

Metac. above C, of Buoy.

0.8922

4416'6

Function of vol. af Water-planes apart

3130.8 3.8125 W. plane 4.510g 1.183

+ For functions of areas see Displacement Paper, p. 155.

C. of Buoy. below 4th Water-planes apart

of Buoy, below 3rd W. plane 2'8784

ď

W. plane 1 3744

Water-planes apart

2-684

canction of vol. of logue of Buoy, below 2nd Water-planes apart &

3.8135

. For sample of curve see p. 165.

Nos. of Secs.	Ordi- nates	Multipliers	Functions of Ordinates	Squares of Ordi- nates	Multipliers	Functions of Squares	Cubes of Ordi- nates	Multipliers	Functions of Cubes
				IMME	RSE	D WEDGE			
1	.8	1	-4	.6	$\frac{1}{2}$	-3	.5	1 2	1
11/2	8.1	2	16.2	65.6	2	131.2	531-4	2	1062
2	14.2	1	14-2	201.6	1	201.6	2863.3	1	2863
$2\frac{1}{2}$	17:8	2		316.8	2		5639.7	2	11279
3	20.5	11	30.7	420-2	11	630.3	8615.1	11	12922
4	20.4	4		416.2	4	1664.8	8489-7	4	33958
5	20.2	2		408.0	2	816.0	8242-2	2	16484
6	20.2	4	80°8 40°4	408.0	4	1632·0 816·0	8242·2 8242·2	4 2	32969
7	20.2	2		408.0	2				16484
8	20.2	4		408.0	4	1632·0 612·0	8242·2 8242·2	4	32969
91	20.2	11	30.3	408.0	$\frac{1\frac{1}{2}}{2}$	824.0	8363-6	$\frac{1\frac{1}{2}}{2}$	12363
10	20.3	2	40·6 18·6	412·0 353·4	1	353.4	6644.7	î	16727: 6644:
107	18.8	2	31.6	249.6	2	499.2	3944.3	2	7888
11	10.6	1	5.3		1	56.2	1191.0	1	595
11	10.0	2	_	1124	2	3)10502-6	11010	1 2	
			3)547:3			The second second second			3)2049724
4.7		1	182.4		1	3500-9	Immer		. 68324
	R /						Emerg		. 58590-
					1		Both w	edg	es 126914·
		1		Еме		D WEDGE			
1	1.1	1 2	.5	1.2	1 2	-6	1.3	1 2	1
11	6.5	2	13.0	42.2	2	84.4	274.6	2	549-2
2	10.9	1	10-9	118.8	1	118.8	1295.0	1	1295-0
$2\frac{1}{2}$	14.1	2	28.2	198.8	2	397.6		2	5606-4
3	16.9	11/2	25.3		11	428-4		11	7240
4	20.0	4		400.0	4	1600.0		4	32003:
5	21.2	2		449.4	2		9528-1	2	19056
6	21.5	4	200	462.2	4	1848-8		4	39753-6
7	21.2	2	42.4		2	898-8		4	19056-1
8	20.1	4		206.9		1616·0 459·3			32482-4
•	17.5	11	26.2	306·2 237·1	$\frac{1}{2}$	474.2		1 1 2 2 2	8039-
9	15.4	1	30.8	156.2	1	156.2	1953-1	1	7304·6
91	10.5		12.5		2	158.4	705.0	2	1410-0
9½ 10	12.5		17.0	70.9					
9½ 10 10½	8.9	2	17.8	79.2					
			1.7	79·2 12·2	1/2	6.1	42.8	1	21.4
9½ 10 10½	8.9	2							

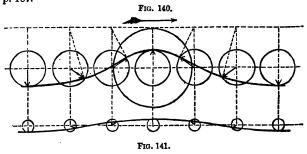
IMMERSED WEDGE	b Wabe	Se	Ex	EMERGED WEDGE	Spore		,	-		Born WEBGES	RIGES		
	Chambiani	-		Functions	1		-	30	Statical Stability	diffix		Dynamics	Dynamical Stability
A H Ordinates Ord	of Squares of Ordinates	No Products	Functions of Ordinates		Mulu	Mulu Plien Products	Sums of Functions of Cubes	Mult	Products	Cosines	Products for Moments	Sines of Heel	Products for Moments
111111	3098*2 4 3173*2 2 3825*4 4 33515*9 2	3015-4 12392'8 6346'4 13301'6 7101'8 15093'2	1111118	3015-4 2976-3 2974-1 2991-3 3031-0 30418-8		3015-4 11905-2 5918-2 6062-0 12204-0	1775-2 1785-40-9 1785-41-4 1872-86-5 135-465-3		111478°3 451763°6 254517°0 54551°2 126914°7	9659 19397 19659 19648 19669	16540*1 40933*4 216367 461521*4 250648*3 541515*6 *********************************	3420 3420 1736 1736 0671	1905038 787057 184623 41842 0
ersed Wedge		54148'8 2) 6533'3				54148-8	A Angular Interval	Tutery	· ·		70199000	d Angular	2 - 1
Angular Interval		32667	INCLIN	INCLINED WATER-PLANE	-PLA	NE					63179100		16241760
Congitudinal Interval . Excess of Innucreed Wedge A prevalence Area of Water-plane . 719 Thickness of Layer		339.67 65.524 95.06.097 95.06.097 1901-222 3361-007	Functions [Imm of ordinates [Eme Longitudinal Inte Inconvected Area Appendage . Total Area . Functions [Immer of squares [Emery	Functions [Immersed side Orderdinates [Emerged side - Congritudinal Interval . Uncorrected Area . Appendage . Total Area . Functions [Immersed side of squares Emerged side .	l side side de	2027 2027 20 7034 163 7197 3500-9	Longitudind Interval Moment of Wedges unco Correction for appendix Volume of Displacement HE. Sine 30°= 02—Statical Lever =:	inal Introduction for apply a for apply a for apply a for a	Congitating Interval Moment of Wedges uncorrected Correction for agreendages Agusto	8676	400-207-100-00 400-207-100-00 	Eong. Int. 2551-3624 Long. Int. 2551-3624 1557-0000 1557-0000 1557-0000 1557-0000 1557-0000 1557-0000 1557-0	3517.002 1050000 08 105000 08 1547000 -357000 86767 108216048 ers 360= '939 nm.Lever='385
	1	1				200.02			APPENDAGES	831			
Corrective Layer Moment for Statical Layer -2227 x 1:6 2544. Aloment for Dynamical Layer -2247 x 1:6 254.	I Layer 16 264.	# b	Longitudinal Interva Uncorrected Moment Moment for Appenda Area of Water-plane C. of G. towards imm	Congrudula Interval . 201 Unogrudula Moment 4.521 Moment for Appendage . 2818 Area of Water-plane . 7197 8339 C. of G. towards immersed side 1716	719 sed si		Sattery Stern Im Stern Em. Nogentive	New 150 150 150 150 150 150 150 150 150 150	3415 3415 130 -12 -693.7	850 850 878 800	Mb. of Vols. 14381 278 -36 -5700	Moment of Stational Stability in foot tons =2479×113,=4060 Moment of Dynamical Stability in foot tons =2479×385=564	Moment of Station Stability in foct tons -2479×1'85-369 Coment of Dynamical Stability in foct tons -3479×385-864

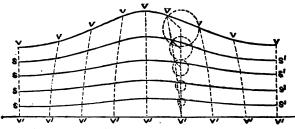
WAVES.

SEA WAVES.

In the ordinary sea wave, or wave of oscillation, the form alone has a translatory motion, as the particles composing it revolve at a uniform rate in circular orbits, the radius of these orbits varying with the undisturbed depth, but remaining constant for particles in any subsurface or subsurface of equal pressure horizontal when undisturbed; the form of wave-surface thus formed being trochoidal (see fig. 140), as also the form of any subsurface (see fig. 141), the only difference being that while the diameter of the rolling circle of the subsurface remains the same as for the wave-surface, the length of its tracing am diminishes in geometrical progression in going downwards.

Note.—For easy method of constructing trochoid see fig. 145, p. 187.





v, v' are columns of water which are vertical in still water.
s, s' are subsurfaces of equal pressure horizontal in still water.

FORMULÆ.

- T = periodic time of wave in seconds.
- L = length of wave in feet.
- v = velocity of advance of wave in feet per second.

V₁ = velocity of advance of wave in knots per hour.

V2 = velocity of advance of wave in miles per hour.

B = radius of rolling circle in feet.

r = radius of tracing arm for wave-surface in feet.

g =accelerating force of gravity = 32·2 nearly.

v = linear velocity of wave-surface particle in its orbit.

s = sine of steepest slope of wave-surface.

h = height of wave in feet.

$$T = 2\pi \sqrt{\frac{g}{g}} = \frac{2\pi r}{v} = \frac{L}{v}$$

$$R = \frac{T^2 g}{4\pi^2} = \cdot 8154T^2 = \frac{L}{2\pi}$$

$$V = \sqrt{gR} = \frac{gT}{2\pi} = \sqrt{\frac{Lg}{2\pi}} = \frac{L}{T}$$

$$V_1 = \frac{V}{1 \cdot 688} = V \times \cdot 5924$$

$$V_2 = \cdot 6817 V = 1 \cdot 151 V_1$$

$$L = 2\pi R = \frac{2\pi V^2}{g} = \frac{V^2}{5 \cdot 1238} = V \times T$$

$$v = \frac{2\pi r}{T} = r \sqrt{\frac{g}{R}}$$

$$s = \frac{h}{2R} = \frac{h\pi}{L}.$$

RULES. (Rankine.)

1. To find the ratio in which the orbits and velocities of the particles are diminished at a given depth below the wave-surface.

RULE.—Divide the given depth by the equivalent pendulum which is equal to the radius of the rolling circle; the natural number answering to the quotient in a table of hyperbolic logarithms will be the reciprocal of the ratio required.

Note.—Approximately the orbits and velocities of the particles of water are diminished by one-half for each additional depth below the surface, equal to one-ninth of a wave-length.

Example { Depth in fractions of a wave-length $0\frac{1}{6}\frac{2}{6}\frac{2}{6}\frac{2}{6}$, &c. Proportionate velocities and diameters $1\frac{1}{2}\frac{1}{4}\frac{1}{6}\frac{1}{16}$, &c.

2. To find how high the centre of the orbit of a given particle is above the level of that particle in still water.

RULE (a).—Divide the square of the diameter of the orbit by eight times the equivalent pendulum of the waves.

RULE (b).—Divide the square of the velocity of the particle in feet per second by 644 for the height in feet,

8. To find the mechanical energy of a layer of water agituted by wave-motion.

RULE.—Multiply the weight of the layer by twice the height at which the centres of the orbits of the particles stand above the positions of those particles when in still water.

Note.—One half of this energy consists in motion and the

other half in elevation.

4. To find the mechanical energy of a mass of water of a given horizontal area and of unlimited depth agitated by waves.

RULE.—Multiply the area by one-sixteenth part of the square of the height of the waves and by the heaviness of the fluid (64 lbs. per cubic foot for sea water).

5. To find the energy of one wave-length of a layer of water of a given breadth and thickness:

Rule.—Multiply together the breadth and thickness of the layer, the square of the diameter of the orbits of the particles in it, the heaviness of the fluid and the constant $\frac{\pi}{3} = 1.5708$.

TABLE OF THE PERIODS AND LENGTHS OF SEA WAVES.									
Velocity in Knots per Hour	Velocity in Feet per Second	Velocity in Statute Miles per Hour	Period in Seconds	Equivalent Pendulum in Feet	Length in Feet				
1	1.688	1.15	.33	•09	•56				
2	3.376	2.30	•66	•36	2.25				
3	5.064	3.45	•98	·80	5.06				
4	6.752	4.60	1.31	1.43	9.00				
5	8.44	5.75	1.64	2.24	14.05				
6	10.13	6.91	1.97	3.22	20.2				
7	11.82	8.06	2.30	4.38	27.5				
8	13.50	9 21	2.63	5.72	36.0				
9	15.19	10.36	2.96	7.24	45.5				
10	16.88	11.51	3.29	8.94	56.2				
11	18.57	12.66	3.32	10.8	68.0				
12	20.26	13.81	3.65	12.9	80.9				
13	21.94	14.96	4.27	15.1	95.0				
14	23.63	16.11	4.60	17.5	110.1				
15	25.32	17.26	4.93	20.1	126.4				
16	27.01	18.42	5.26	22.9	143.8				
17	28.70	19.57	5.59	25.8	162.3				
18	30.38	20.72	5.92	29.0	182-0				
19	32.07	21.87	6.25	32.3	202.8				
20	33.76	23.02	6.58	35.8	224.7				
21	35.45	24.17	6.91	39-4	247.8				
22	37.14	25.32	7.24	43.3	272-0				
23	38.82	26.47	7.57	47.3	297.3				
24	40.51	27.62	7.90	51.5	323-6				
25	42.20	28.77	8.23	55.9	351.2				
26	43.89	29.93	8.56	60.4	379.8				
27	45.58	31.08	8.89	65.2	409-6				
28	47.26	32.23	9.21	70.1	440-5				
29	48.95	33.38	9.54	75.2	472-5				
30.	50.64	34.53	9.87	80.5	505-7				

SHALLOW-WATER WAVES.

In shallow water of uniform depth the orbit of each particle is an oval, the orbits becoming more flattened the nearer the particles are to the bottom.

As an approximation water may be taken as shallow when

the depth is between $\frac{5}{13}$ and $\frac{1}{36}$ of a wave-length.

l = length of shallow-water wave in feet.

L = length of l computed as if for deep water.

v = velocity of advance of shallow-water wave in feet per sec. v = velocity of advance of wave computed as if for deep water.

d = depth of water = height of orbits surface-particles from bottom.

b = breadth of orbits of surface-particles.

 λ = height of orbits of surface-particles.

t = periodic time of wave in seconds.

x =natural number corresponding to hyperbol. log. of $\frac{2\pi d}{l}$.

g = accelerating force of gravity = 32.2.

$$v = \sqrt{\frac{gLh}{2\pi b}} = v \sqrt{\frac{h}{b}} - \frac{l}{t}$$

$$t = \sqrt{\frac{2\pi Lb}{gh}} = \frac{l}{v}$$
where d exceeds $\frac{1}{36}$ of l .

 $v = \sqrt{qd}$... where d is less than $\frac{1}{qd}$ of l.

$$b = h \left(\frac{x + \frac{1}{x}}{x - \frac{1}{x}} \right) \qquad h = b \left(\frac{x - \frac{1}{x}}{x + \frac{1}{x}} \right) \qquad \frac{h}{b} = \frac{x - \frac{1}{x}}{x + \frac{1}{x}} = \frac{L}{l}$$

 $l = \frac{Lb}{h} \left\{ \begin{array}{c} \text{where } d \text{ exceeds} \\ \frac{1}{26} \text{ of } l. \end{array} \right.$

 $l = \frac{\mathbf{L} + 2\pi d}{2} \left\{ \begin{array}{l} \text{where } d \text{ is less} \\ \text{than } \frac{1}{36} \text{ of } l. \end{array} \right.$

TABLE OF THE RATIOS OF WAVES FOR SHALLOW WATER TO THE CORRESPONDING QUANTITIES FOR DEEP WATER.

ntres of Fractions	RATIOS			Water res of actions ength			
Depth of Wiften Centres Orbits in Fract	Velocity for a given Length	Length and Velo- city for a given Period	Length for a given Velocity	Depth of from Cent Orbits in Fr	Velocity for a given Length	Length and Velo- city for a given Period	Length for a given Velocity
168 888 884 886 886 886 886 886 886 886 8	·417 ·579 ·693 ·776 ·838	·174 ·336· ·481 ·603 ·703	5·76 2·98 2·08 1·66 1·42	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	·884 ·940 ·969 ·985 ·995	·781 ·884 ·939 ·970	1.28 1.13 1.06 1.08

ROLLING.

ISOCHRONOUS ROLLING IN STILL WATER.

 τ = periodic time of unresisted oscillation, or double roll, in seconds.

 τ_1 = periodic time of resisted double roll in seconds.

M = height of metacentre above centre of gravity in feet.

I = transverse moment of inertia of weight of ship.

n = number of double rolls a vessel actually makes in time t in seconds.

 θ = greatest angle of heel at commencement of time t in circular measure.

 θ_1 = diminished angle of heel at end of time t in circular mea-

$$o = \left(\frac{\text{hyp log }\theta - \text{hyp log }\theta'}{t}\right) = \left(\frac{\text{log }\theta - \text{log }\theta'}{\cdot 4343t}\right) = \frac{gl}{2r^2}.$$

h = height of equivalent pendulum in feet for unresisted rolling. For resisted rolling substitute τ_1 for τ .

r =transverse radius of gyration in feet.

 $m = \text{moment of righting couple at angle } \theta = \mathbf{M} \times \mathbf{D} \times \boldsymbol{\theta}$, where θ is expressed in circular measure.

D = displacement in tons, i.e. weight of the ship.

l=length of leverage of keel resistance in feet.

g =accelerating force of gravity = 32·2 nearly.

$$\tau = \sqrt{\frac{4\pi^2r^2}{g\mathrm{M}}} = \frac{2\pi r}{\sqrt{g\mathrm{M}}} = \sqrt{\frac{r^2}{8154\mathrm{M}}} = \sqrt{\frac{4\pi^2h}{g}} = \sqrt{\frac{h}{8154}} = \sqrt{\frac{r_1^1}{1 + \frac{cr_1}{394}}}$$

$$\tau_1 = \frac{t}{n} = \frac{2\pi}{\sqrt{\left\{\frac{g\mathrm{M}}{r^2} - \frac{g^2l^2}{4r^4}\right\}}} = \frac{\sqrt{\frac{r^2}{815\mathrm{M}}}}{\sqrt{\left(1 - \frac{gl^2}{4\mathrm{M}r^2}\right)}}$$

$$\tau^2 = \frac{g\mathrm{M}\tau^2}{4\pi^2} = \cdot 815\mathrm{M}\tau^2 = \frac{g\mathrm{M}}{\frac{4\pi^2}{\tau_1^2}} + c^2 = \frac{\cdot 815\mathrm{M}\tau_1^2}{1 + \frac{c^2r_1^2}{39\cdot48}}$$

$$h = \frac{r^2}{\mathrm{M}} = \frac{g\tau^2}{4\pi^2} = \cdot 815\tau^2 = \frac{\mathrm{I} \times \theta}{m}$$

$$l = \frac{2cr^2}{g} = \frac{cr^2}{16\cdot1} = \frac{2\mathrm{M}c}{\frac{4\pi^2}{\tau_1^2}} + c^2$$

Note.—The equivalent pendulum is one whose time of revolution is the same with the period of oscillation, or double roll. A compound pendulum has not only the same period of oscillation but the same statical and dynamical stability.

GEOMETRICAL METHOD OF DETERMINING h FOR UNRESISTED ROLLING.

In fig. 142 let GM equal height of metacentre above centre of gravity; from G set off GA perpendicular to GM and equal to the transverse radius of gyration; join AM and A draw BA perpendicular to it, cutting GM produced in B: then BG equals height of equivalent revolving pendulum.



COMPOUND PENDULUM.

In fig. 142 about M with radius GA describe an arc cutting AG produced in D and C; the triangular frame DMC hung at the point M will represent the required compound pendulum, supposing it to be loaded at each of the two points D and C by one-half of the weight of the ship.

TO INCREASE THE LENGTH OF A SHIP'S TRANSVERSE RADIUS OF GYBATION.

RULE.—Shift a pair of equal weights, situated with their centres of gravity at equal distances from the middle line and on opposite sides, further out from the middle line and through equal distances.

w = weight of ship. w = either of the weights.

d = original distance of centres of gravity of w from middle line.

d' = new distance of centres of gravity of w from middle line. r = original radius of gyration.

r' = new radius of gyration.

Increase of radius of gyration,
$$r^1 - r = \sqrt{\frac{2m(d^2 - d^2)}{W}}$$

To find the increase of the radius of gyration.

RULE.—From the square of the new distance of the centre of gravity of either weight from the middle line, subtract the square of the original distance; multiply the remainder by the sum of the shifted weights and divide by the weight of the ship: the square root of the quotient will be the increase of the ship's transverse radius of gyration.

ISOCHRONOUS ROLLING.

In a true isochronous rolling ship her righting moment at any angle of heel is exactly proportional to the angle of disturbance, and her metacentric evolute is the involute of a circle described about the centre of gravity and through the metacentre; and consequently the metacentric involute is the involute of the involute of that circle.

M = height of metacentre above centre of gravity.

m-height of metacentre above centre of buoyancy.

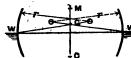
m' = radius of curvature of metacentric involute when the angle of heel is θ (in circular measure).

y = half-breadth of upright water-section. y' = half-breadth of inclined water-section for the angle of heel θ .

$$m' = m + \frac{\mathbf{M}\theta^2}{2}$$
$$y' = y\left(1 + \frac{\mathbf{M}\theta^2}{2m}\right)^{\frac{1}{3}}.$$

To approximate to the form of cross section between wind and water of a true isochronous rolling ship.

Fig. 143.



In fig. 143 let m be the metacentre, G the centre of gravity, ww the upright water-plane, c the centre of buoyancy.

Draw the two lines w, G, and produce them beyond G to \bigcirc , making G \bigcirc = WG $\frac{GM}{3CM}$; then the two

points ① will be the centres of curvature for the circular arcs through the points w, w.

d =height of a above ww.

r=₩Ŏ.

$$r = \sqrt{y^2 + d^2} \left(1 + \frac{\mathbf{M}}{8m} \right).$$

Note.—The same notation is used as in the foregoing formula.

PERIOD OF DIPPING.

D = volume of displacement in cubic feet.

A = area of load water-plane in square feet.

τ = periodic time of a complete dipping oscillation in seconds.

h = height of equivalent pendulum in feet.

g =accelerating force of gravity = 32.2 nearly.

$$\tau = 2\pi \sqrt{\frac{D}{Ag}} = \sqrt{\frac{h4\pi^2}{g}} = \sqrt{\frac{h}{8154}}.$$

ROLLING AMONG WAVES.

General Conclusions. (Rankine.)

- 1. The stability of a ship tends to keep her upright to the effective wave-surface—that is, the subsurface of the wave which, in an ordinary vessel, may generally be taken as traversing her centre of buoyancy.
- 2. The permanent rolling of a ship of very great stability and little keel resistance, is governed by the motion of the effective wave-surface, so that she will roll with the waves, or like a raft.
- 3. When the period of unresisted rolling is to the wave period as $\sqrt{2}$: 1, the permanent rolling is wholly governed by the motion of the originally vertical columns of water; so that she will roll against the waves, like a board of no stability floating edgewise.

Note.—In the preceding cases, the vessel is upright when the trough or crest of a wave passes her, and her greatest angle of heel is equal to the steepest slope of the effective wave-surface.

- 4. When the period of a ship's unresisted rolling is less than the above value, her upright positions occur before the arrival of the troughs and crests of the waves, and her greatest angle of heel is greater than the steepest slope of the effective wavesurface.
- 5. When the period of a ship's unresisted rolling is equal to that of the waves, the greatest angle of permanent rolling occurs, and it exceeds the slope of the waves in a propertien which is the greater the less the keel resistance, and which becomes infinite when the keel resistance vanishes.
- 6. When the period of unresisted rolling of a vessel exceeds that of the waves in a greater ratio than that of ~ 2 : 1, her the thing positions occur after the arrival of the troughs and crests if the waves, and her angle of heel is less than the greatest slope if the waves.
- 7. The most unfavourable proportions for the periodic time of free rolling to that of forced or passive rolling being those which lie near or between equality and $\sqrt{2}$: 1.
- 8. A period of free rolling much less than that of passive olling gives great stiffness; and a period of free rolling exceeding \$\sqrt{2}\$ times that of passive rolling is favourable to steadiness, avoided that this lengthened period be produced by the inertia of the ship and not by insufficient statical stability.

ENGLISH	ENGLISH NAVY						Y	
Name	Oscills, per Min.	Mean Roll in Degrees	Heights of GM in Feet	Name		Oscills. per Min.	Mean Roll in Degrees	Heights of
Northumberland Agincourt	4.0 7.8 6.0 6.0 7.0 9.0 8.0	7.0 7.5 5.0 4.0 3.7 4.5 16.0	2·69 4·68	Solférino Magenta Napoléon Couronne Tourville Invincible Normandie Talisman		10.0 10.5 12.0 10.75 12.0	17:14 18:00 18:56 18:84 20:28 20:73 21:92	5.0 4.9 5.5 5.3 6.3

PROPULSION OF VESSELS.

WAVE WATER-LINES.

The entrance of a pure wave water-line is a curve of versed sines, and the run trochoidal, the length of entrance being in proportion to the run as 3:2, and for a given speed there should also be a fixed proportion between that speed and the length of entrance and run, which can be obtained from the following table or from the following formulæ.

v = velocity of ship in knots per hour.

E = length of entrance in feet.

R=length of run in feet.

 $E = .562v^2$. $R = .375v^2$.

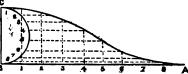
	TABLE GIVING THE LENGTH AND ENTRANCE OF RUN OF WAVE WATER-LINES FOR A GIVEN SPEED.											
Speed in Knots per Hour	Length of Entrance in Feet	Length of Run in Feet	Speed in Knots per Hour	Length of Entrance in Feet	Length of Run in Feet							
1	.562	·375	11	68.00	45.38							
2	2.248	1.500	12	80.93	54.00							
3	5.058	3.375	13	94.98	63.38							
4	8.992	6.000	14	110.15	73.50							
5	14.050	9.375	15	126.45	84.38							
6	20.232	13.500	16	143.87	96.00							
7	27.538	18.375	17	162.42	108.38							
8	35.968	24.000	18	182.09	121.50							
9	45.522	30.375	19	202.88	135.38							
10	56.200	87.500	20	224.80	150.00							

Note.—There may be any length of parallel middle body.

METHOD OF CONSTRUCTION OF ENTRANCE OF WAVE-LINE.

Let AB = length of entrance, and BC the diameter of semicircle = the half-

circle = the halfbreadth; divide the length AB into the same number of equal parts as the circumference of the semicircle; then through the points of division of the semicircle



draw lines parallel to AB and cutting other lines drawn through the points of division of AB and perpendicular to it: the intersection of the horizontal with the respective vertical lines will give points in the curve.

METHOD OF CONSTRUCTION OF RUN OF WAVE-LINE.

Divide the length of the run AB and the semicircle on the

half-breadth BC into the same number of equal parts; in the semicircle draw the chords B8, B7, B6, &c., and through the points of division on AB draw lines parallel to them: then the



points of intersection of those lines with the respective lines drawn through the points of division of the semicircle, and parallel to the base AB, will be points in the curve.

PROPULSION OF VESSELS. (Rankine.)

G=length of mean immersed girth in feet.

c = coefficient of augmentation.

S =area of augmented surface in square feet. k =coefficient of propulsion.

[skin.

= 20000 for a ship designed with waves-lines and iron
 = 21800 for a ship designed with waves-lines and copper-sheated.

v = velocity of ship in knots per hour.

[lines.

M = mean of squares of sines of greatest obliquity of water M₁ = mean of fourth powers of sines of greatest obliquity of water-lines.

H = horse-power required to propel vessel at v speed.

$$C = 1 + 4M + M_1 \qquad k = \frac{8V^3}{H}$$

$$V = \sqrt[3]{\frac{Hk}{8}} \qquad H = \frac{8V^4}{k}$$

TABLE SHOWING	METHOD O	F COMPUTING	G THE SPEED OF
A VESSEL WIT	H A GIVEN	INDICATED 1	HORSE-POWER.

Coef	ficient of A	ugmentai	tion	1	Augmen	ted Suri	a ce
Water-lines	Sine of Obliquity	Squares of Sines	4th Power of Sines	No. of Ordins.	Half- girths. Feet	Simps. Mults.	Product
Indicated Coefficient Augment.	of propu surface 3	knots wer alsion 6979)10	5471 20000 9420000	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	21·0 27·2 30·8 34·6 38·8 41·5 42·6 44·0 44·0 44·0 43·3 42·1 36·0 85·0 32·0	142424242424241	21-0 108-8 61-6 138-4 77-6 166-0 85-2 176-0 86-6 168-4 80-6 152-4 72-0 140-0 32-0
Cube of pr Probable s	•		2959 14·356	Half	Divide No. of	• -	
Cube of sp Augmented Coeff. of pr Indicated I	d surface rop. 20	ots 3 0000)10	Mean girth 76-3 Length of ship 860 Product 28994 Coeff. of aug. 1-275 Augment. surface in square feet 36979				

PROPULSION OF VESSELS. (Scott Russell.)

A=area of immersed part of midship section in square feet. c=coefficient of form of water-lines (see table, p. 189).

H = head resistance to midship section in lbs.

w = area of wet surface in square feet.

k = coefficient of skin resistance (see table, p. 189).

s=total of skin resistance in lbs.

v = velocity of ship in knots per hour.

v=velocity of slip in knots per hour.

P = horse-power required to propel vessel at v speed.

 $H = 2.852346 \text{CAV}^2 \text{ s} = kwv^2 \text{ P} = \frac{0098684 \text{ (v + v) (H + s)}}{1}$ 330n

Note.—These formula must not be trusted implicitly for high speeds.

TABLE OF COEFFICIENTS OF RESISTANCE FOR VARIOUS KINDS OF SKIN.									
Kind of Skin	Coeff.	Kind of Skin	Coeff.	Kind of Skin	Coeff.				
Clean copper sheets Smooth paint	·007	Common iron skin Smooth-sawn plank	·014	Moderately foul Barnacled	·019 ·055				

TABLE OF COEFFICIENTS OF FORM FOR VARIOUS KINDS OF WATER-LINES.											
Kind of Water-line	Coeff.	Kind of Water-line	Coeff.	Kind of Water-line							
Wedge ∠35° Wedge ∠18° Convex arcs	·51 ·38	Convex arcs 2 15° 26 Wave form 5 to 1 1	20 5	Wave form 7 to 1 056 Wave form 8 to 1 048 Wave form 9 to 1 034 Wave form 10 to 1 028							

Ft. per sec.	Re- sist- ance	nower	Miles an Hour	Resistance	Horse- power	Knots an Hour	Resistance	Horse- power
1	1	0.00182	1	2.15111	0.00574	1	2.85235	0.00876
2	4	0.01455	2	8.60444	0.04589	2	11.40938	0.07007
3	9	0.04909	3	19.36000	0.15488	3	25.67111	0.23649
4	16	0.11636	4	34.41778	0.36712	4	45.63754	0.56056
5	25	0.22727	5	53.77778	0.71704	5	71.30865	1.09484
6	36	0.39278	6	77-44000	1.23904	6	102-68445	1.89188
7	49	0.62364	7	105.40444	1.96755	7	139-76495	3.00424
8	64	0.93091	8	137-67111	2.93698	8	182-55014	4.48446
9	81	1.32545	9	174.24000	4.18176	9	231.04003	6.38511
10	100	1.81818	10	215.11111	5.73629	10	285-23460	8.75872
11	121	2.42000	11	260.28444	7.63163	11	345.13387	11.65786
12	144	3.14182	12	309.76000	9.91231	12	410.73780	15.13506
3	169	3.99455	13	363-53778	12.60263	13	482-04647	19-24290
4	196	4.98909	14	421-61778	15 74038	14	559.05980	24.03392
5	225	6-13636	15	484-00000	19-35998	15	641.71785	29-56068

SPEED FORMULE AS GENERALLY USED FOR STRAM VESSELS.

Therefore it know per hour.

Ellinderate hour-power for V speed.

Fillinderate hour-power for V. speed.

Fillinderate in tona.

Therefore it missing service in equate fleet.

Fillinderate it missing service in equate fleet.

NOTE.—These formains may be taken as sufficiently accorde up to 12 knots speed, what from 12 knots and upwards V and even V may be substituted at high speeds for V.

In the following taken imsmally in know per hour. Indisplacement in tons. Integrit of years in fort. Variation in know per hour.

Halloclicked house power.

Halloclicked house power.

Hares of middly section in square flet.

Haresich of vessel in feet.

Name of V	essel	L	3	x	D	H	r	s	H	D.	T ³ XX	E E
Agincourt		400 0	673	11-4				Neg.		15:79	631.3	2328
		-400 (-	6.29	1186		55.		Neg.		13.67		195'9
Marian		-400 0	6.49	1798		3/6/1		Neg.	250		530-8	19410
Minotetr		400 0	0.00	1156		345	14 769	Neg.	5.4	14.87		217 2
	5.15	-406 0	6.00	1313	104-5		12:367	Neg.	266	8 10	637-7	2317
Ach:/les.	-	380 0	5-23	1130		300	14 356	Nez.	4:50		633 6	2231
Periode -	-	290 0	6 32	1253			13.349	Neg.		10.85	628-4	233'1
1	-	396.0	6.2	1306			22'049	Neg.		715	713-7	2193
3.10		380 0	6-52	1964	Sch			Neg.		6708	660°S	296 9
Warrier.	2	389.3	6.55	1219			14:35€	1.765	4.49	1278	659-4	231'5
		38v 0	6:55	1360	2214	5/6/2	12.336	11636	4104	11:59	669.7	233 6
		386 3	6.22	1212	4-52	200	19-174	1.000	2 33	6.70	767-1	269.3
W		390 0	6-35	1279			11-040				894'9	289'6
		389 0	€.22	1255		2000	10.412		221		510%	178'4
Euphrates		350 A	7.33	1.4		254	11:523	333	2.36	6.33	597.5	239%
4		. 360 0	7:33	41			10.600	566		2.33	555'8	220 S
erapis .		360 0	773	775		The said	14 159		2.02	12.21	548:0	222.1
.49		360 9	7:33	44			13 3.5	Neg.	4'60	11:43	550°5	20914
restaurant.		337 4	671	775 900			12 554	17614	3.36	8-29	5891	238.9
Inconstant		337 4	671	900		7361		1.144	3.18	24.13	220,46	186 6
Seitso .		325 0	5.21	1529			13.701	2 164	5°54	20:38	19.559	222-2
Cartain.			6.01	1176			14-139	1.665	2.08	15-40	431 9 566 8	138 6
-mi-rues		320 n	6.01	1174			11.697	.663	2.42	7:49	646'0	213.7
Belierophon		330 0	5'30	1165			14-227	Neg.	5'60	17:36	514.1	165-9
action opinous			5 36	1016			13 646	Neg.	4'63	14.75	549.2	172.2
2.00	Ç.	300 0	5'36	1065			12:103	172	2.90	9.08	605.3	195'3
	2		5-36	1134		2984		133	2'63	8-27	621.3	1977
Orontes .		. 390 1	6'72	644	3400	1323	10.800	11631	4.02	5'85	628'6	220.7
		. 390 1	6.72	781		1081	9.755	1:779	. 1:38	4'12	670%	235:3
		. 300 1	6'72	796	4321	775	8:719	1519	-97	2.92	681.0	296'8
Raleigh .		. 298 0	6.14	851		6518		3:945		23.11	515.0	168-5
44 4		. 28 0	6-14	651			13-457	1.340	4.01	12:26	607.5	19878
Devastation	•	. 985 0		1472			13:840	1994	4.23	12.16	3866	174.8
1		. 285 0	4'58	1472		3399	11.909	200	2.31	7.75	7314	218.0
Adventure			777	467		1227	11:447	1.796	3.63	6.78	571.0	221.1
		. 282 10		474			10.617	1'945	2.22	5:76	538.6	207.6
**		. 1982 10 1982 10	7:77	467		637 517	9:256	1'534	1.36	3.25	581.7	32512
Augastania			5.18			4835		295	4'85		519.5	20415
Audacious.		. 280 0 . 280 0	5/18	1087		4021	12.829	401	3.70	11.95	496'3	156'9
44		280 0	2.18	997		2946		3.017	2.00	9:35	570°8 427°6	176%
14		250 0	5.18	997			10.051	Neg.	171	5'40	601.6	190%
Active .		270 0	6.43	632		4015		17931	6.35	19.06	527.5	175'8
TOTAL .		270 0	6'43	628		1500		2.620	5'54	16.61	594.5	198:3
		270 0	6.43	632		2016		1773	3:24	9.71	573.9	191.3
At 1		270 0	6.43	628		1693		1:341		8.03	608.0	202.8
Carthe .		252 0		1170			12:284		2.86		648.0	1871

TABLE OF COEFFICIENTS OF PERFORMANCE, ETC., OF SOME OF HER MAJESTY'S SCREW VESSELS (concluded).

Name of Vessel	L	E B	x	D	н	v	S.	ii X	H Di	$\frac{V_3 \times X}{H}$	V ^a ×1)
Repulse	252 0	4:27	1170	6010	1871	10'687	2:306	1:60	5166	763:2	215.6
Glatton *	245 0	4'54	918		2868	12.100	Neg.	3.15	9:94	568.2	178 6
	245.0	4.24	918	4900		0.872	Neg.	1.28	4'97	615.9	193.5
Hotspur*	235 0 235 0	4.70	839. 839	3980	3497 1964	10,601	2 293	4'17	13.02	485 8 508 9	14514
11	235 0	4.70	839	3980	2650	10.070	5.601	3.16	7'82	323.5	152'3
Victor Emmanuel	230.0	4'16	788		2123	12.009	2:445	3.69	9.07	643.0	190'9
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	230 0	4'18	794	3614	2219	11.713	1.365	2.79	9'42	575'0	170:5
**	230 0	4'16	1065	5106	2424 1274	10.874	3.774	2.58	8.17	564*9	157*3
Abyssinia	225 0	5.36	555.7	2816		9.072	9.737 1.417	1.20	4'30	624°2 517°5	173 8
	225 0		555*7	2816		7:327	1'356	1.01	2.82	389.2	139 7
Cyclops *	225 0	2,00	639.0		1660	11.027	Neg.	2.60	7.81	516.0	1717
Magdalu # : :	225 0 225 0	5.00	639.0	3100		8:720	Neg.	1.12	3.21	567:6	188'8
Magdala *	225 0		589 589	2997	1436	10°666 8°848	Neg.	1.39	9.91	497'6	175%
Amethyst		5.94	476	1978	2144	13-244	Neg. 2211	430	13.01	515.7	170 7
	220 0		476	1976	1989	12:920	2.157	4'18	12.62	516.1	170%
The 12	220 0	5*94	476	1978	1034 2149	11:083	1:127	2-17	6.56	626'5	207
Briton	220 0		436		2019		1-863	4'62	14°21 13°32	458'9 450'4	1561
: : : :	220 0		436		1133		-892	2.14	6:17	626'3	217
			413	1756	1100	10.000	1.693	2.67	755	375'4	132
Modeste : :		6.11	413	1758		7:920	1-585	1:37	3.88	363,3	148
Modeste	990.0	5.95	479 479		2177 1108	12:791	2'051	2.31	7:00	460°4 524°6	159
Algiers	218 7	3'65	819	3562	2518	12.191	2'644	3.08	10.80	589*2	167
	218 7	3.65	814	3550	1362	10'487	11799	1.67	5'85	54716	156
		3.65	1053	4730	1117	9,000	*545	1:06	3.96	687.2	183
Euryalus	212 0	4.53	704 750		1262	10.038	1.858	1.29	5.18	564*9	163
Sirius . :	212 0	2.89	377		2302		1.800	6.11	17:16	382.1	136
11	2120	5.89	425	1746	1118	11'283	'723	2.63	7.71	546'3	186
A	2120	5.89	377		1070		:857	2'84	7.98	455'8	162
	204.0	3.39	688		1835	8.888	704	2.67	9:00	497°3	147
Lion : :	192 0	3.37	635		1771	10.911	1.133	2.79	9.51	465.7	136
	192 0	3:37	870	3580	1032	9.529	1877	1.19	4'41	729.5	196
Dromedary : :	192 0	3.37	768	3120			1:342	1.50	4:33	480'5	133
	189 0 189 0	7-11	247 247	905		7:520	2°798 1°875	0.90	4'60 2'38	430°5 471°6	163
Dryad . : :	187 0	5'19	434	1546		11:963	'804	3:37	10.95	507.6	156
	187 0	5.19	434	1546	839	10-117	*293	1.93	6'28	535 6	165
Myrmidon	185 0	6'53	236	775	782	10.338	4.176	3.32	9:27	333.3	119
	185 0 185 0	6'53	265 236	775	671	9°838 8°763	2°850 2°627	2:53	7:28 4:79	375.9	130
	185 0	6'53	253	835		6.641	1.881	-86	2.46	335.0	118
Lapwing	170 0	5'86	228	769	882	10.847	2.767	3.87	10.21	329.8	151,
	170 0	5'86	229	774	605	9:625	21289	2.64	7.18	337.7	194
	170 G	5'86	228	769 774	339 276	8°718 7°634	1°442 1°439	1:49	4°04 3°28	3691	184
Egeria . :	160 0	2.11	320		1011	11:302	3'406	3.16	10.42	456'8	137
Sappho	160 0	5.11	280	800	936	11.191	3:164	3:34	10.86	419'5	129
Beacon *	155 0	6.50	182	590	577	9.375	2.548	3.12	8.20	260.0	100
Flirt	155 0	6.50	164	521	584 491	10.091	5.571	3'56	9:03	288'3	113
Ariel : :	155 0 125 0	5:43	159 160	352	540	9.037	1'340	3.38	10.83	279.0	116
Ariel	125 0	5.43	160	352	278	9.231	*546	1:74	5.58	452.4	141
Coquette	125 0	5.26	178	409	406	9.656	Neg.	2.58	7:38	394'9	122
	125.0	5:56	179	411	193	7:959	Neg.	1.08	3.48	468'4	144
Mosquito : :	125 0 125 0	5.56	178 184	405	168 501	7:206	Neg. 1.973	2.72	3.00	397.4	126
Mosdano	125 0	5.56	178	408	364	9'638	1:547	2.04	6.61	437.5	135
	125 0	5:56	184	424	226	8:571	1987	1.53	4:00	512.8	157
Elizabeth	115.0	5.53	163	365	244	8.916	4.982	1.20	4.78	473.7	148
Ant*	85 0	3.25	146 146	254 254	213 268	8'461	1.936 2.720	1'46	6'69	415°5 357°5	114
Pickle *	85 0	3.25	141	244	208	8'546	2.499	1.60	5.77	390.7	108
Snake *	85 0	3.25	141	244	253	8'560	2.842	1.79	6'48	349.6	961
Plucky *	80 0	3.18	125	198	224	8'557	3'463	1.79	6.60	349.4	961
Staunch*	75 0	3.00	115'8	164	134	7.654	1'864	1.16	4'48	387'3	100

RATIO OF EFFECTIVE TO INDICATED HORSE-POWER. (F Indicated Thrust.

I = indicated thrust.

M = mean piston-pressure.

T = total piston-travel per revolution.

P = pitch of propeller.

N = number of revolutions.

IHP = indicated horse-power.

$$\bullet I = \frac{M \times T}{P} = \frac{33000 \times IHP}{P \times N}.$$

Indicated thrust is resolved into the following six eleme

No. 1. The ship's nett resistance, or useful thrust.

No. 2. Augment of resistance due to negative proceed about the ship's stern by the action screw.

This is nearly proportional to the thrust.

- No. 3. Water friction of screw. This is also nearly pational to the useful thrust.
- No. 4. Constant friction, or friction of engine without ex load. This may also be taken as nearly propor to the useful thrust.
- No. 5. Friction due to external load. This may be ta constant at all speeds.
- No. 6. Air-pump and feed-pump resistance. This m taken as nearly proportional to the square number of revolutions.

The above six elements are force factors, and when mult the speed of ship in feet per minute constitute the

horse-power as fundamentally due to her progress.

Let EHP = effective horse-power—that is, the power due nett resistance of the ship.

SHP = ship's horse-power.

IHP = indicated horse-power.

Then the ship's horse-power due to the several elements follows:--

Ship's horse-power due to No. 1 = EHP.

Or in combination SHP = 1.5 EHP + .361 SHP.

So that .630 SHP = 1.5 EHP;

or,
$$SHP = \frac{1.5}{.639}EHP = 2.347EHP$$
.

To this must be added—Slip=1 shp, making IHP =11 shp.

Thus IHP = 2.582 EHP =
$$\frac{100}{38.7}$$
 EHP;
or, EHP = .387 IHP.

To convert the formula from one adapted to high speed only to one adapted to all speeds it is necessary to keep the term involving constant friction separate from the rest, for it represents simply the effect of a constant resistance operating with the existing speed of the engine.

In shaping the formula the coefficient 2.7, derived from rather broad experience, will be adhered to, instead of the coefficient 2.582, as the latter is built up from somewhat hypothetical data, assuming, however, that the constant friction is equal throughout to the one-seventh of the maximum load.

Of the $\overline{2}$.7 EHP which make up the IHP at the maximum speed v, one-seventh part, or 385, is the part due to constant friction, leaving 2.315 as due to the other sources of expenditure of power. And to express the IHP due to constant friction at any other speed v, the coefficient must be altered in the direct ratio of the speed, so that the term becomes $\frac{v}{v} \times 385 \times \text{EHP}$ at designed maximum speed. Thus the formula for IHP at any speed v is as follows:—

IHP =
$$2.315$$
 EHP + $.385\frac{v}{v}$ × (EHP due to v);

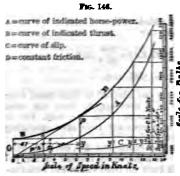
or, if the useful is finally severed from the collateral expenditure of power, it stands thus:—

IHP = EHP + 1.315 EHP + .385
$$\frac{v}{v}$$
 × (EHP due to v).

TO DETERMINE THE INITIAL AND CONSTANT FRICTION OF A MARINE ENGINE. (Froude.)

Construct a thrust curve (see fig. 146) by setting up ordinates $y, y^1, y^3, y^5, \&c.$, which represent to scale indicated thrusts taken at various speeds. The ordinates being set off at distances along the base line, commencing from the origin, so as to represent to scale the various speeds at which the thrust was taken, a curve bent through the ends of the ordinates will form part of a thrust curve. Let p be the lowest point found for the curve; at the point p draw the tangent pp'; draw the vertical at k so as to cut the space of into segments, making $o_{p} = 1.87 \text{ O}k$; draw a line

parallel to the base through the point c, where the vertical h



cuts the tangent pp':
the vertical height D between the parallel line
and the base will represent the constant friction
of the engine, and it
will also be the height
of the vertex of the thrust
curve at the origin of the
speed scale, which can
thus be completed from
the point p.

Note:—The heights of the ordinates above the line of constant friction are proportional to the ship's true resistance.

SPEED TRIALS, MEASURED MILE.

To determine the true mean speed of a ressel when the runs are taken on the measured mile, half the number of runs being taken with the tide and half against the tide.

RULE.—Find the means of consecutive speeds continually found until only one remains.

Example.

	_					
Runs	Knots	1st Means	2nd Means	3rd Means	4th Means	Mean of Means
5th 6th 6	15·4 10·1 14·3 11·0 13·2 11·8 175·8 12·636 hary moded.	12:20 12:65 12:10 12:50 4 Ordi	12:475 12:425 12:375 12:300 49:575 12:39375 inary mea		12·425 12·36875}	12·396875 True mean speed.

Note.—The ordinary mean of second means is generally taken as sufficiently accurate.

SPEED OF THE CURRENT.

To find the speeds of the current in the line of the ship's course during her speed trials.

RULE.—Find the differences between the real speed of the ship and her observed speeds on the mile during the several runs.

Example.

Runs	Opserved Speed	Real Speed	Differences	
1st	15.4	12:397	3.003	Knots with the ship
2nd	10.1	12.397	2.297	,, against ,,
3rd	14.3	12.397	1.903	,, with ,,
4th	11.0	12.397	1.397	" against "
5th	13.2	12.397	·803	, with ,
6th	11.8	12.367	.597	" against "

SEA TRIALS.

To determine the true mean speed of a vessel when the distance run is great.

RULE 1st.—Calculate the apparent speed of each run as usual, by dividing the distance by the time, and group them in sets of three; for example, 1, 2, 3; 2, 3, 4; 3, 4, 5; &c.

2ND.—Each set of three is to be treated as follows:—Find the two intervals of time between the middle instants of the first and second, and of the second and third runs of the set; reduce those intervals to the corresponding angular intervals by the following proportion:—

As 12^h 24^m (the duration of a tide): is to a given interval of

time :: so is 360°: to the corresponding angular interval.

3RD.—Multiply the *first* apparent speed by the co-secant of the *first* angular interval, the *second* apparent speed by the sum of the co-tangents of the *two* angular intervals, the *third* apparent speed by the co-secant of the *second* angular interval.

4TH.—Add together the products and divide their sum by the sum of the before-mentioned multipliers; the quotient will be a

speed from which tidal effects have been eliminated.

5TH.—Add together the velocities deduced from the sets of three runs, and divide by their number for a final mean.

Note.—When an interval elapses of more than a quarter of a tide, or 3^h 6^m, between the middle instants of the two runs of a set, certain multipliers and products must be subtracted.

The following example will determine whether these certain multipliers are to be taken as positive or negative.

Example.

lime.			Angles	3.	Co-secants.	Co-tangents
Оь	0m	1	∫ Between	0° ر	Dogiaire	Positive.
Зь	6m	7) and	90° }	rositive	rositive.
3 ^h	6m	ጎ	Between	90° j	Danisima	Negative.
6 ^h	12^{m}	Ì	્ર and	180° }	Positive	Negative.
6ь	12 ^m	Ĺ) Between	180° 🕽	Manatira	Douiting
9ь	18m	7) and	270° }	Negative	rositive.
		ĺ) Between	270° j	Manadina	arritana M
12 ^h	24ª	}	(and	360° ∫	vieksti.i.e	TARRETARY
	0 ^h 3 ^h 6 ^h 6 ^h 9 ^h	0h 0m 3h 6m 3h 6m 6h 12m 6h 12m 9h 18m 9h 18m	0 ^h 0 ^m 3 ^h 6 ^m 3 3 ^h 6 ^m 12 ^m 6 6 ^h 12 ^m 6 9 ^h 18 ^m 3	0h 0m	0h 0m	0h 0m 3h 6m 3h 6m 3h 6m 3h 6m 3h 6m 3h 6m 4m 2m 3m 2m

SAILING.

CENTRE OF LATERAL RESISTANCE.

The centre of lateral resistance is the centre of application of resistance of the water; and as this varies in position with the speed of the ship, &c., it is not determinate, but a point is generally taken at the centre of the immersed longitudinal vertical middle plane of the vessel as sufficiently accurate.

CENTRE OF EFFORT.

The point in the longitudinal vertical middle plane of a vest which is traversed by the resultant of the pressure of the wind on the sails is termed the centre of effort; its position vaccording to the quantity of sail spread, &c., but its position is determined approximately for purposes connected with designing the sails, all plain sail only being taken—that is, the sails that are more commonly used, and which can be carried with safety in a fresh breeze (see table, p. 200). They are as follows:—

In square-rigged vessels: the fore and main courses, fore, main, and mizen topsails, fore, main, and mizen topgallant sails, driver, jib, and sometimes the fore topmast staysail.

In fore and aft rigged vessels: the main sail, fore sail, and

sometimes the second or third jib.

In calculating the position of the centre of effort by the following rules the sails are taken braced right fore and aft.

To find the perpendicular height of the centre of effort above

the centre of lateral resistance.

RULE.—Multiply the area of each sail by the height of its centre of gravity above the centre of lateral resistance; take the sum of those products (or moments) and divide it by the total area of sail: the quotient will be the required result.

To find the lateral position of the centre of effort relatively to

the centre of lateral resistance.

RULE.—Multiply the area of each sail whose centre lies to one side of a vertical axis passing through the centre of lateral resistance by the perpendicular distance of its centre from that axis, and add the products (or moments) together.

Treat the other sails whose centres lie to the other side of the axis of moments in the same way as before, and add their

products together.

The difference between the two sums divided by the total area of sail, will give the perpendicular distance of the centre of effort from the given axis.

Note.—The centre of effort will lie to that side which has

the greatest moment of sail.

The following table shows the method in which the centre of effort is calculated.

TABLE SHOWING METHOD OF CALCULATING THE POSITION	
OF THE CENTRE OF EFFORT RELATIVELY TO THE CENTRE	
OF LATERAL RESISTANCE.	

VI							
Name of Sail	Areas	Dista of Ce of Se	ntre	Mom	ents	Heights of Centro of Sails Above	Vertical Moments
		Before	Abaft	Before	Abaft	Heig of Sa	
Jib	2040	138	_	281520		87.3	178092
Fore course .	4050	78	—	315900	_	56.0	226800
" topsail .	4330	78	—	337740	_	109.5	474135
" topgallant	1500	78	l	117000		158.8	238200
Main course	5488		12.5		68600	58.3	
4	5440	:	14.0			117·3	
" 4 11 t	0110	_	140		70100	111 3	030112
, topganant sail .	1881	_	15.5		29155-5	172.0	323532
Driver	2831.5	_	100.5	-	284565.7	62.5	176968.7
Mizen topsail .	2645	 -	78.0	_	206310	99.5	263177.5
" topgallant sail .	902	_	79.5		71709	136.0	122672
·	81107:5			1052160	786500 ·2		2961639·6
ł		l	[l	<u> </u>	1	
1							
Hght, of Centre of Centre of Laters			$=\frac{mon}{area}$	nent 296	$\frac{1639.6}{107.5} = $	95•3	
Dist. of Centre of Centre of Later			= moi		52160 - 7 81107:		=10.1

ARDENCY.

Ardency is the tendency a ship has to fly up to the wind, thus showing that the position of her centre of effort is abaft the centre of lateral resistance.

SLACKNESS.

Slackness is the tendency a ship has to fall off from the wind, thus showing that the position of her centre of effort is before the centre of lateral resistance.

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RELATIVE POSITION OF CENTRE OF EFFORT AND CENTRE OF LATERAL RESISTANCE.

D = distance of centre of effort before centre of lateral resistance.

D₁ = distance of centre of effort above centre of lateral resistance.

L = length of load water-line.

A =area of load water-line.

d = distance of centre of buoyancy of ship below load waterline.

 d_1 = distance of centre of lateral resistance abaft the middle of the load water-line.

 d_2 = distance of centre of buoyancy before the middle of the load water-line.

$$D = \frac{L(\frac{3}{4}d_1 + d_2)}{10(d_1 + d_2)}$$
 for square-rigged vessels.

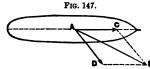
 $D = \frac{L}{10(d_1 + d_2)}$ for cutter and fore and aft rigged vessels. $D_1 = \frac{4}{5} \frac{A}{d}.$

Note.—The centre of effort of the sails, to produce the best effect, must be higher or lower according as the ship is more or less full at the load water-line compared with the fulness of the body at the extremities below the water. Ships that are full at the load water-line and clean below at the extremities require the higher masts.

REAL AND APPARENT MOTION OF THE WIND.

By the real motion of the wind is meant its motion relatively to the earth, and by its apparent motion its motion relatively to the ship when she is sailing.

The apparent motion being the resultant of the real motion of the wind and of a motion equal and directly opposite to that of the ship.



In fig. 147 let AB represent in magnitude and direction the real motion of the wind, and AC the direction and velocity of the motion of the ship through B draw BD parallel and equal to AC; join DA: then

DA will represent in magnitude and direction the apparent

In algebraical symbols let—

- a = angle ADB made by the point from which the apparent wind blows with the course of the ship.
- K=supplement of ABD, the corresponding angle for the real wind.
 - $r = \frac{AD}{DR}$ = ratio of velocity of apparent wind to that of the ship.
- $r_1 = \frac{AB}{DR}$ = ratio of velocity of real wind to that of the ship.

$$r = { \sqrt{(r_1^2 - 1 + \cos^2 a) + \cos a}}.$$

When a is obtuse, $r = \{ \sqrt{(r_1^2 - 1 + \cos^2 a)} - \cos a \}$.

$$r = \sqrt{(1+r_1^2+2r_1 \cdot \cos x)}$$

 $r = \sqrt{(1 + r_1^2 + 2r_1 \cdot \cos K)}$. When K is obtuse, $r = \sqrt{(1 + r_1^2 - 2r_1 \cos K)}$.

$$r_1 = \sqrt{(1+r^2-2r \cdot \cos a)}$$

When a is obtuse, $r = \sqrt{(1+r^2+2r \cdot \cos a)}$.

Sin
$$K = \frac{r}{r} \sin a$$
. Sin $a = \frac{r}{r} \sin K$.

EFFECTIVE IMPULSE OF WIND.

 $\mathbf{D} = \text{direct impulse of wind on sails} = \text{area} \times \text{pressure in lbs.}$

E = effective impulse of wind on sails in lbs.

- c = component of effective impulse which produces leeway and tends to heel the ship over.
- C1 = component of effective impulse which moves the ship aĥead.
- e=angle made by direction of apparent motion of wind with the plane of the sails (see fig. 148).
- a=angle made by the plane of the sails with the ship's course (see fig. 148).

$$E = D \sin^2 \theta$$
. $C = E \cos \alpha$. $C_1 = E \sin \alpha$.

In fig. 148 let PC represent in magnitude and direction the pressure of the apparent wind on the sail AB; through P draw PR parallel to AB; through C draw CR perpendicular to PR and cutting PR in R: hen RC is the effective pressure of the wind on the sail AB, and RN perpendicular OKM is the component of RC which pro-

Fig. 148.

luces heel and leeway, while NC is the component of RC which propels the ship along.

TABLE OF DIRECT	IMPULSE OF V	VINDS IN I	BS. PER SQUARE
FOOT, AND SA	TITE COMMONF	Y SET BY	THE WIND.

Velocity in Knots per Hour	Impulse in lbs.	Name of Wind	Sails commonly set by the Wind
1 2 3	·0067 ·027 ·060	Light air	Courses torrigits torrigh
4 5 6 7	·107 ·167 ·240	Light wind Light breeze	Courses, topsails, topgallant sails, royals, spanker, jib, flying jib, and all light sails.
8 9 10	•327 •427 •540 •667	Moderate breeze	
11 12 13 14	·807 ·960 1·13 1·31	Fresh breeze	Royals and flying jib taken in in a sea way to two reefs in the topsails.
15 16 17 18	1·50 1·71 1·93 2·16	Strong breeze	Single-reefed topsails and topgallant sails in much sea, two reefs in the topsails to taking in topgal-
19 20 22 24	2·41 2·67 3·23 3·84	Moderate	lant sails. Double-reefed topsails to treble-reefed topsails,
26 28	4·51 5·23	$\int gale$ $\begin{cases} Fresh gale \end{cases}$	reefed spanker and jib. Close-reefed topsails, reefed courses to taking in span- ker, jib, fore and mizen
30 32 34	6·00 6·83 7·71	Strong gale	topsails. Reefed courses, close-reefed main topsail, fore staysail, mizen topsail to tak-
36 38 40	8·64 9·63 10·7	Heavy gale	ing in the main sail. Close-reefed main topsail to storm staysails, or close-reefed main topsail only.
50 60	13·5 16·7 24·0	} Storm	C 199100 main coposit only.
80 90	32·7 42·7 5 4· 0 66·7	Hurricane	

IMPULSE OF WIND.

▼=velocity of wind in knots per hour.

D=direct impulse in lbs. on one square foot.

$$D = \frac{V^2}{150} = V^2 \cdot 006667.$$

SPEED OF SIMILAR VESSELS UNDER SAIL.

 $\mathbf{v} = \mathbf{velocity}$ of ship.

D = displacement of ship.

x =area of midship section. A =area of sails.

c and $c_1 = constants$ depending upon form below water.

$$\begin{aligned} \mathbf{V} &= \sqrt{\frac{\mathbf{A}}{c\,\mathrm{D}^{\frac{1}{2}}}} = \sqrt{\frac{\mathbf{A}}{c_1\mathrm{X}}} & \mathbf{A} &= c\,\mathrm{D}^{\frac{1}{2}}\mathbf{V}^2 = o_1\mathbf{V}^2\mathbf{X}, \\ c &= \frac{\mathbf{A}}{\mathrm{D}^{\frac{1}{2}}\mathbf{V}^2} & o_1 = \frac{\mathbf{A}}{\mathrm{X}\mathbf{V}^2}. \end{aligned}$$

TABLE OF THE RATIO OF A SHIP'S SPEED UNDER SAIL TO SPEED OF REAL WIND.

Ratio of Area of Sails to Aug- mented Surface	Relation between Course and Wind Speed of Sh. Sp. of Real	ip to
1 {	Course 5 points near wind	
11/2	Course 6 points near wind	
2 {	Course 5 points near wind Wind 2 points abaft beam	
$2\frac{1}{2}$ $\left\{$	Course about 6½ points near wind Wind on quarter	

Table of the Ratio of the Probable Speed of Vessels under Steam and Canvas to those under Steam.

Speed under can- vas + speed under steam	Probable speed under steam and canvas ÷ speed under steam	Speed under can- vas ÷ speed under steam	Probable speed under steam and canvas + speed under steam
•4	1.02	1.3	1.47
•5	1.04	1.4	1.55
. •6	1.07	1.5	1.64
•7	1.10	1.6	1.72
•8	1.15	1.7	1.81
. •9	1.20	1.8	1.90
1.0	1.26	1.9	1.99
1.1	1.33	2.0	/ 2.08
1.2	1.40	<u> </u>	\

HEELING MOMENT OF SAILS.

E = effective impulse of wind on sails in lbs. (see p. 199).

D = displacement of vessel in lbs.

c = height of centre of effort above centre of lateral resistance.

G = height metacentre above centre of gravity.

L = length of arm of righting couple at a given angle of heel.

M = heeling moment of sails.

a =angle made by plane of sails with course of ship (see fig. 148). . .

 θ = angle of heel of vessel.

$$M = C \cdot E \cdot \cos a \cdot \cos \theta$$
.

The steady angle of heel of a vessel due to M will be that at which $M = D \cdot G \cdot \sin \theta$ (for small angles of heel), $M = L \cdot D$ (for any angle of heel).

In the two last formulæ the reduction in the effective heeling power of the wind due to the sails being inclined from the upright position has been neglected, but if necessary the diminution of the effective pressure of the wind may be taken to vary as the sine squared of the angle of incidence of the wind with the plane of the ship's sails, or as the cosine squared of the angle of heel.

Note.—In a general sense the moment of sail is usually understood to be the product of the area of all plain sail into the height of the centre of effort above the centre of lateral resistance, as the pressure of wind is generally taken as one pound on the square foot; and the product of the weight of the ship in lbs. into the height of the metacentre above the centre of gravity, divided by the moment of sail, is taken as a measure of her efficiency to resist inclination under canvas.

AREA OF SAIL.

To determine accurately the quantity of sail suitable for any vessel to carry, make the moment of sail equal to the moment of stability at a definite angle of heel; but the following rule may generally be taken as sufficiently approximate:—

A = quantity of sail suitable to a given vessel.

D = displacement of vessel in lbs.

M = height of metacentre above centre of gravity.

H = height of centre of effort above centre of lateral resistance.

 θ = angle of heel in circular measure suitable to given vessel taken from the following table.

$$\mathbf{A} = \frac{\mathbf{D} \times \mathbf{M} \times \boldsymbol{\theta}}{\mathbf{H}}$$

Table of Angle of Steady Classes of Vi		DIFFERENT
Class of Vessel	Angle of Heel	Circular Measure
Frigates and large merchant ships Corvettes	4° 5° 6° 6° to 9°	·070 ·087 ·105 ·105 to ·157

		A	В	C	D	E	8	F	G	H
				100	7.70	Total.	ft.	in.	-	1
Achilles .		30133	22.6	3.11	95.99	23.33	26	10	1.517	3.088
Bellerophon		23792	19.34	3.15	85.64	26.1	24	81	2.03	3.28
Favourite		16206	20.62	5.01	105.4	21.2	21	4	1.00	3.40
Hercules .		28882	21.62	3.26	118.42	18.9	24	03	1.38	2.69
Inconstant		26034	27.57	4.61	147.9	15.1	23	101	1.42	2.80
Iron Duke		25054	23.92	4.25	128.96	17.3	22	0	.66	3.012
Monarch	ě.	27700	22.52	3.35	129.12	17.3	24	11	.76	2.37
Minotaur		32377	24.23	3.10	74.50	30.0	26	81	1.999	3.879
Penelope		17168	22.32	3.93	84.35	26.6	16	61	1.35	3.52
Prince Consor	t	22459	18.85	3.36	43.28	51.7	25	5	2.15	6.01
Sultan .		28258	20.42	3.07	112.84	19.8	26	0	2.35	2.64
Swiftsure		25095	21.95	3.82	116.0	19.3	24	101	1.8	3.05
Valiant .		21426	17.49	3.18	59.10	37.9	25	8	1.89	4.61
Vixen .		7860	22.98	6.39	74.67	29-9	11	21	-95	4.21
Warrior .		28809	23.07	3.16	63.22	35.4	26	51	2.285	4.678

In the above table-

A = area of plain sail in square feet.

B=proportion of sail to one foot of midship section at load draught.

c = proportion of sail to one ton of displacement at load draught.

D = moment of sail about centre of lateral resistance divided by displacement in tons into the distance between the metacentre and the centre of gravity in feet.

E = weight of the ship in lbs. multiplied by the distance between the metacentre and the centre of gravity, and the product divided by the moment of sail about the centre of lateral resistance.

Note.—This is a measure of the power of a ship to resist inclination under her canvas.

F = mean load-draught of water in feet and inches.

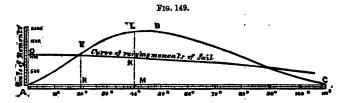
G = distance of centre of gravity below load water-line in feet.

H = height of metacentre above centre of gravity in feet.

EFFECT OF GUST OF WIND ON A SHIP'S SAILS.

The effect of a sudden gust of wind upon a ship's sails is, as a rule, to heel her over to an extreme angle of heel of about twice the steady angle at which the same constant pressure of wind would keep her.

In fig. 149 let ABC be the ship's curve of statical stability, and DE her curve of varying moments of sail—that is, the ordinates which express the moment of sail at the different angles vary as the cosine² of the angle of heel.



If the wind is steadily applied the ship will remain inclined at a steady angle of heel of 20°, determined by dropping an ordinate at the point of intersection E of the two curves; but in the case of the same pressure of wind being suddenly applied she will heel over beyond the steady angle of heel, and she will oscillate for a time about that angle, the reason being that an amount of mechanical work has been done in heeling her over to 20°, which is represented by the area ADEH, whereas the work absorbed is only equal in area to AEH; hence mechanical work has been accumulated equal to the area AED. ship will therefore continue to heel over till this work has been absorbed; this will occur at 40°, when the area EKL is equal to the area AED, or, in other words, when the area ALM-the dynamical stability at 40° - is equal to the area ADKM she will commence a return oscillation under the influence of a righting moment, represented by ML.

The number in this table corresponding to the time in which a vessel passes over the measured knot is TIME AND KNOT TABLE,

14 min	13 min.	12 min.	11 min.	10 min.	9 min.	8 min.	7 min.	6 min.	5 min.	4 min.	3 min.	2 min.	Secs.
4.191	4.506	4.871	5.302	5.816	6.440	7.214	8.200	9-499	11.285	13.900	18.090	25.899	19
4.196	4.511	4.878	6.310	5.825	6.452	7.229	8.519	9.934	11.321	13.953	18.182	26.087	18
4.201	4.517	4.885	5.318	5.835	6.463	7.243	8.538	8.248	11.356	14.008	18-274	26-277	17
4.206	4.523	4.891	5.325	2.844	6.475	7.258	8.257	9.574	11.392	14.062	18.367	26.471	16
4.210	4.528	4.898	5.333	5.854	6.486	7.273	8.276	9.600	11-429	14.118	18.461	26-667	15
4.215	4.534	4.905	5.341	2.863	6.498	7.287	8.295	9.626	11.465	14-173	18.557	56.866	14
4.330	4.540	4.911	5.349	5.873	6.510	7.302	8.314	9.651	11.502	14.229	18.653	27.068	13
4.325	4.545	4.918	5.357	5.885	6.522	7.317	8.333	9.677	11.538	14.286	18-750	27-273	12
4.230	4.551	4.925	5.365	268.9	6.234	7.332	8.323	9.704	11-576	14.343	18.848	27.481	11
4.235	4.557	4.931	5.373	5.905	6.545	7.347	8.372	9.130	11-613	14.400	18.947	27.692	10
4.240	4.563	4.938	5.381	5.911	6.557	7.362	8.335	9-756	11.650	14.458	19-048	27-907	6
4.245	4.568	4.945	5.389	5.921	6.269	7.377	8.411	9.783	11.688	14.516	19-149	28.125	00
4.250	4.574	4.952	5-397	5.931	6.581	7.392	8.431	9.809	11-726	14.575	19-251	28.346	2
4.255	4.580	4.959	5.405	5.941	6.593	7.407	8.451	9.836	11.765	14.631	19-355	28.571	9
4.260	4.586	4.965	5.414	5.950	909-9	7.423	8.471	9.863	11.803	14.694	19-459	28.800	20
4.265	4.592	4.972	5.455	2-960	8.618	7.438	8.491	068.6	11.842	14.754	19.565	29-032	4
4.270	4.598	4.979	5.430	5-970	6-630	7.453	8.511	9.917	11.881	14.815	19-672	29-268	00
4.275	4.604	4.986	5.438	2.980	6.642	7.469	8.531	9.945	11.921	14.876	19-780	29.508	01
4.281	609.4	4.993	5.446	2.990	6.654	7.484	8.551	9.972	11-960	14.938	19-830	29.152	1
4.286	4.615	2.000	5.455	000-9	299-9	7.500	8.571	10-000	12-000	15.000	20-000	30.000	0
14 min	13 min.	12 min.	11 min.	10 min.	9 min.	8 min.	7 min.	6 min.	5 min.	4 min.	3 min.	2 min.	Secs.

Fi	The number	ii.	this table	The and Knor Table (continued). table corresponding to the time in which a vessel passes over the measured knot is her rate in knots per hour.	ding to t	AND KNOT TABLE (continued) ng to the time in which a vess her rate in knots per hour.	BLE (con in which ods per l	ontinued ch a ves	l). sel passe	as over t	the mea	sured'k	not is
25 26 26	2 min.	3 min.	4 min.	6 min.	6 min.	7 min.	8 min.	9 min.	10 min.	11 min.	12 min.	18 min.	14 min.
8	25.714	18-000	13.846	11.250	9.474	8.182	7.200	6.429	908.9	5.294	4.865	4.500	4.186
21	25.532	17-910	13-793	11-215	9.449	8.163	7.186	6.417	26.197	5.286	4.858	4.494	4.181
22	25.352	17.822	13.740	11.180	9.434	8.145	7.171	6.406	5.788	6.279	4.852	4.489	4.176
23	25.175	17.734	13.688	11.146	9.339	8.126	7.157	6.394	5.778	5.271	4.845	4.483	4.171
24	25.000	17-647	13.636	111-111	9.375	8.108	7.143	6.383	692.9	5.263	4.839	4.478	4.167
22	24.828	17.561	13.585	11.077	9.351	8.090	7.129	6.372	2.160	6.255	4.832	4.473	4.162
56	24.658	17-476	13.534	11.043	9.326	8.072	7.115	6.360	5.751	5.248	4.826	4.466	4.157
27	24.490	17.391	13.483	11.009	9.305	8.024	7.101	6.349	5.742	5.240	4.819	4.461	4.152
88	24.324	17.308	13.433	10.976	9.278	8.036	7.087	6.338	5.732	5.233	4.813	4.455	4.147
58	24.161	17.225	13.383	10.942	9.254	8.018	7.073	6.327	5.723	5.225	4.806	4.450	4.143
30	24.000	17.143	13.333	10-909	9.231	8.000	7.059	6.316	5.714	5.217	4.800	4.444	4.138
31	23.841	17.062	13.284	10.876	9.207	7.982	7.045	6.302	6.705	6.210	4.794	4.439	4.133
32	23.684	16.981	13.235	10.843	9.184	296.2	7.031	6.534	969.9	5.202	4.787	4.433	4.128
33	23.529	16.901	13.187	10.811	9.160	7.947	7.018	6.283	2.687	5.195	4.781	4.428	4.124
34	23.377	16.822	13.139	10.778	9.137	7.930	7.004	6.272	8.678	5.187	4.774	4.423	4.119
35	23.226	16.744	13.091	10.746	9.114	7.912	066:9	6.261	699-9	5.180	4.768	4.417	4.114
36	23.077	16.667	13.043	10-714	9.091	7.895	226-9	6.250	2.660	5.172	4.762	4.412	4.110
37	22.930	16.230	12.996	10.682	890.6	7.877	6.963	6.539	5.651	6.165	4.766	4.406	4.105
æ	22.785	16.514	12:950	10.651	9-046	2.860	096.9	6.338	6.643	6.168	4.749	4.401	4.100
33	22.642	16.438	12-903	10.619	9-023	7.843	6.036	6.218	5.634	6.150	4.743	4.396	4 ·096
. 25 25	2 min.	3 min.	4 min.	5 min.	6 min.	7 min.	8 min.	9 min.	10 min.	11 mdn.	12 min.	18 min.	14 min.

TIME AND KNOT TABLE (concluded).

The number in this table corresponding to the time in which a vessel passes over the measured knot is her rate in knots per hour.

ecs.	2 min.	8 min.	· mta.	5 min.	6 min.	7 min.	8 min.	9 min.	10 min.	11 min.	12 min.	18 mfn.	14 mln.
40	22.500	16.364	12.857	10.588	000-6	7.826	6.923	6.207	5.625	5.143	4.737	4.300	4.091
41	22.360	16.290	12.811	10.557	8.978	7.809	6.910	6.196	5.616	5.136	4.731	4.385	4.086
42	22.22	16.216	12.766	10.526	8.955	7.792	6.897	6.186	2.607	5.128	4.724	4.379	4.082
43	22.086	16.143	12-721	10.496	8.933	7.775	6.883	6.175	5.289	5.121	4.718	4.374	4.077
44	21.951	16.071	12.676	10.465	8.911	7.759	6.870	6.164	5.590	5.114	4.712	4.369	4.072
45	21.818	16.000	12.632	10.435	8.889	7.742	6.857	6.154	5.581	5.106	4.706	4.364	4.068
46	21.687	15.929	12.587	10.405	8.867	7.725	6.844	6.143	5.573	660.9	4.700	4.358	4.063
47	21.657	15.859	12.544	10.375	8.845	7.709	6.831	6.133	5.564	260.9	4.693	4.353	4.059
48	21.429	15.789	12.500	10.345	8.824	7.692	6.818	6.122	5.556	5.085	4.687	4.348	4.0.7
49	21.302	15.721	12.457	10.315	8.803	9.01	6.805	6.112	5.547	5.078	4.681	4.343	4.049
20	21.176	15.652	12.414	10.286	8.780	2.660	6.792	6.102	6.538	6.070	4.675	4.337	4.045
21	21.053	15.584	12.371	10.256	8.759	7.643	6.780	6.091	5.530	5.063	4.669	4.332	4.010
22	20.930	15.217	12.329	10.227	8.738	7.627	292.9	6.081	5.521	5.056	4.663	4.327	4.035
53	20.809	15.451	12.287	10.198	8.717	7.611	6.754	6.071	5.513	6.049	4.657	4.328	4.031
54	20.690	15.385	12.346	10.169	8.696	7.595	6.742	6.061	5.505	5.042	4.651	4.316	4.027
22	20.571	15.319	12.203	10.141	8.675	7.579	6.729	6.050	6.496	5.035	4.645	4.311	4.022
99	20.455	15.254	12.162	10.112	8.654	7.563	6.716	6.040	6.488	5.028	4.639	4.306	4.018
29	20.339	15.190	12.121	10.084	8.633	7.547	₹01.9	6-030	6.419	5.021	4.633	4.301	4.013
28	20.226	15.126	12.081	10.056	8.612	7.531	6.691	6.020	5.471	5.014	4.627	4.296	600· 1
29	20-112	15-063	12-040	10.028	8.592	7.516	6.679	6-010	5.463	200-9	4.621	4.291	4.004
8	2 min.	3 min.	4 min.	5 min.	6 min.	7 min.	8 min.	9 min.	10 min.	11 min.	12 min.	13 min.	14 mln.
l													

TABLE OF COMPARISON OF ADMIRALTY KNOTS AND STATUTE MILES. Miles Knots Knots Miles Miles | Knots Knots Miles Knots 6-909111-0012-666716-0018-4242 21-00 24-1818 6.00 1.00 1.1515 6:25 7:1970 11:25 12:9545 16:25 18:7121 21:25 24:469 1.25 1.4394 6:50 7:484811:50 13:242416:50 19:0000 21:50 24:7576 1.50 1.7273 6.75 7.7727 11.75 13.5303 16.75 19.2879 21.75 25.045 1.75 2.0152 7.00 8.060612.0013.818217.0019.575822.0025.333 2.00 2.3030 7.25 8.3485 12.25 14.1061 17.25 19.8636 22.25 25 000 2.25 2.5909 7.50 8.6364 12.50 14.3939 17.50 20.1515 22.50 25.909 2.50 2.8788 2.75 3.1667 7.75 8.9242 12.75 14.6818 17.75 20.4394 22.75 26.1970 8.00 9.212113.0014.969718.0020.727323.0026.4848 3.00 3.4545 8.25 9.5000 13.25 15.2576 18.25 21.0152 23.25 26.7727 3.25 3.7424 8.50 9.7879 13.50 15.5455 18.50 21.3030 23.50 27.060 3.50 4.0303 8.75 10.0758 13.75 15.8333 18.75 21.5909 23.75 27.3485 3.75 4.3182 9.00 10.363614.00 16.121219.00 21.8788 24.00 27.636 4.00 4.6061 4.25 4.8939 9.25 10.6515 14.25 16.4091 19.25 22.1667 24.25 27.9242 4.50 5.1818 9.50 10.939414.50 16.6970 19.50 22.4545 24.50 28.2121 4.75 5.4697 9.75.11.2273 14.75 16.9848 19.75 22.7424 24.75 28.5000 5.00 5.7576 10.00 11.5152 15.00 17.2727 20.00 23.0303 25.00 28.7879 5-25 6-045510-25 11-8030 15-25-17-5606 20-25-23-3182 25-25 29-0758 5.50 6.333310.50 12.0909 15.50 17.8485 20.50 23.6061 25.50 29.3636 5.75 6.621210.75 12.3788 15.75 18.1364 20.75 23.8939 25.75 29.6518

Miles	Knots	Miles	Knots	Miles	Knots	Miles	Knots	Miles	Knots
1.00	-8684	6.00	5.2105	11.00	9.5526	16.00	13:8947	21.00	18-236
	1.0855	6.25	5.4276	11.25	9.7697	16.25	14.1118	21.25	18-453
1.50	1.3026	6.50	5.6447		9.9868	16.50	14.3289	21.50	18:671
1.75	1.5197	6.75	5.8618	11.75	10.2039	16.75	14.5461	21.75	18.888
2.00	1.7368	7.00					14.7632		
2.25	1.9539	7:25					14.9803		
2.50	2.1711	7.50					15.1974		
2.75	2.3882	7.75					15.4145		
3.00	2.6053						15.6316		
3.25	2.8224						15.8487		
3.50	3.0395						16 0658		
3.75	$3 \cdot 2566$						16.2829		
4.00	3.4737						16:5000		
	3.6908	200					16:7171		
	3.9079	100.000					16.9342		
	4.1250	1.00					17:1513		
5.00	4.3421						17.3684		
5.25	4.5592	10.25	8.9013	15.35	13-2434	20.25	17.5855	25.25	21.927
5.20	4.7763	10.50	9-1184	15.50	13.4605	20.50	17.8026	25.50	22-144
5.75	4.9934	10:75	9.3355	15.75	13.6776	20.75	18.0197	25.75	$22 \cdot 3618$

TABLE OF KILOMETRES TO ADMIRALTY KNOTS AND ADMIRALTY KNOTS TO KILOMETRES.

			ADII .	IZMOI	5 10 IL	LIVALE	INEO.		
Kilos.	Knots	Kilos.	Knots	Kilos.		Kilos.	Knots	Kilos.	Knots
1.0	•540	8.0	4.317	15.0	8.094	22·0	11.872	29.0	15.649
1.25	•675	8-25		15.25		22.25		29.25	15.784
1.2	-809	8.5	4.587	15.5	8.364	22.5		29.5	15.919
1.75	.944	8.75	4.722	15.75	8.499		12.276		16.054
2.0	1.079	9.0	4.857	16-0	8.634	23.0	12.411		16.188
2.25	1.214	9.25		16.25	8.769	23.25		30.25	16.323
2.5	1.349	9.5	5.126	16.5	8.904			30-5	16.458
2.75	1.484	9.75		16.75	9.039			30.75	16.593
3.0		10.0	5.396	17.0	9.173			31.0	16.728
3.25	1.754	10.25	5.531	17.25	9.308		13.086		16.863
3.5	1.889	10.5	5.666	17.5	9.443	24.5		31.5	16.998
3.75	2.024	10.75		17.75		24.75	13.356		17.133
4.0	2.158	11.0	5.936	18.0	9.713	25.0	13.490		17.268
4.25		11.25		18.25	9.848			32.25	17.403
4.5		11.5	6.206		9.983			32.5	17.538
4.75		11.75		18.75	10.118		13.895		17.672
5·0 5·25		12·0 12·25	6·475 6·610	19·0 19·25	10·253 10·388	26·0 26·25	14·030 14·165		17·807 17·942
5·5		12.25		19·20 19·5	10.388	26.25	14.100		18:077
5.75		12.75	6.880	19.75 19.75		26.75			18.212
6.0		13.0		20.0		26·75 27·0		34.0	18.347
6·25		13.25		20.25	10.732	27.25	14.705		
6.5		13.5		20 20	11.062	27.5		34.5	18.617
6.75		13.75		20.75	11.197	27.75		34.75	18.752
7.0		14.0	7.555		11.332	28.0	15.109		18.887
7 25	3.912	14 25		21.25	11.467			35.25	19.021
7.5	4-047	14.5	7.824		11.602	28.5			19.156
7.75		14.75				28.75	15.514		19.291
Knots	Kilos.	Knots		Knots	Kilos.	Knots	Kilos.	Knots	Kilos.
1.0	1.853	4.75	8.803	8.5	15.752	$1\overline{2}.\overline{2}5$	22:701	16.0	29.651
1.25	2-316	5.0	9.266		16.215		23.165	16.25	30.114
1.5	2.780	5.25	9.729		16.679	12.75	23.628	16.5	30.577
1.75	3.243		10.192		17.142	13.0	24.091	16.75	31.041
2.0	3.706	5.75	10.656		17:605	13.25		17.0	31.504
2.25	4.170		11.119		18.068	13.5	25.018	17.25	31.967
2.5	4.633		11.582		18.532	13.75	25.481	17.5	32.430
2.75	5.096		12.046		18.995	14-0	25.944	17.75	32.894
3-0	5.560		12.509		19.458	14.25	26.408	18.0	33.357
3.25	6.023	7.0	12.972	10.75	19.922	14.5	26.871	18.25	33.820
3.5	6.486	7.25	13.435	11.0	20.385	14.75	27:334	18.5	34.284
3.75	6.949	7.5	13.899	11.25	20.848	15.0		18.75	34.747
4.0	7.413		14:362	11.5	21.311	15.25	28.261	19.0	35.210
4.25	7.876	8.0	14.825	11.75		15.5		19.25	35.673
4.5	8.339	8.25	15:289	12.0	22.238	15.75	29.187	110.2	136.137

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14-30 10-85 10-15 8-53 5-90 16-00 12-55 11-85 10-23 7-60 15-20 15-15 14-45 19-69 16-60	3.00 1.70	H						
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Nore Light 41-40 38-15 37-45 35-83 33-20 31	31-50 30-20	10-20 28-50 27-30	25-60-23-00:21-20	1.90 18-65	15-80 14	100 114	1.50 6.60	3.70 7

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Table of Distances Down Tell Counse of Tell		KIVE	19:75 11:50 14:00 19:01 19:01 19:02 19:02 19:05
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Clasgow, Broomielaw Bridge Ferry Ferry 1.62 Covan Ferry 1.62 Covan Ferry 1.63 Covan Ferry 1.64 Whiteinch 3.04 Renfrew Ferry 3.04 Bowling Railway Pier 9.34 Bowling Railway Fier 9.34 Gurock Fier 18.78 Gourock Fier 18.78 Gourock Fier 18.78 Cloch Light 29.09 The distance between 37.00 The distance	2		### The Color of t
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HT, AND	3 4	BiJ	iley	Ba	5.80	15-00	4.50	89	!!!	28.83	64-48 m
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-Bill	eg Ligh t	B IS	ьч	3.80	09-9	18.80	2.70	9.32	30.32	24.20	6 knote ralty k
PROM CARLISIE BRIDGE TO ROCK-A-BILL LIGHT, BRIDGE TO WICKLOW HEAD, IN NAUTICAL MINES	tdgid lisW dtr	oN.	2.80	09-9	9.40	21.60	5.50	12.15	33·15	27.00	head is 6 he Admi
IDGE TO W HEAD	Oarlisle Bridge	1.17	2.97	7.77	10-57	22.77	29.9	13.32	34.32	28·17	to Holy able is t
SIE BR VICKLO		•			•					mile	l. Pier) n this t
CARLE E TO V			•						•	tance 1	own (H
FROM BRIDG				•	•	٠		•	•	ne, dis	Kingst 1 mile
TABLE OF DISTANCES FROM CARLISIE BRIDGE TO ROCK-A-BILL LIGHT, AND FROM CARLISIES BRIDGE TO WICKLOW HEAD, IN NAUTICAL MIRES.	Carlisle Bridge	North Wall Light	Pool Beg Light.	Bailey Light	Howth Harbour Light .	Rock-a-Bill Light .	Kingstown, E. Pier	Kish Light-vessel	Wicklow Head	Wicklow Head, 2 lights in one, distance 14 mile	The distance from Kingstown (R. Pier) to Holyhead is 56 knots, or 64-46 statute miles. Note.—The namical mile given in this table is the Admirally knot of 6,060 lineal fact.

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				ghter Slip	Black Buoy	qui	pus de		at Break-		-
Cumberland Basin				Įđu	,beo	od 1	Mej	89	Lon	PA F	
Lamplighter Slip			4.0	rs	H B	resc	on	w[c	яв	N.	[9
King Road, Black Buoy	•		6.4	2.4	Kin	fsita	qida dsil	на	ədi	ille	SSƏA
Portishead Point		*	8.4	4.4	2.0	LOI	gua	हाज	r18	u Ţ	-tq.
Lightship on Welsh and English Grounds	Grounds	•	0.91	12.0	9.6	9.1	I.i.	uo	otit	Sa	giJ
Lightship on Flat Holmes			8.22	18.8	16.4	14.4	8.9	dịų	TM.	esr	pu
Foreland Point			49.6	45.6	43.2	41.2	33.6	std	bns rio9	t, b	8S 3
		15	62.0	989	9.99	53.6	46.0	gia	es j	nio.	oiv
Black and White Striped Buoy at Breaksea	Breaksea	Pt.	33-9	6-68	27.5	25.5	17.9	11:1	BIS	I de	ləŁ
Nash Point, bearing 1 mile N. by I	E		39.5	35.5	33.1	31.1	23.5	16.7	9.9	RN	I is
West Helwick Sand Light-vessel			7.1.7	2.19	65.3	63.3	2.99	48.9	87.8	32.5	M.
qt. Ann's Head Lighthouse .			103.7	2-66	97.3	95.3	2.18	6.08	8.69	64.3	32.0

					9			
*ABLR OF DISTANCES PROM ROCK FERRY, LIVERPOOL, TO HOLYHRAD BREAKWATER IN NAUTICAL MILES.	LIVERP	юг, то Ног	чнвар В	REAKW	ATER IN]	NAUTI	ÇAL M	ILES.
Liverpool, Rock Ferry		ck Lighthouse Lightship	ghtship		qid	e'a Head		
Rock Lighthouse, No. 5, Red Buoy	4.40		īJ (u	gpta	mr.O		
Crosby Lightship	9.20	8 8 5 5 5 5	qui	69.8 9	ļ!T 4	J.8 5		
Formby Lightship	11.80	7.40 2.60		ध ११	wes	Orto		
Rell Beacon	1410	9-70 4.90	3.30	Be	-dtr			
North-west Lightship	18·72	14.32 9.52	6.92	4.62	ωN	. पुरुव	. 81	
North Toe, Great Orme's Head	40.72	36.32 31.52	29-92	26.62	22.00	οм	m&r]	
point Lynas	29.99	52.12 47.32	8 44.73	22.42	37-80 1	15-80	[Þa	86
Lynas	55.22	50.82 46.02	43.42	41.12	36.50	13	ьoī	errie
ro- kerries	67.22	62.82 58.02	2 22	53.12	48.50	1	12:00	SK
Tolyhead Breakwater Light	72.83	68-42 63-62	8 61.02	58-72	64.10	ı	17.60	6.60
oftat fa	the te	given in this table is the Admiralty knot of	desirates	knos of	6,080 liber feet.	2	ž	

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	spl	əid	St	rtl	ON	јасе,	d-2	gaiba	La	ſυ	σđ	M	Ne	05.	1.16	١
Lines.	sbləid	IS '	qtr	og	' ə;	reld-	du	basd	ш	Da	III	M	14.	18.	1.63	١
ALADIACAL MILLIS.			əį	ois	ц	ion 4	ļui	oa III	qo.	hid	.11	.30	17.	1.17	1-93	l
1707	shie site	odo	ło	' 00	n.s.	Knt	ock	M DO	LLC	er.	.53	.53	1.00	1.40	2.16	ı
	trance	ия	Me	Dog	p	erlan	qu	nqaa	N	.72	565	1.25	1.72	2.12	2.88	
***	site Palmer's ard					did8		MoH	.65	1.37	09-	06-	2.37	11.2	3.53	ı
1	777027790		-			allse	60	-93	89.	2.30	2.53	883	3.30	3.70	4.46	
	Road at Ing Yard						84.	1-41	2.08	2.78	3-01	3.31	3.78	1.18	1-1)4	
				II		-32	1.80	2.73	3.38	4.10	4.33	4.63	5.10	5.50	6.26	
	taiou s'yaon	[tu	v .	38	.50	1.85	2.30	3.23	3.88	09-	1-83	13 4	9.99	6.00 5	9.94.9	
	s Goose	Pol	ıa	94.	1-26	2.58	3.06 2	3.99 3	1.64 3	5:36 4	5.59 4	5.89 5	6.36.5	9 91.9	7.52 6	ı,
	ne Main ipping Spont	48	35	=	19-	2.93	3.41 3	4.34	4.99	5-71 5	5:14 5	6-24 5	6-71 6	11.	7-87 7	
		1.09	44	2.20	2.70	4-02	4.50 8	2.43	6.08	6.80 5	.03	7.33 6	9 08.4	8.20 7	8.96 7	ľ
	Note.—The nautical mile given in this fable is the Admirally knot of 6,080 lineal feet. The Bridge	hipping Spout	riar's Goose Point		Ill Point	uay Road at Leslie's Build- }	ronworks	ner's}	mberland Dock Entrance.	side .	". hill Point, North side	nam Landing-place, South Shields		dhthouse, North Shields		

Table of Distances down the River Humber, by Ship's Channel Course, from Hull. Roads to Sea in Nautical Miles.	N.E. by E. 1.51	The distance between No. 8, Black Buoy, and Spurn High Light, E.N.E. 1 mile, is 10.2 knots, or 11.5
TABLE OF DISTANCES DOWN THE RIVEE HUMBE ROADS TO SEA IN]	Hull Roads, Gitadel bearing N. Hebble's Float 1.51 No. 7, Red Buoy, or Paul Lighthouse, N.E. by E. 3.69 No. 10, Black Buoy No. 9, Black Buoy No. 8, Chequered Buoy, or Grimsby Hydraulic 1.61 1.61 1.62 1.63 1.64 1.64 1.64 1.65	The distance between No. 8, Black Buoy, and Spurn High Light, E.N.E. 1 mile, is 10.2

0	this I feet,													æ		0015-00
OINT TO	Note.—The nautical mile given in table is the Admiralty knot of 6,080 lineal							th:	J.I.	pı	e He	lssai 9H a	K	200-2	39-10 27-60 20-60	54-10 49-60 35-60
AND FROM ROCHE POINT IN NAUTICAL MILES.	mile g						оск	E's E	un	Ds	-	Buo	11.50	18.50	39.102	54.104
OM R	ical 1	00					1	head	oui	M	34.12	1	1	1	1	
D FR NAU	nautical niralty kno					Ţ	es	H w	B	5.50	29-62	1	1	1	1	1
-	Note.—The e is the Adm			1	pur	sla	L	Cap	6.31	11.81	35.93	1	1	Ì	1	1
POINT, WEST,	Note.		u	011	002	TIP.	B	00.9	12.31	17.81	41.93	1	1	1	1	
FERRY TO ROCHE FASTNET ON THE	table		bas		100	d	7.67	13.67	86-61	25.48	19-60	1,	1	1	1	
TO K	Носре	'98	thous	od g	I	3.84	11.61	17.51	31-12 28-92 27-42 25-22 23-82	29.35	53.44	1	1	1	1	
FARENET FABURET	Dognose	lo	reast		1.40	5.5	12-91	21.11 18-91	25-22	30.72	54.84	09-9	18.10	96-10	45-70	07.09.00.69.04.40.69.90
	Жo	Ro	-	2.50	3.60	7.	15-11		27-42	34-42 32-92	57-04	8.80	20.30	97-30	47.90	69.00
TGALC	sek Buoy	-	1.50	3.70	6.10	8-94	16.61	22-61	28-92	34-42	58.51	10-30	24.00 21-80 20 30 1	31-00-28-80-27-30-25-10	49-40	64.40
CARRIGALOE EAST AND TO		2.50	3.70	5.90	7.30	E	18.81	24.81	31-12	36-62	60.74	12.50		31.00	51-60 49-40 47-90 45-70	GR.EG
TABLE OF DISTANCES FROM CARRIGALOR DUNMORE ON THE EAST AND TO		Haulbowline	tween Black		se on Roche Pt.	1 mile	t 1 mile	kadoon), dis-	distant 1 m.N.	stant I mile N.	ord) Light,	ock (Robert's)	distant Im. N.	Heads, distant 14 mile N.	foe Head), distant 1 mile N.	
TABLE OF DIS DUNK	Carrigaloe Ferry	Black Buoy opposite Haulbowline	3ar Rock, midway between Black and White Buoy	Abreast of Dognose	breast of Lighthouse on Roche Pt.	Poor Head, distant 1 mile	Ballycotton, distant 1 mile	Capel Island (Knockadoon), distant 1 mile N.	Tower on Ram Head, distant 1 m.N.	Minehead Light, distant 1 mile N.	Dunmore (Waterford)	Buoy on Daunt's Rock (Rob	ale Head Light, distant Im. N.	Heads, distant	gover (Toe Head), dis	Lagar Limber

8 6.8	9.9	Ca	uo													
18.8	17.6	12.0	_	SIT			Je		ų2	ΙΊ	цВ	3				
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96.9	34.7	29.1	E	13.4	18	o.	qre	irs	əu	I S	io.	41	sib	tar	Səlim I tı	N'N'E'
9	39.8	34-2	22.3	8.5	5.1	B	ouc	my	ıcp	p'	ist	un	ī	ım	le N. by	.W
7	48-2 3	2.6 3	9.6	6-92	3.5	8.4				qua						
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1.52.0	8 50.8	6 45.2	100	9 99.6	5 16.	-		M	_	161		чø	4		3	
61.4	60.2	54.6	42.6	38-9	25.5	20.4	12.0	6	8.5	6.0	4	O	Isla	tot	- 33	Y
65.4	64.5	58.6	9.91	65.5	29.5	24.4	0.91	13-4	1355	6-6	6.8	4.0	N	EH Ea	ey Hospit	tal,
67.0	8.99	30.2	18.3	14.5	31.1	0.92	9.41	0:91	1.91	11.5	9.01	9.9	9.1	M	eston Red	g Buoy
68.2	67.0	61.4	19.4	45.7	82.3	27.2	18.8	6.9	8.9	12.7	1.7	8.9	8.8	1.5	1	le
	•	•		n.			٠		•		ile			•		table
				Joedles Light, dist. 8 m. E. by S. (Hurst Lightsin 1)	E.					Gilkicker Point, East Posts in I, distance 6 mile	Measured Mile, West Posts in 1, distance 6 mile					Note.—The nautical mile given in this is the Admiralty knot of 6,080 lineal feet.
				thi	N.N					tanc	tane			,		an in
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Docks	oy		High Light	list.	Poir	ant				nt, E	e, W		, Ea	oy	ock	e ng
n D	Joston Red Buoy		e H	pt, c	Optharine's Point, distant 1 mile N.N.E.	onehurch, distant 1 mile N. by W.		ht	Warner Light	Poi	1 Mil	ht	Netley Hospital, East	Weston Red Buoy	Southampton Dock Entrance	dri dmi
dampton,	Rec		ast	S Lie	hari	rch,	glat	giri .	ier I	cker	nrec	Lig	Hos	Rec	mpte	ote.
han	gton	ralshot	durst Castle	alle	Cet	nehn	Man Light	arner Light	Vari	ilki	lea-	alshot Light	ley	stor	tha	is th

Devonport Steam Bridge		ck House	hite Buoy	r Light	gnol				
Block House, Devil's Point	1.60	BIO	W &		y bit	lo l			
Asia White Buoy	2.60	1.00	isA						
Breakwater Light, 1 cable-length W. by N	4.60	3.00	2.00			ast ater	əuc		
Red and White Chequered Buoy on Dray Stone	00-9	4.40	3.40	1.40) Deg		Meto		
Lizard, distant 2 miles N.	51-75	50-15	49.15	47.15	45.75	3001 3168	Me	1	
Beacon, East End of Breakwater	4.20	5.60	1.60	Fi	1		əlt	ba9	ąτ
Tittle Mewstone, distant 3 cables East	6.20	4.60	3.60	1	1	2.00	rie	H 41	rioq
It Head, distant 1 mile N	20-70	19-10	18.10	1	1	16.50	14.50	Bol	[m
Point, distant 1 mile N	23.70	22-10	21.10	1	1	19.50	17.50	3.00	Pra
Prat. Point, distant 1 mile N	27-03	25.43	24.48	1	1	22-83	20.83	6.33	3.33
Start all, distant 2 miles N	75-03	73-43 72-43	72-43	1	1	70-83	68-83	54.33	51.33 48.00

STEERING.

TURNING MOMENT OF RUDDER. (Barnes.)

m = turning moment of rudder in foot lbs. [axis in foet lbs.
 m = moment of pressure of water on rudder relatively to its
 D = distance of centre of gravity of ship from centre of

gravity of rudder surface in feet, measured along the middle line of ship. [axis of rudder in feet, d = distance of centre of gravity of rudder surface from

v = clistance of centre of gravity of rudder surrantv = velocity of current past rudder in knots per hour.

A = area of rudder surface in square feet.

P=normal pressure on rudder in lbs. [rudder.

L =longitudinal component of P =direct head resistance of T =lateral component of P =tending to turn ship.

0 = angle rudder makes with middle line of ship.

C = constant = 2.85235.

 $M = A \cdot C \cdot V^2 \cdot D \cdot \sin^2 \theta \cdot \cos \theta$. $L = A \cdot C \cdot V^2 \cdot \sin^2 \theta$.

 $m = A \cdot C \cdot V^2 \cdot d \cdot \sin^2 \theta$. $T = A \cdot C \cdot V^2 \cdot \sin^2 \theta$, $\cos \theta$.

 $P = A \cdot C \cdot V^2 \cdot \sin^2 \theta$.

Note.—In the above formulæ it will be seen that the pressure has been taken to vary as the square of the velocity, but experiment shows that when the speeds vary as 1:2:3:4 the pressures vary as $1:3:6\cdot5:8\cdot5$, instead of $1^2:2^2:3^2:4^2$.

BEST BREADTH OF RUDDER.

The best breadth of rudder for a ship when moving at a given speed is that which allows it to be put over to an angle of 45° from the middle line of the ship.

Name of Ship	Area of Rudder in Square Feet	Area of Longitudinal Vertical Section in Square Feet	Area of Section Divided by Area of Rudder	Name of Ship	Area of Rudder in Square Feet	Area of Longitudinal Vertical Section in Square Feet	Area of Section Divided by Area of
Achilles	166	9792	59.0		163	4579	28-0
Arethusa	114	5359	47.0	Inconstant	191	7640	400
Bellerophon	248	7301	29.4	Minotaur	198	10367	524
Blonde	203	7455	36.7	Monarch	231	7652	33-1
Canopus	127	4592	36.1	Raleigh	109	3854	35%
Cyclops	95	3613	38.1	Himalaya	105	6290	60.0
Devastation	165	7615	46.1	Warrior	180	9271	51.6

A PRACTICAL METHOD OF MEASURING THE CIRCLE DESCRIBED BY A SHIP. (F. Martin, M.I.N.A.)

Fig. 150 shows the small portable fittings to be used on the occasion. A is a quadrant with the degrees carefully marked on a piece of wood which is temporarily secured on the ship's rail, with its inner edge AB kept parallel to the middle line of the ship; c is a batten about 4 feet long and 3 inches broad, with two upright wire sights s, s, one in each end, about 8 The batten is inches long. placed on the quadrant, with the centre of one end coinciding with the centre of the quadrant, and fixed with a pin through the centre, so that it can revolve. A base (AB, fig. 151) is set off in a fore and aft direction, of any convenient length, and at its foremost extremity a straight batten D is fixed vertically to the ship's side, extending a few feet above the rail. The same arrangement is carried out on each side of the ship, and a line joining the edges of the battens D, D must be at right angles to the middle line of the ship. These are all the fittings necessary. When the helm is hard over, and the ship has fairly commenced her circular course, throw overboard a rough wood box about a foot

Fig. 150. Fig. 151.

square and painted black: as the ship moves onwards the box remains nearly stationary on the water, till presently the ship has described a semicircle, which is known by the two battens D, D and the box coming into the same straight line. At that instant the batten c is made to revolve till the two wire sights s, s and the box are in the same straight line; the angle A (fig. 151) is then known, being denoted by the batten Con the quadrant. The angle B is a right angle, and the base AB being known, then DO = tangent A × BA, to which must be added twice the breadth of the ship for the greatest space occupied by her in describing the circle.—Ex: If the angle $A = 80^{\circ}$ 15', and the base BA = 90 feet, and the breadth of the ressel = 40 feet, then the greatest space occupied by her in describing the circle is = $(90 \times 5.81965) + (2 \times 40) = 603.768$ feet.

TABLE OF SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, AND RECIPROCALS OF ALL INTEGER NUMBERS FROM 1 TO 2200.

No.	Square	Cube	Square Root	Cube Root	Reciproca
1	1	i	1-0000000	1-0000000	1-000000000
2	4	8	1:4142136	1.2599210	-50000000
3	9	27	1.7320508	1:4422496	*3533338
4	16	64	2.0000000	1.5874011	*2500000
5	25	125	2-2360680	1.7099759	*2000000
6	86	216	2-4494897	1.8171206	1666666
7	49	843	2-6457513	1.9129312	*1428571
8	64	512	2-8284271	2-0000000	12500000
9	81	729	3-0000000	2-0800837	-11111111
10	100	1000	3.1622777	2-1544347	-10000000
11	121	1331	3-8166248	2-2239801	-09090909
	144	1728	3.4641016	2-2894286	-0833333
12 13	169	2197	3.6055518	2.3513347	-0760280
	196	2744	3.7416574	2-4101422	.0714285
14 15	225	3375	3.8729833	2-4662121	-06666666
	256	4096	4.0000000	2.5198421	-06250000
16	289	4913	4.1231056	2.5712816	.0588235
	324	5882	4.2426407	2-6207414	-0555555
18	361	6859	4.3588989	2.6684016	0526815
19	400	8000	4.4721360	2.7144177	-05000000
20	441	9261	4.5825757	2.7589243	-0476190
21	484	10648	4.6904158	2.8020393	0454545
22.	529	12167	4.7958315	2.8438670	-0484782
23	576	13824	4-8989795	2.8844991	-0416666
24 25	625	15625	5.0000000	2.9240177	-04000000
	676	17576	5.0990195	2.9624960	-0384615
26	729	19683	5-1961524	3.0000000	-03703703
27	784	21952	5-2915026	3.0365889	0357142
28	841	24389	5.3851648	3.0723168	-0344827
	900	27000	5.4772256	3.1072825	-03333333
80	961	29791	5.5677644	3-1418806	*0322580
31 32	1024	32768	5.6568542	8.1748021	.0312500
88	1089	85987	5.7445626	3-2075848	-08080808
84	1156	89304	5.8309519	8-2896118	.0294117
	1225	42875	5.9160798	3.2710663	0285714
35	1296	46656	6.00000000	3.3019272	-0277777
37	1369	50653	6.0827625	3.3322218	.0270270
38	1444	54872	6.1644140	3.3619754	-02631578
89	1521	59819	6.2449980	3.3912114	0256410
40	1600	64000	6.8245558	3.4199519	.02500000
	1681	68921	6.4031242	3.4482172	02439024
41	1764	74088	6.4807407	3.4760266	02380951
42	1849	79507	6.5574385	8.5033981	0232558
48	1986	85184	6-6382496	3.5803483	02272727
44	2025	91125	6.7082089	3.5568983	0222222

No.	Square	Cube	Square Root	Cube Root	Reciprocal
46	2116	97386	6·78 2 3300	8-5839479	.021739130
47	2 20 9	108828	6.8556546	8.6088261	.021276600
48	2 304	110592	6.9282032	8.6342411	.020888888
49	2 401	117649	7:00000000	8.6598057	.020408168
50	2500	125000	7.0710678	8 6840314	.020000000
51	26 0 1	132651	7-1414284	8.7081298	019607848
52	2704	140608	7.2111026	8.7325111	.019280769
58	2809	148877	7:2801099	8-7562858	018867925
54	2916	157464	7:8484692	8.7797681	018518519
55	3025 3136	166375	7.4161985	8.8029525	018181818
56	3249	175616	7.4883148	8.8258624	017857148
57	8364	185198	7.5498344	8.8485011	017548860
58	3481	195112 205379	7·6157781 7·6811457	8-8708766	017241879
59 60	3600	216000	7.7459667	8·8929965 8·9148676	016949153
61	3721	2:6981	7.8102497	8.9364972	·016666667 ·016898448
62	3844	238328	7.8740079	8.9578915	016129032
68	8969	250047	7.9872589	8.9790571	·01587 3 016
64	4096	262144	8-0000000	4.00000000	015625000
65	4225	274625	8.0622577	4.0207256	015884615
66	4856	287496	8.1240384	4.0412401	·015151515
67	4489	800768	8.1853528	4.0615480	014925373
68	4624	814482	8.2462118	4.0816551	014705882
69	4761	828509	8.8066289	4.1015661	014492754
70	4900	343000	8.8666008	4·1212×53	.014285714
71	5041	857911	8.4261498	4.1408178	.014084507
72	518 4	878248	8.4852814	4.1601676	.013888889
78	5829	889017	8.5440087	4.1793392	.013698630
74	5476	405224	8.6023258	4.1983364	.018518514
75	5625	421875	8.6602540	4.2171638	.013833333
76	5776	438976	8.7177979	4.2358236	·013157895
77	5929	456588	8.7749644	4.2548210	·0129×7018
78	6084	474552	8.8317609	4.2726586	·012820518
79	6241	493039	8.8881944	4.2908404	.012658228
80	6400	512000	8.9442719	4.8088695	.012500000
81	6561	581441	9.0000000	4.8267487	012845679
82	6724 6889	551368	9.0558851	4.8444815	012195122
88 84	7056	571787	9·1104386 9·1651514	4.8620707	012048198
84 85	7006 7 2 25	592704 614125	9.2195445	4·8795191 4·8968296	011904762
86	7 8 96	686056	9-2195445	4.4140049	·011764706 ·011627907
87	7569	658503	9.8278791	4.4310476	·011494258
88	7744	681472	9-8808315	4.4479602	·011363686
89	7921	704969	9.4339811	4.4647451	011305656
90	8100	729000	9.4868330	4.4814047	011111111
91	8281	758571	9.5398920	4.4979414	.010989011
92	8464	778688	9.5916680	4.5143574	.010869565
93	8649	804857	9.6436508	4.5806549	·010752688
94	8886	880584	9.6958597	4.5468359	·010688288
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
95	9025	857375	9-7467943	4.5629026	·01052 63 16
96	9216	884786	9-7979590	4.5788570	.010416667
97	9409	912673	9.8488578	4.5947009	-010309278
98	9604	941192	9-8994949	4.6104363	·0102040#2
99	9×01	970299	9-9498744	4.6260650	-010101010
100	10000	1000000	10-0000000	4-6415888	-01000mm
101	10201	1030301	10-049×756	4.6570095	-00990099i
102	10404	1061208	10-0995049	4-6723287	-00980 5922
108	10609	1092727	10.1488916	4.6875482	·009708788
104	10816	1124864	10-1980390	4.7026694	-009615385
105	11025	1157625	10-2469508	4.7176940	·009523810
106	11236 11449	1191016 1225048	10-2956301	4.7326235	-009483962
107 108	11449 11664	122504 3 12597 12	10 4 8440804 10-8928048	4.7474594	009845794
108	11881	1295029	10-8928048	4·7622032 4·776856 2	-000259259
110	12100	1831000	10-4880885	4.7914199	*009174812
111	12321	1367631	10-5356538	4.8058955	-009090909 -009090909
112	12544	1404928	10-5880052	4.8202845	008928571
113	12769	1442897	10-6301458	4.8845881	-008849558 -008849558
114	12996	1481544	10.6770786	4.8488076	-008771980
115	13225	1520875	10-7288058	4.8629442	008695652
116	13456	1560896	10-7703296	4.8769990	008620690
117	13689	1601613	10-8166588	4.8909732	008547009
118	18924	1643082	10-8627805	4.9048681	008474576
119	14161	16×5159	10 9087121	4.9186847	008408861
120	14400	1728000	10.9544512	4.9324242	·008888888
121	14641	1771561	11.00000000	4.9460874	008264468
122	14884	1815848	11.0458610	4.9596757	.008196721
123	15129	1860867	11-0905865	4.9731898	.008130081
124	15376	1906624	11-1355287	4-9866310	-008064516
125	15625	1958125	11-1×0:3399	00000000	.008000000
126	15876	2000376	11-2249722	5.0182979	-007936508
127	16129	2048383	11.2694277	5-0265257	.007874016
128	16384	2097152	11.8187085	5.0396842	-007812500
129	16641	2146689	11.3578167	5.0527748	·007751988
130	16900	2197000	11.4017543	5-0657970	-007 6 928 08
181	17161	2248091	11.4455281	5-0787531	(H)76335R8
182	17424	2299968	11.4891258	5.0916484	007575758
188	17689	2852637	11.5325626	5.1044687	·007518 79 7
134 135	17956	2406104	11:5758869	5-1172299	007462687
	18225	2460375	11.6189500	5-1299278	.007407407
196 197	18496 18769	2515456 2571353	11:6619038	5-1425682	007352941
138	19044	2628072	11:7046999 11:7473401	5-1551367	.007299270
189	19321	2685619	11.7898261	5·1676493 5·1801015	00"246377
140	19600	2744000	11.8321596	5.1924941	007191245
141	19881	2803221	11:8743422	5.2048279	*007141857 *007092199
142	20164	2863288	11.9163758	5.2171084	*007092189 *007042254
148	20449	2924207	11.9582607	5-2293215	007042284
,	20110			0 2200210	0.109990001

No.	Square	Cube	Square Root	Cube Root	Reciprocal
144	20786	2985984	12.0000000	5.2414828	.006944444
145	21025	3048625	12.0415946	5.2535879	.006896552
146	21316	8112186	12.0830460	5.2656374	006849815
147	21609	8176523	12-1243557	5.2776321	.006802721
148	21904	8241792	12-1655251	5.2895725	·006756757
149	22201	8807949	12.2065556	5.3014592	·006711409
150	22500	8875000	12-2474487	5 3132928	·006666667
151	22801	8442951	12.2882057	5.3250740	.006622517
152	28104	8511808	12-8288280	5.3368038	006578947
158	28409	8581577	12.8693169	5.3484812	006535948
154	28716	8652264	12.4096736	5.3601084	.006498506
155	24925	8728875	12.4498996	5.3716854	006451613
156	24886	8796416	12:4899960	5.3832126	.006410256
157 158	24649	8869898	12.5299641	5.3946907	006369427
159	24964 25281	8944812	12.5698051	5.4061202	.006329114
160		4019679	12.6095202	5.4175015	·006289308
161	25600 25921	4096000	12·6491106 12·6885775	5.4288352	·0062500 0 0 ·006211 18 0
162	26244	4173281	12.7279221	5.4401218	
168	26569	4251528 4880747	12.7279221	5·4513618 5·4625556	·006172840 ·006134969
164	26896	4410944	12.8062485	5·47370 3 7	·006134363
165	27225	4492125	12.8452826	5.4848066	.006060606
166	27556	4574296	12:6432320	5.4958647	·006024096
167	27889	4657468	12.9228480	5.5068784	000024030
168	28224	4741632	12.9614814	5.5178484	005952381
169	28561	4826809	13.0000000	5.5287748	.005917160
170	28900	4913000	13.0384048	5.5396583	005882353
171	29241	5000211	13.0766968	5.5504991	.005847958
172	29584	5088448	18-1148770	5.5612978	.005813953
178	29929	5177717	13.1529464	5.5720546	.005780847
174	80276	5268024	18-1909060	5.5827702	·005747126
175	80625	58 593 7 5	18.2287566	5.5934447	·005714286
176	80976	54 51776	13-2664992	5.6040787	·005681818
177	81829	5545288	18.3041347	5.6146724	·005649718
178	816 84	5689752	13.3416641	5·62522 68	.005617978
179	82041	5735889	13.3790882	5.6357408	.005586592
180	82400	5832000	13.4164079	5.6462162	·005555556
181	82761	5929741	13.4536240	5.6566528	.005524862
182	88124	6028568	13.4907376	5.6670511	005494505
188	88489	6128487	18.5277498	5.6774114	005464481
184	88856	6229504	13.5646600	5-6877340	005484788
185 186	84225 84596	6881625	13.6014705	5.6980192	·005405405
187	84969	6484856 6589208	13·6381817 13·6747948	5·7082675 5·7184791	·005876844 ·005847594
188	85844	6644672	13.7113092	5.7286548	005819149
189	85721	6751269	13.7477271	5.7387986	·005319149
190	86100	6859000	13.7840488	5.7488971	005268158
191	86481	6967871	13.8202750	5.7589652	005235602
192	86864	7077888	13.8564065	5.7689982	·005208 38 8
	1	1	0001000	- 1000000	1

No.	Square	Cube	Square Root	Cube Root	Reciprocal
193	87249	7189057	18:8924440	5.7789966	·005181 34 7
194	37636	7301384	13-9283888	5.7889604	005154689
195	38025	7414875	13-9642400	5.7988900	005128205
196	88416	7529586	14.00000000	5.8087857	.005102041
197	88809	7645878	14.0856688	5.8186479	.005076142
198	89204	7762392	14.0712478	5.8284767	·00505 056 6
199	89601	7880599	14.1067860	5·83827 2 5	·0050251%
200	40000	8000000	14.1421856	5.8480355	·005000000
201	40401	8120601	14.1774469	5 ·85776 60	·0049751 24
202	40804	8242408	14.2126704	5.8674648	·004950495
203	41209	8365427	14-2478068	5.8771307	.004926108
204	41616	8489664	14-2828569	5.8867658	.004901961
205	42025	8615125	14.8178211	5.8963685	004878049
206	42436	8741816	14.8527001	5.905940 6	·004854869
207	42849	8869748	14.8874946	5.9154817	.004880918
208	48264	8998912	14.4222051	5-9249921	.004807692
209	48681	9129829	14.4568828	5.9844721	.004784689
210 211	44100	9261000	14.4913767	5.9439220	·004761905
211	44521	9393931	14.5258890	5.9588418	.004739886
212	44944 4536 9	9528128	14.5602198	5.9627320	·004716981
215 214		9663597	14.5945195	5.9720926	.004694586
214	45796 46225	9800844 9988875	14.6287888	5.9814240	.004672897
216	46656	16077696	14-6628788	5.9907264 6.0000000	.004651168
217	47089	10218318	14.6969885 14.7809199	6.0092450	004629680
218	47524	10360282	14.7648281	6.0184617	·00460×295
219	47961	10503459	14.7986486	6.0276502	004587156
220	48400	10648000	14.8823970	6.0368107	·004566210 ·004545455
221	48841	10793861	14.8660687	6.0459485	004545455
222	49284	10941048	14.8996644	6.0550489	.004504505
223	49729	11089567	14.9881845	6.0641270	.004484805
224	50176	11239424	14.9666295	6.0731779	.004464286
225	50625	11890625	15.00000000	6.0822020	.00444444
226	51076	11543176	15.0832964	6.0911994	-004424779
227	51529	11697088	15.0665192	6.1001702	.004405286
228	51984	11852852	15.0996689	6.1091147	.004385965
229	52441	12008989	15.1827460	6.1180382	-004366812
280	52900	12167000	15.1657509	6.1269257	-004347826
281	58861	12826891	15.1986842	6·13579 24	004329004
232	58824	12487168	15.2815462	6-1446387	.004310845
238	54289	12649337	15-2648875	6-1534495	-004291845
284	54756	12812904	15-2970585		.004278504
285	55225	12977875	15.8 2 97097		004255819
286	55696	18141256	15.8622915	6.1797466	-004237288
237	56169	18812058	15.8948048		·004219 409
288	56644	18481272	15-4272486		.004201681
239	57121	18651919	15.4596248		004184100
240	57600	18824000	15.4919884		-004166667
241	58081	18997521	15.5241747	6-2280848	.004149378
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
242	58564	14172488	15-5563492	6.2316797	.004132231
243	59049	14348907	15.5884573	6.5405212	.004115226
244	59586	14526784	15.6204994	6.2487998	·004098861
245	60025	14706125	1 5·6 524758	6.2578248	.004081633
246	60516	14886986	15:6843871	6·265×266	.004065041
247	61009	15069223	15.7162336	6.2743054	·004048583
248	61504	15252992	15.7480157	6·2×27613	004032258
249	62001	15488249	15:7797338	6.2911946	·004016064
250	62500	15625000	15.8113883	6.2996058	·0040 0 0000
251	63001	15818251	15.8429795		.003984064
252	63504	16003008	15.8745079	6.3163596	.003968254
253	64009	16194277	15:9059787	6:3247085	-003952569
254	64516	16887064	15.9373775		-003937008
255	65025	16581875	15.9687194	6.3413257	·002921569
256	65536	16777216	16.0000000	6.3.196042	·008906250
257	66049	16974593	16.0312195	6.3578611	.003891051
258	66564	17178512	16.0623784	6.3660968	.008875969
259	67081	17878979	16.0934769	6.3743111	.003861004
260	67600	17576000	16.1245155	6·3×25043	.003846154
261	68121	17779581	16.1554944	6.3906765	·003×31418
262	68644	17984728	16.1864141	6-3988279	.003816794
263	69169	18191447	16.2172747	6.4069585	.003802281
264	69696	18899744	16.2480768	6.4150687	.003787879
265	70225	18609625	16.2788206	6.4281583	·003773585
266	70756	18821096	16·8095064	6.4312276	.003759398
267	71289	19034168	16.8401346	6.4392767	.003745818
268	71824	19248832	16.8707055	6.4473057	·0037 3 1543
269	72861	19465109	16.4012195	6.4553148	.003717472
270	72900	19683000	16.4316767	6.4633041	.003703704
271	73441	19902511	16.4620776	6.4712736	.003690087
272	78984	20123648	16.4924225	6.4792236	.003676471
273	74529	20346417	16.5227116	6.4871541	.003663004
274	75076	20570824	16.5529454	6.4950658	.003649635
275	75625	20796875	16.5831240	6.5029572	003636364
276	76176	21024576	16.6132477	6.5108300	003628188
277	76729	21253933	16.6483170	6.9186889	003610108
278	77284	21484952	16.6783320	6.5265189	.003597122
279	77841	21717639	16.7032931	6.5348851	003584229
280	78400	21952000	16.7332005	6.5421826	.003571429
281	78961	22188041	16.7630546	6.5499116	003558719
282	79524	22425768	16.7928556	6.5576722	003546099
283	80089	22665187	16.8226038	6.5654144	·0035 33 569
284	80656	22906304	16.8522995	6-5781385	.008521127
285	81225	23149125	16.8819430	6.5808448	·003508772 ·008496503
286	81796	23393656	16.9115345	6.5885323	
287	82369	28639908	16.9410748	6.5962028	·003484321 ·003472222
288	82944	23887872	16.9705627	6.6038545 6.6114890	·003472222 ·003460208
289	83521 84100	24187569 24889000	17·0000000 17·0293864	6.6191060	.008448276
290	04100	24035000	17.0230004	0.0191000	100330510

No.	Square	Cube	Square Root	Cube Root	Reciprocal
291	84681	24642171	17:0587221	6.6267054	-008486426
292	85264	24897088	17.0880075	6.6842874	-008424658
298	85849	25158757	17.1172428	6.6418522	008412969
294	86486	25412184	17-1464282	6.6493998	-008401861
295	87025	25672875	17:1755640	6-6569302	-003389681
296	87616	25934336	17-2046505	6-6644487	·003378578
297	88209	26198078	17-2886879	6-6719403	-0(13367 008
298	88804	26468592	17:2626765	6.6794200	-00885576
299	89401	26730899	17.2916165	6.6868881	-003844462
300	90000	27000000	17.8205081	6.6948295	·003388838
801	90601	27270901	17.8498516	6.7017598	-00 38222 59
802	91204	27548608	17.8781472	6.7091729	-008811258
808	91809	27818127	17.4068952	6.7165700	-003300830
804	92416	28094464	17.4355958	6.7239518	·008289474
805	98025	28372625	17.4642492	6.7313155	-U08278689
306	93636	28652616	17:4928557	6.7886641	-008267974
807	94249	28934448	17.5214155	6.7459967	003257829
808	94864	29218112	17-5499288	6.7533184	.003246758
309	95481	29503629	17.5783958	6.7606148	·0082 862 46
810	96100	29791000	17:6068169	6.7678995	-003225806
311	96721	80080281	17:6351921	6.7751690	-008215434
812	97844	80871328	17:6635217	6.7824229	-008205128
818	97969	30664297	17:6918060	6.7896618	·003194888
814	98596	80959144	17.7200451	6.7968844	.008184718
815	99225	81255875	17.7482898	6.8040921	-008174608
316	99856	81554496	17:7763888	6.8112847	-008164557
317	100489	31855013	17:8044988	6.8184620	-008154574
318	101124	32157482	17:8325545	6.8256242	003144654
319	101761	82461759	17:8605711	6.8327714	·008134796
320	102400	82768000	17.8885438	6:8899087	003125000
321	103041	32076161	17.9164729	6.8470218	·003115 265
322	103684	83386248	17.9443584	6.8541240	·003105590
828	104829	33698267	17-9722008	6.8612120	·003095 9 75
324	104976	34012224	18.0000000	6.8682855	·008086420
825	105625	34328125	18.0277564	6.8753448	·003076 928
326	106276	84645976	18:0554701	6.8833888	.008067485
327	106929	34965783	18.0831413	6.8894188	-008058104
328	107584	35287552	18-1107708	6.8964345	-008048780
329	108241	35611289	18-1383571	6·9034 359	·00808 95 14
880	108900	85937000	18·1659021	6.9104232	·0030 308 08
831	109561	36264691	18·1934054	6.9173964	-008021148
832	110224	36594368	18.2208672	6.9243556	-00801 204 8
888	110889	86926037	18· 2 482876	6.9818008	·008008008
834	111556	87259704	18-2756669	6.9882321	·002994012
885	112225	87595875	18· 3 030052	6.9451496	.002985075
336	112896	87938056	18-3303028	6.9520588	-002976190
337	113569	38272753	18· 3 575598	6.9589484	·002967 8 59
338	114244	88614472	18:3847763	6-9658198	.002958580
339	114921	38958219	18.4119526	6.9726826	·002949853
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No. Square Cube Square Root Cube Root Reciprocal						
841 116281 89651821 18-4661853 6-9863081 -002932551 842 116964 40001688 18-4932420 6-9981906 -002923677 848 117649 40856807 18-5202592 7-000000 -002916452 844 118386 40707584 18-5472870 7-0067962 -002906977 845 119025 41063625 18-741756 7-0135791 -002890551 846 119716 41421736 18-610752 7-0271058 -002887865 847 120409 41781923 18-6279360 7-0271058 -002887863 848 121104 42508549 18-6815147 7-0405866 -002887863 850 122500 42875000 18-7082869 7-0470586 -002863630 851 128201 4894851 18-7349940 7-0540441 -00284909 853 124609 48986977 18-738940 7-05404041 -00284909 854 126316 44361864 18-814877 7-074040 -0	No.	Square	Cube	Square Root	Cube Root	Reciprocal
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881 145161 55806341 19-5192218 7-2495045 -002624672 382 145924 55742968 19-5448208 7-2558415 -002617801 383 146689 56181847 19-5708858 7-2621675 -002610966 384 147466 56623104 19-5959179 7-2681824 -002604167 385 148225 57066625 19-6214169 7-2747864 -0025997408 386 148966 57512456 19-6468827 7-2878617 -002598879 387 149769 57960603 19-6728156 7-2878617 -002588979	880	144400	54872000	19-4935887		
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888 146689 56181887 19-5708858 7-2621675 002610966 884 147456 56623104 19-5959179 7-2681824 0026004167 885 148225 57066625 19-6214169 7-2747864 002597408 886 148986 57512456 19-6468827 7-2810794 002596674 887 149769 57960603 19-6728156 7-2878617 002588979			55742968	19.5448203		
884 147456 56628104 19·5959179 7·2681824 ·002604167 385 148225 57066625 19·6214169 7·2747864 ·002597408 386 148996 57512456 19·6468827 7·2810794 ·002590674 387 149769 57960603 19·6728156 7·2878617 ·002588979				19.5703858	7.2621675	
885 148225 57066625 19·6214169 7·2747864 ·002597408 886 148996 57512456 19·6468827 7·2810794 ·002590674 887 149769 57960603 19·6728156 7·2873617 ·002588979				19.5959179		
886 148996 57512456 19-6468827 7.2810794 -002590674 887 149769 57960608 19-6728156 7.2878617 -002588979				19.6214169	7.2747864	
200 1 200000000000000000000000000000000					7.2810794	
					7.2878617	.002583979
	888	150544	58411072	19-6977156	7.2936880	
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
389	151321	58863869	19-7280829	7:2998936	·002570694
890	152100	59819000	19.7484177	7:3061436	002564108
391	152881	59776471	19.7787199	7.3123828	·002557 54 5
392	158664	60236288	19-7989899	7.8186114	002551020
393	154449	60698157	19.8242276	7-8248295	*002544 529
894	155286	61162984	19.8191332	7.3310369	002538071
395	156025	61629875	19.8746069		002531646
896	156816	62099136	19.8997487	7.3484205	·002525 258
397	157609	62570778	19-9248588	7:3495966	.002518892
398	158404	68044792	19-9499878	7.3557624	002512568
399	159201	68521199	19-9749844	7.3619178	.002506266
400	160000	64000000	20-00000000	7.8680630	-002500000
401	160801	64481201	20-0249844	7.3741979	002493766
402	161604	64964808	20-0499877	7·8803227	.002487562
408	162409	65450827	20-0748599	7.8864378	·002481890
404	168216	65939264	20.0997512	7.8925418	.002475248
405	164025	66430125	20.1246118	7·89863 68	.002469186
406	164886	66928416	20-1494417	7:4047206	•002463054
407	165649	67419148	20-1742410	7.4107950	.002457002
408	166464	67917312	20-1990099	7.4168595	·002450980
409	167281	68417929	20.2237484	7.4229142	·00244498×
410	168100	68921000	20.2484567	7.4289589	.002489024
411	168921	69426531	20.2731849	7.4349988	·002433090
412	169744	69934528	20.2977831	7.4410189	.002427184
413	170569	70444997	20 3224014	7.4470842	·002421308
414	171396	70957944	20.3469899	7.4530399	.002415459
415	172225	71473375	20.3715488	7.4590359	.002409689
416	178056	71991296	20.3960781	7.4650228	.002403846
417	178889	72511718	20.4205779	7.4709991	002398082
418	174724 175561	78034632	20.1450488	7.4769664	002392344
419	176400	78560059 740×8000	20.4694895	7-4829242	002886635
420 421	177241	74618161	20·4989015 20·5182845	7-1888724	.002880952
422	177084	75151448	20.5426386	7-4948118	.002375297
422	178929	75686967	20.542688	7·5007·106 7·5066607	*002369668
424	179776	76225024	20·5912608	7.5125715	002364066
425	180625	76765625	20:6155281	7.5184780	·002858491 ·002852941
426	181476	77308776	20.6897674	7.5243652	002352841
427	1×2329	77854483	20.6689788		002341920
428	183184	78102752	20.6881609	7.5361221	002341930
429	184041	78953589	20.7128152	7.5419867	002381002
430	181900	79507000	20.7864414	7-5478128	002825581
481	185761	80062991	20.7605895	7.5586888	002320186
482	186624	80621568	20-7816097	7.5595268	002814815
433	187489	81182737	20:8086520	7.5653548	002809469
484	188356	81746504	20:8826667	7:5711748	002304147
435	189225	82812875	20:8566536		1002298851
436	190096	82881856	20:8806180		1002293578
437	190969	88458458	20 90 15 150	7.5885798	002288850
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
· 438	191844	84027672	20-9284495	7.5943633	·002283105
439	192721	84604519	20-9523268	7:6001385	.002277004
440	198600	85184000	20.9761770	7.6059049	.002272727
441	194481	85766121	21.0000000	7.6116626	.002267574
442	195364	86850888	21-0237960	7.6174116	002262448
443	196249	86938307	21-0475652	7.6281519	.002257336
444	197136	87528384	21.0713075	7.6288837	002252252
445	198025	88121125	21.0950231	7.6846067	.002247191
446	198916	88716586	21.1187121	7·6403213 7·6460272	·002242152 ·002237186
447 448	199809	89814628	21·1423745 21·1660105	7.6517247	002237130
449	200704 201601	89915392 90518849	21.1896201	7.6574138	002232143
450	202500	91125000	21.2182034	7.6630943	.002227171
451	203401	91733851	21.2367606	7.6687665	002227222
452	204301	92345408	21.2602916	7.6744303	002212389
458	205209	92959677	21.2837967	7.6800857	.002207506
454	206116	98576664	21.3072758	7.6857328	.002202643
455	207025	94196375	21.3307290	7.6913717	.002197802
456	207936	94818816	21.8541565	7:6970023	.002192982
457	208819	95443993	21.3775583	7.7026246	1002188184
458	209764	96071912	21.4009346	7.7082388	.002183406
459	210681	96702579	21.4242858	7.7138448	.002178649
460	211600	97336000	21.4476106	7.7194426	.002173913
461	212521	97972181	21.4709106	7·725 0325	.002169197
462	213444	98611128	21.4941853	7.7306141	.002164502
463 i	214369	99252847	21.5174348	7.7361877	002159827
464	215296	99897344	21.5406592	7.7417532	.002155172
465	216225	100544625	21.5638587	7.7478109	002150588
466	217156	101194696	21.5870331	7.7528606	·002145923 ·002141328
467 468	218089	101847568	21·6101828 21·6333077	7·7584028 7·7689861	002141526
469	219024 219961	102503232 103161709	21.6564078	7.7694620	002130132
470	219901	103101709	21.6794834	7.7749801	002132130
471	221841	104487111	21.7025344	7.7804904	002127000
472	222784	105154048	21.7255610	7.7859928	.002118644
478	223729	105823817	21.7485632	7:7914875	002114165
474	224676	106496424	21.7715411	7.7969745	.002109705
475	225625	107171875	21.7944947	7.8024538	.002105263
476	226576	107850176	21.8174242	7.8079254	.002100840
477	227529	108531333	21.8403297	7.8133892	.002096436
478	228184	109215852	21.8632111	7.8188456	·002092050
479	229441	109902239	21.8860686	7.8242942	.002087683
480	230400	110592000	21.9089023	7.8297858	.002083838
481	281861	111284641	21.9317122	7.8351688	.002079002
482	232324	111980168	21.9544984	7.8405949	·002074689
483	238289	112678587	21.9772610	7.8460134	·002070898 ·002066116
484	284256	113379904	22.00000000 22.0227155	7·8514244 7·8568281	00206116
485 486	235225 286196	114084125 114791256	22.0227155	7.8622242	002057613
2:00	200100	114/91200	22 0202011	. 0022242	1

No.	Square	Cube	Square Root	Cube Root	Reciprocal
487	287169	115501308	22:0680765	7.8676130	•00205 338 8
488	288144	116214272	22-0907220	7.8729944	·002049180
489	239121	116930169	22.1183444	7.8783684	·002044990
490	240100	117649000	22.1859436	7.8837352	·002040816
491	241081	118870771	22.1585198	7.8890946	·002036660
492	242064	119095488	22.1810730	7.8944468	·0020325 20
493	248049	119823157	22.2036033	7.8997917	·002028398
494	244036	120553784	22.2261108	7.9051294	·002024 29 1
495	245025	121287375	22.2485955	7.9104599	·002020202
496	246016	122023986	22.2710575	7.9157832	·002016129
497	247009	122763478	22-2934968	7.9210994	·002012072
498	248004	123505992	22.3159136	7.9264085	•0020080 82
499	249001	124251499	22.8383079	7·9817104	·002004 008
500	250000	125000000	22.3606798	7 - 987005 3	·002000000
501	251001	125751501	22.3830298	7.9422931	·001996008
502	252004	126506008	22.4053565	7.9475739	-0019920 82
503	258009	127263527	22.4276615	7.9528477	·0019880 72
504	254 016	128024064	22.4499448	7·9581144	·001984127
505	255025	128787625	22.4722051	7.9638748	-001980198
506	256036	129554216	22.4944438	7.9686271	001976285
507	257049	130323843	22.5166605	7.9738731	·001972887
508	258064	181096512	22.5388553	7.9791122	·001968504
509	259081	131872229	22.5610283	7·9843444	001964687
510	260100	132651000	22.5831796	7.9895697	·001960784
511	261121	183432831	22.6053091	7·994788 3	·001956947
512	262144	134217728	22.6274170	8-00000000	·001953125
513	263169	185005697	22.6495038	8-0052049	001949818
514	264196	135796744	22.6715681	8-0104032	·001945525
515	265225	186590875	22.6936114	8.0155946	·001941748
516	266256	187388096	22.7156334	8.0207794	•001937984
517	267289	138188413	22.7376340	8.0259574	001934286
518	268324	138991832	22.7596134	8.0311287	·001930502
519	269361	139798359 140608000	22·7815715 22·8035085	8.0862985	-001926782
520	270400 271441	141420761	22.8254244	8·0414515 8·0466030	001928077
521 522	272484	142236648	22.8473198	8·0517479	001919886
528	273529	143055667	22.8691938	8.0568862	·001915709 ·001912046
524	274576	143877824	22.8910468	8.0620180	
525	275625	144703125	22.9128785	8.0671482	·001908897 ·001904762
526	276676	145581576	22.9346899	8.0722620	·001904762
527	277729	146863183	22.9564806	8.0773743	001897588
528	278784	147197952	22.9782506	8.0824800	001898989
529	279841	148035889	28-0000000	8-0875794	001890859
580	280900	148877000	28-0217289	8.0926728	·001886792
581	281961	149721291	28.0434372	8.0977589	·001883239
582	283024	150568768	23.0651252	8.1028390	001879699
533	284089	151419487	23.0867928	8.1079128	-001876178
534	285156	152273304	23.1084400	8-1129808	001872659
535	286225	158130375	23.1300670	8-1180414	001869159
<i>(</i>)		'		·	

No.	Square	Cube	Square Root	Cube Root	Reciprocal
586	287296	153990656	28·1516738	8-1230962	.001865672
587	288369	154854153	28.1782605	8.1281447	.001862197
588	289444	155720872	28.1948270	8.1331870	·001858786
589	290521	156590819	23 ·2163785	8.1882280	·001855288
540	291600	157464000	28.2379001	8.1432529	001851852
541	292681	158340421	23.2594067	8.1482765	001848429
542	293764	159220088	28.2808935	8.1582989	001845018
543	294849	160103007	28.8028604	8.1583051	.001841621
544	295986	160989184	23.3238076	8.1633102	001838285
545	297025	161878625	28.3452351	8.1683092	001834862
546	298116	162771886	23.3666429	8.1738020	001831502
547	299209	163667323	23:3880311	8.1782888	001828154
548 549	800804 801401	164566592 165469149	28.4093998	8-1832695	001824818
550	802500	166875000	23·4307490 23·4520788	8-1882441	001821494
551	803 301	167284151	28·4783892	8-1982127	001818182
552	801701	168196608	28.4946802	8·1981753 8·2031319	·001814882 ·001811594
558	805809	169112877	28.5159520	8.2080825	·001811594 ·001808818
554	806916	170031464	28.5372046	8.2130271	001805054
555	808025	170953875	23.5584380	8.2179657	001801802
556	809136	171879616	23.5796522	8.2228985	.001798561
557	810249	172808693	23.6008474	8.2278254	•001795382
558	811864	173741112	23.6220236	8.2327463	001792115
559	812481	174676879	23.6431808	8.2376614	-001788909
560	818600	175616000	28.6643191	8.2425706	001785714
561	814721	176558481	23.6854386	8.2474740	.001782581
562	815844	177504328	23.7065392	8.2523715	.001779359
568	816969	178453547	23.7276210	8.2572633	.001776199
564	818096	179406144	23.7486842	8.2621492	·001773050
565	819225	180362125	23.7697286	8.2670294	·001769912
566	320356	181321496	23.7907545	8.2719039	·001766784
567	821489	182284263	23.8117618	8-2767726	•001768668
568	322624	183250482	23.8327506	8·2816 3 55	•001760568
569	828761	184220009	23.8537209	8.2864928	·001757469
570	824900	185193000	23.8746728	8.2913444	001754886
571	826041	186169411	23.89.6063	8-2961903	-001751318
572	827184	187149248	23.9165215	8.3010304	·001748252
578 574	828329 829476	_188132517 _189119224	23.9374184	8.3058651	·001745201
575	830625	19010937	23·9582971 23·9791576	8·3106941 8·8155175	·001742160 ·001739130
576	881776	191102976	24.0000000	8-3203353	001786111
. 77	882929	192100088	24.0208248	8.3251475	·001788102
578	884084	193100552	24-0416306	8.3299542	.001730102
579	835241	194104589	24.0624188	8.3347553	-001727116
580	C36400	195112000	24.0831891	8.3395509	·001724138
581	887561	196122941	24.1039416	8.8443410	.001721170
582	888724	197137368	24.1246762	8.8491256	-001718218
588	839889	198155287	24.1453929	8.8539047	·001715266
584	841056	199176704	24.1660919	8 ·35867 84	·001712329
	1			'	1

No.	Square	Cube	Square Root	Cube Root	Reciprocal
5R5 .	812225	200201625	24-1867782	8.3634466	-001709402
5×6	843396	201230056	24.2074869	8-86×2095	4001706485
587	844569	202262003	24.2280829	8-8729668	4001708578
544	845744	208297472	24.2487113	8-3777188	40570680
อิห9	846921	204886469	24.2693222	8:8824658	-001697798
590	848100	2058790HH	24-2899156	8:8×72065	-001694915
59 L	849281	206425071	24.8104916	8.8919428	•001692047
592	850464	207474688	24.3310501	8:8966729	·001689189
593 ·	851649	208527857	24.8515913	8.4013981	*001686841
591	852886	209584584	24.8721152	84061180	001683502
595	854025	210614875	24.8926218	8.1108326	·00:680672
	855216	211708786	24.4131112	84155419	·001677852
597	356409	212776173	24:4335834	8.1202460	-001675042
598	857604	218847192	24.4540885	8-1249448	-001672241
599		214 921799	24.4744765	8.4296888	·001669449
600		216000000	24-4948974	8.4343267	-001666667
601	861201	217081801	24.5158018	8-4890013y	-001663894
602		218167208	24.5356883	8:4436877	•00166.180
608 ,		219256227	24.5560583	8:4483605	·001658375
604	364816	220348864	24.5764115	8.4530281	•001655629
605	8660125	221445125	24.5967478	8.4576906	-001652893
606		22 2545016	24.6170673	8:4623479	•001650165
607		223648543	24.6373700	8:4670000	•001647446
608	369664	224755712	24.6576560	8.4716471	·001644787
609		225866529	24.6779254	8.4762892	·001642036
610		2269×1000	24.6981781	8-4×09261	•001639344
611		228099131	24.7184142	8:4855579	·001636661
612	374544	229220928	24.7386338	84901848	-001683987
613	875769	230346397	24.7588368	8-1948065	-001631321
6i-1	876996	231475544	24.7790234	8.4994233	·001628664
615	378225	232608375	24.7991935	8.5040350	•001626016
616		233744×96	24.8193473	8.5086417	·001623377
617	880689	234885113	24.8394847	8.5132435	•001620746
618	3×1921	286029082	24:8596058	8-5178403	*00161×128
619 .		237176659	24.8797106	8.5224321	·00161550 9
620		238328000	24.8097992	8-5270189	+001612908
621	8×7641	239483061	24.9198716	8.5316009	•001610306
622	3×6××1	240641848	24.9399278	8-5361780	·001607717
623	888129	241804367	24.9599679	8-5407501	001605186
624 625	3×9376	242970624	24-9799920	8·5458178	001602564
626 ·		244140625	25-0000000	8-5498797	·001600000
		245314376	25.0199920	×-5544872	001597444
627 628	393129	246491883	25.05099681	8-5589899	-001591896
629	394384	217673152	25:0599282	8.5685877	-001592357
	395641	248858189	25:0798724	8-5680807	-001589825
680 <i>631 </i>		250047000	25:0998008	8:1726189	-001587302
	398161	251239591	25:1197134	8-5771528	·001584786
	399424 400 68 9	252435968	25-1396102	011461464 711120864	4725451100 770771100
,,	40000Y	253636137	25-1594918	4.900.01	1 .001:00.3

685 408225 256047875 25-1992068 8-5952880 -001574×08 686 404496 257259456 25-2190404 8-5997476 -001572827 001560859 8687 405769 258474858 25-2388549 8-6042525 -001560859 8688 407044 259694072 25-2586619 8-6087526 -001567398 601502500 25-289213 8-6177388 -001562500 641 410881 263874721 25-3179778 8-6222248 -00156062 642 412164 264609288 25-3877189 8-6267063 -001557632 642 412164 264609288 25-3877189 8-6267063 -001557632 648 418449 255847707 25-3574447 8-6311830 -001552795 645 416025 268386125 25-3968502 8-6401226 -001550388 644 17316 269586136 25-4165801 8-6445855 -001547988 647 418609 270840023 25-4361917 8-6490427 -001545355 645 419904 272097792 25-4558441 8-6584974 -001543210 649 421201 273859449 25-3751748 8-657945 -001543210 650 422500 274625000 25-4950976 8-6623911 -001558462 651 423801 275894451 25-5147016 8-6668810 -001538098 651 423801 2778450745 25-5588647 8-6756974 -001538098 655 420025 281011375 25-5529678 8-681287 -001529052 655 420025 281011375 25-5529678 8-6815456 -001520705 656 420025 281011375 25-5929678 8-6815456 -001520705 656 430336 282900416 25-6124969 8-6889680 -001522070 65784841 286191179 25-6709953 8-7021882 -001519757 656 448264 284899312 25-6315107 8-6977848 -00152070 658 48264 284899312 25-6315107 8-6977848 -00152070 658 482964 284899312 25-6315107 8-6977848 -00152070 658 482964 284899312 25-6315107 8-6977848 -00152070 658 482964 284899312 25-6315107 8-6977848 -00152070 658 482964 284899312 25-6315107 8-6977848 -00152070 666 448266 282754944 25-7681975 8-7688976 -00152070 666 448222 284907632 25-856938 8-7328918 -00150746 -00149260 669 447561 299418300 25-884358 8-750988 -001507478 -00151052 676 448890 2907692 25-8569758 8-7328918 -00150746 -00149260 669 447561 299418300 25-884353 8-750988 -001487884 -00149266 667 44522 299407632 25-8569758 8-750988 -00150748 -00149256 677 445890 300763000 25-884353 8-750988 -001487884 -00149266 668 44624 298907632 25-8569758 8-750988 -001487884 -00149266 677 445890 300763000 25-884353 8-750988 -001487880 -001497266 677 445890 300763000 25-884358 8-75						
686 404496 257259456 25-2190404 8-5997476 001572827 6687 405769 258474858 25-2190404 8-5997476 001572827 001560859 406821 260917119 25-2784493 8-6182480 001567398 601502500 641 410881 263374721 25-3179778 8-6222248 001560926 641 410881 263374721 25-3179778 8-6222248 001560662 642 412164 264609288 25-3377189 8-6267063 001557632 648 418449 255847707 25-3574417 8-6311830 001552795 646 4164025 268386125 25-39968502 8-6401226 001555988 646 417316 269586136 25-4165301 8-6445855 001545595 646 417316 269586136 25-4155301 8-645855 001545595 646 417316 269586136 25-4155301 8-645855 001545595 647 418609 270840023 25-4381917 8-65940437 001545595 648 419904 272097792 25-4558441 8-6584974 001545295 650 422500 274625000 25-4950976 8-6623911 001558462 651 423801 275894451 25-5147016 8-6668310 001538462 651 423801 275894451 25-5147016 8-6668310 001538462 655 429025 281011375 25-5538647 8-6756974 001538194 655 429025 281011375 25-5538647 8-6756974 001538194 655 429025 281011375 25-5538647 8-6756974 001538194 656 428409 278445077 25-5538647 8-6756974 001538194 655 429025 281011375 25-5929678 8-6815456 00152070 658 428092 22840811 275-6709953 8-6815456 00152070 658 428092 284989312 25-6515107 8-6977848 001522070 658 438241 284890312 25-6515107 8-6977848 001522070 668 44809 284990312 25-6515107 8-6977848 001522070 666 448560 287496000 25-6904652 8-7065877 001513152 666 448560 287496000 25-6904652 8-7065877 001513152 666 448560 287496000 25-6904652 8-7065877 0015151512 666 448890 292754944 25-7681975 8-7241444 001506024 666 444222 289497625 25-7875998 8-7288187 001507896 0015078296 667 444889 29677632 25-785998 8-785988 001507749 001508296 667 444889 29676498 25-8650343 8-732604 001492587 676 448900 300763000 25-8843581 8-732604 001492587 677 445848 296791767 25-690762 8-750988 001507498 00150749 001492587 677 445890 300763000 25-8853343 8-7459846 001497066 677 44589 3084644 825-929678 8-750988 00150759 001488689 677 44589 308464 8168676 8168242 42-8007632 25-8650343 8-750988 001492587 677 445890 300763000 25-884358 8-750988 0014925	No.	Square	Cube	Square Root	Cube Root	Reciprocal
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779 606841 472729189 27·9105715 9·2012286 ·00128869						-001285847
				27.9105715		001288697
	780	608400	474552000			-001 3 85027
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
701	600001	476879541	27:9463772	0.000000	-001000410
781 782	609961 611524	478211768	27.9463772	9·2090962 9·2180250	*001280410
783	613089	480048687	27.9821372	9.2169505	-001278772
784	6146 6	481890804	28.00000000	9.2208726	-001277189
785	616225	483786625	28.0178515	9-2247914	001275510
786	617796	485587656	28.0856915	9.2287068	*001273885 *00+272265
787	619869	487448403	28.0535208	9.2326189	001272265
788	620944	489808872	28.0713377	9.2865277	001270046 001269086
789	622521	491169069	28.0891438	9.2404833	·001267427
790	624100	493039000	28.1069386	9.2448355	·001265823
791	625681	494918671	28.1247222	9.2482844	·001264228
792	627264	496798088	28.1424946	9.2521300	·001262626
798	628849	498677257	28.1602557	9.2560224	001261084
794	630436	500566184	28.1780056	9.2599114	001259446
795	632025	502459875	28.1957444	9.2637973	001257862
796	638616	504358836	28.2134720	9.2676798	-001256281
797	635209	506261573	28-2311884	9.2715592	.001254705
798	636804	508169592	28.2488938	9.2754352	•001253188
799	638401	510082899	28-2665881	9.2793081	001251564
800	640000	512000000	28.2842712	9.2831777	001250000
801	641601	513922401	28.3019434	9.2870440	.001248439
802	648204	515849608	28.3196045	9.2909072	001246883
808	644809	517781627	28.3372546	9.2947671	001245830
804	646416	519718464	28.3548938	9-2986289	-001243781
805	648025	521660125	28.3725219	9.3024775	·001242286
806	649636	523606616	28-3901391	9.3063278	-001240695
807	651249	525557943	28.4077454	9.3101750	.001239157
808	652864	527514112	28.4253408	9.3140190	·001237624
809	654481	529475129	28•4429253	9.3178599	*001236094
810	656100	53144 1000	28.4604989	9.3216975	001234568
811	657721	583411731	28.4780617	9.8255320	•001233046
812	6593 14	535387828	28.4956137	9.3293634	001231527
813	660969	587867797	28.5181549	9.3331916	·00123001 2
814	662596	539353144	28-5306852	9.8370167	001228501
815	664226	541843875	28.5482048	9.3408386	001226994
816	665856	543338496	28.5657137	9.3446575	001225490
817	667489	545338513	28.5832119	9.3484731	.001223990
818	669124	547343432	28.6006993	9.3522857	•001222494
819	670761	549858259	28.6181760	9.8560952	001221001
820	672400	551368000	28.6356421	9.3599016	•001219512
821	674041	553387661	28.6530976	9.8637049	001218027
822 823	675684	555412248 557441767	28.6705424	9.3675051	001216545
823 824	677329	559476224	28.6879766 28.7054002	9.3713022	-001215067
825	678976 680625	561515625	28.7054002	9·8750968 9·8788878	-001218592
826		563559976	28·7402157	9.3826752	-001212121
827	682276 683929	565609283	28.7576077	9.3864600	-001210654 -001209190
828	685584	567668552	28.7749891	9.3902419	
829	687241	569722789	28.7923601	9.8940206	-001207729 -001206272
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
880	688900	571787000	28.8097206	9.8977964	•001204819
831	690561	578856191	28.8270706	9•4015691	•001203369
832	692224	575930868	28.8444102	9.4053387	·001201923
833	698889	578009587	28.8617894	9.4091054	-001200480
834	695556	580098704	28.87905×2	9.4128690	•001199041
835	697225	582182875	28-8963666	9.4166297	•001197605
886	698896	584277056	28.9136646	9.4203873	•001196172
837	700569	586876258	28.9309523	9.4241420	•001194748
888	702244	588480472 590589719	28-9482297 28-9654967	9·4278986 9·4816428	·001193317 ·001191895
889 840	708921 705600	592704000	28.9827535	9.4358880	·001190476
841	707281	594828321	29-00000000	9.4391307	•001189061
842	708964	5969476×8	29-0172863	9.4428704	·001187648
843	710649	599077107	29.0844623	9.4466072	-001186240
814	712386	601211584	29.0516781	9.4508410	001184884
845	714025	608351125	29.0688837	9.4540719	001183432
846	715716	605495786	29.0860791	9.4577999	-001182033
847	717409	607645423	29-1032644	9.4615249	001180688
848	719104	609800192	29.1204396	9.4652470	•001179245
849	720801	611960049	29.1376046	9.4689661	-001177856
850	722500	614125000	29.1547595	9.4726824	•001176471
851	724201	616295051	29-1719043	9.4768957	-001175088
852	725904	618470208	29.1890390	9.4801061	·001178709
853	727609	620650477	29-2061637	9.4838136	-001172333
854	729316	622835864	29-2232784	9.4875182	-001170960
855	731025	625026375	29-2403830	9.4912200	•001169591
856	732736	627222016	29-2574777	94949188	·00116822 4
857	784449	629422793	29.2745623	9.4986147	·001166861
858	736164	681628712	29.2916370	9.5023078	•001165501
859	737881	633839779	29.8087018	9.5059980	·001164144
860	739600	686056000	29.8257566	9.5096854	001162791
861	741321	688277881	29.8428015	9.5188699	001161440
862	748044	640503928	29.3598365	9.5170515	•001160093
868	744769	642785647	29.3768016	9.5207808	•001158749
864	746496	644972544	29.8988769	9.5244063	•001157407
865	748225	647214625	29.4108823	9.5280794	·001156069
866	749956 751689	649461896 651714863	29·4278779 29·4448637	9.5317497 9.5354172	•001154784 •001158408
867 868	758424	658972082	29.444.057	9.5890818	001152074
869	755161	656234909	29.4788059	9.5427437	001150748
870	756900	658508000	29.4957624	9.5464027	001133143
871	758641	660776311	29.5127091	9.5500589	.001148106
872	760384	663054848	29.5296461	9.5587123	•001146789
878	762129	665888617	29.5465734	9.5578630	.001145475
874	763876	667627624	29.5634910	9.5610108	-001144165
875	765625	669921875	29.5808989	9.5646559	.001142857
876	767376	672221376	29.5972972	9.5682982	·001141553
877	769129	674526133	29.6141858	9.5719877	•001140251
878	770884	676836152	29.6310648	9.5755745	•001138952
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
879	772641	679151439	29-64798-12	9.5792085	-001187656
880	774400	681472000	29.6647939	9.5828397	-001186364
881	776161	683797841	29.6816442		-001135074
882	777924	686128968	29.6984848	9.5900989	-001138787
888	779689	688465387	29.7158159	9.5987169	·001132508
884	781456	690807104	29-7821375	9.5978873	00113122
885	788225	693154125	29.7489496	9-6009548	-00112994
886	784996	695506456	29.7657521	9·C045696	-001128668
887	786769	697864103	29.7825452	9-6081817	·001127896
888	788544	700227072	29.7998289	9-6117911	·001126126
889	790821	702595869	29.8161030	9.6158977	-001124859
890	792100	704969000	29.8328678	9.6190017	·001128596
891	793881	707847971	29.8496231	9.6226030	·001122334
892	795664	709782288	29.8668690	9-6262016	-001121076
898	797449	712121957	29.8881056	9-6297975	-001119821
894	799286	714516984	29.8998828	9-6838907	-001118568
895	801025	716917875	29-9165506	9-6869812	-001117818
896	802816	719323136	29·9332591	9-6405690	-001116071
897	804609	721784278	29.9499583	9-6-1415-12	-0011148 2 7
898	806404	724150792	29.9666481	9.6477367	·001118586
899	808201	726572699	29-9833287	9.6513166	-001112347
900	810000	729000000	80-0000000	9-6548938	-001111111
901	811801	781482701	80-0166620	9-6584684	-001109878
902	813604	733870808	30-0333148	9-6620408	-001108647
908	815409	786314827	80-0499584	9-6656096	·001107420
904	817216	788763264	80-0665928	9-6691762	-001106195
905	819025	741217625	30-0832179	9.6727408	-001104972
906	820836	743677416	30-0998339	9.6768017	-001108758
907	822649	74614264 3	80-1164407	9.6798604	-001102586
908	824464	748618812	80-1330383	9.6884166	-0011018 22
909	826281	751089429	80-1496269	9-6869701	-001100110
910	828100	753571000	80.1662068	9.6905211	-001098901
911	829921	756058081	80.1827765	9.6940694	-001097695
912	831744	758550528	80-1998377	9.6976151	•001096491
918	833569	761048497	30.2158899	9.7011583	001095290
914	835896	768551944	80.2324329	9.7046989	001094092
915	887225	766060875	80-2489669	9.7082369	001092896
916	839056	768575296	80.26549.9	9.7117728	-00.091708
917	840889	771095218	80.2820079	9.7158051	001090518
918	842724	773620632	80-2985148	9.7188854	-001089325
919	844561	776151559	30-3150128	9.7223681	001088189
920	846400	778688000	80-3315018	9.7258883	001086957
921	848241	781229961	30-3479818	9.7294109	001085776
922	850084	788777448	30.3644529	9.7329809	001084599
928	851929	786830467	80.3809151	9.7364484	001088424
924	853776	788889024	89.8978688	9.7899684	-00:082251
925	855625	791458125	30.4138127	9.7484758	-001081081
926	857476	794022776	80.4302481	9.7469857	-001079914
927	859329	796597988	80•4466747	9.7504980	-001078749
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
928	861184	799178752	80-4630924	9.7539979	-001077586
929	868041	801765089	80-4795018	9.7575002	001076426
980	864900	804857000	80-4959014	9.7610001	-001075269
981	866761	806954491	80.5122926	9.7611974	001074114
982	868624	809557568	80.5286750	9.7679922	•001072961
988	870489	812166287	80-5450487	9.7714845	-00107 811
984	872356	814780504	80.5614136	9-7749743	-001070664
985	874225	817400875	80-5777697	9.7784616	-001069519
936	876096	820025856	80.5941171	9.7819466	•001068376
987	877969	822656958	80.6104557	9.7854288	-001067236
938	879844	825298672	30-6267857	9.7889087	•001066098
989	881721	827936019	80-6431069	9.7923861	.001064968
940	883600	880584000	80-6594194	9.7958611	001063830
941	885481	838237621	80.6757283	9.7993336	·001062699
942	887864	885896888	30-6920185	9.8028086	-001061571
948	889249	888561807	80-7088051	9.8062711	.001060445
944	891186	841232884	80.7245830	9.8097862	·001059322
945	893025	848908625	80.7408528	9-8131989	·001058201
946	894916	816590586	80-7571180	9.8166591	·001057082
947	896809	849278128	30-7733651	9.8201169	001055966
948	898704	851971892	30-7896086	9.8235723	·001054852
919	900601	854670849	80-8058486	9.8270252	001053741
950	902500	857875000	80-8220700	9.8304757	·001052682
951	904401	860085851	80.8382879	9.8339238	·001051525
952	906804	862801408	30.8544972	9.8373695	*001050420
958	908209	865528177	80-8706981	9-8408127	001049818
954	910116	868250664	80-8868904	9.8412536	·001048218
955	912025	870988875	80-9030743	9.8476920	001047120
956	918986	878722816	80.9192497	9.8511280	·001046025
957 958	915849	876467493	80.9354166	9.8545617	*001044982
959	917764	879217912	80-9515751	9 ·8579929	•001043841
960	919681	881974079	80-9677251	9.86142!8	•001042758
961	921600 928521	884786000	80.9888668	9-864#183	·001041667
962	925444	887508681	81-0000000	9.8682724	001040588
968	927869	890277128 893056847	81.0161248	9.8716941	•001089501
964	929296	895841844	81.0522418	9.8751185	00 038422
965	981225	898682125	31.0488494	9.8785805	·001037344
966	988166	901428696	81·0644491 81·0805405	9.88:9451	•001086269
967	985089	904281068		9.8853574	001035197
968	987024	907039282	31·0966286 31·1126984	9.8887673	00:034126
969	988961	909858209	31-1287648	9·8921749 9·8955801	001033058
970	940900	912678000	81.14482:0	9.8989880	001031992
971	942841	915498611	31 608729	9.9028885	*001080928 *001029866
972	944784	918380048	31.1769145	9.9057817	001029866
978	946729	921167817	31.1929479	9.9091776	001028807
974	948676	924010424	81.2089781	9.9125712	001027749
975	950625	926859375	31·2249900	9.9159624	*001025641
976	952576	929714176	31-2409987	9.9198518	-001024590
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
055	05.4530				
977	954529	932574833	81.2569992	9-9227879	-001028541
978	956484	935441852	81.2729915	9.9261222	*001022496
979	958441	938313739	81-2889757	9.9295042	*001021450
980	960400	911192000	81.8049517	9.9828889	*001020400
981 982	962361 964324	944076141	31.8209195	9.9862618	*00101988
983	966289	946966168	81.8868792	9.9896368	-00101886
984	968256	949862087 952763904	81-8528808	9-9480092	-0010172M
985	970225	955671625	81.8687748 81.8847097	9-9463797	-001016200
986	972196			9-9497479	-00101 5228
987	974169	961504808	81·4006869 81·4165561	9.9581188	-001014199
988	976144	964480272	81.4824678	9.9564775	-001018171
989	978121	967861669	81.4488704	9-929 4369	-001012146
990	980100	970299000	81.4642654	9:9681981 9:9665549	-001011122
991	982081		81.4801525		-001010101
992	984064	976191488	31.4960815	9·9699095 9·9782619	-301009082
993	986049	979146657	81.5119025		-001008065
994	988036	982107784	81.5277655	9.9766120 9.9799599	·001007049
995	990025	985074875	81.5486206	9 9888055	-001006086
996	992016		81.5594677	9-9866488	-0010050 25
997		991026978	81.5758068	9.989900	-001004016
998	996004	994011992	81.5911880	9.9988289	-001008009
999		997002999	81.6069618	9.9966656	-001002004
1000	1000000	1000000000	81.6227766	10.0000000	·001001001
	1002001	1008003001	31.6385840	10.0083822	*0010000000 *0009990010
	1004004	1006012008	01 07 10000	10.0066622	*0009980040
	1006009	1009027027	81-6701752	10-0099899	0009970090
	1008016	1012048064	81-6859590	10.0188155	-0009960159
1005	1010025	1015075125	81.7017849	10-0166389	-0009950249
1006		1018108216	31.7175030	10-0199601	-0009940858
1007	1014049	1021147348	81.7882633	10.0282791	-0009980487
1008	1016064	1024192512	81•7490157	10.0265958	-0009920685
1009	1018081	1027248729	81.7647608	10-0299104	*0009910808
1010	1020100	1030301000	81.7804972	104832228	-0009900990
1011	1022121		81.7962262	10.0365880	-0009891197
1012	1024144	1036433728	81.8119474	10-0398410	-0009881428
1013	1026169	1039509197	31·8276609	10.0481469	*0009871668
1014	1028196	1042590744	81·8483666	10-0464506	000986198
iOlō	1030225	1045678875	81.8590646	10.0497521	-0009852217
1016	1032256	1048772096	31.8747549	10-0580514	-0009842520
	1034289	1051871918	31-8904374	10-0863485	0009832842
1018	1036324	1054977832	31·9061123	10.0596485	0009828188
1019	1038361	1058089859	31.9217794	10.0629364	0009818548
	1040400	1061208000	81.98748×8	10-0662271	-0009×08922
	1042441	1064332261	31.9530906	10.0695176	.0009794819
	1044484	1067462648	31.9687347	10.0728020	*0009784786
	1046529	1070599167	31.9848712	10.0760868	-0009775171
	1048576	1073741824	82.0000000	10.0793684	·0009765625
1025	1050625	1076890625	32.0156212	10-0826484	-0009756096
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Bquare	Cube	Square Root	Cube Root	Reciprocal
1052676	1080045576	32:0312348	10-0859262	-00097 46589
1054729	1083206683	82.0468407	10-0892019	·0009737098
1056784	1086378952	82-0624891	10-0924755	·0009727626
1058841	1089547389	32-0780298	10-0957469	·0009718178
1060900	1092727000	82.0986181	10-0990168	·0009708738
1062961	1095912791	32-1091887	10.1022835	·0009699321
1065024	1099104768	82-1247568	10.1055487	.0009689922
1 06 7089	1102302937	82.1403173	10-1088117	·0009680542
106915 6	1105507304	32-1558704	10.1120726	·0009671180
107122 5	1108717875	32.1714159	10.1153814	-0009661836
1078296	1111934656	82-1869539	10-1185882	0009652510
1075869	1115157658	82·2024844	10-1218428	0009643202
1077444	1118386872	82.2180074	10.1250953	-0009633 9 11
1079521	1121622319	82-2885229	10.1283457	·0009624639
1081600	1124864000	82.2490310	10.1315941	·0009615385
1083681	1128111921	82-2645316	10.1848403	•0009606148
1085764	1131366088	82.2800248	10.1380845	·0009596 929
1087849	1134626507	82-2955105	10.1413266	-0009587728
1089936	1137893184	82.3109888	10.1445667	·00095785 44
1092025	1141166125	82.3264598	10-1478047	-0009569878
1094116	1144445336	82-3419283	10·1510 1 06	·00095602 29
1096209	1147780823	82.3578794	10.1542744	-0009551098
1098804	1151022592	82-8728281	10-1575062	-0009541985
1100401	1154320649	32.3882695	10.1607359	•0009532888
1102500	1157625000	32.4037085	10-1639686	-0009528810
1104601	1160935651	82.4191801	10-1671893	·0009514748
1106704	1164252608	82.4845495	10-1704129	•0009505703
1108809	1167575877	82.4499615	10.1786844	-0009496676
1110916	1170905464	82.4658662	10-1768589	-0009487666
1118025	1174241875	32.4807685	10.1800714	·000947867 8
1115186	1177583616	82.4961586	10.1882868	·0009469697
1117249	1180982198	82.5115864	10.1865002	·0009460738
1119864	1184287112	32.5269119	10.1897116	0009451796
1121481 1128600	1187648379	82.5422802	10.1929209	.0009442871
1125721	1191016000	82.5576412	10.1961283	0009433962
1123721	1194389981	82 5729949	10.1998886	.0009425071
1129969	1197770328	82.5883415	10.2025369	-0009416196
1132096	1201157047 1204550144	82.6086807	10.2057382	.0009407838
1134225	1204930144	32.6190129	10.2089375	-0009398496
1186356	1211855496	82.6848877	10.2121847	.0009389671
1188489		82.6496554	10.2158800	-0009380863
1140624	1214767768 1218186432	82·6649659 82·6802693	10.2185233	-0009372071
1142761	1221611509	82-6955654	10·2217146 10·2249089	·000936 32 96 ·0009354537
1144900	1225048000	32·7108544	10.2249089	·0009854587 ·0009845794
1147041	1228480911	32.7261363	10.2312766	·0009345794 ·0009337068
1149184	1281925248	32.7261363	10.2312766	-0009328858
1151829	1235876017	82.7566787	10.2344599	-0009819664
1158476	1288838224	82.7719892	10.2408207	-0009819004
r*00340	1200000224	04.117092	TO. 540050 (■ _AAABBEAAA_

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No.	Square	Cube	Square Root	Cube Root	Reciprocal
1075	1155625	1242296875	32.7871926	10-2439981	·0009802826
1076		1245766976	32-8024389	10-2471785	.00092936:0
1077	1159929	1249243533	32-8176782	10.2508470	·(IU09285051
1078	1162084	1252726552	32-8829103	10-2585186	-000927 613 8
1079	1164241	1256216039	32-8481354	10-2566881	-0009267841
1080	1166400	1259712000	82.8638535	10-2598557	·0009259259
1081	1168561	1263214441	32.8785644	10.2680213	-0009 25669 4
1082	1170724		82.8937684	10-2661850	-0009242144
1083	1172889	1270238787	82-9089653	10-2698467	-0009233610
1084	1175056	1273760704	82-9241553	10-2725065	-000922500
1085	1177225	12772×9125	32-9398882	10.2756644	-0009216599
1086	1179396	1280824056	32.9545141	10-2788203	-0009 2 0810
1087	1181569	1284365503	32.9696880	10·2819743 10·2851264	-000919968 -0009191176
1000	1183744 1185921	12×7913472 1291467969	32·9848450 33·0000000	10-2882765	-000919117
1089	1188100		33-0151480	10.2914247	-000917481
1090	1190281	1295029000 1298596571	33-0302891	10.2945709	-000916590
1091 1092	1190261	1302170688	83-0454283	10.2977153	-Q009167509
1092	1194649	1805751857	88-0605505	10-8008577	-0009149181
1095	1196836	1809338584	88.0756708	10-8039982	-0009140768
1095	1199025	1312932375	33.0907842	10.3071368	-0009182420
1096	1201216	1816582786	83-1058907	10.8102785	-0009124068
1097	1203409	1320139673	83-1209908	10.8184083	-0009115770
1098	1205604	1323758192	88-1860830	10-8165411	-0009107468
1099	1207801	1327373299	33-1511689	10.3196721	-0009099181
1100	1210000	1881000000	38-1662479	10:822:4012	-0009090909
1101	1212201		88:1818200	10.3259284	-0009Ut2652
1102	1214404	1338278208	38-1968858	10.3290537	-0009074410
1103	1216609	1841919727	38-2114438	10.8821770	-0009066188
1104	1218816	1345572×64	88-2264955	10.3352985	-0009057971
1105	1221025	1849232625	88-2415403	10 3884181	-0009049774
1106	1223236	1352×99016	33-2565783	10.3415358	-0009041 59 1
1107	1225149	1356572048	33·2716095	10.8446517	-00090884M
1108	1227664	1360251712	88-2866889	10.8477657	-0009025271
1109	1229881		88:3016516	10-3508778	-00090171 35
1110	1232100	1867631000	38.3166625	10.3539880	-0009009009
1111	1284321	1371330c31	83.8816666	10.3570964	-0009H0090
1112	1236544		88.3466640	10.3602029	-000899286
1113	1238769	1878719897	83.8616546	10.8688076	-000898473
1114	1240996	1882469544	88.8766885	10.3664103	-0008976961
1115	1248225	1886195875	88-8916157	10.8695113	-0008968610
1116	1245456	1889928896	38-4065#62	10.8726103	·()008960573
1117	1247689	1393668613	89-4215499	10:3757076 10:3788030	-000895 2 551 -0008914514
11118	1249924	1897415032	88.4865070	10-3818965	-(NKB986550
1119	1252161	1401168159	88.4514573	10-8849882	·0008928571
1120	1254400	1404928000	83:4664011 83:4818881	10.3880781	-0008920607
1121	1256641 1258881	1408694561 1412467848	83-4962684	10-8911661	-0018912656
1122	1201129	1416247867	33.5111921	10-3942523	-000H904720
1123	1201120	7410741401	1 00 0000	130011010	1
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Square	Cube	Square Root	Cube Root	Reciprocal
1268376	1420084624	83.5261092	10-3973366	4008896797
1265625	1428828125	88·5410196	10.4004192	+00088888889
1267876	1427628876	88.5559234	10.4084999	*0008880995
1270129	1481485888	33.5708206	10.4065787	·000×878114
1272384	1485249152	38.5857112	10.4093557	0008865248
1274641	1439069689	83.6005952	10.4127810	·0008857396
1276900	1442897000	38·6154726	10.4158044	-0008849558
1279161	1446781091	38-6808434	10.4188760	·0003841733
281424	1450571968	88.6452077	10.4219458	0008838922
283689	1454419687	88.6600658	10.4250188	0008826125
285956	1458274104	88.6749165	10.4280800	00008818342
288225	1462185875	83.6897610	10.4811443	0008810573
290496	1466008456	83.7045991	10.4842069	·0008802817
292769	1469878858	88.7194806	10.4372677	0008795075
295044	1478760072	88.7842556	10.4408267	.0008787346
297821	1477648619	83.7490741	10.4488839	.0008779681
1299600	1481544000	88.7688860	10.4464393	.0008771930
1801881	1485446221	88.7786915	10.4494929	0008764242
1804164	1489855288	38.7934905	10.4525448	-0008756567
806449	1498271207	33.8082830	10.4555948	-0008748903
1808786	1497193984	88-8280691	10.4586431	0008741259
1811025	1501128625	88.8378486	10.4616896	0008788624
1813316	1505060186	33.8526218	10.4647848	0008726008
1815609	1509008523	33.8673884	10.4677778	0008718396
1817904	1512958792	33.8821487	10.4708185	0008710801
1320201	1516910949	88-8969025	10.4788579	0008703220
1322500	1520875000	83-9116499	10.4768955	0008695652
1824801	1524845951	88-9268909	10.4799314	-0008688097
1827104	1528823808	88-9411255	10.4829656	0008680556
1829409	1532808577	88-9558587	10.4859980	.0008673027
1831716	1536800264	83.9705755	10.4890286	·0008665511
1834025	1540798875	88-9852910	10.4920575	.0008658009
1336386	1544804416	84-00000000	10.4950847	-0008650519
1888649	1548816898	84.0147027	10.4981101	0008643042
1840964	1552886312	84-0293990	10.5011337	.0008685579
1843281	1556862679	84-0440890	10.5041556	0008628128
1845600	1560896000	84.0587727	10-507.757	.0008620390
1847921	1564936281	84-0784501	10.5101942	0008618264
1850244	1568988528	84.0881211	10.5182109	0008605852
1852569	1578087747	84.1027858	10.5162259	00085981 2
1854896	1577098944	84.1174442	10.5192391	-0008591065
1857225	1581167125	84.1320968	10.5222506	.0008583691
1859556	1585242296	84.1467422	10.5252604	.0008576329
1861889	1589824463	84.1618817	10.5282685	.0008568980
1864224	1598418682	84.1760150	10.5312749	.0008561644
1866561	1597509809	84.1906420	10.5842795	0008554320
868900	1601618000	84.2052627	10.5372825	.0008547009
871241	1605728211	84.2198778	10.5402837	.0008589710
	1609840448	84.2844855	10.5482882	.0008283423

No.	Square	Cube	Square Root	Oube Root	Re
1178	1875929	1613964717	84-2490875	10-5462810	.000
1174	1878276	1618096024	34.2686834	10.5492771	-000
1175	1880625	1622234375	84.2782780	10.5522715	.ŏŏċ
1176	1382976	1626379776	84-2 928564	10.5552642	-000
1177	1385829	1630532283	34.8074386	10.5582552	-000
1178	1387684	1634691752	34.3220046	10.5612445	-001
1179	1590041	1688858389	84.8865694	10.5642322	.001
1180	1892400	1643032000	84.8511281	10.5672181	.001
1181	1894761	1647212741	84.8656805	10.5702024	-004
1182	1897124	1651400568	84.8802268	10.5781849	.001
1183	1399489	1655595487	34.3947670	10.5761658	.000
1184	1401856	1659797504	84.4098011	10-5791449	.000
1185	1404225	1664006625	34.4288289	10.5821225	.000
1186	1406596	1668222856	84.4888507	10-5850983	.000
1187	1408969	1672446208	84.4528668	10.5880725	.000
1188	1411844	1676676672	84.4678759	10.5910450	.000
1189	1418721	1680914269	84.4818798	10.5940158	-000
1190	1416100	1685159000 1689410871	84·4963766	10.5969850	.000
1191	1418481	1698669888	84.5108678	10.5999525	-000
1192	1420864 1428249	1697936057	84·5258530 84·5898321	10.6029184	.000
1198	1425249	1702209384	84.5548051	10.6058826 10.6088451	.000
1194	1423030	1706489875	34 ·5687720	10.6118060	-000
1195 1196	1480416	1710777536	84.5882329	10.6147652	.000
1197	1482809	1715072873	84.5976879	10.6177228	-00C
1198	1485204	1719374892	84.6121866	10.6206788	.000
1199	1487601	1728688599	84.6265794	10-6286881	-000
1200	1440000	1728000000	84-6410162	10-6265857	-000
1201	1442401	1732828601	34.6554469	10-6295367	-000
1202	1444804	1786654408	84-6698716	10-6824860	-000
1203	1447209	1740992427	34.6842904	10-6854888	-000
1204	1449616	1745887664	84.6987081	10-6888799	-000
1205	14520 2 5	1749690125	84.7181099	10.6413244	·000
1206	1454436	1754049816	84.7275107	10.6442672	-00C
1207	1456849	1758416748	84.7419055	10-6472085	-000
1208	1459264	1762790912	84.7562944	10-6501480	-000
1209	1461681	176772829	84.7706778	10.6530860	·00C
1210	1464100	1771561000	84.7850548	10.6560228	.000
1211	1466521	1775956981	84.7994258	10.6589570	.000
1212	1468944	1780360128	84.8187904	10-6618902	-000
1218	1471369	1784770597	84.8281495	10.6648217	.000
1214	1473796	1789188344	84.8425028	10.6677516	.000
1215	1476225	1798613375	84.8568501	10-6706799	.000
1216	1478656 1481089	1798045696 1802485813	84·8711915 84·8855271	10·6786066 10·67(5817	.000
1217 1218	1483524	1806982282	84.8998567	10.6794552	.000
$\frac{1218}{1219}$	1485961	1811886459	84.9141805	15.6454955	6000
	1488400	1815848000	84.9284984	\	1.00
	1490841	1820316861	84-9428104	4	
/ -	110011	1020910001	1 3.3.2320	\	

No.	Square	Cube	Square Root	Cube Root	Reciprocal
1222	1493284	1824793048	84-9571166	10.6911331	-0008183306
1223	1495729	1829276567	34.9714169	10.6940486	.0008176615
1224	1493176	1833767424	34.9857114	10.6969625	.0008169935
1225	1500625	1888265625	35.0000000	10.6998748	.0008163265
1226	1503076	1842771176	35.0142828	10:7027855	.0008156607
1227	1505529	1847284083	85.0285598	10.7056947	.0008149959
1228	1507984	1851804352	35-0428309	10.7086023	.0008143322
1229	1510441	1856331989	35-0570963	10.7115083	.0008186696
1230	1512900	1860867000	85.0713558	10.7144127	.0008130081
1231	1515861	1865409391	85.0856096	10.7178155	.0008123477
1232	1517824	1869959168	85-0998575		.0008116883
1233	15202×9	1874516337	85-1140997	10-7231165	.0008110300
1234	1522756	1879080901	35-1280361	10.7260146	.0008103728
1235	1525225	1888652875	35-1425668	10.7289112	.0008097166
1236	1527696	1888232256	85-1567917	10.7318062	·000×090615
1237	1530169	1892819053	85-1710108	10.7346997	.0008084074
1238	1532644	1897413272	85-1852242	10.7375916	.0008077544
1239	1535121	1902014919	35-1994318	10-7404819	.0008071025
1240	1537600	1906624000	35-2136337	10-7433707	.0008064516
1241	1540081	1911240521	85-2278299	10.7462579	.0008058018
1242	1542564	1915864488	85-2420204	10.7491436	.0008051530
1243	1545049	1920495907	85-2562051	10.7520277	.0008045052
1244	1547586	1925134784	85-2708842	10.8549103	.0008038585
1245	1550025	1929781125	85-2845575	10.7577913	.0008032129
1246	1552516	1934434936	85.2987252	10.7603708	.0008025682
1247	1555009	1939096223	35.3128872	10.7635488	.0008019246
1248	1557504	1943764992	35.3270435	10.7664252	.0008012821
1249	1560001	1948441249	85-8411941	10-7693001	.0008006405
1250	1562500	1953125000	85-3553391	10.7721735	.0008000000
1251	1565001	1957816251	85.8694784	10.7750453	.0007993605
1252	1567504	1962515008	85-8886120	10.7779156	.0007987220
1253	1570009	1967221277	85.8977400	10.7807843	.0007980846
1254	1572516	1971935064	85.4118624	10.7836516	.0007974482
1255	1575025	1976656375	85-1259792	10.7865173	.0007968127
1256	1577536	1981385216	35.4400903	10.7893815	-0007961783
1257	1580049	1986121593	35.4541958	10.7922441	.0007955449
1258	1582564	1990865512	85.4682957	10.7951053	.0007949126
1259	1585081	1995616979	35.4823900	10.7979649	.0007942812
1260	1587600	2000376000	35.4964787	10.8008230	-0007986508
1261	1590121	2005142531	35.5105618	10.8036797	.0007930214
1262	1592644	2009916728	35.5246393	10.8065348	.0007923930
1263	1595169	2014698447	35.5387113		.0007917656
1264	1597696	2019487744	35.5527777	10.8122404	.0007911892
1265	1600225	2024284625	35.5668385	10.8150909	.0007905138
1266	1602756	2029089096	35.5808937	10.8179400	-0007898894
1267	1605289	2033901163	35.5949434	10.8207876	.000789266
1268	1607824	2038720832	85.6089876	10.8236336	
269	1610361	2043548109	35.6230262	10.8264789	5 1.0001880

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No. Square	Cube	Equare Root	Cube Root	Reciprocal
1271 ' 1615441	2053225511	35·6510869	10.8321629	·0007867821
1272 1617984	2058075648	85°6651090	10.8850030	*0007861685
1273 620529	2062933417	85.0791255	10.8878416	.0007855460
1274 1623076	2067798824	35.6931366	10.8406788	-000784 929 4
1275 1625625	2072671875	85.7071421	10.8435144	0007843187
1276 1628176	2077552576	35.7211422	10.8468485	·0007888991
1277 1680729	2082440983	85.7851367	10.8491812	-0007880864
1278 1688284	2087336952	35.7491258	10.8520125	0007824726
1279 1635841	2092240639	85.7631095	10.8548-122	-0007818608
1280 1638400	2097152000	85.7770876	10.8576704	-0007812500
1281 1640961	2102071041	85.7910603	10.8604972	.0007808401
1282 1643524	2106997768	35.8050276	10.8688225	-0007800812
1283 1646089	2111932187	85.8189894	10.8661464	0007791232
1284 1648656	2116874304	35.8329457	10.8689687	-0007788162
1285 1651225	2121824125	85.8468966	10.8717897	.0007782101
1286 1653796	2126781656	35.8608421	10.8746091	-0007776050
1287 1655369	2131746903	85.8747822	10.8774271	-0007770008
1288 1658944	2136719872	85.8887169	10.8802436	0007768975
1289 1661521	2141700569	85-9026461	10-8830587	-0007767952
1290 - 1664100	2146689000	85.9165699	10.8858723	0007751938
1291 1666681	2151685171	85.9804884	10.8886845	-0007745988
1292 1669264	2156689088	85.9444015	10.8914952	-0007789988
1293 1671849	2.61700757	85-9588092	10.8948044	-0007788952
1294 1674436	2166720184	85.9722115	10.8971123	-0007727975
1295 1677025	2171747375	85.9861084	10.8999186	-0007722008
1296 1679616	2176782386	86-0000000	10-9027285	.0007716049
1297 1682209	2181825073	86-0188862	10-9055269	-0007710100
1298 1684804	2186875592	86.0277671	10.9088290	-0007704160
1299 1687401	2191933899	86.0416426	10.9111296	0007698229
1300 1690000	2197000000	86-0555128	10.9189287	-0007692308
1801 1692601	2202073901	86.0698776	10.9167265	0007686395
1302 1695204	2207:55608	36·0832371	10-9195228	0007680492
1803 1697809	2212245127	36-0970918	10-9223177	-0007674597
1304 1700416	2217342464	86.1109402	10-9251111	-0007668712
1805 1703025	2222447625	36-1247837	10-9279031	-0007662885
1806 1705636	2227560616	36.1386220	10.9806937	-0007656968
1307 1708249	2232681443	86.1524550	10-9834829	0007651109
1808 1710864	2237810112	86.1662826	10-9862706	0007645260
1309 1713481	2242946629	36.1801050	10-9890569	-0007689419
18 0 1716100	2248091000	86.1989221	10.9418418	0007688588
1811 1718721	2253243231	36.2077340	10-9446258	0007627765
1312 1721344	2258403828	86-2215406	10.9474074	0007621951
1818 1723969	2268571297	36-2358419	10-9501880	-0007616146
1314 1726596	2268747144	36-2491379	10-9529673	-0007610850
1815 1729225	2273930875	36.2629287	10.9557451	-0007604563
1316 1731856	2279122496	86-2767148	10.9585215	-0007598784
1817 1784489	2284322013	36-2904946	10.9612965	1007598014
1318 1737124	2289529482	36.3042697	10.9640701	.0007587255
1319 , 1739761	2294744759	36.8180396	10.9668428	-0007581501
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18		1742400	2299968000	86-8318042		*0007575758
18:		1745041	2305199161	00 0 10000.	10.9723825	*0 00 7 570028
18		1747684	2810488248	86.8593179	10.9751505	00:07564297
18		1750329	2315685267	86-8780670	10-9779171	0007558579
18:		1752976	2320940224	86-8868108		0007552870
18:		1755625	2826208125	36.4005494	10.9834462	.0007547170
18: 18:		1758276 1760929	2331478976 23367527×8	86 4142×29	10.9862086	0007541478
13		1768584		86.4280112	10-9889696	0007585795
18		1766241	2842089552 2847884289	86.4417848	10.9917293	0007530120
18		1768900	2852687000	86·4554528 86·4691650	10.9944876 10.9972445	0007524454
18		1771561	2857947691	86.4828727	11.0000000	*0007518797 *0007513148
18		1774224	2363266368	86.496577-2	11-0027541	·0 007515148
18	1	1776889	2868598037	86.5102725	11.0055069	-0007501808 -0007501875
18		1779556	2373927704	86.5289647	11.0082583	•0007496252
18		1782225	2879270375	86.5376518		-0007490637
18	86	1784896	2884621056	86.5518888	11.0187569	0007485080
18	87	1787569	2889979753	86.5650106	11-0165041	0007479432
18	88	1790244	2395346472		: 11-0192500	0007473842
18	89	1792921	2400721219	86.5923489	11-0219945	0007468260
18	40	1795600	2406104000	36.6060104	11.0247377	00.07402687
18	41	1798281	2411494821		11-0274795	0007457122
18	42	1800964	2416898688	86-6333181	11.0802199	+0007451565
18	43	1808649	2422300607	86.6469644	11-0829590	·0007446016
18		1806836	2427715584	36-6606056	11.0356967	·0007440476
18		1809025	2433 188625	86-6742416	11.0884830	.0007434944
18		1811716	24385 69736	86.6878726	11-0411680	10007429421
18		1814409	2444008923	36.7014986	11.0439017	·0007423905
18		1817104	2449456192		11.0466839	.0007418898
13		1819801	2454911549	86.7287858	11.0493619	.0007412898
18 18		1822500	2460375000		11.0520945	.0007407407
18		1825201	2465846551	36.7559519	11.0548227	0007401924
18		1827904 1880609	2471326208 2476813977	8 .7695526	11.0575497 11.0602752	.0007896450
18		1888816	2482309864	36·7831483 36·7967890	11.0629994	+0007890988 +000788552 4
18	1	1836025	2487813875		11.0657222	·000788(074
18		1838786	2498326016		11-0684487	·0007874681
13	1	1841449	2498846293	36.8374809	11.0711689	·0007869197
18		1844164	2504374712		1.0738828	.0007868770
18		1846881	2509911279	36.8646172	11.0766003	0007358852
18	60 l	1849600	2515456000	36.8781778	11.0798165	0007852941
18		1852821	2521008881	86.8917335	11.0820314	.0007347539
18			2526569928	36.9052842	11.0847449	.0007842144
18	1	1857769	2582 189147	86-918×299	11.0874571	.0007886757
18		1860496	2587716544	36.9323706	11-0901679	0007881378
18		1863225	2548302125		11.0928775	·000782n007
18		1865956	2548895896	86.9594372	11.0955857	0007320644
18	1	1868689	2554497868	86.9729681	11.0982926	.0007815289
18	00	1871424	2560108082	86·9 864840	11.1009982	0007809942

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1446 2062096 2961169856 87:8945908 11:2819666 -0006963788 1487 2064969 2967860458 87:9077828 11:2845849 -0006958942 1488 2067844 2978559672 87:9209704 11:2872019 -0006938942 1489 2070721 2979767519 87:9841585 11:2898177 -0006949270 1440 2078600 2985984000 87:9473819 11:2924823 -00:6944444 1441 2076481 2992209121 87:9605068 11:2976579 -00:69389625 1442 2079864 2998442888 87:9786751 11:2976579 -00:6934818 1443 2082249 3004688807 87:9868888 11:8022688 -00:6930007 1444 2086186 301093684 88:0000000 11:8024867 -00:6930687 1445 208025 3017196125 88:0131556 11:3054871 -00:6920415 1447 2098691 3025464586 38:0263067 11:318:056 -00:6990678 1448 2096704 30:66027
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1488 2067844 2978559672 87-9809704 11-2872019 -1006954108 2070721 2979767519 87-9841585 11-2898177 - 0006949270 41440 2076481 2992209121 87-9605088 11-2924823 -10069541441 2076481 2992209121 87-9605088 11-2950457 -00^6939625 -006939635 -0069396365 -0069396365 -0069396365 -0069396365 -0069396365 -0069396365 -0069396365 -0069396365 -0068963652 -006896362 -0068963652 -0068963652 -0068963652 -0068963652 -006896362 -0068963662 -0068963662 -0068963662 -0068963662 -0068963662 -0068963662 -0068963662 -0068963662 -006896362 -0068963662 -0068963662 -0068963662 -0068963662 -006896362
1489 2070721 2979767519 87-9841585 11-2898177 -0006949270 1440 2078600 2985984000 87-9473819 11-2924823 -00-6944444 1441 2076481 2992209121 87-9605068 11-2950457 -00-6939625 1442 2079864 2998442888 87-9786751 11-2976579 -00-6930007 1443 2082349 8004688807 87-9868888 11-802868 -0006930007 1444 2085186 801093684 88-0000000 11-8024871 -0006920415 1445 208025 3017196125 88-0131556 11-3054871 -0006920415 1447 2098698 3029741623 38-0268067 11-3180056 -0006915629 1448 2096704 3066027892 38-0525952 11-3159094 -000690078 1445 2095091 3044936851 38-0919939 11-3211182 -0006891579 1450 2105401 305498685 38-0919939 11-3211182 -0006891579
1440 2078600 2985984000 37-9473819 11-2924823 -00-6944444 1441 2076481 2992209121 37-9605068 11-2950457 -00-6939625 1442 2079864 2998442888 87-9786751 11-2976579 -00-6934818 1448 2082249 8004685807 37-9868388 11-3002688 -0006934013 1444 2086186 801098684 88-000000 11-8028786 -0006925208 1445 2098025 8017196125 88-0181556 11-3054871 -0006920415 1446 2098698 802934464586 88-0268067 11-3808945 -0006915629 1447 2098809 8029741623 38-0394582 11-3107006 -0006916850 1448 2096704 8086027892 88-0527952 11-3189054 -0006906078 1449 2099601 8048625000 88-0788655 11-3185019 -0006891312 1450 2102500 8048625000 88-0788655 11-3185019 -000689179 1451 2105401 30549368
1441 2076481 299209121 87-9605058 11-2950457 -00^6939625 1442 2079864 2998442888 87-9786751 11-2976579 -0006934818 1448 2082248 8004685807 87-9868398 11-8002688 -0006939001 1444 2085186 3010936884 88-0000000 11-3028786 -0006932015 1445 2088028 8017196125 88-0181556 11-3054871 -0006920415 1446 2099968 8023741623 88-0263067 11-3084975 -0006915629 1449 2098699 8029741623 88-0263067 11-3107006 -0006910850 1449 2099601 8042821849 88-0557826 11-3159094 -0006901312 1450 2102500 8048625000 88-0788655 11-3185119 -0006891579 1451 2105401 3054986851 88-0919939 11-3211132 -0006891799
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1448 2082249 8004685807 87-9868898 11-8002688 -0006930007 1444 2086186 8010986884 88-0000000 11-8028786 -0006925208 1445 2089016 8023464586 88-0181556 11-8054871 -0006925182 1447 2098809 8029741623 88-0394582 11-8107006 -0006916850 1448 2096704 8086027892 88-0525952 11-8138056 -0006906078 1449 2099601 8042821849 88-057826 11-8159094 -0006901812 1450 2102500 8048625000 88-0788655 11-8158119 -0006891589 1451 2105401 3054936851 88-0919939 11-8211182 -0006891799
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1446 2090916 3023464586 88·0263067 11·3080945 -0006915629 1447 2098809 8029741623 38·0394582 11·3107006 -0006910850 1448 2096704 3086027892 38·0525952 11·318:056 -0006906078 1449 2099601 3042321849 -88·057826 11·3159094 -0006901312 1450 2102500 3048625000 38·0788655 11·3185119 -000689552 1451 2105401 3054936851 38·0919939 11·3211182 -0006891799
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1457 2122849 8092990993 88-1706693 11-3366964 -0006868418
1458 2125764 8099863912 88·1837662 11·3392894 ·0006858711
1459 2128681 8105745579 88·1968585 11·3418818 ·0006×54010
1460 2181600 8112186000 88·2099463 11·3444719 ·0006849815
1461 2184521 8118585181 88·2280297 11·3470614 ·0006844627
1462 2137444 8124948128 88·2861085 11·3496497 ·0006839945
1468 2140869 8181859847 88·249 829 11·8522368 ·0006885270
1464 2148296 8187785844 88.2622529 11.8548227 .0006830601
1465 2146225 8144219625 88·2758184 11·3574075 ·0006x25939
1466 2149156 8150662696 88.2888794 11.8599911 0006821282

No.	Square	Cube	is sare Root	Cube Root	Reciprocal
1467	2152089	8157114563	38-3014 36 0	11.3625735	-0006816688
1468	2155024	8163575282	38-2144861	11-3651547	-00068 11 9 89
1469	2157961	3170044709	3×3275358	11:3677347	-0006807852
1470	2160960	8176523000	38·3405790	11.3703136	-0006802721
1471	2163841	8183010111	38-3536178	11:3728914	-0006798097
1472	2166784	3189506048	38:3666522	11.3754679	-0006793478
1473	2169729	3169u10 8 :7	38:3796821	11 3780453	-00067888 66
1474	2172676	3202524424	88-8927076	11:3806175	-0006784261
1475	2175625	3209046875	38-4457287	11-3831906	-0006779661
1476	2178576	3215578176	88 4187454	11:3857625	-0006775068
1477	2181529	322211×333	88-4317577	11.38 3352	-0006770481
1478	2184484	3228667852	38-4447656	11:3909028	-0006765900
1479	2187441	3285225289	88-4577691	11.89347.2	9006761825
1480	2190400	8241792000	88-4707681	11.3960384	0006756757
1481	2193861	324856764	38.4837627	11-8986045	0006752194
1482	2196324		38.4967580	11-4011695	0006747688
1483		3261545587	88.5097890	11-4037882	0006743088
1484	2202256		88-5227206	114062959	0006738544
1485	2205225		88-5856977	11.4088574	0006784007
1486	2208196	8281879256	88.5486705	114114177	0006729475
1487	2211169	32×8008303	88-5616389	11.4139769	0006724950
1488	2214144	3294646272	88-5746080	11.4165849	.0006720480
1489	2217121	3801293169	38.5875627	11.4190918	0006715917
1490	2220100	3307949000	88-6005181	11-4216476	0006711409
1491	2223081	3314618771	38-6184691	11.4242022	
1491	2226064	3321287488	88-6264158	11.4267566	-0006706908 -0006702418
1498	2229049	8327970157	88-6393582	11-4293079	
1494	2232036		38-6522962	11.4318591	0006697924
		3384661784	88.6652299	11.4344092	0006693440
1495		8841862875		11.4369581	0006688968
1496	2238016	8348071986	88-6781598	11.4395059	0006684492
1497	2241009	8854790478	38-6910843		0006680027
1498	2244004	8861517992	38.7040050	11.4420525	-0006675567
1499	2247001	3368254499	38-7169214	11.4445980	-0006671114
1500	2250000	3375000000	38-7298835	11-4471424	-0006666667
1501	2253001	3381754501	38.7427412	11.4496857	0006662225
	2256004	8388518008	38-7556447	11.4522278	0006657790
1503	2259009	3395290527	88-7685439	11.4547688	-0006643860
1504	2262016	3402072064	88.7814389	11.4578087	10006648986
1505	2265025	8408862625	88.7943294	11.4598474	·0006644518
1506	2268036	8415662216	88.8072158	11.4623850	·0006640106
1507	2271049	3422470843	88-8200978	11.4649215	.0006685700
1508	2274064	8429288512	38-8329757	11.4674568	0006681800
1509	2277081	8436115229	88·845×491	11.4699911	.0006626905
1510	2280100	3442951000	88.8587184	11.4725242	·0006622517
1511	2283121	3449795831	88.8715834	11.4750562	0006618184
1512	2286144	8456649728	38.8814142	11:4775871	.0006618757
1518	2289169	8463512697	88.8978006	11.4801169	.0006609885
	2292196	8470884744	88 9101529	11.4826455	1.00006005050
15 2	295225	8477265875	88-9230009	11.4851781	1.00088008W
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
1516	2298256	3484156096	38-9358447	11.4876995	·0006596306
1517	2301289	3491055413	38-9486841	11.4902249	.0006591958
1518		3497963832	98-9615194	11:4927491	*0006587615
1519	2307361	3504881359	38-9743505	11.4952722	.0006583278
1520	2310400	3511808000	38-9871774	11:4977942	.0006578947
1521	2313441	3518743761	39-0 000000	11.5003151	.0006574622
1522	2316484	3525688648	39.0128184	11.5028348	.0006570302
1523	2319529	3532642667	89.0256326	11.5053535	.0006565988
1524	2322576	3539605824	39-0384426	11.5078711	-0006561680
1525	2325625	3546578125	39.0512483	11.5103876	.0006557877
1526	2328676	8553559576	89-0640499	11.5+29030	-0006553080
527	2331729	3560550183	39-0768473	11.5154178	-0006548788
528	2334784	8567549952	39-0896406	11.5179305	·0006544503
529	2337841	8574558889	39-1024296	11.5204425	-0006540222
1530	2340900	8581577000	39.1152144	11.5229535	-0006535948
1531	2343961	3588604291	39-1279951	11.5254634	-0006531679
1532	2347024	3595640768	39-1407716	11.5279722	·0006527415
1533	2350089	3602686437	39-1535430	11.5304799	.0006523157
1534	2353156	3609741304	39.1663120	11.5329865	-0006518905
1535	2356225	3616805375	39-1790760	11.5354920	·0006514658
536	2359296	3623878656	39.1918359	11.5379965	.0006510417
537	2362369	3630961153	39.2045915	11.5404998	-0006506181
538	2365444	3638052872	39-2173431	11.5430021	-0006501951
539	2368521	3645153819	39-2800905	11.5455083	.0006497726
540	2371600	3652264000	39.2428337	11.5480034	-0006493506
541	2374681	3659383421	39.2555728	11.5505025	.0006489293
542	2377764	3666512088	39-2683078	11.5530004	.0006485084
543	2380849	3673650007	39-2810387	11.5554978	.0006480881
544	2383936	3680797184	89-2937654	11.5579931	.0006476684
545	2387025	8687953625	39:3064880	11.5604878	+0006472492
546	2390116	8695119336	89.3192065	11:5629815	*0006468305
547	2393209	8702294323	39.3319208	11.5654740	·0006464124
548	2396304		39-3446311	11.5679655	·0006459948
549	2399401	3716672149	89-3573373	11.5704559	.0006455778
550	2402500	3723875000	39.3700394	11.5729453	.0006451613
551	2405601	3731087151	39-3827373	11.5754886	·0006447458
552	2408704	3738308608	39.3954312	11.5779208	.0006443299
553	2411809 2414916	3745539377	39-4081210	11-5804069	-0006439150
554	2414916	8752779464	39-4208067	11.5828919	0006435006
555	2421136	3760028875	39-4334883	11.5853759	·0006480868
556	24241136	3767287616	39-4461658	11-5878588	·0006426785
		3774555693	39-4588393	11:5903407	·0006422608
558	2427364	3781833112	39-4715087	11-5928215	-0006418485
	2433600	8789119879	39-481 740	11.5953013	-0006414368
560	2436721	8796416000	89-4968353	11.5977799	0006410256
561	2439844	3803721481	89-5094925	11.6002576	0006406150
568	24-12969	3811036328	39.5221457	11-6027342	000640204
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100		8825694144	39.5474399	11.607684	1 10000000

No.	Square	Cube	Square Root	Cube Root	Reciprocal
1565	2449225	3833037125	89-5600809	11-6101575	-0006889776
1566	2452356	3840389496	89-5727179	11.6126299	-0006385696
1567	2455 189	3847751263	39.5853508	11.6151012	-0006381621
1568	2458624		39-5979797	11.6175715	.0006377551
1569	2461761	3862503009	39-6106046	11.6200407	.0006378486
1570	2464900	8869893000	39-6232255	11.6225088	-0006369427
1571	2468041	8877292411	39-6358424	11.6249759	.0006865871
572	2471184	3884701248	89-6484552	11.6274420	0006361323
573	2474329	3892119517	39.6610640	11.6299070	.0006357279
1571	2477476	3899547224	39.6786688	11.6328710	.0006353240
575	2480625	3906984375	39.6862696	11.6348339	-0006849206
576	2483776	3914430976	39-6988665	11.6372957	.0006345.78
1577	2486929	3921887033	39-7114593	11.6397566	-0006341154
1578	2490084	3929352552	39-7240481	11.6422164	.0006837136
1579	2493241	3936827539	39.7866329	11.6446751	-0006333122
1580	2496400	3944312000	39.7492138	11.6471329	-0006329114
1581	2499561	8951805941	39.7617907	11.6495895	-0006325111
1582	2502724	3959309368	39.7743636	11.6520452	.0006321113
583	2505889	3966822287	39-7869325	11.6544998	.0006317119
1584	2509056		89-7994975	11.6569534	0006313131
585	2512225	3981876625	39.8120585	11.6594059	.0006309148
1586	2515396	3989418056	39-8246155	11.6618574	.0006805170
1587	2518569	3996969003	39.8371686	11.6643079	.0006801197
1588	2521744	4004529172	89-8497177	11.6667574	0006297229
1589	2524921	4012099469	89.8622628	11.6692058	-0006293266
1590	2528100	4019679000	89.8748040	11.6716582	-0006289308
1591	2581281	4027268071	39.8873413	11.6740996	0006285855
1592	2534464	4034865688	39.8998747	11.6765449	-0006281407
1593	2537649	4042474857	39-9124041	11.6789892	.0006277464
1594	2540836	4050092534	39-9249295	11.6814325	-0006273526
1595	25 14025	4057719375	39-9374511	11.6838748	-0006269592
1596	2547216	4065856786	39-9-199687	11.6863161	-0006265664
1597	2550409	4073003173	89-9624824	11.6887563	-0006261741
1598	2553604	4080659192	89-9749922	11.6911955	000625782
1599	2556801	4088324799	39.9874980	11-6936337	-0006258909
1600	2560000	4096000000	40-0000000	11.6960709	-0006250000
1601	2563201	4103684801	40.0124980	11.6985071	0006246096
1602	2566404	4111379208	40-0249922	11.7009422	.0006242197
1603	2569009	4119083227	40.0374824	11.7088764	.0006238303
1604	2572816	4126796864	40.0499688	11.7058095	.0006234414
1605	2576025	4134520125	40.0624512	11.7082417	.0006230530
606	2579236	4142253016	40.0749298	11-7106728	.0006226650
607	2582449	4149995548	40-0874045	11.7131029	.0006222775
608	2585664	4157747712	40.0998753	11:7155820	.0006218905
609	2588881	4165509529	40-1128428	11.7179601	0006215040
610	2592100	4173281000	40-1248053	11.7203872	.0006211180
111/	2595821	4181062131	40:1372645	11-7228188	.0006207825
	598544	4188852928	40-1497198	11.7252384	1.0008:03474

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Square	Cube	Square Root	Cube Root	Reciprocal
2604996	4204463544	40-1746188	11.7300855	·000 619 5787
2608225	4212283375	40-1870626	11.7325076	.0006191950
2611456	4220112896	40.1995025	11.7349286	.0006188119
2614689	4227952113	40.2119385	11.7873487	·0006184292
2617924	4235801032	40.2243707	11.7897677	-0006180470
2621161	4243659659	40.2367990	11.7421858	.0006176652
2624400	4251528000	40.2492286	11.7446029	.0006172840
2627641	4259406061	40.2616448	11.7470190	.0006169081
2630884	4267293848	40-2740611	11.7494341	.0006165228
2634129	4275191367	40.2864742	11.7518482	.0006161429
2637376	4288098624	40-2988884	11.7542613	·00061576 3 5
2640625	4291015625	40.3112888	11.7566784	0006158846
2643876	4298942376	40.3236903	11.7590846	0006150062
2647129	4306878883	40.8360881	11.7614947	0006146282
2650384	4314825152	40.3484820	11.7639089	·0006142506
2653641	4322781189	40-3608721	11.7668121	.0006138735
2656900	4330747000	40-3732585	11.7687198	0006134969
2660161	4338722591	40-3856410	11.7711255	0006131208
266:34:24	4346707968	40.8980198	11.7735306	.0006127451
2666689	4854703137	40.4103947	11.7759849	0006123699
2669956	4862708104	40.4227658	11.7783381	0006119951
2678225	4370722875	40.4351882	11.7807404	0006116208
2676496 2679769	4378747456 4386781853	40·4474968 40·4598566	11.7881417 11.7855420	·0006112469 ·0006108785
2683044	4394826072	40.4722127	11.7879414	0006105786
2686321	4402880119	40-4845649	11.7903397	0000103000
2689600	4410944000	40.4969185	11.7927371	.0006097561
2692881	4419017721	40.5092582	11.7951885	.0006093845
2696164	4427101288	40.5215992	11.7975289	.0006090134
2699449	4435194707	40.5339364	11.7999284	.0006086427
2702736	4443297984	40.5462699	11.8023169	.0006082725
2706025	4451411125	40.5585996	11.8047094	.0006079027
2709316	4459534136	40.5709255	11.8071010	·0006075334
2712609	4467667028	40.5832477	11.8094916	.0006071645
2715904	4475809792	40.5955663	11.8118812	·00 0 6067961
2719201	4483962449	40.6078810	11.8142698	.0006064281
2722500	4492125000	40.6201920	11.8166576	.0006060606
2725801	4500297451	4 0·632 4993	11.8190443	·000 6 056 9 35
2729104	4508479808	40.6448029	11.8214801	.0006053269
2732409	4516672077	40.6571027	11.8238149	0006049607
2735716	4524874264	40.6693988	11.8261987	0006045949
2789025	4533086375	40-6816912	11.8285816	.0006042296
2742836	4541308416	40.6939799	11·8309634 11·8333444	-0006038647
2745649	4549540898	40.7062648	11.8353444	0006035003
2748964	4557782312 4566034179	40·7185461 40·7308237	11.8381034	·0006031363 ·0006027728
2752281 2755600	4574296000	40-7480976	11.8404815	·0006024728
2758921	4582567781	40.7558677	11.8428586	·0006024030
2762244	4590849528	40-7676342	11.8452348	F488108000
_, 02411			1 0202010	1

No.	Square	Cube	Square Root	Cube Root	Reciprocal
1663	2765569	4599141247	40:7798970	11:8476100	-000601 322 9
1664	27688 96	4607442994	40.7921561	11:8499843	-0006009615
1665	2772225	4615754625	40.8044115	11.8528576	-0006006006
1666	2775556	4624076296	40.8166633	11.8547299	-0006002401
1667	2778889	4632407963	40-8289113	11.8571014	*0005998 88
1668	2782224	4640749632	40-8411557	11.8594719	-000599594
1669	2785561	4649101309	40-8533964	11:8618414	-0005991612
1670	2788900	4657463000	40-8656885	11.8642100	-0005988021
1671	2792241	4665834711	40.8778669	11.8665776	-0005984440
1672	2795584	4674216448	40.8900966	11.8689443	-0005980861
1678	; 279 8929	4682608217	40.9023227	11.8713100	-0005977286
1674	2802276	4691010024	40.9145451	11.8786748	-0005978716
1675	2805625	4699421875	40-9267688	11:8760387	-0005970149
1676	2808976	4707843776	40-9389790	11.8784016	.0005966587
1677	28123:29	4716275738	40-9511905	11.8807636	-0005968029
1678	2815684	4724717752	40-9633983	11.8831246	*0005959476
1679		4733169839	40.9756025	11.8854847	*00059559 2 6
1680	2822400	4741682000	40-9878031	11.8878439	*000595 288 1
1681	· 282576 i	4750104241	41:0000000	11.8902022	*0007 94R840
10.82	2829124	4758586568	41-0121983	11.8925595	·0005945308
1683	2832489	4767078987	41.0243880	11.8949159	.0005941771
1684	2885856	4775581504	41.0865691	11.8972713	-0005938242
16×5	2889225	4784094125	41.0487515	11.8996258	-0005984718
1686	2842596	4792616856	41:0609303	11-9019793	000593:198
1687	28459:59	4801149703	41.0731055	11.9043319	-0005927682
1688	2849344	4809692672	41.0852772	11:9066836	-0005924171
1689		4818245769	41.0974452	11-9090344	-0005920663
1690	2856100	4826809000	41·1096096	11.9113843	-0005917160
	2859481	4835382371	41.1217704	11.9187882	·0005918661
1692		4843965888	41-1339276	11.9160812	-0005910165
1693	2866249	4852559557	41.1460812	11.9184283	-0005906675
1694	2869636	48611/3384	41.1582818	11.9207744	-0005908188
1695	2878025	4869777375	41.1703777	11.9281196	10007899705
1696	2876416	4878401536	41.1825206	11.9254639	-0005806226
1697	2879809	4887035873	41.1946599	11.9278073	*00015892752
1698	2883204	4895680392	41.2067956	11.9301497	·0005889282
1699	2886601	4904385099	41-2189277	11.9324913	.0005885815
1700	2890000	4913000000	41.23 0563	11.9348319	·(H)05882848
1701	2893401	4921675101	41.24318.2	11.9371,16	.0005878895
1702		4930360408	41.2553027	11.9895104	.0005875441
1703		4939055927	41.2674205	11.9418482	0005871991
	2903616	4947761664	41.2795349	11.9441852	0005868545
	2907025	4956477625	41.2916456	11-9465213	0005865108
1706	2910486	4965203816	41-3037529	11.9488564	000, 86 665
1707	2913849	4973940243	41:3158565	11-9511906	00058-8281
1708	2917264	4982686912	41.3279566	11.9585239	0005851 01
	2920681	4991443829	41.8400532	11.9558563	0005851875
	2924100	5000211000	41.3521463	11-9581878	.0005847958
) ******.	2927521	5008988431	41.3642358	11-9605184	0005844585
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
I	l ———				
1614	2604996	4204463544	40-1746188	11.7300855	.0006195787
1615	2608225	4212288375	40.1870626	11.7325076	0006193787
1616	2611456	4220112896	40.1995025	11.7349286	0006181930
1617	2614689	4227952113	40.2119885	11.7873487	0.06184292
1618	2617924	4235801032	40.2248707	11.7897677	.0006180470
1619	2621161	4243659659	40.2367990	11.7421858	-0006176652
1620	2624400	4251528000	40.2492286	11.7446029	.0006172840
1621	2627641	4259406061	40.2616443	11.7470190	.0006169031
1622	2630884	4267293848	40.2740611	11.7494841	.0006165228
1623	2634129	4275191367	40.2864742	11.7518482	.0006161429
1624	2637376	4288098624	40-2988884	11.7542613	.0006157635
1625	2640625	4291015625	40.3112888	11.7566784	.0006153846
1626	2643876	4298942376	40.3236908	11.7590846	.0006150062
1627	2647129		40.3360881	11.7614947	.0006146282
1628	2650384	4314825152	40.3484820	11.7639039	.0006142506
1629	2658641	4322781189	40-3608721	11.7663121	.0006138735
1680	2656900		40.3732585	11.7687193	.0006134969
1681	2660161	4888722591	40.3856410	11.7711255	.0006131208
1682	2663424	4846707968	40.3980198	11.7735306	.0006127451
1688	2666689	4854703137	40.4103947	11.7759349	.0006123699
1634	2669956	4862708104	40-4227658	11.7783381	.0006119951
1685	2678225	4370722875	40.4351332	11.7807404	.0006116208
1636	2676496	4378747456	40.4474968	11.7881417	.0006112469
1637	2679769	4386781853	40.4598566	11.7855420	.0006108785
1688	2688044	4394826072	40.4722127	11.7879414	.0006105006
1639	2686321	4402880119	40.4845649	11.7903397	·00061012×1
1640	2689600	4410944000	40.4969135	11.7927371	.0006097561
1641	2692881	4419017721	40.5092582	11.7951335	.0006093845
1642	2696164		40.5215992	11.7975289	·0006090134
1648		4435194707	40.5339364	11.7999234	.0006086427
1644	2702736	4443297984	40:5462699	11.8023169	.0006082725
1645	2706025	4451411125	40.5585996	11.8047094	.0006079027
1646	2709316		40.5709255	11.8071010	.0006075534
1647	2712609		40.5832477	11.8094916	.0006071645
1648	2715904	4475809792	40.5955663	11.8118812	.0006067961
1649	2719201	4483962449	40.6078810	11.8142698	·00060642×1
1650	2722500	4492125000	40.6201920	11.8166576	.0006060606
1651	2725801	4500297451	40.6324993	11.8190443	.0006056935
1652	2729104	4508479808	40.6448029	11.8214301	.0006053269
1653	2732409	4516672077	40.6571027	11.8238149	.0006049607
1654	2785716	4524874264	40.6693988	11.8261987	0006045949
1655	2789025	4533086375	40-6816912	11.8285816	.0006042296
1656	2742836	4541308416	40-6939799	11.8309634	.0006038647
1657	2745649	4549540393	40.7062648	11.8333444	.00 060350 03
1658	2748964	4557782312	40.7185461	11.8357244	·0006031363
1659	2752281	4566034179	40.7308237	11.8381034	.0006027728
1660	2755600	4574296000	40.7480976	11.8404815	·0006024096
1661	2758921	4582567781	40.7553677	11.8428586	·0006020470
1662	2762244	4590849528	40.7676342	11.8452348	<i>1489103</i> 000∙
				!	1

II.	9,775	Cite	Square Ever	Orbe Hoos	Beciprocal
:5.5	\$111130	5460/73141	419/457*	12-17-19-17	10003/67859
3-12	81 Jahre	547 W. 27.28	42m741567	129 78 Sept	TANGO, 386
1	\$0 Atres	54727.1 ***	4. 22.5 25	129,94775	1946-67215
-	31116.00	5-c 3.7-4	42-11-400	12-227612	70111555888
17-7	6117925	5-14072125	42'01 line :	12 85 439	100 366372
17:00	30.107.5	55-5724 25	417/28/1/25	11-15-32-38	1000066251
1757	5.2225	5717 34965	427656 881	1270 0 (0)4	*(** (45-5598)
1764	3125625	552-47-842	420475,421	12-001-570	THE K 5-556105
554	3123351	5585 40 400	4246.4447	129/411664	*0(*0565291
:777	31329 F	5545255(8)	424.712.573	12-19-61119	700 564971
1771	313-7441	5554-57-01	405 5005 15	12/0987226	*(m,m)5646525
1772	3133954	5564951648	425,3500.04	12-10-09993	1990564384
1773	5143529	5578:77.247	4202 74000	12-1-32753	-009-5640156
1776	3117976	5582012521	42:11 56704	12-1055593	1000563697
1775	3150025	5502859575	42 15 7 485	12-107-245	*000568380
1779	3154176	5001-10576	42-1426:50	12-1100979	*000563063
1777	3157729	5611254483	42:1544778	12-1123704	000562746
1775	3161284	5620762952	42:1665373	12-1146420	000 5624297
1779	3154811	5686252189	42-17-81334	12-1169128	000562118
1720	3168409	5689752900	42-19-04-52	12-1191827	0005617978
1741	3171901	5649262541	42-2018957	12-1214518	*0**0561482
1742	3175521	5:15×7×37;X	42:2157415	12 1237200	9005 (1167)
17×3	31739-9	5668515687	42-2255-46	12-1259×74	10005-0852
1781	3182959	5677858304	42:2574242	12-1282539	
1785	3186225	5687411625	42-2452-508	12-1305197	0005505881
1786	3189796	5696975656	42:2610932	12-1327845	*0005:002241
1787	31953 3	57(0)550403	42:27:20:227	12-1350485	*0005599104
1788	3196914	5716135872	42:2817490	12-1373117	0005592841
17-9	3200521	5725782069	42-29-5719	12-13957-10	0005589715
1790	3201100	5785839000		12-1418355	0005586593
1791	3207681	5744959671	42-3202079	12-1410961	0005583478
1792	5211261	5754585088	42:3320210:	12-1463559	
1793	3214819	5761221257	42:3438307	12-1486148	*0005580357 *0005577245
791	5218456	5773874184	42.8556871	12-1508729	00055774136
795	3222025	5783534875	42.3674408	12-1531302	0005571081
1796	3225616	5793206336	42:3792402	12.1553866	*0005567929
797 -	5229209 .	5802888573	42:0910368	12-1576422	0005564880
798	3232804	5812581592	42-4028301	12-1598970	0005561783
799	3236401	5822285399	42.4146201	12.1621509	000555864
800 .	3210000	5832000000	42.4264069	12-1644040	0005555556
108	3243601	5841725401	42:4381903	12.1666562	-0005552471
M()2 .	3247204	5851461608	42:4199705	12-1689076	-0005549390
803	3250809	5861208627	42:4617475	12:1711582	0005546312
804	3254116	5870906464	42:4735212	12-1784079	0005548237
805	3258025	5880785125	42:4852916	12:1756569	0005540166
806	3261636	5890514616	42-1970587	12-1779050	0005537099
807	3265249	5900304943	42:5088226	12.1801522	.0005534034
	3268861	5910106112	425205888		0005530973
	3272481	5919918129	CELEBRATION OF THE	12.1846443	0005550000

1712 2980944 5017776128 41:8763217 11:9628481 00058471121 1718 2984796 5026574097 41:8884042 11:9675047 000583904 1716 2944265 5058029966 41:4246304 11:9721577 000583904 1718 2951524 5070718282 41:426304 11:9721577 0005827506 1717 2948089 5061868818 41:4866987 11:9774829 0005827506 1719 2954961 5079577959 41:4608249 11:9791804 0005827506 1720 2958400 508848000 41:4728827 11:9840828 0005818958 1720 2958400 508848800 41:487686 11:9768071 00058183958 1720 2958400 508848800 41:487697 11:9887744 00058183958 1722 2965284 5106219048 41:4969878 11:986950 0005807261 1728 2968729 5116120067 41:5090351 11:9884148 000580881 1728 297976 5141886176 41:5451561 11:9953686 0005789718 1728 2979076 5141886176 41:5451561 11:9953686 0005799718 1728 2989841 5168749489 41:5812457 12:0028144 0005789373 1729 2989441 5168749489 41:5812457 12:0028144 0005789381 1738 3003289 5204699887 41:657381 12:0069404 00057787672 1738 3010225 5222740376 41:653381 12:0161818 0005767018 1738 301225 5222740376 41:6538381 12:0161818 0005767018 1738 301225 5222740376 41:6538381 12:0161818 0005767889 1738 301225 5222740376 41:6538381 12:0161818 0005767879 1740 3027600 5268024000 41:7138072 12:0277138 0005757752 1748 3038049 5295819407 41:7492515 12:0282204 000573845 1748 3045616 522978986 41:7731971 12:0892285 000573845 1748 3045616 5829708986 41:7731971 12:0892285 0005737845 1748 3045616 5829708986 41:7731971 12:0892285 0005737845 1748 3045616 5829708986 41:783189 12:0530063 0005707768 1748 3045616 5829708986 41:783189 12:0530063 0005707788 1748 3045616 5829708986 41:7831971 12:0892285 0005737845 1749 3045616 5829708986 41:7831971 12:0832280 0005737845 1748 3045616 5829708986 41:7831971 12:0832280 0005	No.	Square	Cube	Square Root	Cube Root	Reciprocal
1714 2987796 5085882844 41-4004831 11-9675047 0005834806 1715 2944225 5054200875 41-4125885 11-9088317 0005834904 1716 2944656 5058029696 41-4246804 11-9721577 00058207506 1717 2948089 5061868818 41-4366987 11-974829 0005824112 1718 2954961 5079577959 41-4608249 11-9768071 0005820722 1720 2954961 5079577959 41-4608249 11-9791804 00058178366 1720 2958400 5088448000 41-4728827 11-9814528 0005818958 1721 2965284 5106219048 41-480870 11-9887744 0005810575 1722 2965284 5106219048 41-469878 11-986950 0005807201 1728 2972176 5124081424 41-5210790 11-9907336 0005800464 1725 2975076 5124081424 41-5210790 11-9907336 0005800464 1725 2975076 5141885176 41-5451561 11-9956868 0005797171 1729 2989441 5168743489 41-561561 11-9956868 0005797171 1729 2989441 5168743489 41-561561 11-996848 0005790388 1728 2989944 5169780352 41-5692194 12-0000000 0005777038 1730 2999824 516960168 41-6173041 12-0092521 0005778084 1730 2999824 5195695168 41-6173041 12-0092521 0005778084 1730 3010225 5222740875 41-652881 12-0161818 0005767018 1738 3010225 5222740875 41-6538312 12-0161818 0005767018 1738 3010225 5222740875 41-6528312 12-0161818 000576706869 1737 3017169 5240822558 41-6773819 12-0281037 0005773052 1748 3045025 5218776256 41-6538312 12-0161818 000576706869 1748 3045025 521876256 41-673819 12-02261097 0005773084 1749 3051081 5277171001 41-7252921 12-0300175 0005773852 1748 3045025 521876256 41-673819 12-02264092 0005776084 1749 3059001 5856924000 41-7138072 12-0246223 0005737857 1744 3041536 580420400 41-7138072 12-0246223 0005737857 1744 3041536 580420400 41-7138072 12-0246223 0005704507 1744 3041536 580420400 41-7138072 12-0264022 000577058 1748 3045056 5868567576 41-8684828 12-057698	1712	2930944	5017776128	41.8763217	11.9628481	*0005811121
1715	1713	2984369	5026574097	41.3884042	11.9651768	
1716	1714	2937796	5035382344	41.4004831	11.9675047	·0005834306
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1740 8027600 5268024000 41·7138072 12·0277188 .0005747126 1741 3081081 5277112021 41·7252921 12·0300175 .0005748255 1742 3084564 5286210488 41·7372735 12·0323204 .0005738725 1743 8038049 5295819407 41·7492515 12·0346223 .0005738725 1744 3041536 5804438784 41·7612260 12·0369283 .0005738945 1745 3045025 5813568625 41·731971 12·0369285 .0005738945 1746 3048516 5322708986 41·7813971 12·0488218 .0005724998 1748 3055004 5841020992 41·8090899 12·0461189 .0005724098 1749 3059001 5850192749 41·8210473 12·0488218 .0005724098 1749 3059001 585695751 41·849519 12·0507114 .0005714286 1751 3066001 5869567751 41·849519 12·053003 .0005707763 1758 3076516 5896209064 41·8807832 12·0583003 .0005707763 1758 3080025 5405443875 41·8927201 12·0644679 .0005701254 1757 3087049 5428945093 41·9046587 12·0644679 .0005694761 1758 309564 5438211512 41·9285106 12·0690757 .0005691520 .0005691520 1758 3094081 5442488479 41·944339 12·0713344 .0005685048 1759 3094081 5442488479 41·9404339 12·0713344 .0005685048						
1741 3031081 5277112021 41·7252921 12·0300175 ·0005743825 1742 3034664 5286210488 41·7372755 12·0323204 ·0005740528 1748 3038049 5295819407 41·7492515 12·0323204 ·0005740528 1744 3041536 5804498784 41·7612260 12·0369283 ·0005730659 1745 3045025 5818568625 41·7731971 12·0892285 ·0005730659 1747 3052009 5831859728 41·7971291 12·048218 ·0005720824 1749 3055004 5841020992 41·8090899 12·0461189 ·0005720824 1749 3059001 58659875000 41·839013 12·0550114 ·0005717558 1750 3066001 5868567751 41·8449519 12·0530083 ·0005707768 1752 3069504 5877771008 41·807832 12·0553003 ·0005704507 1754 3076516 5896209064 41·807832 12·0575985 ·000570154 1753 30880025 5405443875						
1742: 8084564 5286210488 41.7372735 12.0823204 .0005740528 1748: 3038049 5295819407 41.7492515 12.0846223 .0005737285 1741: 3045025 5813568625 41.7731971 12.0892285 .0005738945 1746: 3048516 5592708986 41.7851648 12.0415229 .0005730659 1747: 3052009 5881859728 41.7971291 12.048213 .0005727877 1749: 305504 5341020992 41.8090899 12.0461189 .0005720824 1749: 3065200 58859875000 41.830018 12.0507114 .0005717558 1751: 3066001 5865667751 41.8449519 12.0530063 .0005714286 1752: 3069504 5877771008 41.8368428 12.0553003 .0005707763 1754: 3076516 589629064 41.807832 12.0553003 .0005704507 1754: 3080025 5405443875 41.8907832 12.0529859 .0005704507 1754: 3080025 <td< th=""><th></th><th></th><th></th><th></th><th></th><th></th></td<>						
1748		3034564		41.7372735	12.0323204	
1746		3038049		41.7492515	12.0346223	
1746	1744	3041586	5804438784	41.7612260	12.0369233	·0005733945
1747 3052009 5881889728 41·7971291 12·0488218 ·0005724098 1748 3055504 5841020992 41·8090899 12·0461189 ·0005720824 1749 30659001 5850192749 41·8210473 12·0464156 ·0005717558 1750 3062500 5859375000 41·8390013 12·0507114 ·0005714286 1751 3066001 5868567751 41·8449519 12·0530063 ·0005701022 1752 3069504 5877771008 41·8568991 12·0538003 ·000570763 1758 3076016 5896209064 41·8807832 12·059859 ·0005704507 1754 3080025 5405443875 41·8927201 12·0621773 ·000569806 1756 3085586 5414689216 41·9046537 12·0644679 ·0005694761 1757 3087049 5428945093 41·9165888 12·067576 ·0005694761 1758 3099064 5442488479 41·9404339 12·063764 ·0005685048	1745	3045025	5813568625	41.7731971	12.0892285	
1748 3055504 5341020992 41·8090899 12·0461189 .0005720824 1749 3059001 5850192749 41·8210473 12·0484156 .0005717538 1750 3062500 5859375000 41·8393013 12·0507114 .0005714528 1751 3066001 5868567751 41·8449519 12·0530063 .0005711022 1752 3069504 5877771008 41·8568991 12·0538003 .0005707763 1758 3073009 588694777 41·867832 12·0575935 .0005704507 1754 3080025 5405443875 41·8927201 12·0621773 .000569806 1756 3085566 5414689216 41·9046587 12·0644679 .0005694761 1757 3087049 5428945093 41·9165881 12·0667576 .0005691520 1758 3090564 5438211512 41·9285106 12·0690464 .0005683282 1759 3094081 5442488479 41·9404339 12·0713344 .0005685048	1746	3048516	5322708936	41.7851648	12.0415229	
1749		3052009	5881859728			
1750 3062500 5859375000 41-839018 12-0507114 0005714286 1751 3066001 5868567751 41-849519 12-0530063 -0005711022 1752 3069504 5877771008 41-8568991 12-0538003 -0005704507 1758 3078009 5886984777 41-8688428 12-0575935 -0005704507 1754 3076516 5896209064 41-8807832 12-0598859 -0005701254 1755 3080025 5405443875 41-8927201 12-0621773 -0005694761 1756 3087049 5428945093 41-9046537 12-0644679 -0005694761 1757 3087049 5428945093 41-9165883 12-0667576 -0005691520 1758 3090564 5438211512 41-9285106 12-0690464 -0005685048 1759 3094081 5442484479 41-9404339 12-0713344 -0005685048		8055504	5841020992			
1751 3066001 5868567751 41.8449519 12.0530063 -0005711022 1752 3069504 5877771008 41.8568991 12.0533003 -0005707763 1758 3078009 5886984777 41.8688428 12.0575935 -0005704507 1754 3076516 5896209064 41.8807832 12.0598859 -0005701254 1755 3080025 5405443875 41.8927201 12.0624773 -0005698006 1756 3085856 5414689216 41.9046537 12.0644679 -0005694761 1757 3087049 5428945093 41.916588 12.0690464 -0005691520 1758 3090564 5483211512 41.9285106 12.0690464 -000568282 1759 3094081 5442488479 41.9404339 12.0713344 -0005685048						
1752 8069504 5877771008 41.8568991 12.0558003 .0005707768 1758 3078009 5886984777 41.8688428 12.0575985 .0005704507 1754 3076516 589629064 41.8807832 12.05759859 .0005701254 1755 3080025 5405443875 41.8927201 12.0621773 .0005698006 1756 3083586 5414689216 41.9046587 12.0644679 .0005694761 1758 3090564 5438211512 41.9285106 12.0690464 .0005685048 1759 3094081 5442488479 41.9404339 12.0713344 .0005685048						
1758 3078009 5886984777 41.8688428 12.0575935 .0005704507 1754 3076516 5896209064 41.8807832 12.0598859 .0005701254 1755 3080025 5405443875 41.8927201 12.0621773 .00050594761 1756 3083586 5414689216 41.9046537 12.0644679 .0005694761 1757 3087049 5428945093 41.9165888 12.0667576 .0005691520 1758 3090564 5438211512 41.9285106 12.0690464 .0005685048 1759 3094081 5442488479 41.9404339 12.0713344 .0005685048						
1754 3076516 5896299064 41·8807832 12·0598859 ·0005701254 1755 3080025 5405443875 41·8927201 12·0621773 ·0005698006 1756 3083586 5414689216 41·9046537 12·0644679 ·0005694761 1757 3087049 5428945093 41·9165838 12·0667576 ·0005694761 1758 8090564 5483211512 41·9285106 12·0690464 ·0005688282 1759 3094081 5442488479 41·9404339 12·0713344 ·0005685048						
1755 3080025 5405443875 41-8927201 12-0621773 -0005698006 1756 308566 5414689216 41-9046537 12-0644679 -0005694761 1757 3087049 5428945093 41-9165838 12-0667576 -0005691520 1758 3090564 5483211512 41-9285106 12-0690464 -0005683282 1759 3094081 5442488479 41-9404339 12-0713344 -0005685048						
1756 3083536 5414689216 41.9046537 12-0644679 -0005694761 1757 3087049 5428945093 41.9165838 12-0667576 -0005691520 1758 3090564 5438211512 41.928106 12-0690464 -0005685048 1759 3094081 544248479 41.9404339 12-0713344 -0005685048						
1757 3087049 5428945093 41·9165838 12·0667576 ·0005691520 1758 3090564 5438211512 41·9285106 12·0690464 ·0005688282 1759 3094081 5442488479 41·9404339 12·0713344 ·0005685048						
1758 3090564 5433211512 41.9285106 12.0690464 0005688282 1759 3094081 5442488479 41.9404339 12.0713344 0005685048						
1759 3094081 5442488479 41·9404339 12·0713344 ·0005685048						
TAON BOAYOOO 0401446000 41.8059998 15.0490519 .0009981818						
	1760	9031900	0401//6000	41.8929999	12.0190219	.0000001919

No.	Square	Cube	Square Root	Cube Root	Reciprocal
	0101101	5461074081	41-9642705	12:0759077	.0005678592
1761	3101121	5470382728	41.9761887	12.0781930	.0005675369
1762	8104644	5479701947	41.9880935	12.0804775	0005672150
1763 1764	3108169 3111696	5489031744	42.0000000	12.0827612	.0005668934
1765	8115225	5498372125	42.0119081	12.0850439	0005665722
1766	3118756	5507723096	42.0238028	12.0873258	0005662514
1767	3122289	5517084663	42.0356991	12.0896069	.0005659810
1768	3125824	5526456832	42.0475921	12-0918870	0005656109
1769	8129861	5535839609	42.0594817	12.0941664	.0005652911
1770	8182900	5545288000	42.0718679	12.0961149	.0005649718
1771	3136441	5554637011	42.083250×	12.0987226	.0005646527
1772	3139984	5564051648	42.0951301	12-1009993	0005643841
1773	8143529	5573476917	42.1070065	12.1032753	.0005640158
1774	8147076	5582912824	42.1188794	12.1055503	.0005636979
1775	8150625	5592359375	42.1307488	12-1078245	.0005633803
1776	3154176	5601816576	42.1426150	12-1100979	.0005630631
1777	3157729	5611281433	42.1544778	12-1128704	.0005627462
1778	3161284	5620762952	42.1663373	12-1146-120	.0005624297
1779	3164841	5630252139	42-1781934	12-1169128	·00056211 85
1780	3168400	5639752000	42.1900462	12-1191827	.0005617978
1781	8171961	5649262541	42.2018957	12:1214518	·00056148 23
1782	8175524	5658783768	42.2137418	12-1237200	0005611672
1783	31790×9	5668315687	42.2255846	12-1259874	.0005608525
1784	8182656	5677858304	42.2374242	12-1282539	.0005605881
1785	3186225	5687411625	42-2492603	12:1305197	.0005602241
1786	3189796	5696975656	42.2610932	12:1327845	*0005599104
1787	3193339	5706550403	42.2729227	12:1350485	.0005595971
1788	3196944	5716135872	42.2847490	12.1373117	.0005592841
17×9	3200521	5725732069	42-2965719	12-1395740	·0005589715
1790	3204100	5785839000	42.3088916	12-1418355	·0005586 592
1791	3207681	5744956671	42.3202079	12.1440961	·000558 8478
1792	8211264	5754585088	42.3320210	12-1468559	·000558 035 7
1793	3214849	5761221257	42.3438307	12.1486148	0005577245
1794	3218436	5773874184	42.3556371	12.1508729	0005574186
1795	3222025	5783584875	42.3674403	12.1531302	0005571081
1796	3225616	5793206336	42:3792402	12-1553866	0005567929
1797	3229209	5802888573	42:3910368	12.1576422	·00055648 3 0
1798	3232801	5812581592	42-1028301	12-1598970	0005561785
1799	3236401	5822285399	42.1116201	12.1621509	0005558644
1800	3210000	5832000000	42-4264069	12.1644040	0005555556
1801	3243601	5841725401	42.4381903	12.1666562	.0005552471
1802	8247204	5851461608	42-4499705	12-1689076	0005549890
1803	8250809	5861208627	42.4617475	12-1711582	0005546812
1804	3254416	5870966464	42.4735212	12-1784079	0005543237
1805	3258025	5880785125	42·4852916 42·4970587	12·1756569 12·1779050	0005540166
1806	3261636	5890514616	42.5088226	12.1801522	·0005587099
1807	3265249	5900304948 5910106112	42.5205883	12-1823987	*0005534034
1808	3268864	5919918129	42.5323306	12 1846143	0005580973
1809	3272481	0319910129	72 0020 100	12 1010110	0005527916
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
1810	3276100	5929741000	42.5440948		0005524862
1811	3279721	5939574731	42.5558456	12-1891831	.0005521811
1812	3283344	5949419328	42.5675938	12.1913762	.0005518764
1813	8286969	5959274797	42.5793377	12-1936185	.0005515720
1814	3290596	5969141144	42.5910789	12.1958599	.0005512679
1815	3294225	5979018375 5988906496	42.6028168	12-1981006	.0005509642
1816	3297836	5998805513	42.6145515 42.6262829	12.2003404	.0005506608
1817	3801489 3305124	6008715432	42.6380112	12·2025794 12·2048176	0005503577
1818 1819	3308761	6018686259	42.6497362	12-2070549	·0005500550
1820	3312400	6028568000	42.6614580	12.2092915	·0005497526 ·0005494505
1821	3316041	6038510661	42.6731766	12.2115272	000549488
1822	3319684	6048464248	42.6848919	12.2137621	0005488474
1823	8323329	6058428767		12.2159962	0005485464
1824	3326976	6068404224		12.2182295	0005482456
1825	3330625	6078390625	42.7200187	12-2204620	.0005479452
1826	8384276	6088387976	42.7317212	12-2226936	.0005476451
1827	8837929	6098396283	42.7434206	12.2249244	.0005473454
1828	8841584	6108415552	42.7551167	12.2271544	.0005470460
1829	3345241	6118445789	42.7668095	12-2293836	.0005467469
1830	3348900	6128487000	42.7784992	12.2316120	.0005464481
1831	3352561	6138539191	42.7901858		·0005461496
1832	8856224	6148602868	42.8018691	12.2360663	·0005458515
1833	3359889	6158676587	42.8135492	12:2382923	·0005455537
1834	8868556	6168761704	42.8252262	12.2405174	.0005452563
1835	3367225	6178857875	42.8368999	12.2427418	.0005449591
1836	3370896	6188965056	42.8485706	12.2449653	.0005446623
1837	3374569	6199083253	42.8602380	12-2471880	.0005443658
1838	3378244	6209212472	42.8719022	12.249.1099	.0005440696
1839	3381921	6219352719	42.8885688	12-2516310	.0005437738
1840	8885600	6229504000	42.8952212	12.2588518	•0005434783
1841	3389281	6289666321	42·9068759 42·9185275	12-2560708	0005481881
1842 1843	3392964 3306649	6249839688	42.9165275 42.9301750	12.2582895	·0005428882 ·0005425936
1844	34 00336	6270219584	42.9301732	12-2605074	0005425950
1845	8404025	6280426125	42.9534632	12.2649408	.0005422054
1846	3407716	6290643736	42.9651021	12.2671568	0005417118
1847	3411409	6300872423	42.9767879	12.2693710	.0005414185
1848	8415104	6311112192	42.9883705	12.2715849	.0005411255
1849	8418801	6821363049	43.0000000	12-2737980	.0005408329
1850	8422500	6331625000	43.0116263	12.2760108	.0005405405
1851	3426201	6341898051	-43.0232495	12.2782218	.0005402485
1852	3429904	6852182208	43.0348696	12.2804325	.0005399568
1853	3433609	6362477477	43.0464865	12.2826424	·000539665 4
185±	3437816	6372783864	43.0581003	12.2848515	·0005393743
1855	3441025	6383101375	43.0697109	12.2870598	.0005390836
1856	8444736	6393430016	43.0813185	12.2892673	.0005587981
1857	3448449	6403769793	43.0929228	12.2914740	.0005385030
1858	8452164	6414120712	43·1045241	12.2936800	0005382131
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
1859	3455881	6424482779	43-1161223	12-2958851	·00053792 3 6
1860	8459600	6434856000	43.1277173	12.2980895	0005376844
1861	8463321	6445240381	43.1393092	12.3002930	0005378455
1862	3467044	6455635928	43.1508980	12.3024958	0005370569
1863	3470769	6466042647	43.1624837	12.3046978	.0005367687
1864	3474496	6476460544	43.1740663	12.3068990	.0005364807
1865	3478225	6486889625	48-1856458	12-3090994	0005361930
1866	3481956	6497329896	43.1972221	12.3112991	0005359057
1867	3485689	6507781363	48.2087954	12.8184979	.0005356186
1868	3489424	6518244032	43.2203656	12.8156959	.0005358819
1869	8493161	6528717909	48.2819326	12.8178932	.0005350455
1870	8496900	6539203000	43.2434966	12-3200897	0005347594
1871	3500641	6549699311	48.2550575	12-3222854	.0005344785
1872	3504384	6560206848	43.2666153	12.3241803	0005341880
1873	8508129	6570725617	43.2781700	12.3266744	-0005339028
1874	8511876	6581255624	43.2897216	12-3288678	.0005336179
1875	8515625	6591796875	43.3012702	12.3310604	.0005333333
1876	8519376	6602349376	43.3128157	12.3332522	0005330490
1877	8523129	6612913133	43.3243580	12.8354432	.0005327651
1878	3526884	6623488152	43.3358973	12.3376834	0005324814
1879	8580641	6634074439	43.3474336	12.3398229	.0005321980
1880	8584400	6644672000	43.3589668	12.8420116	.0005819149
1881	8588161	6655280841	43.3701969	12.3441995	·0005816821
1882	8541924	6665900968	48.8820239	12.8463866	.0005813496
1883	8545689	6676532387	43.8935.179	12.8485730	.0005810674
1884	8549456	6687175104	43-4050688	12.3507586	0005807856
1885	8553225	6697829125	43.4165867		.0005305040
1886	3556996	6708191456	43.4281015	12.8551274	.0005302227
1887	8560769	6719171103	43.4396182	12.3578107	.0005299417
1888	8564544	6729859072	43.4511220	12.8594932	.0005296610
1889	8568321	6740558369	43.4626276	12.8616749	·0005293806
1890	8572100	6751269000	43.4741802	12.8638559	·0005291005
1891	3575881	6761990971	43.4856298	12.8660861	·0005288 207
1892	8579664	6772724288	43.4971268	12.3682155	0005285412
1893	8583449	6783468957	43.5086198		·000528 2620
1894	3587236	6791224984	43.5201108	12.8725721	·0005279831
1895	8591025	6804992875	48.5815977	12.3747492	.0005277045
1896	8594816	6815771136	43.5430821	12.8769255	.0005274262
1897	3598609	6826561278	43.5545685	12-3791011	.0005271481
1898	3602404	6837362792	48.5660418	12.3812759	.0005268704
1899	3606201	6848175699	48.5775171	12.3834500	0005265929
1900	8610000	6859000000	48.5889894	12.8856238	0005263158
1901	3613801	6869835701	48-600-1587	12.8877959	0005260889
1902	3617604	6880682808	43.6119249	12-3899676	0005257624
1903	8621409	6891541827	43.6283882	12-39213×6	0005254861
1904	1 17.72.72.10	6902411264	48-6848485	12-8943089	0005252101
1905	8629025	6913292625	48-6163057		0005249344
1906	8632836	6924185416 6985089648	48.6577599	12·3986471 12·4008151	·0005246590
1907	8686649	693508964 3	48.6692111	12.4000191	·0005248888

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No.	Square	Cube	Square Root	Cube Root	Reciprocal
1908	3640464	6946005312	43-6806593	12:4029823	.0005241090
1909		6956932429	43.6921045	12.4051488	.0005238345
1910	3648100	6967871000	43.7035467	12.4073145	.0005235602
1911	3651921	6978821031	43.7149860	12.4094794	.0005232862
1912	3655744	6989782528	43.7264222	12.4116436	.0005230126
1913	3659569	7000755497	43.7378554	12.4138070	.0005227392
1914	3668396	7011739944	43.7492857	12.4159697	.0005224660
1915	3667225	7022735875	43.7607129	12.4181316	.0005221932
1916	8671056	7033743296	43.7721373	12.4202928	.0005219207
1917	3674889	7044762213	43.7835585	12 4224533	.0005216484
1918	3678724	7055792682	43.7949768	12.4246129	.0005213764
1919	3682561	7066834559	43.8063922	12.4267719	·0005211047
1920	3686400	7077888000	43.8178046	12.4289300	.0005208333
1921	3690241	7088952961	43.8292140	12.4310875	.0005205622
1922	3694084	7100029448	43.8406204	12.4332441	.0005202914
1923	3697929	7111117467	43.8520239	12.4354001	.0005200208
1924	3701776	7122217024	43.8634244	12.4375552	·0005197505
1925	3705625	7133328125	43.8748219	12.4397097	·0005194805
1926	3709476	7144450776	43.8862165	12.4418634	.0005192108
1927	3713329	7155584983	43.8976081	12.4440163	·0005189414
1928	3717184	7166730752	43.9089968	12.4461685	.0005186722
1929	3721041	7177888089	43.9203725	12.4483200	·00051840 33
1930	3724900	7189057000	43.9317652	12.4504707	·0005181 347
1981	3728761	7200237491	48.9431451	12.4526206	.0005178664
1932	3732624	7211429568	43.9545220	12.4547699	.0005175983
1933	3736489	7222633237	43.9658959	12.4569184	·0005173306
1934	3740356	7233848504	43.9772668	12.4590661	.0005170631
1935	3744225	7245075875	43.9886349	12.4612131	·0005167959
1936	3748 096	7256313856	44.0000000	12.4633594	.0005165289
1937	3751969	7267563953	44.0113622	12.4655049	·0005162623
1938	3755844	7278825672	44.0227214	12.4676497	.0005159959
1939	3759721	7290099019	44.0340777	12.4697937	·0005157298
1940	3763600	7301384000	44.0454311	12.4719370	.0005154639
1941	3767481	7312680621	44.0567815	12.4740796	.0005151984
1942	3771364	7323988888	44.0681291	12.4762214	.0005149331
1943	3775249	7335308807	44.0794787	12.4783625	.0005146680
1944	3779136	7346640384	44.0908154	12.4805029	.0005144033
1945	3783025	7357983625	44.1021541	12.4826426	0005141388
1946	3786916	7369338536	44.1134900	12.4847815	0005138746
1947	3790809	7380705123	44-1248229	12.4869197	0005136107
1948	3794704	7892083392	44.1361530	12:4890571	0005133470
1949	3798601	7403473349	44.1474801	12·4911938 12·4933298	.0005130836
1950	3802500	7414875000	44.1588043		·0005128205
1951 1952	3806401	7426288851	44·1701256 44·1814441	12·4954651 12·4975995	·0005125577 ·0005122951
1952	3810304 3814209	7437713408 7449150177	44.1027596	12.4997333	0005122951
1958	3814209 3818116	7449150177	44.1027596	12.5018664	.0005120528
1955	8822025	7472058875	44.2158819	12.5059988	.0005115090
1956		7483530816	44.2266888	12:5061304	·000511247
1000	0020000	. 1000000010	11 2200000	120001001	1

No.	Square	Cube	Square Root	Cube Root	Reciprocal
1957	3829849	7495014493	44.2379927	12.5082612	·0005109862
1958	8833764	7506509912	44.2492938	12.5103914	-0005107252
1959	3837681	7518017079	44.2605919	12.5125208	.0005104645
1960	3841600	7529536000	44.2718872	12.5146495	*0005102041
1961	3845521	7541066681	44.2831797	12.5167775	·000-x099489
1962	3849444	7552609128	44.2944692	12.5189047	·0005096840
1963	3853369	7564163847	44.3057558	12.5210313	.0005094244
1964	3857296	7575729344	44.3170396	12.5231571	·0005091650
1965	3861225	7587807125	44.3283205	12.5252822	.0005089059
1966	3865156	7598896696	44.3395985	12.5274065	.0005086470
1967	3869089	7610498063	41.3508737	12.529.302	·0005083884
1968	3873024	7622111232	41.3621460	12.5316531	·0005081301
1969	8876961	7633736209	44.8734155	12.5837753	0005078720
1970	3880900	7645373000	44.3846820	12.5858968	0005076142
1971	3884841	7657021611	44.3959457	12.5880176	.0005073567
1972	3888784	7668682048	44.4072066	12.5401377	.0005070994
1973	3892729	7680354317	44.4184646	12.5422570	.0005068424
1974	3896676	7692088424	44.4297198	12·5448757 12·5464936	*0005065 856
1975	3900625	7703784375	44.4500015	12.5486107	·0005068291
1976	3904576	7715442176	44.4522215	12:5507272	·0005060729 ·0005058169
1977	3908529	7727161883	44·4634681 44·4747119	12.5528430	0005055612
1978	3912484	7738893352	44.4859528	12.5549580	0005053057
1979	8916441	7750636739	44.4971909	12.5570723	0005050505
1980	8920400	7762392000 7774159141	44.5084262	12.5591860	·0005047 956
1981	3924361	7785988168	44.5196586	12.5612989	·0005045409
1982	3928324 3932289	7797729087	44.5308881	12.5684111	0005042864
1983	8936256	7809581904	44.5421149	12.5655226	0005040828
1984	3940225		44.5533888	12.5676334	.0005087788
1985 1986	3944196	7833173256	44.5645599	12.5697435	-0005035247
1987	3948169	7845011803	44.5757781	12.5718529	·0005032713
1988	3952144	7856862272	44.5869936	12:5739615	.0005030181
1989	3956121		44.5982062	12.5760695	·00050276 52
1990	3960100	7880599000	44.6094160	12:5781767	-00050251 26
1991	3964081	7892485271	44.6206230	12.5802832	·000502 26 0 2
1992	3968064	7904383488	44.6318272	12.5823891	.0005020080
1993	3972049	7916293657	44-6430286	12.5814942	·0005017561
1994	3976036	7928215784	44.6542271	12.5×659×7	.0002012042
1995	3980025	7940149875	44.6654228	12·5××7024	0005012581
1996	3984016	7952095936	44.6766158	12.590×054	·00050100 20
1997	8988009	7964053973	44.6878059	12.5929078	.0005007511
1998	5992004	7976023992	44-6989933	12.5950094	10005005005
1999	3996001	7988005999	44.7101778	12.5971103	*0005002501
2000	4000000	8000000000	44.7213596	12.5992105	-0005000000
2001	4004001	8012006001	44.7325385	12.6013101	-000 1997501
2002	4008004	8024024008	41.7437146	12:6034089	-0004995005
2003	4012009	8036054027	44.7518880	+ 12·6055070 - 12·6076044	·0004992511 ·0004990020
21111	4016016	8018096061	44·7660586 44·7772264	12.003.011	-0001987531
2005 -	4020025	8060150125	44.1112204	/ Transiatr	/ MATSO1991
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
2006	4024036	8072216216	44.7883913	12:6117971	·0004985045
2007	4028049	8084294343	44.7995585	12.6138924	C·0004982561
2008	4032064	8096384512	44.8107130	12:6159870	\$*00049*00 8 0
2009	4036081	8108486729	44.8218697	12:6180810	.0004977601
2010	4040100	8120601000	44.8330235	12.6201748	1.0004975124
2011	4044121	8132727331	44.8441746	12.6222669	.0004972650
2012	4048144	8144865728	44.8553230	12.6243587	.0004970179
2013	4052169	8157016197	44 8664685	12.6264499	.0004967710
2014	4056196	8169178744	44.8776113	12.628.404	.0004965243
2015	4060225	8181353375	44.8887514	12.6306301	.0004962779
2016	4064256	8193540096	44.8998886	12:6327192	.0004960317
2017	40682×9	8205738913	44.9110231	12.6348076	.0004957858
2018		8217949882	44.9221549	12.6368953	.0004955401
	4076361	8230172859	44.9332839	12-6389823	.0004952947
2020	4080400	8242408000	44.9444101	12.6410687	.0004950495
2021	4084441	8254655261	44.9555336	12 6431543	.0004948046
2022	4088484	8266914648	44.9666543	12.6452393	0004945598
2023	4092529	8279186167	44.9777723	12.6473235	.0004948154
2024	4096576	8291469824	44.9888875	12.6494071	.0004940711
	4100625	8303765625	45.0000000	12.6514900	0004930711
2026	4104676	8316073576	45.0111097	12.6535722	0004336272
	4108729	8328393683	45.0222167	12.6556588	00019838899
	4112784	8340725952	45.0333210	12.6577346	
	4116841	8858070389	45.0444225	12.6598148	.0004980966
2029	4120900	8365427000	45.0555213		0004928536
		8377795791	45.0666173	12-6618943	*0004926108
	4124961	8390176768	45.0777107	12.6689781	.0004928688
	4129024			12.6660512	.0004921260
	4133089	8402569937	45.0888013	12.6681286	.0004918839
	4137156	8414975304	45.0998891	12:6702058	.0004916421
	4141225	8427392875	45.1109743	12.6722814	.0004914005
	4145296	8439822656	45.1220567	12.6743567	.0004911591
	4149869	8452264653	45.1331364	12.6764314	.0004909180
	4158444	8464718872	45.1442134	12.6785054	·0004906771
	4157521	8477185819	45.1552876	12.6805788	.0004904365
	4161600	8489664000	45.1663592	12.6826514	.0004901961
	4165681	8502154921	45.1774280	12.6847234	·0004899559
	4169764	8514658088	45.1884941	12.6867947	·0004897160
	4178849	8527173507	45.1995575	12.6888654	·0004894762
	4177936	8539701184	45.2106182	12.6909354	·0004892368
	4182025	8552241125	45.2216762	12.6930047	·0004889976
	4186116	8564793336	45.2327315	12.6950733	·0004887586
2047	4190209	8577357823	45.2437841	12.6971412	·0001885198
2048	1101001	8589934592	45.2548340	12.6992084	·0004882813
2049	4198401	8602523649	45.2658812	12.7012750	.0004880129
2050	4202500	8615125000	45.2769257	12.7033409	·0004878049
2051	4206601	8627738651	45.2879675	12.7054061	· 0004 875670
2052	4210704	8640364 608	45·299006 6	12.7074707	.0004873291
2058	4214809	8653002877	45.3100480	12.7095346	•0004870921
2054	4218916	8665653464	45.3210768	12:7115978	1.000486854

No.	Square	Cube	Square Root	Cube Root	Reciprocal
2055	4228025	8678316375	45:3821078	12:7136603	.0004866180
2056	4227186	8690991616	45.3431362	12.7157222	-0004868818
2057	4231249	8703679193	45.8541619	12.7177835	.0004861449
2058	4285864	8716879112	45.3651849	12.7198441	·0004859086
2059	4239481	8729091379	45.3762052	12.7219040	0004856727
2060	4243600	8741816000	45.3872229	12.7289682	0004854869
2061	4247721	8754552981	45.3982378	12.7260218	0004852014
2062	4251844	8767802828	45.4092501	12.7280797	.0004849661
2063	4255969	8780064047	45.4202598	12.7801370	0004847310
2064	4260096	8792838144	45.4312668	12-7821985	.0004844961
2065	4264225	8805624625	45-4422711	12.7342494	-0004842615
2066	4268356	8818423496	45.4532727	12.7368046	0004840271
2067	4272489	8831234763	45.4642717	12.7388592	.0004837929
2068	4276624	8844058432	45:4752680	12.7404131	.0004885590
2069	4280761	8856894509	45.4862616	12:7424664	000488#258
2070	4284900	8869743000	45-4972526	12.7445189	-0004880918
2071	4289041	8882603911	45.5082410	12.7465709	·0004828585
2072	4293184	8895477248	45.5192267	12.7486222	.0004826255
2073	4297829	8908363017	45.5302097	12-7506728	0004828927
2074	4801476	8921261224	45.5411901	12.7527227	.0004821601
2075	4805625	8934171875	45.5521679	12.7547721	·0004819 2 77
2076	4809776	8947094976	45.5631480	12.7568207	0004816956
2077	4818929	8960080533	45.5741155	12.7588687	.0004814686
2078	4818084	8972978552	45.5850853	12.7609160	.0004812820
2079	4822241	8985989039	45.5960525	12.7629627	40001810005
2080	4326400	8998912000	45.6070170	12.7650087	.0004807692
2081	4330561	9011897441	45.6179789	12.7670540	.0004805883
2082	4881721	9024895068	45.6289382	12.7690987	.0004803074
2083	4338889	9087905787	45-6898948	12.7711427	.0004800768
2081	4843056	9050928704	45.6508488	12.7781861	0004798464
2085	4847225	9068964125	45.6618002	12:7752288	.0004796168
2086	4351896	9077012056	45.6727490	12:7772709	0004793864
2087	4855569	9090072503	45.6836951	12.7793128	-0004791567
2088	4859744	9103145472	45.6916386	12.7813531	.0004789272
2089	4863921	9116280969	45.7055795	12.7833932	0004786979
2090	4368100	91298290(x)	45.7165178	12.7854326	0004784689
2091	4872281	9142489571	45.7274534	12.7874714	-0004782401
2092	4876461	9155562688	45.7383865	12.7895096	0004780115
2093	4880649	9168698357	45.7493169	12.7915471	0004777831
500 t	4884886	918184 584	45.7602447	12.7935840	.0004775549
2095	4389025	9195007375	45.7711699	12.7956202	.0004778270
2096	4893216	9208180736	45.7820926	12.7976558	0004770992
2097	4897409	9221866678	45.7930126	12.7996907	0004768717
2098	4401604	9234565192	45.8039299	12:8017250	.0004766444
	4405801	9247776299	45.8148.47	12.8037586	.0004764178
	4410000	9261000000	45.8257569	12:8057916	-0004761905
	4414201	9274286301	45.8366665	12:8078239	-0004759658
2102	4418404	9287485208	45.8475785	12 8098556	-(XX)4757874
[2103]	4422609	9300746727	45.8584779	12-8118866	(*KKN475511 2
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No.	Square	Cube	Square Root	Cube Root	Reciprocal
2104	4426816	9314020864	45.8693798	12.8139170	-0004752852
2105	4431025	9827807625	45.8802790	12.8159468	·0001750591
2106	4485236	9340607016	45.8911756	12.8179759	0004748889
2107	4439449	9353919043	45.9020696	12.8200044	·00047460×4
2108	4443664	9367248712	45.9129611	12.8220323	·0004748883
2109	4447881	9380581029	45.9238500	12.8240595	.0004741584
2110	4452100	9898931000	45.9347363	12.8260861	•0004789886
2111	4456321	9407298681	45.9456200	12.82×1120	0004737091
2112	4460544	9420668928	45.9565012	12.8301873	40004734848
2113	4464769	9434056897	45.9678798	12:8321620	.0004732608
2114		9447457544	45.9782557	12.8341860	·0004730369
	4473225	9460870875	45.9891291	12.8362094	-0004728182
	4477456	9474296896	46.0000000	12.8382321	10004725898
	4481689	9487735613	46.0108688	12.8402542	+0004723666
2118	4485924	9501187032	46.0217340	12.8422756	.0004721435
2119	4490161	9514651159	46.0325971	12.8442964	.0004719207
2120		9528128000	46.0434577	12.8463166	.0004716981
2121	4498641	9541617561	46.0543158	12.84×3361	-0004714757
2122	4502884	9555119848	46.0651712	12.8503551	.0004712555
2128	4507129	9568684867	46.0760241 .	12.8523733	.0004710316
2124	4511376	9582162624	46.0868745	12.8543910	.0004708098
2124	4515625	9595703125	46.0977223	12.8564080	0004705882
2126	4519876	9609256876	46.1085675	12.8584243	.0004708669
2127	4524129	9622822383	46.1194102	2.8604401	.0004701457
2127	4528384	9686401152	46.1302504	12.8624552	0004699248
2120	4582641	9649992689	46.1410880	12.8644697	0004697041
2129	4586900	9668597000	46.1519230	12.8664885	.0004094886
	4541161	9677214091	46.1627555	12.8684967	0004692688
2181	4545124	9690848968	46.1735855	12.8705093	-0004690482
2182	4549689	9701486637	46: 844130	12.8725218	.0004688283
2188	4558956	9718142104	46-1952378	12.8745326	-0004686086
2184		9731810875	46.2060602	12.8765438	0004688841
2185	4558225	9745491456	46.2168800	12.8785534	.0004681648
2186	4562496		46.2276978	2.8805628	.0004679457
2187	4566769	9759185858 9772892072	46.2385121	12.8825717	-0004677268
2188	4571044	9786611619	46.2498243	12.8845199	.0004675082
2189	4575821	9800314000	46.2601340	12.8865874	.0004673082
2140	4579600 4583881	9814089221	46.2709412	12.8885944	-0004670715
2141		9827847288	46-2703412	12.8906007	.0004668584
2142	4588164 4592449	9841618207	46.2925480	12.8926064	.0004666356
2148	4596736	9855401984	46.3033476	12.8946115	-0004664179
2144	4601025	9869198625	46.3141447	12.8966159	0004662005
2145	4605316	9888008136	46.3249.93	12.8986197	-0004659832
2146		9896830523	46.8357314	12-0006229	0004657662
2147		9896880828	46.8465209	12.9026255	•000465549 8
2148	4618904 4618201	9910008792	16.3578079	12.9046275	.0004658827
2149		9924515949	16.3680924	12-9066288	-0004651168
2150	4622500		46-3788745	12.9086295	·00 0 16-19000
2151	4626801	9952248951	46.8896540	12-9106296	1.897.970V
2152	4631104	9906185808	40.0020040	1 17 2100730	1 1/40.50.500.5.

No.	Square	Cube	Square Root	Cube Root	Post
110.	Square	Cube	eduate toor	Cube Root	Beciprocal
0150	4005400	0000005577	40.4004010	10.0100001	000101100
2158	4635409	9980035577	46.4004310	12.9126291	-0004644682
2154	4639716	9993948264	46.4112055	12-9146279	.0004642526
2155	4644025	10007873875	46.4219775	12.9166262	.0004640871
2156	4648336	10021812416	46.4327471		0004638219
2157	4652649	10035763893		12-9206208	0004636069
2158	4656964	10049728312	46.4542786	12-9226172	-000463 8920
2159	4661281	10063705679	46.4550406	12-9246129	0004681774
2160	4665600	10077696000	46.4758002	12-9266081	-0004629630
2161	4669921	10091699281	46.4865572	12-9286027	-0004627487
2162	4674244	10105715528	46.4973118	12-9305966	0004625347
2163	4678569	10119744747	46.5080638	12.9325899	·0004623209
2164 2165	4682896 4687225	10133786944	46·5188184 46·5295605	12-9345827	0004621072
2166	4691556	10147842125		12.9365747	.0004618938
2167	4695889	10161910296 10175991463	46·5403051 46·5510472	12-9385662	-0004616805
2168	4700224	10175391465	46.5617869	12.9405570	.0004614675
2169	4700224	10190083082	46.5725241	12·9425472 12·9445369	0004612546
2170	4708900	10218313000			0004610420
2171	4713241	10232446211	46·5832588 46·5939910	12·9465259 12·9485143	.0004608295
2172	4717584	10246592448	46.6047208	12.9505021	0004606172
2173	4721929	10260751717	46.6154481	12.9505021	0004604052
2174	4726276	10274921024	46.6261729	12-9544759	0004601933
2175	4730625	10289109875	46.6368953	12.9564618	0004599816
2176	4734976	10303807776	46.6476152	12.9584472	0004597701
2177	4739329	10317519233	46.6583326	12.9604819	0004595588
2178	4743681	10331743752	46.6690476	12.9624161	·0004598477 ·0004591368
2179	4748041	10345981339	46.6797601	12.9643996	0004589261
2180	4752400	10360232000	46.6904701	12.9663826	0004587156
2181	4756761	10374495741	46.7011777	12.9683649	0004585053
21×2	4761124	10388772568	46.7118829	12:9703466	0004582951
2183	4765489	10403062487	46.7225855	12.9723277	0004580852
2184	4769856	10417865504	46.7332858	12.9743082	.0004578755
2185	4774225	10431681625	46.7439836	12.9762881	0004576659
2186	4778596	10446010856	46.7516789	12.9782674	0004574565
2187	4782969	10460353208		12.9802461	0004572474
2188	4787344	10474708672		12.9822242	0004570884
2189	4791721	10489077269	46-7867503	12.9842017	0004568296
2190	4796100	10503459000		12-9861786	0004566210
2191	4800481	10517853871	46.8081189		0004564126
2192	4804864	10532261888		12.9901306	.0004562044
2198	4809249	10546688057		12.9921057	.0004559964
2194	4813636	10561117384		12.9940802	0004557885
2195	4818025	10575564875	46.8508271	12.9960540	.0004555809
2196	4822416	10590025536	46.8614981	12.9980273	.0004553734
2197	4826809	10604499373	46.8721666	13.0000000	0004551661
2198	4831204	10618986392	46.8828327	18:0019721	.0001549591
2199	4835601	10633486599	46.8934963	18.0039436	.0004547522
2200	4840000	10648000000	46.9041576		.0004545455
2201	4844401	10662526601	46-9148164	13.0078848	.0004543389
/			l		

EVOLUTION.

TO EXTRACT THE SQUARE ROOT.

RULE.—If there be decimals in the given number, make them to consist of two, four, six, &c., places by annexing ciphers to the right hand; then separate the whole into periods of two figures each, beginning at the right hand, and the left-hand period will consist of one or two figures, according as the number of figures in the whole number is odd or even. Find a square number equal to or the next less than the left-hand period, and put the root of it in the quotient; subtract this square from the left-hand period, and to the remainder bring down the next period for a dividend, and to the left hand of it write double the quotient for a divisor; then consider what figure if annexed. to the divisor and the result multiplied by it the product may be equal to or the next less number than the dividend, and it will be the second figure of the root. From the dividend subtract the product, and to the remainder bring down the next period for a new dividend; double the figures in the quotient for a divisor, and continue the operation as above till all the periods are used.

Example 1.

Example 2.

Extract the sq. root of 10291264. Extract the sq. root of 177746.56.

]	10291 264 9	3208. Ans.		177746·56 16	421.6. Ans.
62 20	129 124	•	·82 2	177 164	•
6408	51264 51264		841	1346 841	
			8426	50556 50556	

TO EXTRACT THE SQUARE ROOT OF A VULGAR FRACTION.

RULE 1.—Multiply the numerator by the denominator, and extract the square root of the product; the numerator of the given fraction, written above this root, or the denominator written below it, will express the root of any fraction when reduced to its lowest terms

That is-

$$\sqrt{\frac{a}{b}} = \frac{\sqrt{a}}{\sqrt{b}} = \frac{\sqrt{ab}}{b} = \frac{a}{\sqrt{ab}} = \frac{1}{b}\sqrt{(ab)}.$$

RULE 2.—Reduce the given fraction to its lowest terms; then extract the square root of the numerator for a new numerator,

and the square root of the denominator for a new denominator. If the fraction will not extract even, reduce it to a decimal and then extract the square root.

TO EXTRACT THE CUBE ROOT.

RULE.—If there be decimals in the given number, make them. to consist of three, six, nine, &c., places by annexing ciphers to the right hand, if necessary; then separate the whole into periods of three figures each, beginning at the right hand. The left-hand period may consist of one, two, or three figures. Find the nearest cube to the first period, subtract it therefrom, and put the root in the quotient; then thrice the square of this root will be the trial divisor for finding the next figure. Multiply the root figure, or figures already found, by three, and prefix the product to the next new root-figure (which will be seen by the trial divisor); then multiply this number by the aforesaid new root-figure, and place the product two figures to the right below the trial divisor, and add it to the trial divisor: this sum will be the true divisor. Under this divisor write the square of the last root-figure, which add to the two sums above, and the result is the next trial divisor; the true divisor being found as before directed.

Example. Extract the cube root of 4088324799.

True divisor $1^3 = \frac{1}{2}$ Trial divisor $1^2 \times 3 = 3$ $35 \times 5 = 175$	4088324799 1 3088	1599. Ans. TO EXTRACT ANY ROOT WHATEVER. If n be any given
True divisor $ \begin{array}{rcl} & 475 \times 5 \\ & 5^3 & = 25 \\ & 25 \\ & 675 \\ & 459 \times 9 = 4131 \\ & 71631 \times 9 \end{array} $	2375 713324 644679	number whatever whose root is sought, a the index of the power, r the nearest rational root;
Trial divisor = $\frac{81}{75843}$ $4779 \times 9 = \frac{43011}{7627311 \times 9}$	68645799 68645799	or rn the nearest rational power to N, whether greater or less, and R= the root sought:

$$\mathbf{B} = \frac{\{\mathbf{N} \times (n+1)\} + \{(n-1) \times r^n\}}{\{\mathbf{N} \times (n-1)\} + \{(n+1) \times r^n\}} \times r.$$

TABLE OF THE WI	EIGHT A	nd St	RENGTH	OF MA	ATERIALS.
	7	IETALS.			
Name	Specific Gravity	a Cub.	Tearing Force	Crushing Fo rce	Modulus of Elasticity
	Name Specific Gravity Section Force Force				
Aluminum, cast.	2.560			-	
				—	-
Antimony, cast .			,	·	-
Arsenic					
Bismuth, cast					- 1
			,		9,170,000
					- 1
***				<u> </u>	14,230,000
Bronze			1		<i>-</i>
Cobalt, cast				-	-
Copper, bolts					-
,,					- 1
,,					- 1
					_
Gold, pure.	_			_	_
				_	
				_	
Gun metal.	1 -				9,873,000
. ,, ,,			29,000	145,000	
					17,000,000
" " " 1 "					-
,, ,,	1 1		,		
					28,000,000
Lead, cast				0,900	790 000
				_	720,000
filos			. I		
				_	_
Pewter				_	_
			_		_,
ahaat			265 000		24 240 000
Silver, pure				_	42,42,000
atondond			±2,000	_	
Steel, hard	1		103 000		42 000 000
	11				
Tin, cast	1			14.600	
Type metal	1		1,000	- 2,000	1,000,000
Zinc, cast			8.500		18 500 000
"sheet	7.291	455.7	7,111	_ \	12,650,000

		7	IMRE	R.			
Name		Specific	Lbs. in a Cub. Foot	Town Town on T	Hulder On P.	Ser Breaking	M odulus a Elasticity Lbs. on Sq. In.
Acacia			44.4	16,000			rsq. m.
411				14,186		9.540	1,087,00
A1-	. :			19,500			-done alone
Ash .				17,000			1,645,00
Beech	9			11,500	9.363	9.336	1,354,00
Dt. 1				15,000			1,645,00
Box .					10,299		23010300
Civil				11,400			486.00
ent				13,300	-		1,137,00
Cypress .				6,000		10,000	1,101,000
Ebony		1.279				13,000	1,360,00
Elder				10,230	8.467	10,000	2,000,00
Elm					10.331	6.078	700,00
Fir, red pine				14,300			1.458,00
				7,818			1,226,00
" spruce .	100			10,100		12.346	1,804,00
" yellow pine		461			5.445		1,600,00
. larch				10,220			1,363,00
Greenheart .		1.001		10,220	0,000	16.554	2,656,00
Hawthorn .				10,500		10,001	2,000,00
Hazel	: :			18,000		13	
Hornbeam .				20,240			
Laburnum .				10,500			
Lancewood .			42.1	10,000		17 954	812,00
Lignum-vitæ				11.800	9 991	11,400	558.00
Lime				23,500	- 0,021	11,900	1,152,00
Mahogany, Hond	nrog	1175052	35.0	750 00 100		11 475	1,593,00
£1				21,800	8 198	7.560	1,255,00
" Spanis			59.4	21,000	9 991	20 920	1,157,00
Oak, British	writter .			10,000	10.055	10.029	1,451,00
" Riga .		-688	43.0	10,000	10,000	19.880	1,610,00
Dantzic				12,780	7,723	8 740	1,191,00
, red .				10,253			2,149,00
Poplar				7,200	5.194	10.960	1,134,00
Sycamore .				13,000	0,124	0.620	1.104,00
Teak, Indian				15,000		14 600	1,036,00
African				21,000		14.076	2,800,00
Walnut .	•			8,130	6 645	8,000	2,305,00
Villow			5 25		10,040	6,57	3 -
ew .		. 80	20	3 8,0	100	1000	1 -

1.03 64.4 .595

998 62:4 578 -991 62:0 578 -1.04 65:0 601 -997 62:3 577

sea .

burgundy

madeira

Wine, champagne

port

17

TABLE OF THE	WEI	GHT AN	D STRENGTH OF aded).	MATI	ERIALS	
M	ISCEL	LANEOU	S SUBSTANCES.			
Name	Specific Gravity Weight of a	Crushing Force. Lbs. on Sq. In.	Name	Specific Gravity	Weight of a Cub, Foot, Lbs. Crushing	Lbs. on Sq. In.
Alabaster Basalt Brick, common red Welsh fire Cement, Portland Chalk Coal Coke Freestone Gypsam Granite Grindstone India rubber Lime, quick Limestone	2·00 12 2·16 18 2·40 15 1·35 8 2·77 17 1·27 79 ·744 4 2·45 15 2·17 18 2·70 16 2·14 18	7 0 16,800 1	Rotten stone. Salt Sand, fine pit Coarse pit Coarse pit Fiver Slate Sugar Sulphate of soda Sulphur, native fused	. 1 · 88 · 2 · 27 · 2 · 58 · 2 · 57 · 914 · 2 · 60 · 2 · 47 · 1 · 98 · 2 · 13 · 1 · 52 · 1 · 61 · 1 · 88 · 2 · 62 · 1 · 61 · 2 · 20 · 2 · 03 · 1 · 99 · 94	83	,850 ,160
		Liqu	JIDS.	-		
Name	Specific Gravity Weight of a	Weight of a Cubic Inch, Ozs.	Name	Specific	Weight of a Cub. Foot, Lbs. Weight of	a Cabic Inch, Lbs.
Acetic acid . Alcohol, proof . Ether, acetic . , muriatic . , sulphuric . Muriatic acid . Oil of anised	740 46 1·20 75 1·27 79 987 61	530 501 66 422 63 428 694 736 6 570	Oil of olives . ,, turpentine ,, whale . Oils, average Petroleum . Sulphuric acid Vinegar Water, rain .	. 915 . 870 . 923 . 880 . 878 . 1.84 . 1.01	57·2 54·9 57·7 55·0 54·8 115 1 63·1	580 508 534 510 508 566 585 579

905 56.6 .524

·926 57·8 ·536

·894 55·9 ·517

.544

.528

940 58.8

913 57.0

caraway seed

hempseed lavender

linseed.

rapeseed

ESTIMATION OF QUANTITIES.

 $Tons \times 2240 = lbs$. $Tons \times 20 = cwts$. $Lbs \times 000446428 = tons$. Weight of Round or Elliptical Bars.

Diameter x diameter x length in feet x constant = weight in lbs. Weight of Square or Rectangular Bars.

Width x thickness x length in feet x constant = weight in lbs.

Weight of Plating or Planking.

Thickness * breadth in feet * length in feet * constant = weight in lbs.

VALUES OF CONSTANTS FOR ROUND OR ELLIPTICAL BARS.

Material			Diameters	taken in		
Material	Ins.	1 In.	- } In.	⅓ In.	글 In.	if In.
Brass, sheet	2.905980	·726495	·181624	*045406	.011351	·002838
Iron, wrought	2.61800	654500	·163625	•040906	.010227	-002557
Lead, sheet	3.88773	.971933	·242988	.060746	-015186	·003797
Steel, soft	2.67036	•667590	166898	.041724	·010481	-002608
Elm, American	·261800	065450	.016363	.004091	.001028	-000356
Mahogany, Honduras	196350	•049088	•012272	.003068	·000767	-000192
,, Spanish	*287980	.071995	·017999	*004500	001125	-000281
Oak, Dantzic	•261800	.065450	•016363	.004091	·001028	-000836
"English	*307615	076904	•019228	*004807	·001202	-000800
Pine, red	196350	·049088	·012272	•003068	-000767	-000198
"yellow	·157080	·039270	009818	.002454	.000614	·0001#
Teak, Indian	·287980	071995	·017999	004500	·001125	-000981

VALUES OF CONSTANTS FOR SQUARE OR RECTANGULAR BARS.

Material	Width and Thickness taken in								
MINOGINI	Ins.	½ In.	₹ In.	∦ In.	1 In.	₹ In			
Brass, sheet	3.70000	925000	.231250	.057813	.014453	-003618			
Iron, wrought	3.33333	•833333	•208333	·052083		-008255			
Lead, sheet	4.95000	1.23750	*309375	.077344	.019336	-004834			
Steel, soft	3.40000	·850000	•212500	·053125	013281	-003320			
Elm, American	·888888	.083333	-020833	·00 5208	-001802	-000826			
Mahogany, Honduras	250000	.062500	*015625	•003906	.000977	*000244			
" Spanish .	*866667	.091667	·022917	.005729	001432	·000358			
Oak, Dantzic	•338333	.083833	*020833	.005208	.001202	-000326			
"English	391667	.097917	024479	.006120	·001530	-000382			
Pine, red	250000	.062500	.015625	*003906	·000977	-000244			
"yellow	•2 00000	·050000	·012500	.003125	.000781	-000195			
Teak, Indian	*366667	·091667	·022917	005729	.001432	-001 4858			

VALUES OF CONSTANTS FOR PLATING OR PLANKING.

Material		Thickness taken in								
маселы	Ins.	⅓ In.	₹ In.	∄ In.	ı In.	ı In.	i a In			
Brass, sheet	44.4	22.2	11.100	5.550	2.7750	1.38750	-69375			
Iron, wrought	40.0	20.0	10.000	5.000	2.5000	1.25000	·62500			
Lead, sheet	59.4	29.7	14.85	7.425	3.7125	1.85625	92818			
Steel, soft	40.8	20.4	10-20	5.100	2.5500	1.27500	-63750			
Elm, American	4.00	2.00	1.000	•5000	25000	12500	62500			
Mahogany, Honduras	8-(10	1.50	.750	.8750	18750	-09375	-04688			
"Spanish .	4.40	2.20	1.100	•5500	27500	18750	.06878			
Oak, Dantzic	4.00	2.00	1.000	•5000	25000	125000				
"English	4.70	2.35	1.175	-5875	•29375	14688	-07344			
Pine, red	3.00	1.50	.750	•3750	18750	.09375	-04688			
yellow	2.40	1.20	•600	•3000	-15000	-07500	-08750			
Teak. Indian	4.40	2.20	1.100	-5500	27500	18750	068.5			

WEIGHT OF PIPES.

W= weight per lineal foot in lbs. D=outside diameter in ins. K=constant from below. D=outside diameter in ins. d=inside , 23

 $\mathbf{W} = (\mathbf{D}^2 - d^2) \mathbf{K}.$

Values of K for Pipes.

Brass = 2.9060. Iron, cast = 2.4282. Lead = 3.8177. Copper = 2.9943. ,, wrought = 2.6180. Steel = 2.6104.

WEIGHT OF ANGLE IRON.

weight in its. per linear foot. s=sum of the widths of flanges in his. T=thickness of flanges in ins. W=T (8-T) 8-33338.

RELATIVE WEIGHTS OF DIFFERENT SUBSTANCES.

Wrought iron=1.

mes, sheet=1.1190.	Beech = :0896.	Oak, English = 1175.
pper ,, =1.1438.	Elm = 1000.	Pine, red $= 0.750$.
m, cast = .9215.	Fir, spruce $= .0833$.	" yellow = 0600.
ad, sheet = 1.4850. cel, soft = 1.0200.	Mahogany, Honduras= 0750.	Sycamore $= 0308$.
cel , soft $=1.0200$.	,, Spanish ≠ 1100.	Teak, African = 1145.
m = '9500.	$\mathbf{Maple} \qquad \qquad = \cdot 1021.$	Indian = 1377
35 - *9494.	Oak, Dantzie = 1000.	Willow = 0521.

WEIGHT, &c., OF FRESH WATER.

```
A cubic foot =:0279 ton = 62:39 lbs. = 998:18 avd. ors. =6*282 galls.

A cubic inch = 0361 lb. = 5776 avd. oz. = 0336 gall.

A gallon = 0045 ton = 10:000 lbs. = 160:15 avd. ors. = 1315 ctr. ft.

= 55:905 cu. ft. = 2240 lbs. = 228.76 galls.

Weight of fresh water = weight of salt water x 7740.
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WEIGHT, &c., OF SALT WATER.

Note.—A cubic foot of salt water is usually taken at 35 cu. ft. to the ton ad 64 lbs. to the cubic foot, fresh water being taken at 36 cu. ft. to the ton and 125 lbs. to the cubic foot.

MISCELLANEOUS FACTORS.

ton =1.01609 tonne or	A tonne or tonnes	
tonneau.	A kilogram .	= 2·26462 lbs.
n avd. 1b. = 45659 kilogram.	A metre	=3.28086\$3 feet,
foot = .304797 metre.	A sq. metre	=10-7641 sq. feet.
eq. foot $= 092901$ sq. metre.	A sq. millimetre	= 00155003 sq. in.
.sq. inch =645.148 sq. milli-	A cubic metre	=35.3156 cu. feet.
metres.		=1.80799 cu, yd.
-ou. ft. = :028316 cu. metre.	A kilometre	= 621827 mile.
subje yard = 764584 cut. metre.	Foot per second	= 592 knot per
mile =1.60983 kilometre.	hour.	2. 000
Inot per hour = 1.668 foot per second.	Metre per second	=1.944 linot per
	hour.	
second.	Foot per second	=:682 mile ven
The per hour =1.467 foot per second.	hour.	- 202 TITO A
		≈ 830319 Ee∏oa∙
=4.54102 litres.	A litre	CALINETO ROTTOR

, Inner	Edges and Butts	Butt Straps on same side as Edge Strips, 6½ diameters wide	3.36	3-10	2.83	2.22	2.23	1.91	
Plating	ges and	Butt Straps on opposite side to Edge Strips, 6½ diameters wide				3.00	_		
to Deck	Ed	Edge Strips 6½ diameters wide	20.83	18.75	16.67	14.58	12.49	10.42	
applicable	Butts	Double-riveted Butt Straps, when on same side as Bdge Strips, 11½ diameters wide	5.94	5.48	00.9	4.45	3.93	3.38	0.44
Plates 16 ft. x 3 ft. 3 ins. wide. Percentages applicable to Dock Plating, Inner Bottom Plating, Flush-jointed Bulkheads, &c., bouble-riveting for both Single-riveted Edges and Single-riveting for bol	Double-riveted Butts	Double-riveted Butt Straps, when on opposite side to Edge Strips, 11½ diameters wide	7.49	6.74	00.9	5.54	4.49	3.75	0.00
vide. Per lating, Fl	Doub	Single-riveted Edge Strips,	20-83	18.75	16.67	14.58	12.49	10-42	0.00
ft. 3 ins., Bottom P	or both	Double-riveted Butt Straps, when on same side as Edge Strips, 11½ diameters wide	4.85	4.60	4.30	3.93	3.54	3.06	D. N.W.
16 ft.×3	Edges and Butts	Double-riveted Butt Straps, when on opposite side to Edge Strips, 11½ diameters wide.	7.48	47.9	9.00	5.54	4.49	3.75	0.00
Plates	Fdg	Double-riveted Edge Strips, 11½ diameters wide	35-26	51.74	28.21	24.68	21-15	17.63	44.10
Plates 16 ft. long. Butt Straps full breadth of Plates Percentages applicable to Vertical IKee, Longitudinals, Stringers, &c.	gers, &c.	Single-riveted Double or Single Straps. If double, each Strap half the thickness of the plate. Width of Straps, 6½ diams.	4.23	3.81	3.40	3.00	2.54	2:12	
	als, Strin	Double-riveted Double Straps, each half the thickness of the plate. Width of Straps, 11½ diams.	7.48	6.74	00.9	5.54	4.49	3.75	00.00
	pogitudin	Treble-riveted Double Straps, each half the thickness of the plate. Width of Straps, 16½ diams.	10-74	29-6	8-60	7.52	6.44	5.37	4.00
	Keel, Lo	Treble-riveted Double Straps, each in in. more than half the thickness of the plate. Width of Straps, 161 diams.	12.08	11.05	10.03	9.03	8.02	7.16	0.44
	Dian	neter of Rivets in Inches	1	4		Ha	oral or	4	

1	Long and	ges and Butts	Liners to Stiffeners, 2 ft. 6 ins. apart	4.30	4.32	4-14	4.56	4.68	4.81	4.94
	Feet	Single-riveted Edges and Single-riveted Butts	Single-riveted Butts, 31 dia- meters wide	2.12	1.61	1.70	1.46	1.27	1.06	200
	Plates 16 1 8 Ft. 3	Single-ri Single	Single-riveted Laps, 3½ dia- meters wide	10-47	8:38	8.34	7.29	6.25	5.21	4.17
	t. Wide	Single-	Liners (including Wide Liners at Water-tight Frames and Bulkheads)	5.24	6.33	6.55	6.70	5.85	10.9	6.17
s, &c.	Plates 16 Ft. Long and 3 Ft. Wide	Single-riveted Edges and Single or Double-riveted Butts.	Single-riveted Butt Straps,	3.75	3.43	3.08	2.73	2.37	2.00	1.69
Bulkhead	6 Ft, Lon	riveted E.	Double-riveted Butt Straps, 11½ diameters wide	6.64	6.05	5.45	4.83	4.19	3.52	98.6
jointed 1	Plates 1	Single-	Single-riveted Laps, 31 dia- meters wide	12-72	11.30	9-92	8.56	7.26	26-9	4.7.3
ing, Lap		Single-	Liners (including Wide Liners at Water-tight Frames and Bulkheads)	5.34	5.39	5.55	6.70	5.85	6.01	6.17
Applying to Bottom Plating, Lap-jointed Bulkheads, &c.	Wide	Single-riveted Edges and Single or Double-riveted Butts	Single-riveted Butt Straps, 6½ diameters wide	2.00	4.57	4.10	3.63	3.16	99.2	9.16
ng to Bo	d 3 Feet	fiveted E	Double-riveted Butt Straps, 11½ diameters wide	8.85	8.07	7.27	6.42	69.9	4.70	8.81
Applyi	Long an	Single-i	Single-riveted Laps, 3½ dia- meters wide	13.73	11.30	9-92	8.56	7.26	26.9	4.73
	Plates 12 Feet Long and 3 Feet Wide	ges and Butts	Liners (including Wide Liners at Water-tight Frames and Bulkheads)	4.18	4.45	4.71	4.98	5.24	19.9	10.10
	Plate	Double-riveted Edges and Double-riveted Butts	Double-riveted Butt Straps, 11½ diameters wide	16.2	7.35	82.9	20.9	5.35	4.50	3.60
		Doubler	Double-riveted Laps, 5½ dia- meters wide	23.60	20.15	18.03	15.43	12.94	10.58	20.32
1	4.19	Diam	eter of Rivets in Inches	17	14	1		noise s	1	

TABLE OF	OF THE	THE WRIGHT OF	ент о	F SHR	Er M	FFALS	OF V	SHEET METALS OF VARIOUS TRICKNESSES IN LIBS. PER SQUARE	в Ти	CKNE	SES IN	TLBS.	PER	SQUA	KE Fo	Foor.
Kind of					i		Thickn	Thickness in 16ths of an Inch	ths of a	n Inch						
Metal	- ∤E	-4x	12	**	18	eatoc	18.	-421	e Pe	•chx	#	nie	8 to	e-fac	100 C	1 in.
Fon .	2.5	2.0	1.0	10.0	12.5	15.0	17.5	20.0	22.5	25.0	27.5	30-0	32.6	35.0	37.6	\$
Steel	2.55	01.0	2.65	10.50	12.75	15.30	17.85	20-40	22.95	25.50	28-05	30.60	33.15	35.70	38.25	40-80
Brass	2.78	_		11.10	13.88		19-43	22.20	24.98	27.75	30.53	33.30		38.85	#1.63	7-7-7
Copper	5.86		_	11-44		17.16	20.02	22.88	25.73	28.59	31.45	34.31		40.03	42.89	45.7.5
Lead	3.71		11.13	14.84		22:27	25.98		33.40	37.11	40.82	14.53		51.95	55.66	50-33
Zinc .	2.37	4.75	7.12	9-49	11.87	14.24	16.61	18.99	21.36	28.73	26.11	28.48	30.82	33.23	35.60	37-98
Kind of						Thickne	or party	Thicknesses by the Birmingham Wire Gange	mingha	m Wire	Gange					
Metal	No. 1	No. 2	No. 3	No. 4	No. 6	No. 6	No. 7	No. 8	No. 9	No. 10	No. 11	No. 9 No. 10 No. 11 No. 12 No. 18 No. 14 No. 15 No. 16	No. 18	No. 14	No. 15	No. 16
Iron .	12.00			9.52	£.80	31.3€	7.50	9-9	26.9	5.36	08.7	4.36	3.80	3.85	2.88	9
tree!	12.24	11-59	10.01	12.5	8:08	8.28	7.34	6.73	* 0.9	17.0	96.7	###	3.88	3.33	76-7	2-65
Hrass	18.32	12-61	11.50	10-57	12.5	<u>Ş</u>	56.2	7:33	6.57	5.95	5.35	4.84	4.55	89.8	3.70	2:83
Copper	. 13-73	15.99	11.85	10.83	10.01	67-6	8:24	7.55	6-17	6-13	07-5	63.7	4.35	3.80	9.53 5.53	2.97
1,ead	17.81	16.86	15.38	1+13	13.06	12.05	6:9-01	9 . 6	÷	96-1	-7: -3:	9:47	19.9	+:03	4.28	3.86
Zinc .	. 11-39	10-78	19-8-fi	†0:6	8.36	1.7.1	6.84	6.27	29-9	503	4.56	4.14	3.61	3.15	2.73	2.47
Kind of	_					Thickn	ware by	Thicknesses by the Birmingham Wire Games	mingha	m Wire	Annke	١.				
Metal	No. 17	No. 18	No. 19	No. 20 No. 21		No. 22	No. 23 No. 24	_	No. 25	No. 26	No. 27	No. 28	No. 25	No. 30 No. 31	No. 31	No. 32
(g	2.85	98-1	1.68	1.40	1.28	1.12	9	ž	€.	£.	.64	.56	319	œ	ş	8
Heel	. 2.37	2:00	1.71	÷	<u></u>	÷	Ş	ş	÷	::	19	i a	ïë.	7	Ŧ	:37
Brass	82.58	2.18	98.1	1.55	1.42	1.54	Ξ	÷.	ž	ž	Ę	Ş	Ķ	Ę	7	÷
Conner	5.65	2.74	76.	99-	1.46	1.28	1.14	<u>-</u>	31	ž	ŗ.	÷	3	99.	÷	7
Lend	7	16:3	2.49	80.7	3:	1.66	1.48	1:31	3:	1.07	5.	ž	:	Ē	Ş	-53
Zine.	7.50	-86	1.50	.33	7.57	1.0%	-92	ž	57.	ź	ē	:	ş	7	¥	*
								I	١						I	I

	Sum of	(ins.)	-	1];·	*	63	*	2	# *	အ	*	33.	ж. 	*	44	44	4	10	\$	10	*	9	Sam of	(ins.)
		21 2	1	I	1	ļ	1	1	I	1	1	j		1		1	1	ı	١	1	١	1	15.82	218	
٠.		rγα	١	1	١	ŀ	١	١	i	I	1	1	1	1	1	l	l	l	1	1	13.49	14.22	14.92	r-100	
Foor		138	1	i	1	1	١	1	١	1	I	1	ı	1	١	1	1	1	11.34	12-02	12.69	13.37	14.05	S P	
INRAL		÷	I	١	١	I	١	١	1	1	1	1	1	1	١	١	9.38	1000	10-63	11.25	11.88	12.50	13.13	ate	
PER L		11	1	İ	١	1	l	١	1	1	1		1	i	7.59	8.16	8.74	9-31	9.88	10-46	11.03	11.60	12.17	1192	
Lass.	ųor	water.	1	١	I	1	ı	I	l	1	i	١	6.93	6.51	7.03	7.55	8.07	8.59	9-11	9.64	10-16	10.68	11.20	-apo	JC.
N IN	of an Ir	e is	١	١	ı	١	١	1	1	١	4.57	5.03	5.21	2.98	6.45	6.91	7.38	7.85	8.32	8.79	9.36	9.73	10.20	a	of an It
B IRO	actions	ş	١	ı	1	1	ł	1	3.33	3.75	4.17	4.58	2.00	5.42	5.83	6.25	29:9	7-08	7.50	7.92	8.33	8.75	9.17	*	actions
ANGE	ss in Fr	7 16	١	1	ı	1	2.58	3.64	3.01	3.37	3.74	4:10	4.47	4.83	5.50	99.9	5.93	6.53	9.9	7.02	7.38	7.75	8.11	1,1	ss in Fr
WHEHT OF ANGLE IRON IN LIES. PER LINEAL FOOT.	Thickness in Fractions of an Inch	e-2400	1	1	1-41	1.72	2.03	2.34	5.66	2.97	3.28	3.29	3.91	4.22	4.53	4.84	91.9	2.47	6.78	60.9	6.41	6.72	7.03	ector	Thickness in Fractions of an Inch
Wate		18	.73	86	1.34	1.50	1.76	20.5	2.58	5.24	5.80	3.06	3.32	3.58	3.84	4.10	4.36	4.62	4.88	5.14	6.40	99.9	5.93	90	
TABLE OF THE		40	.63	æ	1-04	1.26	1.46	1.67	1.88	5.08	8.58	5.20	2.71	26-2	3.13	3.33	3.54	3.75	3.96	4.17	4.38	4.58	4.79	+	
BLE 01		3	.51	99.	.83	96.	1.13	1.29	1.45	1.60	1.76	1.91	2.07	2.23	2.38	2.24	2.10	2.85	3.01	3.16	3.33	3.48	3.63	18	
TA		-480	.37	47	.67	89	•78	68	66	1.09	1.20	1:30	1-41	1.51	1.62	1.72	1.82	1.93	203	2.14	2.54	2.34	2.42	48	
		18	20	.52	9	.35	9	97.	.61	99.	١	I	١	1	ı	I	I	I	ı	ı	I	ı	1	The second	
	Sum of	(j.	-		1	#	æ	72	3	## 	ဘ		<u> </u>	2	*	#	4	4	1 0	\$	45	#	او	136	

Sum of	diamer	3	THE	WEIGHT OF	Th	hicknessi	in Fract	Thickness in Fractions of an Inch	of an Inch	TORNER	TOO T TO		(nammana)		ã
10	16 4	18	m)00	18	-101	16	-cjao	11	m) 4	5 T	r-lac	16	l in.	14	(lins.)
000	3.79 5.00	6.18	7.34	8.48	82.6	10.66	11.72	12.75	_	14.72	15.68	4	1	1	_
÷	3.95 5.21	6.45	2.66	8.84	10.00	11:13	12.24	_	_	15.40	16.41	1	1	1	_
4		6.71	7.97	12.6	10.42	11.60	-	13.89	15.00	16.08	17.14	1	1.	1	_
4	4.26 5.63	26.9	8.58	1	10.83	12.07	_	14.46	15.63	16.76	17.86	18-95	20.00	J	-
+	4.41 5.83	7.23	8.59	4	11.25	12.54	_		16-25	17.43	18.59	19-73	20.83	1	_
4	-	7.49	16.8	10.30	11.67	13.01	14.32	15.61	16.88	18.11	19-32	20.51	21.67	I	
4	4.73 6.25	7.75	9.22			13.48	14.84	16.18	17.50	18.79	20-05	21.29	22.50	1	
+	88 6.46	8.01	9.53	11.03		13-95	15.36		18.13	19-47	20.78	22-07	23.33	24.57	
ic	-	8.27	9.84			14.44	15.89	17.33	18.75	20.14	21.51	22.85	24.17	25.46	_
ic		8.23	10.16	-	13.33	14.88	16.41		19.38	20.82	22.24	23.63	25.00	26.34	
ic	5.35 7.08	8.79	10.47	3	13.75	15.35	16.93	18.48	20-00	21.50	22.97		25.83	27-23	
10	_	9-05	10.78	12.49	14.17	15.82	17.45	19.05	20.63	22.17	23.70	25.20	26-67	28.11	
ic	_	9-31	11.09	12.85	14.58	16.29	17.97	19.65	21.25	22.85	24.43	25.98	27.50	29-00	
10	_	9.57	11.41	13.22	15.00	16.76	18.49	20-20	21.88	23.53	25.16	36.76	28.33	29.88	
10	5.98 7.92	9.83	11.72		15.42	17.23	19-01	20-77	22.50	24.21	25.89	27.54	29-17	30-77	_
9	-	10.09	12.03		15.83	17.70	19.53	21.34	23.13	24.88	26.61	28.32	30.00	31.65	_
y.	-	10.35	12:34	14.31	16.25	18.16	20.02	21.91	23.75	25.56	27.34	29.10	30-83	32.54	
1	8.24	19.01	12.66	14.67	16.67	18.63	20.57	22.49	24.38	26.24	28.07	88-67	31.67	33.42	_
1	8.75	10.87	12.97	15.04	17.08	19-10	21.09	23.06	25.00	26.91	28.80	30.66	32.50	34.31	_
1	8.96	11.13	13.28	-	17.50	19.61	21.61	23.63	25.63	27.59	29.53	31.45	33-33	35.20	_
-	- 9.17	11.39	13.59	15.77	17.92	20.04	22.14	24.21	26.25	28.27	30.36	32.23	34.17	36-08	_
Sum of 3	-	4	milit	1-12	-101	10	da	111	cal-a	13	Ha	15	1 in.	14	Sum of
T COUNTY															

Sun	18	111	_	_			_	_	0 13		13	3 14	7 14	11 14	14	15	15	15	2 15	91 9	Sum
	14	42.71	43.7	44.7	45.83	46.8	6.24	18:0	500	51.0	52.0	53.1	54.1	55.21	2.99	57.9	58.3	59.38	60-42	61-46	14
	1.8	40.82	41.81	45.80	£3-79	44.78	45.77	92-91	47.75	48.74	49.13	50-72	51-71	52.70	53.68	54-67	55.66	56.65	57.64	58.63	$1\frac{3}{16}$
1	11	38-91	39.84	40.18	41-72	45.66	43.23	44.53	15.47	36.41	47.34	48-58	49-33	50-16	51.09	52.03	52-97	53.91	54.84	55.78	18
	156;	36-97	37.85	38.74	39.65	40-51	41.39	45.58	43-16	44.05	44-93	45.82	46-71	47.59	48.48	49-36	50.25	51.13	52.03	62-90	111
	1 th.	35.00	35.83	36.67	37.50	28.33	39-17	40-00	10.83	41.67	42.20	43.33	44.17	45.00	45.83	46.67	47.50	48.33	49-17	20.00	1 in.
an Inch	16	33-01	33.79	34.57	35.35	86-13	36-91	37-70	38.48	39-26	40.04	40.82	41.60	42.38	43.16	43.95	44.73	45.51	46-29	47.07	13
ions of a	r-loc	80.99	31.72	32-45	33.18	38-91	34.64	35.36	36.09	36.82	37.55	88.58	39.01	39.74	40-47	41.20	41.93	42.66	43.39	44-11	r-400
in Fract	113	29.85	29.62	30-30	30-98	31.65	32.33	33.01	33.68	34.36	35.04	35.72	36.39	37.07	87-75	38.43	39.10	30-78	40-46	41.13	500
Thickness in Fractions of	color	26.88	27.50	28.13	28.75	29-38	30.00	30.63	31.25	31.88	32.50	33.13	33.75	34-38	95-00	35.63	36-25	85.98	37.50	38.13	12(+)
I	11	24.78	25.35	25.92	26.50	27.07	27.64	28.22	28.79	29.36	29-93	30.51	31.08	31.65	32-23	32.80	33.37	39.95	34.59	35-09	111
	unipo	22.66	93.18	23.70	24.22	24-74	25.26	25.78			27.34	98.2			29.43	29.95	30-47	30-99	31.51	32-03	-rajac
	191	20.51			16.18	22.38	22.85	23.32	93.79	94-26	24.73	25.20	99.96	96-13	09.96	27.07	27.54	98.01	98.48	28.95	alt
	Hos	18.83	18.75				20 42	90.83	91.95	79.16	80.66	22.50	66.66	68.88	93.75	24.17	84.78	00.26	95.49		10
	16	16.19	16-50		14.98	17.59	17.96	18.39	18.68	19.05	-	-	-	_		5	0	3 3	9 6		1-12
	mia	18.01	14.99	14.53	14-84	15.16	15.47	15.78	16.00	16.41	16.79	17.03	17.34	17.66	17.07	18.98	18.59	10.01	10.00	19.63	No The

TABLE OF THE WEIGHT OF MALLEABLE ROUND AND SQUARE IRON IN LBS. PER LINEAL FOOT.

5 S	Weight	in Lbs.	B E	Weight	in Lbs.	Ith	Weigh	t in Lbs.
in Ins.	Round	Square	Width in Ins.	Round	Square	Width in Ins.	Round	Square
-	.093	-117	33	36.812	46-875	8	167-53	213-33
16	.164	208	7	39-306	50.052	#	172.81	220.05
4	.256	-326	8	00 000	40.002	1	178-17	226.88
3	.368	•469	4	41-884	53.333	3	183-61	233.80
3164456387643658165811634367856	.501	-638	#	44.542	56.719	(verico-lordiceria-ja	189-13	240 83
16	.654	-833	1 1	47.283	60.208	4	194.73	247-97
2	-828	1.055	-(4e)toclosoj-ec/s	50.105	63.802	3	200.42	255.21
5	1.023	1.302	Î	53.009	67.500	1	206.19	262-55
ii	1.237	1.576	5	55.995	71.302	8		
36	1.473	1.875	3	59.062	75.208	9	212-04	270-00
13	1.728	2.201	1	62-212	79.219	- 1	217.97	277-55
26	2.004	2.552	8	02 212	220	4x-4ee)x-4st-c(xo)ee	223.98	285-21
15	2.300	2.930	5	65-443	83-333	3	230.07	292-97
16	2 000	2 000		68.756		ı	236.25	300.83
1	2.618	3.333	8	72.151	91.875	1	242.51	308-80
	3.313	4.219	1 1	75.628	96.302	3	248.85	316.88
8	4.090	5.208	F.	79.186		7 8	255.27	325.05
3	4.949	6.302	2 2	82.827	105.47	8	200 21	020 00
8	5.890	7.500	8	86.549	110.21	10	261.77	333-33
zkatkackackackak	6.912	8.802		90.353	115.05		268:36	341.72
8	8.017	10.208	B	00 000	110 00	8	275.03	350.21
7	9.203	11.719	6	94.238	120.00	1	281.77	358.80
8	9.203	11.119	1	98-206		ž	288-60	367-50
2	10-471	13-333	8	102.26	130.21	enjo-eptonjonej-er-in	295.52	376.30
	11.821	15.052	3	106.39	135-47	5	302.51	385-21
8	13.252	16.875	8	110.60	140.83	1	309.59	394-22
1	14.766	18.802	do-device-backeria	114.89	146.30	8	000 00	001 22
B		20.833	8	119.27	151.88	11	316.75	403-33
2	16.361	22.969	1	123.73	157.55		323.99	412.55
8	18.038 19.797	25.208	8	120 10	101 00	8	331.31	421.88
	21.637	27.552	7	128-27	163-33	enachanienienienie	338.71	431.30
8	21.037	21.997		132-89	169.22	8	346.20	440.83
3	23.560	30.000	8	137.60	175.21	3	353.76	450.47
		32.552	3	142-98	181.30	3	361.41	460.21
8	25.564		8	147.25	187.50	1	369-14	470.05
1	27-650	35.208	2	152-20	193.80	8	000 14	110.00
8	29.818	37-969	3	157.23	200-21	12	376-95	480-00
decisal actions of	32·067 34·399	40·833 43·802		162-34	206-72	1.2	310.33	400'00
-	Round	Square	Width	-	Square	12:	Round	Square

	P	TENT	SOLLI	WROUG	HT-I	RON I	ECK-E	LAMS	
No. of Section	Depth of Beam (ins.)	Width of Top Flange (ins.)	Width of Bulb (ins.)	Average Weight per Lineal Foot (lbs.)	No. of Section	Depth of Beam (ins.)	Width of Top Flange (ins.)	of Bulb	Average Weight per Linea Foot (lbs.
1	16	61	31	53 to 56	11		-	7-37	
2	15	61	31	52 ,, 55	12	8	51	17	27 to 28
3	14	61	31	50 ,, 54	13	7	5	$1\frac{7}{8}$ $1\frac{3}{4}$	22 ,, 25
4	13	61	31	49 ,, 53	14	-	- 1	=	-
5	12	61	31	47 ,, 50	15	6	5	11	19 to 20
6	11	61	21	43 ,, 44	16	-	-		-
7	10	6	21	35 ,, 37	17	5	4	11	141 to 16
8	_	2	-		18	4	3	1	91
9	9	61	31	42 to 45	19*	61	31	15 16 15	16 to 17
10	9	51	2	31 ,, 33	20*	5	21	15	111, 12

* These two are bulb angle-iron; all the others are bulb T-irons.

Depth of Beam (ins.)	Thickness of Web (ins.)	Width of Bulb (fns.)	Weight per Lineal Foot (lbs.)	Depth of B (ins.)	Thickness of Web (ins.)	Width of Bulb (ins.)	Weight per Lineal Foot (lbs.)	Depth of B (ins.)	Thickness of Web (ins.)	Width of Bulb (ins.)	Weight per Lineal Foot (lbs.)
12 "11 "10 ""		$\begin{array}{c} 2\frac{5}{8}\frac{8}{16}\\ 2\frac{1}{16}\\ 2\frac{1}{16$	39·20 31·40 24·09 36·70 29·32 22·42 24·92 23·70 20·76 17·54 14·80 19·09	9 " " 8 " " " 7 " " " " 7 " " " " " " " "	7	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	16·64 13·55 11·21 8·52 17·42 14·98 12·30 10·06 7·69 15·76 13·52 11·05	7	Calcal to the Calcal Ca	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	9·02 6·85 14·1 12·06 9·80 7·98 6·02 12·42 10·60 8·55 6·94 5·19

TABLE OF THE WEIGHT	or Foo				ULK	ING	IN	LBS.	PER	Ī
Thickness of plank (ins.)	•	•	7	6	5 (4 (8.	21	2 (14	(
Size of seam (ins.) .			7	7	3	76	1	8 <u>7</u>	1	79
Weight per foot run .			1.70	1.60	<u>5/·5</u>	$\overline{o}/\overline{a}$	\sqrt{o}	30/.3	26/.18	./.7

No. of Plate	Maker's No. of Section	Depth of Web in Ins.	Thickness of Web in Ins.	1 0	Weight per Foot in Lbs.	-	Maker's No. of Section	Depth of Web in Ins.	Thickness of Web in Ins.	Width of Flanges in Ins.	Weight per Foot
	-		1	1	DER I		H			-	
1 1 2 2 3 3 3 4 4 5 5 6 6 7 7 7 8 8 8 9 9 10 11 11 12 13 13 14 14 14 14 14 15 16 16 16 16 16 17 18 18 18 18 18 18 18 18 18 18 18 18 18	62a 63a 63a 64a 64a 65a 554a 29 29a 29a 29a 20a 10a 10a 10a 25a 25a 25a 25a 25a 25a 25a 25a 25a 25	200 200 19 18 18 18 17 16 16 15 14 12 12 12 12 12 12 12 12 11 10 10 10 10 10 10 10 10 10 10 10 10	**************************************	7 16 7 6 6 6 6 5 5 5 5 5 5 5 5 5 5 5 5 5 5	90 100 88 977 86 77 77 87 70 60 55 65 65 40 80 85 55 65 40 40 40 40 40 40 40 40 40 40 40 40 40	21 22 22 22 23 24 24 24 24 24 24 24 24 25 20 25 26 26 26 26 27 27 28 28 29 29 29 29 29 29 29 29 29 29 29 29 29	57a 14 14a 15 15a 6 6a 31 131a 12a 5 5a 12 12a 4 4 4 19 19 10 60 60 80 30 30 11 11 11 11 11 10 00 12 24	888888777777777777777777777777777777777	**************************************	## ## ### ### #######################	388 299 355 222 255 15 15 16 20 25 12 25 15 16 20 21 12 25 12 15 16 16 17 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18
1				BE	AM I	RON	-	43	6 30	× ×	
89 32 33 33 33 33 34	75 74 73 72 71 70 44	12 10½ 9 8 7 6 7	ale-to-tentente of and	55555555555555555555555555555555555555	49. 36 30 25 22 16 20	34 34 34 35 35 35 35	448 43 43a 42 42a 41 41a	7 6 5 5 4 4	16 16 16 16 16 16 16 16 16 16 16 16 16 1	414 414 314 328 38 31	24 18 22 12 164 9

٢	Breadth	of Plate (ins.)	-	. 7	***	ico.	700	18	16	(S)	Ť oc	. d	-	. OC	7-	. 7	77	4	, ,	1	***	2	† ⊛	Breadth	of Plate (ins.)
H		l in	3.40	4.95	5.10	5.95	6.80	7.65	8.50	9:32	06-01	11.05	1.90	19.75	13.60	14.45	15.30	16.15	17.00	17.85	18-70	19.65	20-40	1 fm.	
L Foor.		: STEE	3.19	86.6	4.78	25.59	6.38	7.17	7.97	8.77	9.56	10.36	11.16	11.95	12.75	13.55	14.34	15.14	16.94	16.78	17.63	18.83	19-18	915	
LINEAL		Hec	86-6	3.79	4.46	6.31	6.95	69.9	7.44	8.18	6.03	29.6	10-41	11.16	11.90	12.64	18.39	14.13	14.88	15.62	16.36	17.11	17.85	e-la	
PER		s je	2.76	3.45	4.14	4.83	5.53	6.33	6.91	2.60	8.29	86.8	29.6	10.36	11.06	11.74	12.43	13.12	13.81	14.50	16.19	15.88	16.58	188	
LBB.)4	2.55	3.19	3.83	4.46	6.10	8.74	6.38	7.01	2.65	8.29	8.93	9.26	10.20	10.84	11.48	12:11	12.41	13.39	14.03	14.66	15.30	-	
STEEL IN	och	7#	2.34	3.93	3.51	4-09	4.68	5.26	5.84	6.43	7.01	7.60	8:18	8.77	9.38	9-93	10.52	11.10	11.69	12.27	12.86	13.44	14.03	7.2	ਰ ਰ
STE	of an In	-clac	2.13	3.66	3.19	3.72	4.35	4.78	6.31	6.84	6.38	6.91	7.44	7.97	8.50	9-03	9.26	10-09	10-63	11.16	11-69	12.22	12.75	-ej:20	of an In
FLAT	actions	6	1.91	2.39	2.87	3.35	3.83		4.78		5.74	6.33	69.9	7.17	1.65	8.13	. 8-61	6. 80 6.	9.26	10-01	10-52	11.00	11-48	ole:	actions
Malleable	es in Fr	-404	1.70	2.13	3.22	3.98	3.40	3.83	4.25	4.68	6.10	5.53	26.9	6.88	8.80	7.22	7.68	æ	8.50	8-93	9-36	9-78	10.20	-d(0)	s in Fr
MALI	Thickness in Fractions of an Inch	7 <u>.</u>	1.49	1.86	2.23	5.60	5.98	3.35	3.72	4.09	4.46	4.83	5.21	5.58	5.95	6.33	69.9	101	7.44	7.81	8.18	8.55	8.93	18	Thickness in Fractions of an Inch
TT OF		ca)(CO	1.28	1.59	1.91	2.23	2.22	2.87	3.19	3.51	3.83	4.14	4.46	4.78	5.10	5.43	5.74	90.9	6.38	69-9	7-01	7.33	29.2	optos	I
W віент			1.06	1.33	1.59	1.86	2.13	2.39	3.66	2.92	3.19	3.45	3.72	3.98	4.26	4.53	4.78	202	5.31	5.58	5.84	6.11		16	
THE		4+	.86	_	_	_	1.70	1.91	2.13	2.34	2.22	3.76	3.98	3.19	3.40	3.61	3.83	\$	4.25	4.46	4.68	4.89	5-10	4+	
8		e E		_	96. —	_	_	_	_	_					2.22	2.11	_		_	_			9.83	≈ ©	
TABLE		- 400	.43	_	79.					Ξ.		-		_							_	_	2.26	4 ∞	
	4	72	-21	.23	.32		.43	•		89.	.64	69.	.74	<u>@</u>	98. —	<u>.</u>	96 —	1.01	1.06	1.12	1:17	1.22	1.28	12	
	Breadth of Plate	(lus.)	-	#		.— ∞ *	cq.	4	cd	60 101	က	es es	ავ ⊶ა≀	0.2 60,44	4	4	4	4 ,	20	4	40	70	•	The state of	13

TA	TABLE	OF TH	THE W	WEIGHT	OF	MALL	MALLEABLE	FLAT	STEEL	II IN	IN LBS.	PER I	LINBAL	FOOT	(con	(concluded).	
adth							Thicke	Thickness in Fractions of an Inch	raction	is of an	Inch						Brendt
E.)	14	-100	16	40	10	rolon	1/2	- 24	18	-dx	44	===	STEE TOTAL	Miz	华	1 in.	(true,)
-1-	1.33	3-66	3.98	5.31	6.64	26-2	9-30	10.63	11-95	13.28	14.61	16.94	17.27	18.59	E6-61	28-18	19
wien	1.38	2.76	4.14	5.53	16-9	8.29	19-6	11.05	12-43	13.81	15-19	16.58	_	19-34	20-72	23.10	8
200	1.43	2.87	4.30	5.74	7.17	8-61	10.01	11:48	18-81	14-34	15.78	-	-	80.08	21.62	29.62	6.9
	1.49	3.98	4.46	5-95	7-44	8-93	10-41	11-90	13.39	14.88	=	_	_	20.83	22.31	23.80	1
-	1.54	3.08	4.63	6.16	7.70	9.54	10-78	12-83	13.87	15.41	16-95	-	20-03	21.57	23-11	24.65	7
- 5	1.59	3.19	4.78	6-38	2.87	9-26	11.16	12.75	14-34	15.94	17.53	_	20.72	22.31	16.88	25.50	1
ng les	1.65	3.59	4.94	69.9	8.53	9.88	11.53	13.18	14.83	16.47	18.12	19-76	21.41	23.06	24.70	26.35	7.7
. 60	1.70	3.40	5.10	6.80	8.50	10.50	11.90	13.60	15.30	17.00	18.70	20.40	22.10	23.80	25.50	27.20	æ
18	1.75	3.51	5.26	10-2	8.77	10.52	12.27	14.03	15.78	17.53	19-28	21.04	22.79	24.54	26:30	28.05	×
- 5	1.8	3.61	5.43	7.23	9-03	10.84	12.64	14.45	16.26	18.06	19-87	21.68	28.48	25.39	60.28	28.90	œ
-	1.86	3.72	5.58	7-44	9-30	11.16	13.03	14.88	16.73	18.59	20.45	22.81	24-17	26.08	27.89	211-75	8
	1.91	3.83	5.74	7.65	99-6	11.48	13-39	15.80	17:31	19-13	21.04	22.95	34.80	26.78	28-69	30-60	
-	1.97	3.93	6.90	7.86	9.83	11.79	13.76	15.73	17.69	99-61	21.62	28.59	25.55	27.62	29-48	31.45	3
	2.02	10-1	90-9	8.08	60-01	13-11	14.13	16.16	18.17	20.19	22-21	24.23	12.92	28-26	30-28	32-30	to
-	5.07	4.14	6.53	8-29	98-01	13.43	14.50	16.58	18.64	20-72	22-79	24.86	26-93	10-62	31.08	33-16	9
0	5.13	4.25	6.38	8-50	0.63	12.75	14.88	17-00	19-13	21.25	23-38	25.50	27.68	29-75	31.88	34-00	9
-	3.18	4.36	6.53	8-71	68-01	13.07	16.35	17-43	19-60	21.78	23-96	26-14	28.82	30-49	32-67	34.85	101
10	2.53	4.46	69.9	8.03	11.16	13-39	15.62	17-85	20-08	22-31	24-64	26.78	29-01	31-24	38-47	35.70	101
	2.34	4.68	7.01	9-351	11.69	14.03	16.36	18-70	21.04	23-38	25-71	28.05	30-39	32-73	86-06	37.40	=
-10	2.44	4.89	7.33	9.78	25.5	14.66	17.11	19-55	21-99	24.44	26-88	29.33	31.77	34-21	36-66	39-10	1
8	2.22	5.10	2.65	10-50	12.12	15.30	17-85	20-40	22-95	25.50	28.05	30.60	33-15	35.70	38-25	40.80	29
ndth	42	-	e)S	4	95	1930	15	relea		-	1	-	23	-	2	1 in.	Breadt
NE J							Thickness in Fractions of an Inch	on for De	antions	1	Hon	1		-	1	-	of Plat

	Sum of	(Fig.	1	1	7-1		76	27	201	-	" 67	37	, gr.	. cc	4	4	4.	***	* 20	51	10	70	Burn of	Flanges (ins.)
		1400	1	Ì	1	-		1	1	1	1		1	1	ı	1	1	1	1	1	13.76		r-jac	
, TOO		222	1	J	ļ	. }	1	١	1	1	١	1	1	İ	١	ı	1	١	I	12.26	13-95	13.64	rate:	
TEAL F		10)48	1	ļ	1	١	1	ļ	ļ	I	!	١	I	ļ	ı	1	ł	ļ	10.84	11.48	12.11	12.12	134	
IN LBS. PER LINEAL FOOT.		1	1	i	1	. 1	J	I	1	1	1	. 1	I	1	1	1	8.91	.9-50	10.08	10.66	11.25	11.83	75	
LBS. P	ch Ch	-ctco	1	1	1	1	1	İ	-1	1	1	1	1	1	21.2	7.70	8.29	8.77	9:80	9.83	10.36	10-89	-400	न्
EL IN	f an In	190	١	1	1	İ	I	1	1	j	I	I	6.62	6.10	6.57	7.05	7.53	8.01	8.49	96.8e	9.44	9-92	雌	fan Inc
B STREL	Thickness in Fractions of an Inch	-HCs	1	١	i	i	1	1	ſ	ľ	4.25	₹.68	5.10	5.53	26.9	6.98	8.80	7.23	29.2	8.08	8.50	8.93	-401	Thickness in Fractions of an Inch
ANGE	ss in Fr	- P	ĺ	1	ŀ	1	I	.1	3.07	3.44	3.81	4.18	4.56	4.93	5.30	5.67	6.04	6.41	6.79	7.16	7.53	1.90	掃	ess fn Fr
WEIGHT OF ANGLE	Thickne	en la co	1	1	1	1	2:02	2.39	271	3.03	3,36	3.67	3.98	4.30	4	4.94	5. 26	5.58	2.90	6.22	6.53	6.85	en te o	Thickn
Wille		190	1	ł	1.36	1.63	1.79	3.0e	3.93	3.69	2.86	3.13	3,36	3.62	3.92	4.18	4.46	4.71	4.98	5.25	5.21	2.18	og PA	
EL.		-44	-638	.880	1-063	1:275	1-488	1.700	1.918	2-126	2.888	2.650	2.763	2.076	3.188	3.400	3-613	3.826	4.038	4.250	4.463	4.675	-4+	
TABLE OF		5 P	.618	229	·887	966.	1.155	1.316	1474	1.634	1.793	1,962	2.113	2.271	2.430	2.590	2.749	2.909	3.068	3.228	3.388	3.546	S S	
TA		-400	.872	*478	•684	169	797	ġ	1.000	1.116	1.222	1.328	1.434	1.641	1.647	1-763	1.829	1.966	2.072	2.178	2.284	2.391	4 00	
	.	-12	4199	*262	306	. 955 6	.412	.465	•518	.671	·624	-677	.730	-784	-837	068	•943	966-	1.049	1.102	1.155	1.209	19	
	Sum of	ing)	â	17	-	-		77	3	Ç4	.	37	3	<u>cy</u> 50/4	4	#	4	₩	'n	D. 1.	70	este.	De Care	

					Thickn	ess in Fr	actions o	Thickness in Fractions of an Inch	п					Ø.
10	4	16	80 00	16	-101	16	1000	111	soj+.	13	c-100	16	1 in.	Flanges (ins.)
8-71	4.89	6.04	7.17	8.27	9.35	10-40	11.42	12.42	13.39	14.33	15.25	1	İ	
98.8	5.10	6-31	7.49	8.65	82.6	10.88	11.95	13.00	14.03	15.02	15.99	1	1	
4.03	5.31	6.57	7.81	9.05	10.50	11.36	12.48	13.59	14.66	15-71	16-73	1	1	
4.18	5.53	6.84	8-13	9.39	10.63	11.83	18.02	14.17	15.30	16.40	17.48	1	1	
4.34	6.74	7.11	8.45	94-6	11.05	12.31	13.55	14.76	15.94	17.09	18.22	19.32	1	
4.50	5.95	7.37	8.77	10-13	11.48	12.79	14.08	15.34	16.58	17.78	18-97	20.12	1	
4.66	6.16	7.64	80-6	10.01	11.90	18-27	14.61	15-92	17-21	18-47	19.71	20-92	22.10	
4.82	6.38	7.90	9.40	10.88	12.88	13.75	15-14	16.51	17.85	19.16	20.45	21.71	22.95	
4.98	6.28	8.17	9.79	11.25	13.75	14-22	15.67	17.09	18.49	19-85	21.20	22.51	23.80	
5.14	08.9	8.43	10.04	11-62	13.18	14.70	16.20	17.68	19-13	20.55	21.94	23.31	24.65	
5.30	7.01	8.70	10.36	11.99	13.60	15.18	16.73	18.26	19-76	21.24	22.68	24.11	25.50	
5.46	7.23	8-96	10.68	12.36	14.03	15-66	17-27	18.85	20-40	21.93	23.43	24.90	26.35	
5.62	7.44	9.23	11.00	12.74	14.45	16.14	17-80	19-43	21.04	22.62	24.17	25.70	27.20	_
87.9	7.65	9-50	11.32	13.11	14.88	16.61	18.33	20-01	21.68	23.31	24.92	26.50	28.05	
5.94	7.86	9.46	11.63	13.48	15.30	17-09	18.86	20-60	22.31	24.00	25.66	27.29	28.90	
6.10	80.8	10.03	11.95	13.85	15.73	17-57	19-39	21-18	22.95	24.69	26.40	28.09	29.75	
6.26	8-29	10.29	19-27	14-22	16.15	18.05	19-92	21-77	23.59	25.38	27.15	58.89	30.60	
6.41	8.50	10.26	12.59	14.60	16.58	18.53	20-45	22.35	24.23	26.07	27.89	29.68	31.45	
6.57	8.71	10.82	12-91	14-97	17.00	19.01	20.98	22.94	24.86	26.76	28-63	30.48	32.30	
6.73	8.93	11-09	13-23	15.34	17.43	19-48	21.52	23.52	25.50	27.45	29.38	31.28	33.15	_
6	4	9	**	2	+	al	4	17	2	13	1	1.6	140	19

Sumo														
					Thickn	es in Fr	actions c	Thickness in Fractions of an Inch	.					TO THE OLD
જ	44	78	majoo	16	-401	e¦≘	*-akac	1191	634	STEE STEE STEE STEE STEE STEE STEE STEE	r-fao	\$ 1	1 fn.	<u>a</u>
6.80	9.14	11.36	13.55	15.71	17.85	19-96	22-05	24.11	26.14	28.14	80-12	32-07	34.00	11
7.05	9.35	11.62	13.87	16.08	18.28	20.44	22.58	24.69	26.78	28.83	30.87	33.87	34.86	114
7.21	9.26	11.89	14.18	16.46	18.70	20.92	23.11	25.27	27.41	29.52	31.61	33.67	35.70	114
7.37	9.78	12.15	14.50	16.83	19.13	21.40	23.64	25.86	90.87	30.21	32.32	34.46	36.22	115
7.53	9.99	13.43	14.82	17.20	19.65	21.87	24.17	36.44	58.69	30.91	83.10	92-56	87.40	12
١	10.50	12.68	15.14	17.57	19.98	22.35	24.70	27.03	29.33	31.60	33.84	36-0 6	38.25	124
l	10.41	18-95	97.91	17.94	20 +0	22-83	25.23	27.61	29-96	32.29	34.58	36-86	39·10	124
١	10.63	13.21	15.78	18.31	20.83	23.31	25 77	28.20	30-60	32.98	35.33	37.65	39-95	12
1	10.84	13.48	16.10	18.69	21.25	23.79	26.30	28.78	31.24	33.67	36.07	38.45	08.0₹	13
١	11.05	18.75	16.43	19.06	21.68	24.26	26.83	29.36	31.88	34.36	36.72	89.25	41 65	131
1	11.26	14.01	16.73	19.43	22.10	24.74	37.36	29-95	32.61	35.05	37.56	40.04	42.50	13
١	11.48	14.28	17.05	19.80	22.53	25.25	27.89	30.53	33.15	35.74	38.30	1 8.0+	43.35	133
1	i	14.21	17.37	20.17	32.95	25.70	28.42	31.12	33.79	36.43	39-05	₹9.1 ∓	44.50	7
١	١	14.81	17.69	20.55	23.38	26.18	28.95	31.70	34.43	37.12	39-79	45.43	45.05	141
1	١	16-07	18.01	20.92	23.80	26.66	29.48	32.29	35.06	37.81	40.53	43.23	45.90	143
1	١	16.34	18.33	21.29	24.23	27.13	30.03	32.87	35.70	38.50	41.28	44-03	46.75	144
١	I	15.61	18.65	21.66	24.65	27.61	30.22	33.46	36.34	39.19	42.03	44.87	47.60	12
ng.	4	P.	oskoo	18	He	18	-400	11 16	80/44	818	r-100	12 18	ı ib.	Sum of
SO THE S					Thickn	ess in Fr	actions	Thickness in Fractions of an Inch	۾ ا					(ins.)

 $\mathbf{W} = \mathbf{weight}$ of angle har in lbs, per lineal foot. $\mathbf{s} = \mathbf{sum}$ of breadth of flauges in decimals of a foot. $\mathbf{W} = (\mathbf{s} - \mathbf{c}) \boldsymbol{\omega}$. 1300.R.—To Calculate the Weight of Angle Bars:— 1300.eight of metal in 1bs. per square frot of t thickness.

σ

Table of the Weight of Round and Square Bar Steel
. IN LBS. PER LINEAL FOOT.

Width in Ins.	Weight	in Lbs.	Width in Ins.	Weight	in Lbs.	Width in Ins.	Weight	in Lbs.
iş el	Round	Square	ĭ. Vi	Round	Square	₩.ii	Round	Square
¥	.042	.053	350.5347-08	35.090	44.678	77	165.60	210-85
	·094	·120	3	37.552	47.813			1
1	·167	•213	78	40.097	51.053	8	170.90	217.60
18	•261	·332				8	176.29	225.25
8	•375	· 4 78	4.	42.726	54.400	- da-i-l-ada-i-ada-i-ad-i-ad-	181.75	231.41
16	•511	•651	횽	45.438	57.853	8	187.30	238 48
1 1	·667	850	400-44es/00-(cacioos)4e-(o	48.233	61.413	3	19 2 ·93	245.65
16	·845	1.076	8	51.112	65.078	흉	198.65	252-93
8	1.043	1.328	2	54.075	68.850	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	204.45	260-31
11	1.262	1.607	8	57.121	72.728	8	210.33	267.80
3	1.502	1.913	3/4	60.250	76.713			
13	1.762	2.245	8	63.463	80.803	9	216.30	275.40
1 1	2.044	2.603				8	222.35	283-10
16	2.347	2.988	5	66.759	85.000	1	228.48	290-91
			8	70.139	89.303	8	234.70	298.83
1	2.670	3.400	-{co-i-worksics-stoopies-ics	73.602	93.713	400-4-vorjab-douglab-ja	241.00	306.85
븀	3.380	4.303	8	77.148	98.229	8	248.38	314.98
1	4.172	5.313	2	80.778		34	253.85	323.21
dD-ideolop-doectoonide-do	5.049	6.428	8	84.492		7 8	260.40	331.55
1 1	6.008	7.650	1 3 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	88.288				
1 8	7.051	8.978	1/8	92.169	117.35	10	267.04	340-00
3/4	8.178	10.413		1	1	븅	273.75	348.55
1 78	9.388	11.953	6	96.133	122.40	1	280.55	357.21
			븀	100.18	127.55	3	287.44	365.98
2	10.681	13.600	400-4400/00-45140ppjee-ja	104.31	132.81	400-leadend+colorela	294.41	374.85
1 4	12.058	15.353	8	108.52	138.18	8	301.46	383.83
1 1	13.519	17.213	1 1	112.82	143.65	34	308.59	392-91
1 3	15.062	19.178	8	117.20	149.23	1 7 8	315.81	402.10
1 1/2	16.690	21.250	1 3	121.67	154.91	1		1
40-440/40-400-400/x00/45-40	18.400	23.428	78	126.22	160.70	11	323.11	411.40
3 4	20.195	25.713	ł			1 8	330.50	420-80
1 78	22.072	28.103	7	130.85	166.60	1 4	337.97	430.31
		ł	븀	135.56	172.60	불	345.52	439-93
3	24.033	30.600	1 4	140.36	178.71	1 3	353.15	449.65
1 4	26.078	33.203	1 8	145.24	184.93	1 8	360.87	459.48
1 1	28.206	35.913	1 1/2	150.21	191.25	4 - Indicator - In	368.68	469-41
1 3	30.417	38.728	400-44-endros(+	155.26	197.68	1 7	376.56	479-45
# despo	32.712	41.650	1 3	160.39	204.21	12	384.53	489-60
# # /	Round	Square	표	Round	Square		E \ Round	Square
## ## / ### / ### /	Weight	in Lbs.	Width F	Weis	tht in Lbs	. \ ই	.Ξ \ \ \πe'	d <i>I ai td</i> gi
			1					

TABLE OF THE WEIGHT OF MALLEABLE IRON PIPES IN LBS. PER LINEAL FOOT.

Bore				Thick	ness in 1	nches				Bore
(ins.)	1	3	3	ŧ	3 4	78	1	11	14	(ins.)
1	3.27	5.40	7.85	10.63	_	_			-	1
4	3.93	6.38	9.16	12.27	15.71	_ !	_	_	_	4
44-101014	4.58	7.36	10.47	13.91	17.67	21.76	_	_	_	4-10034
3	5.24	8.84	11.78	15.54	19.63	24.05	28.80		_	3
2	5.89	9.33	13.09	17.18	21.60	26.84	31.41	36.81	. —	2
4	6.55	10.31	14.40	18.82	23.56	28.63	34.03	39.76	45.81	1
-torote	7.20	11.29	15.71	20.45	25.52	30.92	36.65	42.70	49.08	44-401042
3	7.85	12.27	16.02	22.09	27.49	33.21	39.27	45.65	52.35	3
3	8.51	13.25	18.32	23.72	29.45	35.50	41.88	48.59		3
1	9.16	14.23	19.63	25.36	31.41	37.79	45.50	51.54	58.90	1
44-40074	9.82	15.22	20.94	27.00	33.38	40.08	47.12	54.48	62.17	44-60094
3	10.47	16.20	22.25	28.63	35.34	42.37	49.74	57.43	65.45	3
4	11.13	17.18	23.56	30.27	37.30	44.67	52.35	60.38	68.72	4
	11.78	18.16	24.87	31.90	39.27	46.96		63.32	71.99	1
-44-451074	12.43	19.14	26.18	33.54	41.23	49.25	57.59		75.26	44-401094
3	13.09	20.12	27.49	35.18	43.20	51.54			78.54	3
5	13.74	21.11	28.80	36.82	45.16	53.88	62.83	72.16	81.8	5
I	14.40	22.09	30.11	38.45	47.12	56.12	65.45			3
-to-torote	15.05	23.08	31.41	40.08	49.08	58.41	68-06			44-401044
ž.	15.71	24.05	32.72	41.72	51.05	60.70	70.68		91.62	3
6	16.36	25.03	34.03	43.36	53.01	62.99	73.29	83.93		6
1	17.00	26.01	35.34	44.99	54.97	65.27	75.91	86.87	98.16	1
नेव-काल्यं	17.67	27.00	36.65	46.63	56.93	67.57	78.53		101.44	44-401044
ă	18.33	27.98	37.96	48.26	58.90	69.86	81.15		104.71	3
7	18.98	28.96	89.26	49.90	60.86	72.15			107.98	
1	19.63	29.93	40.57	51.53	62.82	74.44	86.38	98.65	111.25	1
44-400044	20.28	30.92	41.88	53.17	64.79	76.73		101.60		44-401034
ă	20.94	31.90	43.19	54.81	66.75	79.02		104.24		3
8	21.60	32.89	44.51	56.45	68.72	81.32		107.50		8
	22.25	83.87	45.81	58.08	70.68	88.60		110.43		
	22.91	34.85	47.12	59.72	72.64	85.90		113.38		
ğ	23.56	35.83	48.43	61.35	74.61			116.33		3
9	24.21	36.81	49.73	62.99	76.56			119-27		
	24.87	87.79	51.05	64.62	78.53			122.22		
4-004	25.52	38.78	52.85	66.26	80.50			125.16		
ă	26.18	89.75	53.66	67.90	82.46		112.56	128.10	143.97	3
10	26.83	40.74	54.98	69.54	84.43			130.05		10
	27.48	41.72	56.28			101.92				
	28.15	42.71	57.60			104.22				
904	28.80	43.69	58.90	74.44		106.51				
11 ⁴	29.45	44.66	60.20	76.07		108.80				
- 1 - 1	30.75	46.62	62.82			113.38				
12	32.07	48.60	65.45		100.13					12
Bore	4	3	1	8	34	7	1	11	11	Bore
(ins.)				Thick	ness in	Inches				(jus

TABLE OF THE WEIGHT OF CAST-IRON PIPES IN LBS. PER LINEAL FOOT.

Bore				Thick	ness in	Inches				Bor
ins.)	1	3	1/2	6 8	3	7 0	1	11/8	14	(ins.
1	3.06	5.06	7.36	9-97	1-		_	-	_	1
1	3.69	5.98	8.59	11.51	14.73	-	-		_	1
1	4.29	6.90	9.82	13.04	16.56	20.4	-	-	_	1
4	4.91	7.83	11.05	14.57	18:41	22.55	27.00	-	_	3
2	5.53	8.75	12-27	16-11	20.25	24.7	29.45	34.46	_	2
1	6.14	9.66	13.50	17.64			31.85	37-28	42.95	1
1	6.74	10.58	14.72	19-17	23.92	28.93	34.36	40.03	46.02	1
10.74	7.36	11.50	15.95	20.70	25.71	31.14	36.81	42.80	49.08	1
3	7.98	12.43	17.18	22.19	27:62	33-29	39.28	45.56	52-16	3
	8.59	13.34	18.35	23.78	29.45		41.72	48.32	55-22	1
44-600	9.20	14.21	19.64	25:31	31.30	37.58		51.08		1
3	9.76	15.19	20.86	26.85	83-13	39.73			61.36	1 3
4	10-44	16-11	22.10	28-38	34.98	41.88	49.09		64.43	4
1	11.10	17.08	23.37	29.97	36.87	44.08			67:55	-
	11.66	17.94	24.54	31:44	38.65	46.17	53-99	62-12	70.56	
4	12.27	18.87	25.77	32.98	40.50	48.32		64.89	73.63	
5	12.88	19.78	26.99	34.51	42.33	50.46		67.64	76-69	
	13.50	20.71	28.23	36.05	44.18	52.62	61.36	70.41	79-77	-
4	14.11	21.63	29:45	37.58	46.02	54.76	V	73.17	82.84	
400	14.73	22.55	30.68	39-12	47.86	56.91	400	75.94	85.91	
6	15.34	23.47	31.91	40.65	49.70	59.06		78.70		
	15.95	24.39	33-13	12.18		61.21			92.04	
-to-to-to-	16.57	25.31	34.36	43.72		63.36	73.41		95-10	
3	17.18	26.23	35.59	45.26	55.23	65.28	-			
7	17.79	27:15	36.82	46.79	56.81		78.53			7
	18-41	28.08	38.05	48.10	58.91					
4	19.03	29.00	39.05	49.86	60.74		83.45		107.4	
\$			100	51.38	62.59		85.90	98-02		1
4	19-64	29·98 30·83	40.50	52.92	64.42	76.23		100.8		8
8	20.02	200		54.45	66.26			103.5		
4	20.86	31.74	42.95	56.21	68.33			106.5		
44-0104	21.69	32.90	4440	57.52	69.95	82.68			122.7	1
	22.09	33.59	45.40		71.80		98.18		125.8	9
9	22.71	34.52	46.64	59.07	73.63				128.9	
4-64	23.31	35.43	47.86	60.59	75.47	89.13	102-1		131.9	1
2	23.93	36.36	49.09	62-13	77:32	91.28	105.5		185.0	
	24.55	37.28	50.32	63.66		93.42	108.0			100
10	25.16		51.54	65.20	79·16 80·99	95.57	110.1		138.1	10
47-6	25.77	39-11		66.73		97.71	110.0			
4	26.38		54.00	68.26	82.84				144.2	
3	27.00	20.00	55.22	69.80	84.67		117.8		147.8	
11	27.62	41.88	56.46	71.83	86.52				150.3	11
12	30.00	43.71	58·90 61·35	74·39 77·46	93.60		122·7 127·6		162-6	12
Bore	4	à	1	á	3	7	1	11	11	Bot

TABLE OF THE WEIGHTS OF M. STEAM WINCH					LOR A	AND (Co.'s
Steam winch to lift, in tons	•	$1\frac{1}{4}$	2	$2\frac{1}{2}$	3	5	6
Diameter of cylinder in ins.	-	5	5	6	7	8	9
Length of stroke in ins	•	8	10	10	12		12
Weight in cwts	•	21	34.5	35.5	52	57	88.5
Steam crane to lift, in tons				2	$2\frac{1}{2}$	3	4
Weight with pillar to 'tween de	ck	s, in c	wts.	73	75	80	84

TABLE OF	THE	Wei	GHTS	OF	Sнір	s' G	LLEY	78.	
No. to cook for . Weight in cwts									
No. to cook for . Weight in cwts									

Т	ABLE	OF THE	WEIG	CHASE			AND S	INGLE	Pur-
	SE	NGLE PU	HCHASE			Do	UBLE PU	RCHASE	
37-	To Lift	Weig	ht with 1	Break	No.	To Lift	Weig	ht with	Break
No.	Tons	Cwts.	Qrs.	Lbs.	No.	Tons	Cwts.	Qrs.	Lbs.
1	1	2	0	14	10	2	3	1	12
2	1 1 1	2	1	16	11	3	3	3	14
3	2	3	0	0	12	4	5	1	22
4	3	3	2	12	13	6	6	2	8
5	4	4	3	15	14	8	7	3	0
6	6	5	3	16	15	10	9	3	18
	-	,	-	1	16	12	11	3	20
_				_	17	16	16	0	0

TABLE OF THE			FAC RIOUS			ND C	ивіс і	Inch
	C.	W.	C. Copper	S.	C.	S.	H.	S.
Cub. ft. in ozs.								
Cub. ft. in lbs.								
					1			
Cub. in. in ozs.						1	\	/ · ·
Cub. in. in lbs.	263	2777	3177	3225	.3037	1.3083	3/.585	8/.583

Leth.	Bore (ins.)		We	ight p	er Fo	ot in	Lbs.		Lerth (ft.)	Bore (ins.)	Wgh	t. per	Ft. iı	Lbs
*	1	1·2 1·47 1·87	1·47 1·60 2·4	1.67 1.73 2.8	1.80 1.87 3.00	2·13 3·60	1·87 2·4 3·93 5·25	3·00 4·20	(3 21 21 21 3 31	11.6	10·5 12·0	12·0 13·4 16·6	15
12	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3·50 5·83	4·00 7·00		5.08 8.00	6.00	7.00		10	4 1 4 1 5 5	13·5 20·0		18·4 23·4	

^{*} Also in 60-feet coils.

† Also in 36-feet coils.

TAB	LE OF			LINE	AL FOO		ER ROD	IN LI	s. Per
Diam. (ins.)	Weight	Diam. (ins.)	Weight	Diam. (ins.)	Weight	Diam. (ins.)	Weight	Diam. (ins.)	Weight
45 63 65 164 164 164 164 164 164 164 16	·1892 ·2956 ·4256 ·5794 ·7567 ·9578 1·1824 1·4307	$1 \frac{\frac{1}{7}}{16}$ $1 \frac{1}{16}$	1·7027 1·9982 2·3176 2·6605 3·0270 3·4170 3·8312 4·2688	15500 1500 1470 1470	4·7298 5·2140 5·7228 6·8109 7·9931 9·2702 10·6420 12·1082	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	13·66/7 15·3251 17·0750 18·9161 20·8562 22·8913 25·0188 27·2435	ज त त ल ल ल ल ल ल ४	29·5594 31·9722 34·4815 37·0808 39·7774 42·5680 45·4550 48·4330

Diam. Weight (ins.) Diam. Diam		Тав	LE OF	THE	WEIG	HT OF	Cast-	ron B	ALIS.	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$									Diam. (ins.)	
$egin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 1 1 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2	·20 ·27 ·36 ·47 ·59 ·74 ·91 1·10 1·32 1·57 1·84	1-8 1-8-4-800-1-3-325-1-1-12 1-4-7-2-13 3 3 3 3 3 3 3 3 3 3 4 4 4	3·27 3·72 4·20 4·73 5·29 5·90 6·56 7·26 8·01 8·81 9·67	4 4 4 5 5 5 5 5 5 5 5 6 6 6 6 6 6 6 6 6	13·62 14·76 15·95 17·21 18·54 19·93 21·38 22·91 24·51 26·18 27·92 29·74	6 6 6 6 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	37·81 40·04 42·35 44·75 47·23 49·80 52·47 55·23 58·09 60·04 64·09 67·24	9 9 9 10 10 10 10 11 11 11	92·25 100·39 108·99 118·06 127·63 137·70 148·29 159·40 171·06 183·28 196·06

SHRINKAGE OF CASTINGS.

The usual allowance for each foot in length is as follows:—
In large cylinders. = $\frac{8}{32}$ inch. In zinc . = $\frac{5}{10}$ inch.
In small , = $\frac{1}{16}$, In lead . = $\frac{5}{10}$, ...
In beams and girders = $\frac{1}{10}$, ...
In thick brass . = $\frac{5}{32}$, ...
In thin , ... = $\frac{3}{32}$, ...
In bismuth . = $\frac{5}{32}$, ...
In cast-iron pipes = $\frac{1}{8}$ inch.

Та	BLE O	FTHE		HT OF LINEAL			PR IN	LBS. 1	ER
¥ æ ∵			Bor	e of Pip	in Inch	ies			1 5 T
Thick- ness (ins.)	14	<u>5</u>	38	1/2	5	34	78	1	Thick ness (in)
1 82	·11	·13	·15	•20	•25	•30	•34	.39	32
10	.24	28	-33	•43	.52	·61	.71	.80	16
32	·39 ·57	·46 ·66	·53 ·76	·67	·82 1·14	·96 1·32	1·10 1·51	1·24 1·70	32
휴	.77	·89	1.01	1.24	1.48	1.71	1.95	2.19	8
33	.99	1.14	1.28	1.56	1.84	2.13	2.41	2.70	3 <u>2</u> 3
16	1.24	1.41	1.57	1.90	2.23	2.57	2.90	3.23	146
-13-10-12-12-15-13-15-16-14-	1.51	1.70	1.89	2.27	2.65	3.03	3.41	3.78	1 32 16 32 8 5 7 32 17 32 14
± 8 €			Box	e of Pip	e in Incl	ies			S S (2)
Thick- ness (ins.)	11	11	1 3	11/2	15	$1\frac{3}{4}$	17/8	2	Thick- ness (ins.)
-	-90	.99	1.09	1.18	1.28	1.37	1.47	1.56	1
16 R 16	1.89	2.08	2.27	2.46	2.65	2.84	3.03	3.22	7,
100	2.98	3.26	3.55	3.83	4.12	4.40	4.68	4.97	3 18
	4.16	4.54	4.91	5.30	5.67	6.05	6.43	6 ·81	16 16 16
Thick- ness (ins.)			Boı	re of Pip	e in Incl	ıes			Thick- ness (ins.)
199	$2\frac{1}{8}$	21	2 3	$2\frac{1}{2}$	$2\frac{5}{8}$	$2\frac{3}{4}$	2 7	3	H S E
र्रेड	1.66	1.75	1.84	1.94	2.04	2.13	2.22	2.32	10
	3.41	3.59	3.78	3.98	4.16	4.35	4.54	4.73	1
18	5.25	5.53	5.82	6.10	6.39	6.67	6.95	7.24	16 83 10 14
ŧ	7·19	7.57	7.94	8.33	8.70	9.08	9.46	9.84	
Thick- ness (ins.)			Box	re of Pip	e in Incl	hes			Thick- ness (ins.)
	31	314	33	31/2	34	$3\frac{3}{4}$	3 7	4	E a E
18 8 8	2.41	2.51	2.60	2.70	2.79	2.89	5.48		1 / B
1 8	4.92	5.11	5.30	5.49	5.68	5.87	6.0		\$ 103
3 /	7.52	7.81	8.09	8.37	8.66	8.94		\	2.61 2.61
4 /-	10-22	10.60	10.97	11.35	11.73	12.1	1 / 15.	49 / 1.	5.21

2	r of	Siz	e in			ght Box	Brand	r of		e in ns.		Veis er B	
Brand Marks	Number Sheets per	Length	Breadth	Cwts.	Gra.	Lbs.	Marks	Number Sheets per	Length	Breadth	Cwts.	Qrs.	Libs.
1C,or1Com	225		10	1	O	100	DX	100	$16\frac{3}{4}$		1	0	14
2C	225	- 1	- 4	0	3		DXX	100			1	1	7
3C	225	$12\frac{3}{4}$	91	0	3	14	DXXX	100			1	2	(
HC	225	$13\frac{3}{4}$	10	1	0	7	DXXXX	100	- 4	$12\frac{1}{2}$	1	2	21
HX .	225	$13\frac{3}{4}$	10	1	1	7	SDC	200	15	11	I	2	0
1X	225	134	10	1	1	0	SDX	200	15	11	1	2	21
2X	225	$13\frac{1}{4}$	93	1	0	21	SDXX	200	15	11	1	3	14
ZE	225	$12^{\frac{3}{4}}$	91	1	0	14.	SDXXX	200	15	11	2	0	7
IXX	225	133	10	1	1	21	SDXXXX	200	15	11	2	1	0
IXXX	225	$13\frac{3}{4}$	10	1	2	14	Wasters	225	133	10	1	0	14
XXXX	225	$13\frac{3}{4}$	10	1	3	7	TT	450	133	10	1	0	1
DC	100	163	121	0	3	21.	XTT	450	133	10	1	0	14

Belgian Gauge		oroxán Weigh				Appro	ximate	Weig	ht of	Sheet	8	
Belg	Per S	quare	Foot	7 ft. t	y 2 ft	8 in.	7	ft.×3	ft.	8 1	t, by 3	ft.
	Lbs.	Ozs.		Lbs.		Drs.	Lbs.	Oza.	Drs.	Lbs.	Ozs.	Drs.
6	0	7	10	8	15	2	10	1.	0.	11	8	0
7	0	8	12	10	3	6	11	7	12	13	1	15
8	0	9	13	11	7	8	12	14	7	14	11	14
9	0	10	14	12	11	10	14	5	2	16	5	13
10	0	13	1	15	4	1	17	2	9	19	9	12
11	0	15	4	17	12	17	20	0	0	22	13	11
12	1	1.	6	20	4	13	22	13	16	26	1	9
13	1.	3	9	22	13	2	25	10	13	29	5	8
14	1	5	12	25	5	9	28	8	4	32	9	7
15	1	7	14	27	13	15	31	5	10	35	13	6
16	1	10	1	30	6	4	34	3	1	39	1	4
17	1	14	6	35	7	1	39	13	15	45	9	1
18	2	2	11	40	7	13	45	8	1.2	52	0	14

TABLE	e of the S	ZES AND SH	VEIGHT EETS.	of Corrug	ATED IRON
Thknss. B.W.G.	Size of Sheets	Webt.	Themss. B W.G.	Sire of Sheets	Wght.
16	Feet.	Lb. Oz.	021 × 22	6 x 2 to 7 x 2	Lb O

						Gu		200			Slide	S	
r	escript	ion of G	un	Weight		Length, Nomini.	Length, Muzzle to Trun- nions	Greatest Diamtr.		rengen	Front		Width
_				Tons.	Ft.	Ins.	Ins.	Ins.	Ft.	Ins.	Ins.	Ft	L.Ins.
	(121-i	nch		38.00		1.2	149.4	57.50	-	-1	-	h	-
	12	,,		38-00			149.4	57.50	-	- 1	-		-
	12	39		35.00		11.75		56.00			-		_
	12	22		25.00	-		110.7	53.50			331	6	2
	11	99		25.00	0.7	2	111.35	53.00		3			_
	10	22		18.00	-	2	108-35	45.00		-	30	5	0
٤	9	22		12.00		3	20.00	39.00			121	4	31
Ţ.	8 7	23		9.00	5.3	4.50		35.50				4	01
R.M.L.	7	99		6.50	-	6	81.25	33.50		0	95	3	81
		under		3:20	-	3.50	F 70 11 70	26.00 22.75			164	3	6
	64-pc			3.55		9.90	64.34	23:50	-	6		2	10
	40	29		1.70		11	62.125		10	.0		2	10
	9	59		•40	5	8.50		9.75	7	6		1	51
	9	99		30	4	10	35.00	9.50	6			1	51
	. 0	27		Lbs.	T	10	99.00	5.00	0	10	_		01
	7	,,		200 Tons.	3	2.9	23.80	6.875	5	10	-	1	5
	/ 7-in	ich		4.10	10	0	74.70	27.70	1	- 1	-		-
	40-pr	., scre	w.	1.75	10	1	73.875	16.40	10	6	-	3	71
H	40 ,,	wed;	re	1.60	8	2	63.80	19:20	10	6	-	3	71
R.B.L.	20 ,,	heav		.75	5	$6\frac{1}{8}$	39.50	13.50	7	6	-	1	9
PÉ .	20 ,	ligh	t.	1.65		61	40.00	12.50	6	7	11	1	9
	12 ,,			*40		0	38.75	9.75	7	6		1	51
	(9 ,,			•30		2	36.50	9.40	6	10	-	1	51
H,	r100-1	or.		6.25		treme) 10.75	75.55	31.50	12	0	_	3	111
ш	10-in			4.30		8.72		27.45		0		3	7
	. 6		12	3.25		2.72		23.50		0		3	7.1
	8			3.00	10	.86	63.60	22.80		0	_	3	75
	0	,,		2.70	9	2.75	57:60	22.75	12	0	1	3	75
7	68-pc	ounder		4.75	11	4.55	72.00	22.76	14	0	_	3	7
S.B.	32	**		2-90	10	7.45	68.40	22.60	12	0		3	71
D)	32	"		2.80	10	5.14	65.10	22.24	12	0		3	71
	32	31		2.50	10	.42	66-15	22.46		6		3	71
	32	,,		2.25	9	5.96	62.47	22.46	10	6		3	75
	32	"		2.10	8	11.91	58.80	21:90	12	0	-	3	3
	32	,,	1	1.60	7	5.60	44.58	18.60	10	0	-	3	3
	32	,,		1.25	6	8	43.20	17.68	10	0	(3	2

_		_		_	_		_	_			_		_	-		_	_	_	_	-	
	Siril	No. of Bounds	104	1	=	194	107	12	*	104	107	104	き	<u>3</u>	23	22	62	62	20	22	
FIE.	rhot.	No. of	99	99	3	99	3	99	98	99	39	99	99	99	8	88	88	4	88	£	
AND STORES COMPLETE.	Total Neight for one Gun		110-45	88.70	93-15	90.99	41.14	31-39	24-03	20-15) (-1-	16.73	****	3-77	91.00	32:74	25.74	18:81	14.86	7.26	
n Srot	P:torus	n Ton	2-10	2.4.5	3.4.5	. K	3:40	.	2.47	OS:-7	1.25	(X)	<u>-</u>	. 1 8	3 .	3.78	3. 3.	2:7:3	27.72	36	
TON AN	Jours Finds	dumbs of	48-95	1:30	1.5	73.437	18.15	=	¥-65	¥-25	4:50	79-9	5.7	3.1	14.65	9	3.0	4:30	4 ·Ic	25.75	
AMMUNITION	Powded Land	Weight in Tons and Desimals of a Ton	12.45	5.45	3.45	1.64	2.2	4÷(X)		97.7	1.25	8:-	÷	99.	3:35	7.7	2	÷	<u>=</u>	ş	
WITH A	Flide	plit in To			ž			3.()()	2.7		÷	97.1	÷7.6	-17	6-10		3.00	=	9-		
(JUNE	com Carringe	*	11.16	10:30	97.1	9.40	7:3	7.7	99.	2	19.	.77	92.	91.	4.6	3	=	94.	<u> </u>		
SHIPA'	True True		35.00	70 (3)	7.00	3 2	(8) 7.	000	0.3	£: +	3.30	÷	1.10	.eiō	30 H	31	3	3.5	1	/ ///	
TABLE OF THE WEIGHT OF SHIPS GUNS WITH			turrit.	 -	•	-:	•			•									`	\	_
THE W	111111		36 tons, turret	 	, i,	<u>.</u>	: ::	;	-	30 c.wl.	" Fig				18 tolla	: :1	~ ~			_	
40 3701	nestiption of com		12 inch,	: ::	: ::	: ≘		*	<u>,</u>		t.1 pt.,	1 /	10 14.	. 02	to med, 18 tom	: ::	-		_		
<u> </u>	_		_	_		······································	ľ	<u>.</u>		_			•••	 .,í	, ,	_	 		_		
,						ş٤		- :	:	٠.						٠.	_				

		Ī _	1	_	-	-	_	-	_	-	-	_	_		4	_	Г.	_	_	_	
ded).	Shell	No. of Rounds	62	62	62	22	22	29	29	29	29	22	52	22	Total Weight		2.64	2.31	2.43	2.30	.507
conclu	Shot	No. of	43	43	43	53	48	88	38	38	38	33	33	æ	Stores		.51	.20	.40	· 1 0	.50
WRIGHT OF SHIPS' GUNS WITH AMMUNITION AND STORES COMPLETE (concluded).	Total Weight for		55.36	35.51	27-79	19.81	16.13	8.19	13.03	5.30	2.81	12.00	4.8	2.53	Shot and Shell	a Ton	98.	.61	٠.70	.70	.26
DRIES CO	Stores	a Ton	4:30	3.30	3.06	2.40	2.33	8	1.60	-74	•	1.60	₹ <i>L</i> .	.65	Powder and Cases	imals of	-35	20	.30	.17	ş
AND ST	Shot snd Shell	Weight in Tons and Decimals of a Ton	18.16	11.20	8.10	5.31	2.50	2.74	4.07	1.80	-96	3.31	1.46	92.	Slide with Buffer	Weight in Tons and Decimals of a Ton	.50	.50	.20	.20	.11
NOLL	Powder and Cases	one and D	4.80	3.40	2.53	1.95	1.25	-84	1.26	99	.35	1.00	•44	.56	Carriage Top	tht in Tor	11.	11.	•14	•14	9
AMORTON	Slide	ight in T	6.10	3.30	300	2.10	1.65	1	1.25	1	ı	1.25	ł	I	Slide	Weig	-15	.16	.15	.15	1
WITH	Carriage	We	00.7	2.31	3·10	1.55	1.20	.41	-74	.41	73	·74	41	.21	Carriage		-52	7 7.	-24	•24	1
GUNS	Gun		18-00	13.00	9	09.9	4.50	3.40	4.10	1.75	•	4.10	1.75	99.	Gun		4000	•3000	.4000	·3000	-0875
HIP		Ī	•	•	•	•	•	•	•	•	•	•	•	٠			' •	•	•	•	•
OF S1				•		•	•					•	•	•			•		•		•
RIGHT	Gun		tons	*	: :		cwt.	:	•	•	•	•	•	•	_		•	•	•	•	•
W	n o		1, 18	2	0	9	S	_		•	•	•	•	•	å		•	•	•	•	•
OF THE	Description of Gun		10-inch	°				64-pr.	7-inch	40-pr.	02	7-inch	40-pr.	20 "	Boat Guns		12-pr.	, "	6	6	7 "
TABLE OF						AL "	H		•7	[,8	B	(")	L.8	E.F.		;	л.	a.s	rı	·W	H.
TAI					su	má	ð	se			َــ		un	3			_	_	3 34	_	_

TABLE OF THE		HT OF NEAL			I IX I	2BS. P	ER.
Breadth (ins.) .	3 8	1 2	<u>5</u>	3 4	7 8	1	11
Thickness (B.W.G.)	23	22	21	20	19	18	17
Weight (lbs.)	0313	.0466	0666	0875	1225	1633	2175
Breadth (ins.)	11	13/8	$1\frac{1}{2}$	13	2	21	$2\frac{1}{2}$
Thickness (B.W.G.)	16	15	15	14	13	13	12
Weight (lbs.).	2708	-3300	·3600	·4842	·63 3 3	·7125	9083

	C	OPPER	WIRE	IN LE	8. PI	ER LIN	EAL F	OOT.	
B.W.G.	L	bs, per l	Lineal F	oot	B.W.G.	I	bs, per l	ineal F	oot
B.W	fron	Steel	Brass	Copper	B.W	Iron	Steel	Brass	Copper
0	·3058	.3092	•3343	.3517	11	.0413	-0418	.0452	-0475
1	.2575	.2604	2815	2962	12	.0314	.0318	.0343	-0361
2	.2134	.2157	2332	.2454	13	.0234	.0236	.0255	.0269
3	.1802	1822	1970	2072	14	.0169	-0171	.0185	•0195
4	.1511	1528	.1652	.1738	15	.0137	·01 3 9	.0150	·0158
5	·1246	.1259	1362	1433	16	.0105	.0106	.0115	-0121
6	1145	1157	.1251	1316	17	.0080	0081	.0087	·0092
7	-0925	.0935	.1011	·1064	18	.0061	.0062	.0067	· 0 070
8	.0729	.0737	.0797	.0838	19	.0047	.0047	.0051	·0054
9	.0660	.0668	·0722 ·	.0759	20	.0032	.0033	.0034	-0037
10	·0496	0502	.0543	.0571	21	0017	.0018	.0019	0022

TABLE OF THE WEIGHT OF IRON, STEEL, BRASS, AND

Diameter of bolt (ins.)		14	38	1 2	58	34	1 7 8	1
Hexagon head and nut		.050	.100	.200	.365	500	.770	1.28
Square head and nut	•	-062	·121	240	.400	960	.880	1.31
Diameter of bolt (ins.)		$1\frac{1}{8}$	11	$1\frac{3}{8}$	11	13	2	$2\frac{1}{2}$
Hexagon head and nut		1.75	2.13	3.00	3.75	ŏ∙75	8.75	17:00
Square head and nut		2.10	2.56	3.60	4.42	7.00	10.5	21.00

	ion	Shi	rouds	Lang	/ards	nd		wer i-eyes	elglit
Pattern Number	Description	Size	Diameter when served	Size	Diameter	Test Load	Diamet: r of Bolt	Width between Jaws	Average Weight
1 upper 1A lower }	For Wire	Ins.	Ins. 234	Ins.	Ins. 23	Tons 25	Ins. 23/8	Ins. 23/4	Lbs. \ 75 \ 60
2 upper 2A lower }	,,	6	21/2	6	$2\frac{1}{8}$	20	$2\frac{1}{8}$	21/2	${54 \atop 43}$
3 upper 3A lower }	,,	5	21/8	5	$1\frac{3}{4}$	15	$1\frac{3}{4}$	214	${30 \atop 25}$
4 upper 4A lower }	,,	4	15	4,	112	10	11/2	15	${18 \atop 16}$
5 upper }	"	3	11/4	3	11/8	5	118	138	{ 14 { 10
6 upper }	",	$2\frac{1}{2}$	11/8	21	1 1 1 d	41	1	114	${10 \atop 7}$
7 upper }		2	78	2	34	3	3 4	78	{ 7 5
		For	Top .	Back	-stay	8.			
11 upper }	For Rope	Ins. 8½	Ins.	Ins. 4,	Ins. 1½	Tons 15	Ins. 1 ½	Ins, 134	Lbs. 28 16
12 upper } 12A lower }	,,	7	$2\frac{1}{2}$	$3\frac{1}{2}$	114	10	114	11/2	${13 \atop 13}$
13 upper }	,,	5½	2	3	118	5	11/8	13/8	${15 \atop 10}$
14 upper }	,,	4	15	2	34	3	34	78	{ 7 5
15 upper)	,,	$2\frac{1}{2}$	1	11/2	agigu	2	5	4	(3.5

TABLE	OF THE	SIZES	OF .	LEN	ox's	PATENT	MA	LLEABLE	CAST-
IRON	BLOCKS	AS U	SED	IN	HER	MAJEST	ey's	DOCKYA	RDS.

	sk		Rop	е	Shea	ves	Pin		in in		Dime of Sh		
Nos.	Size of Block	To Reeve	Test Load	Diameter of Rope	Diameter	Thickness	Diameter of	Description of Blocks	Proof Strain	Diameter of Iron	Leth.	Bolt Bolt Midth	Diameter
	ı.	Ins.	T.	Ins,	ī.	I.	I,	c 01-1-	T.	Ins.	11	_	Ins
ij	4	11/2	1 2	1/2	3	48	cejas	Single Double Treble	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	16	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	z-ize-ize-iz	Liberton Company
13	5	2	1	5	4	7 8	12	Single	18	aclan		1	400
	6	$2\frac{1}{2}$	11/8	34	5	1	relea	Single Double Treble	1 10 40 14 15 16 14 16 14 16 14 16 14 16 14 16 14 16 14 16 14 16 16 16 16 16 16 16 16 16 16 16 16 16	116	$1\frac{7}{8}$ $1\frac{7}{8}$ 2	1 1 1	Single-Ball
	8	3	11/2	1	6	114	78	Single Double Treble	21/4 3 41/2	199 1 30 90 90 1 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1	$\frac{2^{\frac{1}{4}}}{2^{\frac{1}{4}}}$	$1\frac{3}{16}$ $1\frac{3}{16}$ $1\frac{3}{16}$	1
	10	31/2	2	1 1 /8	$7\frac{1}{3}$	11/2	1	Single Double Treble	3° 4	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	238 25 25 25 25 25 25 25 25 25 25 25 25 25	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1
	12	4 & 41/2	3	1 ¹ / ₄ & 1 ³ / ₈	9	$1\frac{3}{4}$	1 k	Single Double Treble	4½ 6 9	1 11/8 11/4	31 31 31	14444	111111111111111111111111111111111111111
	14	5	31	13/4	10	2	11	Single Double Treble	5¼ 7 10½	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	38	1 13 1 13 1 13 1 15	
	16	6 & 7	55	$1\frac{7}{8} \& 2\frac{3}{16}$	12	21/2	1 <u>1</u>	Single Double	81 111	14 13	333478	2	1, 1, 1
	18	71	9	21	$13\frac{1}{2}$	23	15	Treble Single Double	$16\frac{7}{8}$ $13\frac{7}{2}$ 18	120	41444	$\frac{2}{2\frac{1}{4}}$	1 1
,	20	81 & 9	10½	$2\frac{3}{4} & 2\frac{7}{8}$		31		Treble Single Double	$27 \\ 15\frac{3}{4} \\ 21$	1 longer dendered	40000	21 21 21 21	1 1 1

TO FIND THE APPROXIMATE WEIGHT OF CASTINGS OR FORGINGS FROM THEIR WOODEN PATTERNS.

Desci	ription of Patte	ern.	Weight in
6 5 5 6 6 13·3 13·3 13·3	to the fact of the	it of in dry pine, ed by	24·0=cast lead. 19·3= ,, copper. 19·3= ,, gun-metal.
Pattern Plane 11.9 11.8 11.9	H 2 18.4 18.4 18.9 19.9 19.9	Weigh pattern yellow multipli	17.4 = Bessemer steel. 17.3 = cast 17.1 = wrought iron. 16.0 = cast

WEIGHT AND STRENGTH OF SAIL CANVAS AND ROPE. 303

TABLE OF THE WEIGHT IN LBS, PER I							C.	ANV	AS
No. of canvas	. 0	1	2	3	4	5	6	7	8
Length of bolt (yards)		39							
Weight of bolt (lbs.) .	. 4	46	43	40	36	33	30	27	25
Tenacity in lbs. (weft)	. =	480	460	440	400	370	350	390	380
Tenacity in lbs. (warp)	. =	340	320	300	280	260	250	330	31

Table of the Nu								TO S	IOM.
Diam.of chain(ins.)	5	11 16	34	13 16	78	15 16	1	11/8	11/4
No. of cubic feet	14	17	20	23	27	31	35		55
Diam.of chain(ins.)	18	11/2	15	13/4	17/8	2	$2\frac{1}{8}$	$2\frac{1}{4}$	$2\frac{1}{2}$
No. of cubic feet	66	79	92	107	123	140	158	177	218

STOWAGE OF CHAIN CABLE.

 $\mathbf{p} = \mathbf{diam}$. of chain in ins.; $\mathbf{s} = \text{No. of cub. ft. to stow 100 fathoms.}$ $\mathbf{s} = \mathbf{p}^2 \times 35$.

TABLE	OF TH	E WEIGI		Streng e Rope.	TH OF	Flat I	Іємр
Hen	ар	Iro	n	Ste	el		valent ngth
Size in Inches	Weight per Fathom (lbs.)	Size in Inches	Weight per Fathom (lbs.)	Size in Inches	Weight per Fathom (lbs.)	ing Load	Break- ing Load in Tons
4 × 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	20 24 26 28 30 36 40 45 50 55 60	- c- c- c- c- c- c- c- c- c- c- c- c- c-	11 13 15 16 18 20 22 25 28 32 34		10 11 12 13 15 16 18 20	2·20 2·60 3·00 3·20 3·60 4·00 4·40 5·60 6·40 6·80	20 23 27 28 32 36 40 45 50 56

Stu-l ("hain	Rigging Chain	Iron	Wire Rope	Rope	Stoe	Steel Wire Rope	Rope	H	Hemp Rope (Hawser)	adic (H	Hemp Rope (Shroud)	obe I)	_	Hemp Rope (Cable)	, adic
Wt. Der D	Dia, Test Wt.	Offre.	Test	Wt.	Ofre.	Test	Wt. per Fath.	Cline.	Test	Wt. Path.	Circ	Test	Wt. per Fath.	Cire.		Wt. Per
	Tons	Ins.	Tons	198	Ins.	Tons	Lbs.	Ins.	Tons.	Lbs	Ins,	Tons		1	Tons	-1
	3 41 1·64	1000	.45	.55	1900	.68	.56	13	.55	.50	177	-44		24		6
	.75	-	12	.98	-	1.13	1.01	2	1.00	1.00	es.	.80	-97	30	1-44	1.2
_	117 60	14	1.00	1.50	4	1.50	1.55	CO Color	1.55	1.50	200	1.24	1.46	30	_	1.9
-	1.69	100	1.55	2.06	100	2.33	2-12	00	2.25	2.00	es .	1.80		4	_	
	18 2.30 12·0	1004	2.30	3.00	m +	3.45	3.09	-los	3-05	3.00	-io	2.44	-	4	2.88	
_	3.00	23	3.00	3.88	09	4.50	3.50	*	$\overline{}$	3.75	4	3.50	_	10	4.00	
72	3.80	45	4-00	4.75	5	00-9	4.89	#		4.75	100	4.40		_	4.83	
06	_	22	4.50	5.75	100	6-75	5.83	9	6.25	9	2	00.9	5.85	_	92-9	2.4
_	£ 5.6731-3	22	5.50	2.00	2	8.25	7.21	10	7.55	7.25	55	9.04	7.03	64	92.9	9.4
-	6.75	9	7-10	8.50	00	10.65	875	9	00-6	8.50	9	7.20	8.50	-	7.84	1.00
_	1	3	8.00	9.00	93	12.00	9.27	9	10-55	00.01	63	8.44	9.70	Z.	8.83	8.48
	61-6	50	9-35	8.01	100	14.091	11.12	1	13-35	11.50	1	9.80	11.16	œ	10.24	9.6
_	15 10.55 57		-	1.5	60	15.00.1	11.84	To L	13-80	13-25	1	11-04	12.85	88	11.55	10.88
7	-	_	-	3.3	4	17-701	13.69	00	16.00	15.00	00	12.80	-	6	12.96	12:10
256 17	13.5473	44 1		8.1	100	23.701	18.33	00	18.05	17.00	80	14.44	16.50	16	14.43	13.60
285 11	15-1882	-	-	21.5	0	27-90-22-	32.14		20-25	19.00	6	16.20	18.50	9	16.00	15.04
320 13	16 92 91	52 2	_	26.5	10	33-752	27-29	100	22-55	21.25	76	18.04	20.61	10%	16.60	16-48
Ξ	8		_	31.5	. 9	10.803	32.44	0.	35.00	23.50	10		22-79	1	19-36	18-24
398 1	1	61.3	_	8.9	61.4	48-153	37-91	103	37-50	25.75	104	22-00	24.97	117	21.00	20.00
438 18	08189-66	7.5		42.5	1	54-45 4	13-77	-	30-25	28.50	-	24-20	27-65	27	23-04	21.76
470 11	07.0 140	77.74	1.00	0.0	1	P. WOLLO	40.00	101	7	A.P. CAN	01	10.00	0000		07.04	SEC. AL

TABLE OF COMPARISONS OF EQUIVALENT STRENGTHS OF HEMP ROPE, IRON WIRE ROPE, AND CHAIN CABLE.

Diam. (ins.)	Circum	. (ins.)	Diam.	Circum	. (ins.)	Diam. (ins.)	Circum	(ins.)
Chain Cable	Hemp Rope	Wire Rope	Chain Cable	Hemp Rope	Wire Rope	Chain Cable	Hemp Rope	Wire Rope
1 1 10 1 10 1 10 10 10 10 10 10 10 10 10	6½ 7 7½ 8 9 9½ 10½ 11	2228888844	$\begin{array}{c} 1_{16}^{1} \\ 1_{36}^{36} \\ 1_{4}^{16} \\ 1_{16}^{6} \\ 1_{30}^{16} \\ 1_{16}^{2} \\ 1_{16}^{2} \\ 1_{10}^{2} \end{array}$	12 12½ 13½ 14 14 14½ 15½ 16	45 55555666666	150 14 15 14 15 14 15 14 15 14 15 14 15 14 15 14 15 14 15 14 15 15 15 15 15 15 15 15 15 15 15 15 15	17 17½ 18 19 20 22 24 26	6777888899

TABLI	OF THE ANG		rs of th			THEIR
No	rth	Points	0 / /	Points	Fo	outh
•		01 01 03 03	2 48 48 5 37 30 8 26 18	04		
N. by E.	N. by W.	1 14 14 14 14	11 15 0 14 8 44 16 52 30 19 41 14		S. by E.	S. by W.
NNE.	NNW.	2 21 21 21 21 23	22 30 (25 18 48 28 7 30 30 56 18	2 5 21 1 21	SSE.	ssw.
NE. by N.	NW. by N.	2 2 2 2 2 2 3 3 3 3 3 3 3 3	33 45 (36 33 44 39 22 30 42 11 14	3 3 3 3 3 3	SE. by S.	SW. by S.
NE.	NW.	4	45 0 0 47 48 45 50 37 30 53 26 15) 4 5 4 1 6 4 <u>1</u>	SE.	sw.
NE. by E.	NW. by W.	5 5 5 5 5 5	56 15 (59 8 48 61 52 80 64 41 18	5 5 5 5 5 5 5 5 5	SE. by E.	SW. by W.
ENE.	WNW.	44-50-74 44-50-74 55-56-66-66-66-66-66-66-66-66-66-66-66-6	67 80 (70 18 48 73 7 30 75 56 18	6 6 6 1 6 6 1	ESE.	wsw.
E. by N.	W. by N.	7 74 74 74 74 74	78 45 6 81 38 48 84 22 36 87 11 1	71	E. by S.	W. by S.
East	West	8	90 0	8 0	Enst	/ 11. 68t

TABLE OF THE LOGARITHMIC SINES, TANGENTS, SECANTS TO EVERY POINT AND QUARTER-POINT OF COMPASS.

Points	Sine	Cosine	Tangent	Cotangent	Secant	Cosecant
0	0.000000	10.000000	0.000000	Infinite	10.000000	Infinite
01	8.690796	9.999477			10.000523	
01	8.991302	9.997904			10.002096	
0	9.166520	9-995274			10.004726	
1	9·290236	9.991574			10.008426	
11	9.385571	9.986786	9.398785	10.601215	10.013214	10.61442
14	9.462824	9.980885			10.019115	
1 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2	9.527488	9.973841			10.026159	
2	9.582840	9.965615			10.034385	
21	9.630992	9.956163			10.043837	
$2\frac{7}{6}$	9.673387	9.945430			10.054570	
$2\frac{3}{4}$	9.711050	9.933350			10.066650	
3	9.744739	9.919846			10.080154	
3 1	9.775027	9.904828	9.870199	10.129801	10.095172	10.22497
3	9.802359	9.888185			10-111815	
3 3	9.827084				10.130210	
4	9.849485	9.849485	10.000000	10-000000	10-150515	10.15051
Points	Cosine	Sine	Cotangent	Tangent	Gosecant	Secant

TABLE OF DISTANCES OF THE VISIBLE HORIZON NAUTICAL MILES, THE HEIGHT OF THE EXE BEINFEET.

Height	Dis- tance	Height	Dis- tance	Height	Dis- tance	Helght	Dis- tance	Height	Dis- tance	Height
1	1.06	21	4.87	41	6.81	61	8.31	81	9.57	101
2	1.50	22	4.99	42	6.89	62	8.37	82	9.63	102
3	1.84	23	5.10	43	6.97	63	8.14	83	9.69	103
4	2.13	24	5.21	44	7.05	64	8.51	84	9.75	104
5	2.38	25	5.32	45	7.13	65	8.58	85	9.80	105
6	2.60	26	5.42	46	7.21	66	8.64	86	9.86	106
7	2.81	27	5.52	47	7.29	67	8.70	87	9.92	107
8	3.01	28	5.62	48	7:37	68	8.77	88	9.98	108
9	3.19	29	5.72	49	7.44	69	8.83	89	10.03	109
10	3.36	30	5.82	50	7.52	70	8.89	90	10.09	110
11	3.23	31	5.92	51	7.59	71	8.96	91	10.14	1111
12	8.68	32	6.01	52	7.67	72	9.02	92	10.20	112
13	3.83	33	6.11	58	7.74	73	9.09	93	10.25	113
14	3.98	34	6.20	54	7 81	74	9.15	94	10.31	114
15	4.12	35	6.29	55	7.89	75	9.21	95	10.36	115
16	4.23	36	6.38	56	7.96	76	9.27	96	10.42	116
17	4.38	37	6.47	57	8.03	\ 77'	9.33	97		117
18	4.51	38	6.56	58	8.10	/18		1 38		,118,
19	4.53	39	6.64	59		179			0, 10.28	
0 /	4.76	40	6.73	60	8.24	. 18	0/ 8.2	1 1	00: 10-6	3 150

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TABLE OF THE VALUES OF THE GAUGES IN DECEMBLE OF THE INCH.

Birmingham Gauge for Iron Wire, and Sheet Iron, and Steel.

	· ·		•						
Mark	Size	Mark	Size	Mark	Size	Mark	Size	Mark	Size
0000	*454	5	-220	18	.095	21	082	29	1.018
600	.425	6	•208	14	.083	22	: .028	80	.012
00	•380	7	·180	15	.072	23	.025	81	.010
0	∙340	8	·185	16	.065	24	.022	32	. 009
1	300	9	.148	17	.058	25	-020	33	-008
2	•284	10	.134	18	.049	26	·018	34	.007
8	•259	11	.120	19	.042	27	.016	35	.005
4	238	12	·109	20	.035	28	.014	36	.004

Birmingham Gauge for Sheet Metals, Brass, Gold, Silver, &c.

Size	Mark	⊱ize	Mark	5ize_	Mark	bize	Mark	Size	Mark
124	29		_	_	_	_		_	_
.126	30	.074	22	.047	15	·016	8	-004	1 1
.133	31	.077	23	.051	16	·019	9	.005	2
.143	32	.082	24	.057	17	•024	10	-008	8
.145	33	•095	25	-061	18	-029	11	-010	4
.148	34	·103	26	.064	19	.034	12	.012	5
·158	35	·113	27	.067	20	.036	13	.013	6
·167	36	.120	28	.072	21	.041	14	015	7
·1 ·1 ·1 ·1 ·1	31 32 33 34 35	·077 ·082 ·095 ·103 ·113	23 24 25 26 27	.051 .057 .061 .064 .067	16 17 18 19 20	·019 ·024 ·029 ·084 ·036	9 10 11 12 13	.005 .008 .010 .012 .013	1 2 3 4 5 6 7

Lancashire Gauge for Round Steel Wire, and also for Pinion Wire.

- 1	VATE	Size	Mark	Size	Mark	Size	Mark	Size	Mark	Size	
1	_]	58	·041	85	•107	12	185	L	-290	ı
ı	80	-013	57	-042	84	·109	11	·189	м	•295	ı
ı	79	014	56	•044	88	•111	10	·190	N	.302	ı
•	~8	-015	55	•050	32	·115	9	•191	o	·816	į
•	887857821039 030	-016	54	.055	81	·118	8	.192	P	·323	ı
	₹ 6	-018	58	.058	30	·125	7	·195	Q	.332	ĺ
	₹ 5	-019	52	.060	29	·134	6	·198	R	•339	į
	Z =	022	51	.064	28	·138	5	·201	8	·348	i
	< ₹3	.023	50	-067	27	•141	4	•204	T	·358	ı
_	< ≥	.024	49	.070	26	·143	3	·209	υ	·368	ı
_	- 1	.026	48	.073	25	·146	2	·219	v	·377	ı
	• •	.027	47	.076	24	·148	1	·227	w	·886	l
-	3 23	-029	46	.078	23	·150	Λ	.234	х	·397	ı
-	. 2	.030	45	.080	22	·152	В	·238	Y	·404	i
7	97 F G	-081	44	•084	21	157	c	.242	z	413	İ
	3	$\cdot 032$	43	·086	20	·160	D	•246	A 1	-420	Ĺ
-	37	-033	42	∙091	19	164	E	•250	вl	-431	ı
•	7	034	41	∙095	18	·167	F	.257	• cl	•443	ı
•	2.4	.085	40	-026	17	·169	G	•261	D1	452	(
•	3	.036	39	•098	16	•174	и	.500	F.7	1.465	\
		·038	38	100	15	.175	1	1.52.5	/ A/	7.475	
	> • .	·089	37	·102	14	·177	1	\ .277	/ G.		
_	~	·040	36	·105	13	•180	ĸ	/ .58.	1 1 1	11 /	₽9A

T	ABLE	OF I		ALUE		WHI	rworz n In		Wiri	G _A
Mar	k Si	ze M			Mark	Size	Mark		. I M	erk
1				014	34	.034	90	.09		80
2				015	36	.036	95	: .09	-	100
3				016	38	.038	100	10		25
4				017	40	.040	110	111	- 1	50
5				018	45	.045	120	.12		75
6				019	50	.050	135	13		00
7				020	55	.055	150	.15		25
8				022	60	.060	165	16		50
9				024	65	.065	180	18	_	75
10				026	70	.070	200	.20		00
11		u s	28 .	028	75	.075	220	•22	-	_
12	.01	2 3	30 ·	030	80	.080	240	.24		- 1
13	· •01	13 8	32 •	032	85	.085	260	.26	0 -	-
	TABL	E OF		1000	IN	F 100 Lbs.			DED 1	RIVE
Diam.	-				1					1 .5
SE	1/3	5 8	3	7 8	1	11/8	114	138	11/2	15
1	1.25	1.44	1.62	1.81	1.99	2.20	2.35	2.54	2.72	2.90
Historica discrimento	3.46	3.86	4.27	1000	5.09			6.43	6.94	7.25
3	7.27	8.00	8.73	9.45	10.18	10.50	11.65	12.89	13.12	13.86
5	13.00	14.24	15.37			18.80				
3	20.75	22.95	24.35	26.15	27.22	29.87	31.70	32.70	34.40	36.34
2	32-23	34.46	36.69	38.91	41.15	43.40	45.64	47.89	50.12	52.35
1	46.54	49.44	52.35	55.26	58-17	61-10	64.00	66.93	69.81	72.72
iam.		_	1	Length	nnder	Head in	Inche	S		
ian ns.	13	•3	91	91	93	2	21	91	23	1

Is usually made in sheets of the follo	wing	weights a	nd sizes :—	
Length in inches		48	48	48
Breadth ,,	•	. 025 80	14 -038	14 -044
Weight in lbs. per square f	too	1.125	7:√1 79:11	13. 27 5-00
Weight in lbs. per sheet Note.—One cwt. of metal nails	в в рог			

Old Sizes (ins.)	New Sizes of Taps (ins.)	No. of Threads per Inch.	Old Sizes (ins.)	New Sizes of Taps (ins.)	No. of Threads per Inch	Old Sizes (ins.)	New Sizes of Taps (ins.)	Threads per Inch	Old Sizes (ins.)	New Sizes of Taps
18	·100 ·125	14 12	1 2	·475	7	11/8 11/4	1·125 1·250	31 31	31	3·00 3·25
Ξ	·150 ·175 ·200	12 12 12	Ξ	·525 ·550 ·575	6	138	1.375 1.500 1.625	34 3	354	3.50 3.75 4.00
-	·225 ·250	12	- 58	·600 ·625	5	$\frac{1}{8}$ $\frac{1}{4}$ $\frac{1}{8}$	1.750 1.875		414	4.25
1 -	·275 ·300	11 11	-	·650 ·675	$\frac{4\frac{1}{2}}{4\frac{1}{2}}$	2° 2½ 2½ 2¼	2·000 2·125	23	43 5	4·75 5·00
-	·325	10	34	·700	4	$\frac{2\frac{1}{4}}{2\frac{3}{8}}$	2.250	25	51 51 51	5·25 5·50
<u>3</u> 	·375 ·400 ·425	10 9 9	78	·800 ·875 ·900	4	25 25 25 23	2·500 2·625 2·750	$2\frac{1}{2}$ $2\frac{1}{2}$	$\frac{5\frac{3}{4}}{6}$	5·75 6·00
_	450	8	1	1.000		27	2.875		\equiv	

Note.—The angle of thread=55°. Depth of thread=2 of pitch bore—that leducting 1 for the quantity rounded off top and 1 off bottom.

BLE OF WHITWORTH'S STANDARD HEXAGONAL NUT AND BOLT-HEADS.

_										
	Distance across Flats	Thickness of Nut	Thickness of Bolt-head	Diam. at Bottom of Thread	Diameter of Bolt	Distance across Flats	Thickness of Nut	Thickness of Bolt-head	Dism. at Bottom of Thread	
1 3 Account + 600 to 100 .	Ins338 -448 -525 -6014 -7094 -8204 -9191 -0110 -1-1010 1-2011 1-3012 1-3900 1-4788 1-5745	Ins. 183 0 4 5 0 10 10 10 10 10 10	Ins. -1093 -1640 -2187 -2734 -3281 -3828 -4375 -4921 -5468 -6015 -6562 -7109 -7656 -8203	Ins. '0929 '1341 '1859 '2413 '2949 '8460 '3932 '4557 '5085 '5710 '6219 '6844 '7327 '7952	1 1 1 1 1 1 1 1 1 1 2 2 2 2 2 2 2 2 2 2	Ins. 2·0483 2·2146 2·4134 2·5763 2·7578 3·0183 3·3370 3·5460 3·7500 3·8940 4·0490 4·1810	Ins. 114 2 12 12 12 12 12 12 12 12 12 12 12 12 1	Ins. 1.0937 1.2031 1.3125 1.4218 1.5312 1.6406 1.7500 1.8593 1.9687 2.0781 2.1875 2.2968	Ins. 1.0670 1.1615 1.2865 1.3688 1.4938 1.5904 1.7154 1.8404 1.9298 2.0548 2.1048 2.3048 2.3048 2.3048	o_{ι}
/	1·6707 1·8605	$\frac{1}{l_g^2}$	·8750 ·9843	·8399 ·9 42 0	3°	4-5310	$\left(\frac{1}{3}\right)$	-\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		340

			~ ~ ~		in the same	BR-TA				
No.		-	Vidth	Dept		Capa			ight	No.
	Ft.	Ins. Ft					Cub, Ft.		rs. Lbs.	
1	4	01 4	01		2	600	101	10	2 12	1
1A	4	01 2	$0\frac{\Gamma}{2}$	6 0		300	51		0 25	1/
4	4	01 4	01	5 0		500	85		0 2	4
41	4	01 2	01	5 0	1 2	250	42		0 15	4.2
7	4	01 4	01	4 0	1	400	68	7	1 7	7
7A	4	01 2	01	4 0	1 2	200	35	- 5	0 6	7)
10	4	01 3	21	3 2		200	35	4	2 17	10
10A	4	01 1	71	3 2		100	18	1	1 5	104
12	4	01 4	01	3 0		300	51		0 9	12
	1 2	72	- 24	2 0	2	200			~ ~	
13	4	- 20 6	01				34			13
14	14	0 2 2	$7\frac{1}{2}$	1 7	-	100	17	3	1 0	14
-	-	-	Dimens		-WATI	ER TAN	KS.			-
No.	Α	I B) C		0 1	Е	Cap	pacity	Weigh	t =
-	Ft. Ins.	Ft. Ins	Ft. In	is. Ft.	Ins.	Ft. Ins	Gals.	Cub. Ft	CwtQr.	Lb
2	4 01	6 01	5 1	2	0	4 05	575	96	10 0	22 =
2A	2 01	6 01	5 1		0	4 01	287	49	6 3	15=
3	4 01	6 01	4 1		64	4 05	510	87		18=
3A	2 01	6 0	4 1		61	4 01	255	44	6 2	0=
5	4 01	5 01	4 0		61	4 05	475	80	8 2	5
	- 24		4 0		61	4 01	237	41		17
5A	- 2				61 61	4 00	410	68		
6	$\frac{4}{2}$	5 0	3 0			-				01:
6A	$20\frac{1}{2}$	5 01	3 0		$6\frac{f}{2}$	4 05	205	35		24 7
8	4 05	4 01	3 1		0	4 01	375	64		26
SA.	2 0 5	4 01	3 1		0	4 01	187	32	4 3	0
9	4 01	4 01	2 0		$6\frac{1}{9}$	4 01	310	54	6 1	6
9A	2 01	4 01	2 0		$6\frac{1}{2}$	4 01	155	27	4 1	711
1	3 2	3 21	1 8	0	6	4 05	110	20	3 1	713
	BREAD	TANKS.	1			TEUNS.			CISTERNS	-
	wht Wd						h W. No.		Wdth Dp	th
	tan. Fta		Lhs.	Pt.ii		n. Ft.ir			St.in. Ft.	in.
A 2			381		2 19 10	1 3 0	_		3 0 3	6"
B 2			321 1	2 (0.2)	6 1	8 2 6			2 2 2	6
0 1		0 1 9	152		3 1	6 2 0			23 2	0
D 1	0 1	3 2 6	117 1	1 (0 1	0,20	- D	1 6	1 9 2	0 4
					Fig. 1	52.			-	
_	٧	VATER		-	E	READ		OIL	PA	IN
1		1	1	-	4		1			-
	COMMON	1.1		GE.	11		-		N	
1	POWMICH	нт	an an	The Real Property lies	11 1	13	10 1	1 1	K t f	:

		,			ATT LAND	/	: - -			
O BIRK!	-	LABER OF NURBERS	ITIES	URIN IN VAL	CULATIONS N	Mounte	CULTIPLIED BY RACH UNIT OF TO NINE.	ACH UNIT	ar to N	INE.
Cracia	1	1	84	8	4	9	9	2	œ	6
•	•	8-1416	6-9832	9-4248	12.5664	15.7080	18.8496	21.9912	25.1828	28-2744
7	•	7854	1.5708	2.8562	8.1416	3-9270	4.7124	5-4978	6.2882	7.0686
	•	.5286	1.0472	1.5708	2.0944	2.6180	8-1416	8-6652	4-1888	4.7124
8. F	•	01745	-03490	-0523E	08690-	-08725	•10470	12215	.13960	15705
90%	•	-015708		-047124	-062832	-078540	-094248			.141872
	•	4.44288	œ	18-8-2864	17-77152	22-21440	26-65728	81.10016	85-5480-1	39-98592
	•	2.22144	4.4.1288	6.66432	8-88576	11-10720	18-32864	_	17.77162	19-99296
	•	1.772454			7.089816	8-862270	10-684724	12-407178	14-179682	15-952086
V#+4	•	-886997	_		8.544908	4-431185	5.817862	6-208589	7-089816	7.976043
/ <u>-</u>	•	-5649	1.1284	1-6926	2.2568	5.8210	8-8852	8.9494	4.5186	5.0778
17	•	207107	1.41.4214	2.121321	2.828428	3-53-1435	4-242642	4-949749		6.363963
	•	1.41422	2.8284	4-2-1266	5.65688	7-07110	<u>.</u>		11-31376	12.727.98
W + 8	•	1.240701	2.481.102	8.722103	4.962804	6-203505				11-166809
84 - 18	•	805996		-	8-223984	4-029080	4-835976			7-2:58904
	•	4.83598	_	_	19-34392	24-17990	29-01588	83-85186	38-68781	43:00380
V.30#	•	3.54491	7.08082	10-63473	14.17964	17-72-455	21.269.16	24-81487	28-35928	81-90419
- 1 · 1 · 1	•	1-12838	2-25676	3-38514	4.51352	5.64190	6-77028	99868-2	9.02204	10-15542
*-!^	•	-31831	-63662	60106	1.27324	1.59155			2.51648	2-86479
	•	-5773502	Ξ	1.7320506	2-3094008	2-8867510	ಱ	4-0414514	4-6188016	5-1961518
8/2+	•	57-29578	=	171-88734	239-18312	296-47890	348-77468	401-07016	45×36624	515-66202
13(1)	•	63-662	127-324	190-986	254-648	318-310	881-972	4-15-63-1	509-296	672-958
100	•	6.2832	12.5664	18-8-196	25.1328	31-4160	87.6992	48-9824	50-2656	56:5488
	•	12-5664	25-1328	87-6992	50-2656	62-8320	75-398-1	87-96-18	100-5312	118-0976
7.4	•	113-0973	226-1946	839-2919	452.3892	565-4865	678-5838	791-6811	\$01:13 8	1017-8757
	•	4.18879	8.37758	12.56637	16-75516	20-94305	25-18274	29-32153	33-51032	37-69911
Sing.		11. 11. 11. and the simulantine of the constants in this table see 'Presenties of the Circle.'	lue and the	eiomiffont:	one of the	onstantai	this table	age (Prope	rties of the	Circle.
der hor th	E	ore exact va	nae ana cne	e significator	Olis Of the	Oustains i	i titis taine	adar a sau		

TABLE OF THE LOGARITHMIC SINES, TANGENTS, AS SECANTS TO EVERY POINT AND QUARTER-POINT OF TEACH COMPASS.

			COM	PASS.			
Points;	Sine	Cosine	Tangent	Cotangent	Secant	Coeccant	Polsa
0	0.000000 1	0.0000000	0.000000	Infinite	10.000000	Infinite	£ 8
01	8.690796	9.999477			10.000528		74
01	8.991302	9.997904	8.998398	11.006602	10.002096	11.008698	_÷ == i\
	9.166520	9.995274	9.171247	10.828753	10.004726	10.838480	3 71
1	9-290236	9.991574			10.008126		7
11	9.385571	9.986786			10.018214		6
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	9.462824	9.980885			10.019115		36 6
	9•527488,	9.973811			10·0 26 159		53 6
	9.285810	9.965615			10.034385		O 6
	9.630992	9.956163			10.043837		
	9.673387	9.945430	9.727957	10.272043	10.054570	10.826618	3 8 6
-4	9.711050	9.933350			10.066650		
	9.744739	9.919846			10.080154		
	9.775027	9.904828			10.095172		
	9.802359	9.888185			10-111815		
	9.827084	9.869790			10.130210		
4	9.849485	9.819485	10.00000	10.000000	1 0 ·150515	10.19021	₹ _1 5 4
Points	Cosine	Sine	Cotangent	Tangent	Cosecant	Secant	-= Point

Table of Distances of the Visible Horizon in Nautical Miles, the Height of the Eye being in Feet.

Height	Dis- tance	Height	Dis- tance	Height	Dis- tance	Height	Dis- tance	Height	Dis- tance	Height	to	Dis-
1	1.06	21	4.87	41	6.81	61	8.31	81	9.57	101		0.6
2	1.50	22	4.99	42	6.89	62	8.37	82	9.63	102		0.7
3	1.84	23 .	5-10	43	6.97	63	8-14	83	9.69	103		0.4
4	2.13	21	5.21	44	7.05	64	8:51	84	9.75	104		10-8
5	2.38	25	5:32	45	7.13	65	8:58	85	9.80	105		10-
6	2.60	26	5.42	46	7.21	66	8.64	86	9.86	106		10.
7 !	2.81	27	5.52	47	7:29	67	8.70	87	9.92	107		11
8	3.01	28	5.62	48	7:37	68	8.77	88	9.98	108		11
9	3.19	29	5.72	49	7.44	69	8.83	89	10.03	109	€3)	11
10	3.36	30	5.82	50	7.52	70	8.89	90	10.09	110		11
11	3.53	31	5:92	51	7:59	71	8.96	91	10.14	111	11	11
12	8.68	32	6.01	52	7.67	72	9.02	92	10.20	112	1 50	11
13	3.83	33	6.11	53	7.74	78	9.09	933	10.25	113	150	1
14	3.98	31	6-20	54	7.81	74	9.15	94	10.31	114	됗	1
15	4.12	35	6-29	55	7.89	75	9.21	95	10.36	115	1 2	1
16	4-25	36	6.38	56	7.96	76	9.27	96	10.42	116	1 20	1
17	4.38	37	6-17	57	8.03	77	9.33	97	10.47	117	1	1
18	4.51	38	6.56	58	8.10	78	9 39	98	10.53	118	4 -	11
19	4:53	39	6:01	59	8.17	79	9-45	99	10.58	119	- 1	11
20/	4.76	40	6.73	60	8-24	80	9.51	100	10.63	120		11

							٠	USE	FUL	N	U	M, B	E	RS.	•									è	317
n	9-3339	8-51616	29-5281	2-74320	9-2682	8-73999	8-76780	9-2385		5760	-0140625	-2223999	242:80692 288:27474 323-74256 364:21048	-00165288 -00185949	43560	-0003474	233094-69	00000128 00000160 00000192 00000224 00000256 00000288	27878400	-0624996	1296	9-6795	8-36793	9687-690	-008361
0	8-2968	7-56992	26-2472	2-43840	8.2384	7.76888	7-79360	8-2120		5120	.0125000	-1976888	323-74256	-00165288	38720	-0003088	207195-28	-000000256	24780800 27878400	-0555552	1152	8-6040	7-43816	8611-280	-007432
	7-2597	6.62368	22-9663	2.13360	7-2086	21161-9	6.81940	7-1855		4480	-0109375	1729777	283-27474	-00144627	33880	-0002702	181295-87	-00000224	21683200	-0486108	1008	7-5285	6.50839	7534-870	-006503
0	6-2226	5-67744	19.6854	1.82880	6.1788	5.82666	5.84520	6-1590		3840	-0093750	.1482666	242:80692	00123966 -00144627	29040		155396-46 1	00000192	18585600	-0416664	864	6.4530	5-57862	6458-460	+005574
0	5.1855	4-73120	16-4045	1.52400	5.1490	4.85555	4.87100	5.1325		3200	0078125	1235555	202-33910	-00082644 -00108305	_	-0001930	129497-05	000000160	15488000	0347220	720	5-8775	4-64885	5382-050	-004645
-	4.1484	8-78496	13-1236	1-21920	4.1192	3.88444	3.89680	4.1060		2560	-0062500	-0988444	21-40346 161-87128 202-33910	00082644	_		103597-64	00000128	12390400	-0277776	576	4.8020	8.71908	4805-640	-003716
0	3-1113	2.83872	9-8427	·91440	3.0894	2-91333	2.92260	3.0795		1920	-0046875	-0741883	121-40346	-00061983	14520	-	77698-23	960000000	9292800	-0208332	432	8-2265	2.78931	8229-230	-002787
4	2-0742	1.89248	6-5618	09609-	2-0596	1-94222	1-94840	2-0530	4	1280	-0031250	.0494222	80-93564	-	0896	-00000772	51798-82	-00000000	6195200	-0138888	288	2-1510	1-85954	2152-820	-001858
	1.0371	-96424	3.2809	-30480	1-0298	-97111	.97420	1-0265		640	-0015625	-0247111	40.46782	00020661	4840	-0000386	25899-41	00000032	9097608	-0069444	144	1-0755	77929-	1076-410	-000058
	×	×	×	×	×	×	×	×		×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
ded).									URE.							.68	. 88					7. fuss	. feet		
LENGTH (concluded).	Feet = Austrian fuss	Austrian fuss=feet	Feet=French mètres	French mètres=feet	Feet=German fuss	German fuss=feet	Feet=Swedish fots	Swedish fots=feet.	SQUARE MEASURE.	Acres = sq. miles .	Sq. miles = aeres .	Acres = French ares	French ares = acres	Acres = sq. yards .	Sq. yards = acres	Sq. miles = French ares.	French ares = sq. miles	cd. miles = sq. yards				feet=Austrian sq. fuss	atrian sq. fuss = sq. feet	A feet = French ares	Sq. rench ares = sq. feet

OQ. MEASURE (concluded).	-	67	60	4	9	9	7	8.	6
Sq. feet = German sq. fuss	× 1.0605	2-1210	3-1815	4-2420	5-3025	6-3630	7-4285	8-4840	9-5445
German sq. fuss = sq. feet	× -9431	1.8862	2.8293	8-7724	4-7155	5-6586	6-6017	7.5448	8.4879
Dq. feet = Swedish sq. fots	1676. ×	1.8982	2.8473	3-7964	4.7455	5-6946	6.6437	7.5928	8.5419
Swedish sq. fots=sq. feet	× 1.0537	2-1074	3.1611	4-2148	5-2685	6.3222	7-3759	8-4296	9-4833
Sourd MEASURE.							ij,	I	
vards = cu. feet .	× -037037	-074074	111111	148148	185185	-222222	-259259	-296296	-333333
fact = cu. yards	× 27	54	81	108	185	162	189	216	243
vards = cu. inches .	× .000021	00.	-0000642	-0000856	0001000	-0001284	-0001498	-0001712	-0001926
inches = cu. yards .	× 46656	-	139968	186624	233280	279936	326592	373248	419904
1. Inds=French stères	× 1.908		3-924	5.232	6.540	7.848	9.156	10.464	11-772
Cu. Joh stères = cu. yards	× -7645	-	2-2935	3.0580	3.8225	4.5870	5.3515	6-1160	6.8805
rent = cu. inches	× -000575	÷	-001737	-002316	-002895	-003474	-004053	-004632	-005211
1. Teches = cu. feet	× 1728	-	5184	6913	8640	10368	12096	13824	15552
Ju toot Austrian cu. fuss	× 1-11548		3.34644	4-46192	5.57740	6.69288	7.80836	8-92384	10-03932
the least out fuss = cu. feet	× 89651	_	2.68958	3.58604	4-48255	5.37906	6-27557	7.17208	8.06859
ustrate French stères	× 35.8156	-	105-9468	141-2624	176-5780	211.8936	247-2092	282-5248	317-8404
Cur in steres = cm. feet	× -0.2832	÷	-08496	.11328	.14160	-16992	19824	-22656	-25488
renet = German cu. fuss	< 1-0921	2.1842	3-2763	4.3684	5.4605	6-5526	7-6447	8-7368	9.8289
u. ten cu. fuss=cu. feet	8916. ×	1.8316	2.7474	3.6632	4.5790	9-1948	6.4106	7-3264	8-2422
erate Swedish cu. fots	· 9246	1.8492	2.7738	3.6984	4.6230	5.5476	6-4722	7.3968	8.3214
in lish ou. fots = cu. feet	1-0816	2.1632	8-2448	4.3264	5.4080	9681-9	7.5712	8.6528	9.7344
wenches = French stères	61025-4	7	183076-2	244101-6	305127-0	866152-4	427177-8	488203-2	549228-6
p. "h stères = cu. inches	c -0000164	·	-0000492	-0000656	-0000820	1860000·	-0001148	0001812	-0001476
relight - Austrian cu. zoll	1-11548	-	8-84644	4-46192	6-57740	6-69288	7 80836	8-92384	10-03932
the same and the same have		-	1		A	1 4 4 4 1 1		-	Contract of the

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CAPACITY.	-		-	67	9	4	2	9	1	80	6
Cu. feet = quarters		×	10-2694	20.5388	80-8082	41-0776	51-3470	61-6164	71-8858	82.1552	92-4246
Cuarters = cu. feet		×	978760	194752	-292128	-389504	-486880	-584256	-681682	800622	-876384
d. feet = bushels		×	1.2887	2.5674	8.8511	5.1348	6.4185	7-7022	8-9859	10-2696	11-5588
Dushels = cu. feet		×	-778998	1.557996	2.886994	3-115992	3-115992 3-894990	-	1-673988 5-452986	_	-
Cu. feet = French litres .		×	-0353156		1059468	1412624	1765780	-2118986	-2472092	-2825248	317840
French litres = cu. feet .		×	28-3161	56.6322	84.9483	113-2644	141-5805	113-2644 141-5805 169-8966	198-2127	198-2127 226-5288 254-8449	264-844
Cu. feet = gallons .		×	160459	820918	-481377	-641836	802295	-641836 -802295 -962754		1-123213 1-283672 1-44418	1-444181
Gallons = cu. feet		×	6-23210	12-46420	1.8-69630	24-92840	31-16050	8-69630 24-92840 31-16050 87-89260	747	3-62470 49-85680 56-08890	56-08890
Cu. inches = gallons		×	277-274	554-548	831-822	1109-096	1386-870	1109-096 1386-870 1663-644 1940-918 2218-192 2495-466	1940-918	2218-192	2495-466
Gallons = cu. inches		×	-0036065	0072130	0 108195	-0144260	-0180325	$\cdot 0108195 \cdot 0144260 \cdot 0180825 \cdot 0216390 \cdot 0252455 \cdot 0288520 \cdot 0324585$	-0252455	0288520	-0324585
Cu. inches = French litres		×	61-0254	122-0508	122.0508 183.0762 244.1016 305.1270 366.1524 427.1778 488.2032 549.2286	244-1016	305-1270	366-1524	427-1778	488-2032	549-2286
French litres = cu. inches		×	-0163866		•0327732 0491598 0655464 0819330 0983196 1147062 1310928 1474794	-0655464	0819330	-0983196	-1147062	1310928	1474794
" inches = quarts .		×	69-3185	138-6370	138-6370 207 -9555 277-2740 346-5925	277-2740	346-5925	415-91104	485-2295	85-2295 554-5480 623-8665	623-8665
our rits = cu. inches		×	-014424	-028848	-043272	969290	-057696 -072120	-086544	·100968	115392	159816
ches = pints		×	34-6592	69-3184	103-9776	138-6368	173-2960	103-9776 138-6368 173-2960 207-9552 242-6144	242-6144	277-2736	311-9328
Out mechanimehes		×	-028848	-057696	·086544	115892	144240	173088	-201986	-230784	-259632
Sints Austrian metzen		×	1-6918	3-3836	5.0754	6.7672	8-4590	10-1508	11.8426	13-5344	15-2262
usher metzen = bushels		×	.591086	1-182179	_	·778258 2·364844		-	વ્ય	4-728688	5-319774
Austran French litres.		×	-02751	-05502	-08253	11004	18755	16506	19257	-22008	-24759
ashers litres = bushels .		×	36-3487	72-6974	109-0461	145-8948	45-8948 181-7435	218-0922	254-4409	254-4409 290-7896 327-1383	327-1383
German scheffels		×	1.5121	8.0242	4-5363	6.0484	7-5605	9-0726	10-5847	12-0968	13-6089
Fig. hels cheffels bushels		×	-661331	1-322662	1-983993	2-645824	3-396655	3-967986	न्तुर	629817 5-290648 5-951979	5-951979
Burnan Russian pajaks		×	1.4426	2.8852	4-3278	5.7704	7.2130	8-6556		11-5408 12-9834	12.9834
oli pole diaks = bushels		×	-693194	1.386388	.386388 2.079582 2.772776 3.465970 4.159164	2-772776	3-465970	4-159164	4.852358	4-852358 5-545552 6-238746	6-238746
Buth Pewedish spanns		×	2.0150	4.0300	6-0450	8.0600	10-0750	10-0750 12-0900	14-1050	14-1050 16-1200 18-1350	18.1350
sight anna hushels		×	-496278	-992556	1-488834	1-985112	2-181390	1-488884 1-985112 2-481390 2-977668 3-473946 3-970224 4-466: 02	3.473946	8-970224	4-166.09

" OF NUMBERS OFTEN USED IN CALCULATIONS MULTIPLIED BY EACH UNIT UP TO NINE (continued).	N USED	N	CALCUL	ATTONS	MULTIP	CIED BY	EACH [JAIT UP	TO NIN	E (conti	nued).
CAPACITY (concluded).	d).		1	67	89	4	9	9 .	4	8	6
Gallons Austrian montel		,	9.1149	2,0006	0.2490	19.4570	15.8718	10.6959	91.8001	PF10-F6	98-0987
Austrian wientel mellene		< >	000168	001679	706890-	1.984906		-		9-947693 9-568799 9-88989	9.88080
Collons Francis		× :	200000	042130	100000	0000000	4.5		1.540670	1.780776	79090 1 977097
Trench litres .		×	180022	\$610bb.	162000.	ocenso.	00+001.1		CJONEO.T	-	JONOG.T
French litres = gallons.		×	4.451	8-905	18-353	17.804	22.255	56-706	81-157	82-608	40.028
Gallons = German ankers		×	7.559	15-118	22-677	30-236	87-795	45.354	52.913	60-472	68-031
German ankers=gallons		×	-132293	-264586	·396879	.529172	-661465	.793758	-926051	1.058344	1-19063
Collons = Russian vedros		×	61-04-6	5-1098	8-1147	10-8196	18-5245	16-2294	18-9343	21.6392	24-8441
range vedros=gallons		×	-8697	-7394	1.1091	1-4788	1.8185	2-2182	2.5879	2.9576	3-3273
Kussian Swedish kannas		×	.5756	1-1512	1.7268	2.3024	2.8780	3-4536	4-0292	4.6048	5-1804
Gallons Kannas = gallons		×	1-7373	3-4746	5.2119	6-9492	8-6865	10-4238	12-1611	18.8984	15-6357
Weight.						N					
. 1bs.=quarters		×	28	99	8	112	140	168	196	224	252
Avoir 18 avoir 1bs.		×	-035714	-071428	-107142	.142856	.178570	·214284	-249998	-285712	-321426
ustrulbs = ewts.		×	112	224	336	448	260	672	784	968	1008
A volt avoir lbs.		×	-008929	-017858	-026787	-035716	-044645	-053574	.062503	-071482	-080361
wts. lbs.=tons .		×	2240	4480	6720	8960	11200	18440	15680	17920	20160
Avoir avoir lbs.		×	-000446	-000892	+001338	001784	-002230	-002676	-003122	-003568	-004014
Tons ozs. = pounds		×	16	32	48	64	98	96	112	128	144
A VOTAS = SVOIT, OZS.		×	.0625	.1250	1875	-2500	.3125	-9750	.4375	2000	.5625
noute, ozs. = quarters		×	448	896	1344	1792	2240	8898	3186	3584	4032
A VOIL BES = avoir, 028.		×	-002232	-004464	969900-	-008928	-011160	-013392	015624	-017856	-020088
usir, lbs. = Austrian pfund		×	1-2352	2.4704	3-7056	4-9408	6-1760	7-4112	8.6464	9.8816	11-1168
vorian pfund = avoir, 1bs.		×	809586	1-619172		3-238344	4-047930	3-238344 4-047930 4-857516	3-238344 4-047930 4-857516 5-667102 6	6-476688	7.28627
Trench kilograms		×	2-20462	4-40924	6-61386	8.81848	11-02310	18-22772	15-43234	17-63696 19-8415	19-8415
Ve ch kilograma - avoir Il.			AEGEOR.	DO1-00-	Design Co.	STATE AND PERSONS	S.S.S.S.S.S.S.S.	O.TRIBERO	TATAL TO STATE OF TOOLS OF TOOLS OF TOOLS OF THE PARTY OF	R-FORTAG TONZER	280

	1						Communal of the terms (communal)	-	1000	· coor
WEIGHT (continued).		1	23	8	4	2	9	4	8	6
A voir. Ibs. = German pfunds.	×	1-0311	2-0622	8-0933	4.1244	5.1555	6-1866	7-2177	8-2188	9-2799
A srman pfunds = avoir. lbs.	×	-96984	1-93968	2.90952	3.87936	4.84920	5.81904	6.78888	7.75872	8.79856
D Voir, Ibs. = Russian funts	×	-90564	1.80528	2-70792	3.61056	4-51320	5.41584	6-31848	7-22112	8-12376
Aussian funts = avoir. Ibs.	×	1.10786	2-21572	3-82858	4-43144	5-53930	6-64716	7-75502	8.86288	9-97074
a voir. lbs. = Swedish skalpunds .	×	-9376	1-8752	2.8128	8.7504	4.6880	5.6256	6.5632	7.5008	8-4384
"Wedish skalpunds=avoir. lbs.	×	1-03655	2-13310	3-19965	4-26620	5-33275	6-39930	7-46585	8-53240	9-59895
1008 = Austrian pfunds	×	-0005514	.0011028	-0016542		-0027570	Ŧ	700	-0044112	
Austrian pfunds = tons	×	1813-47	3626-94	5440-41		9067-35	_	12694-29	14507-76	
Tons=French kilograms	×	-0009842	·0019684	·0029526	-0039368	-0019210	.0059052		0078736	
French kilograms=tons	×	1016-05	2032-10	3048-15	4064-20	5080-25	6096-30	7119.85	8198-40	91.11.16
Tons=German schiffpfunds.	×	151909	-303818	-455727	-607636	759545	1.5	1.063363	063363 1-915979	
German schiffpfunds=tong	×	6-58287	13-16574	_		32-91435			52-66296	
Tons=Russian packens	×	-483564	-967128	1-450692	1-934256	2-417820	2-417820 2-901384		3.868512	
Russian packens=tons	×	2.06801	4-13602	6.20403	8-27204	12.84005	12-40806		16-54408	_
Tons = Swedish skeppunds	×	.167429	*334858	502287	.669716	837145	1-00-1574	_	172003 1-839432	_
Concdish skeppunds tons	×	5.9727	11.9454	17-9181	23.8908	29-8635	35-8362	41.8089	47.7816	
of cast fron = wt. of wrot.iron	×	-9277	1.8554	2.7831	8.7108	4.6385	0.5662	6-1939	7.4216	8-3403
hard steel = " "	×	1.0179	2.0358	3.0358	4-0717	5.0896	6.1075	7-1254	8-1434	9-1613
cast copper = "	×	1-1207	2-2-114	3.3621	4.1828	5.6035	6-7242	7.8449	8-9656	10.0863
" brass = ",	×	1.0932	2-1864	3-2796	4.3728	0997-9	6-5592	7.6524	8-7-156	9-8388
" zinc = " "	×	-9151	1.8302	2-7-153	3-6604	4.5755	5·4906	6-4057	7.3208	8-2359
" lead = " "	×	1.4781	2.9562	4-1343	5.9124	7.8905	8.8686	10.3467	11-8248	13-3029
, goft steel = ,,	×	1-0500	5.0400	3-000	4-0800	5.1000	6-1200	7.1400	8-1600	9.1800
, theet copper = ,,	×	1.1439	2.2878	3-4817	4.5756	5.7195	6-8634	8.0078	9-1512	10-2951
" prass = " "	×	1.0990	2:1980	8-2970	4-3960	5-1950	6.5940	7.6930	8-7920	9.8910
" zinc = " "	×	-9493	1.8986	5.8479	8-7972	4.7465	5.6958	6-6451	7-5914	8.5137
lead =	>	1.181.1	9.0088	0.021.4	2,0070	1,000	0.000	10.9000	41.0-20	10.41-11

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WEIGHT (continued).		- :	21	×	-	4	3	-	z	2
Libs and feet of rain water .	×	625.25	121-710	187.065	249-430	811-775	874-130	DMC-1NO	THE MILL	BILL 1110
On foot of rain water - Da	×	-016037	10,2074	111810	911190	ONI ONO.	Station.	113750	TONE THE	1111111
be an ing of sain water	. >	-030085	071270	108255	114840	TROPES.	216510	CTOTONO.	UNDENE	MULTINE
COS. = Cal. IIIS, Of rain water		07.7100	A. 1. 1. 1. 1.	MH-1360	110-8-10-1		Little TRN	1931-986.1	1800-155	94v-1107
Cu. ms. of rain water=10s	*			2011					Mary avelalia	the or first
Lbs gallons of rain water	×	10.0040	200000	20.0132	10.019	00.00	0.000			1
Gallons of rain water - lbs	×	-00007	HOGGG!-	TONG!	SUPPLIE	10000	Partie.		- minus	_
Lbs = cu. feet of sea water	×	63 9762	127-0521		260-00-18	265-90-18 319 HAI UB	BELL NO. S.		ALL MORE	~
On foot of sea water . Ibs.	×	1015631	-031262	-0-ld893	062621	O'SHILL	Olitic Me.		HENET.	110071
I'm -cut ins of sea water	×	-037.023	97.10-16	111000	1-18002	186116	WILL STATE	130011	THINK.	10G1010
in ins of sea water lbs.	×	27-0102	1020-10	N1 0306	108-0-108	135-051 0	162-0613	INCO.	BIRO-DIE	
I be a callors of sea water	×	10-2647	20:5291	30-7941	41-058N	61-8286	0176882	THURST.	N2 11 78	HISTORY IN
A lallons of and water = Ibs.	×	1097-121	1194842	1212246H	BAUMAI	-(M210b	PRINT.	/FIIIND.	William.	N. U. N.
Cons on fast of rain water.	×	V27837	-0kb67-1	OB3511	111111111111111111111111111111111111111	TRUIND.	167022		Patrice.	WINDOW.
Cu feet of rain water = tons	×	35-92303	71.8460	107-7699	143-6932	=	215-539H		287-3864	820-4007
Tons = cu. feet of sea water	×	-02K561	-057122	*085683	727	90421	1711111	750001	WINNER.	75/01V
Cu. feet of sea water - tous	×	879-013	20-026	100-000	70.02	175-045	K) (100 17	14P-001	1000	
Tons = grallons of rain water	×	11100	-0083-1	101341	- CI 288	47230	CHORO.	03130		04050
Gallons of rain water - tons	×		M7-791	671-691	MUG-DAM	34-01	3-43-3N2	1547/970	-	20 LA 07.1
Tons = gallons of sea water	×	-00-1586	-009172	*01876H	018344	02200	114720	201210	9110	041374
Gallons of sea water = tous	×	218-224	136418	65-1-672	M72'HIH	1001-120	1000	1527-56H	748-709	
Tons = Austrian cu. fuss of rain water	ter x	-31052	10179	99186	1.2/208	1.55%60	2000	2-173864	2-48416	N-20-THE
	X	107-73	801-19	219-96	128-816	161-020	103-22-	226-428	2007-GH2	200-000
Tons - Anstrian cu. fuss of sea water	×	.81859	·63718	-95577	1-27-486	1.50205	191167	2-23013	27NE4'8	2-80781
Austrian on fusa of sea water = fous	×	31-38H	62-776	191-16	126-552	156-9-10	NAME OF STREET	219-716	191-197	242-442
Tons - French stères of rain water	×	-98286	1-94559H	2-14-1NU7	8-04196	4-01400	D-MU7141	11-MMODII	7-MGR92	N-M IUDI
French steres of rain water-tons	×	10-1780	20-3460	80-5190	40.0030	50-8650	011-01110	21-2110	81-3840	01.00.10

TABLE OF NUMBERS OFFER URED IN CALCULATIONS MULLIPLIED BY EACH UNIT UP TO NINE (concluded).	CALCUI	ATIONS	MULTIP	CTED BY	BACH [INIT UP	ro Nrs	E (concl	nded).
WEIGHT (concluded).	1	8	8	4	9	9	4	80	G
Tons = French stères of sea water.	-9914	1.9828	2-9742	3-9656	4.9570	5.9484	6.9898	7-9312	8-92%
French stères of sea water = tons . x	1-0086	2.0172	3.0258	4-03-14	5-0430	6.0516	7.0602	8.008	9.077₁
ater	÷030+	9090	4917	1216	1520	187	-2128	-2432	-2786
Gernnan cu. fuss of rain water = tons x	32-8937	65.7874	98-6811	181-5748]	164-4685	197-3622 2	230-2559	30-2559 268-1496	296-048:8
Tons German cu. fuss of sea water x	-03119	-06238	.09357	12476	15595	18714	-21833	-24952	28071
German cu. fuss of sea water = tons x	32.0602	64-1201	96-1806	128-2408	128-2408 160-3010		224-4214	192-3612 224-4214 256-4816 288-5418	288-5418
Tons = Swelish cu. fots of rain water x	-0284	•0568	.0823	.1186	.1420	1704	.1988	-2272	.2556
Swedish cu. fots of rain water = tons x	35-267	70.534	105-801	141.068	176-335	211.602	246.869	282.136	817-403
Tons - Swedish cu. fets of sea water x	-0299	-0598	-0897	.1196	•1496	£6.1.	-503	-2892	-2691
Swedish cu. fots of sea water = tons x	34.374	68-748	108.122	187.496	171-870	206-2-14	240.618	266-127	309-366
Lbs. = cubic feet of air.	.0755	1510	-2265	.8020	.8775	-1530	.5285	-6040	-6795
Cubic feet of air = lbs.	13.2485	26-4970	39-7455	52.9940	66-2425	0167-62	92.7395	106-9880	119-2365
I.bs. = cubic inches of air x	1-2077	2.4154	3.6231	4.8308	6-0385	7.2.162	8-1539	9.6616	10.8693
Cubic inches of air = lbs.	-82802	1.65604	2.48406	3.31208	4-14010	4.96812	5.79614	6.62416	745218
Libs. on sq. in. = kilogs. on sq. centim. x	14.2231	28-1462	42-6693	\$6.865 1	71-1155	85.3386	99-5617	113.7848	128-0079
Kilogs, on sq. centim. = lbs. on sq. in. x	-07031	.14062	-21098	-28124	35155	-42186	49217	-56248	63279
MISCELLANEOUS NUMBERS.									
ath of some nondulum in in I and an	90.1909	70.070	117.41770	0.000	12000	00.000	1 2-0-0-1	70.070.0 11 11.0 11. 11. 11. 11. 11. 10. 10.	- 0.0x0
. Hornor can in manage soos to med I	90-1556	10.2100	117-4005	100 0012	190 0900	0000 100	100001	11000	007 700
" " " " " " " " " " " " " " " " " " "	30.1908	78.9586	117.2870	156.5179	105.6465	201.77.180	12000-6-0	78-9588	259.1687
Now Work	39-1019	78.909.1	117.2026	156.40.19	10505-501	244:079	1000.014	117-8036 156-40-19	361.0108
A.rce of gravity in London. ft. ner wec.	39-1908		1629.96	198-7689	160-95-10	8771-86	2.55.835K	96:5791 198-2639 160:9540 193:1448 555-8856 555-75-75-75-75-75-75-75-75-75-75-75-75-	280-717-9
Edinburgh	32-2041	64-4082		128-8164	161-0205	93-22-16	225-4287	96-6123 128-8164 161-0205 103-2246 225-4287 257-6328 289-836	289-8369
" Paris "	32 1826	64.8652	96-5478	128-7304	160-9130	93-0956	225-27H2	96-5478 128-7304 160-9180 199-0956 225-2782 257-4608 289-643	1810-683
" New York "	32-1595	64:3190		128-6380	160-7975	192-9570	225-1165	96-4785 128-6380 160-7975 192-9570 225-1165 257-2760 289-4355	89-1355
• Gravity is generally taken at 32,3 as a mean to suit all degrees of latitude (see n. 147)	ken at 32	A A A Die	an to sui	t all der	ees of la	itude (se	o p. 147	٠.	,

Sq. MEASURE (concluded).	1	1	64	60	4	2	9	1	8.	6
Sq. feet = German sq. fuss	×	1.0605	2.1210	8-1815	4-2420	5-3025	6-3630	7-4285	8-4840	9-5445
arman sq. fuss = sq. feet	×	-9431	1.8862	2.8293	8-7724	4-7155	5-6586	6-6017	7.5448	8.4879
Sq. feet = Swedish sq. fots	×	-9491	1-8982	2.8473	3.7964	4.7455	5-6946	6-6437	7.5928	8.5419
Swedish sq. fots = sq. feet	×	1.0537	2.1074	3-1611	4.2148	5.2685	6.3222	7.3759	8-4296	9-4833
SOUID MEASURE.										
1. yards = cu. feet .	×	-037037	-074074	111111	.148148	185185	-222222	-259259	-296296	-8333333
Cu. feet = cu. vards	×	27	54	81	108	135	162	189	216	243
Cu. yards = cu. inches .	×	-0000214	-0000428	-0000642	-0000856	0001000	.0001284	-0001498	-0001712	€0001926
Cu. inches = cu. yards .	×	46656	93312	189968	186624	233280	279936	326592	373248	419904
Cu. yards=French stères	×	1.308	2.616	3-924	5.232	6-540	7.848	9-156	10.464	11.772
French stères = cu. yards	×	.7645	1.5290	2-2935	3-0580	3.8225	4.5870	5.8515	6.1160	6.8805
Cu. feet = cu. inches	×	-0000579	-001158	-001737	-002316	-002895	-003474	-004053	-004632	005211
Ju. inches=cu. feet .	×	1728	3456	5184	6912	8640	10368	12096	13824	15552
Ca. feet = Austrian cu. fass	×	1-11548	2-28096	3.84644	4-46192	5-57740	6-69288	7-80836	8-92384	10-03932
Austrian cu. fuss = cu. feet	×	19968-	1.79302	2.68953	3.58604	4-48255	5-37906	6-27557	7-17208	8-06859
Ou. feet = French stères	×	35-8156	-70-6312	105-9468	141-2624	176-5780	211-8936	247-2092	282-5248	317-8404
French stères = qu. feet .	×	-02832	-05664	-08496	.11328	.14160	16992	19824	-22656	-25488
'u, feet=German eu. fuss	×	1-0921	2.1842	8-2768	4.8684	5.4605	6-5526	7-6447	8-7368	9.8289
German cu. fuss = cu. feet	×	.9158	1.8816	2.7474	3.6632	4.5790	5-4948	6-4106	7.8264	8-2422
Cu. feet = Swedish cu. fots	×	-9246	1.8492	2-7788	8.6984	4.6230	5.5476	6-4722	7-8968	8-3214
Swedish cu. fots = ou. feet	×	1-0816	2.1632	8-2448	4.3264	5.4080	6-4896	7-5712	8.6528	9.7344
Cu. inches = French stères	×	61025-4	122050-8	183076-2	244101-6	305127-0	366152-4	427177-8	488203-2	549228⋅€
French steres - cu, inches	×	1910000	-0000328	-0000492	-0000656	-0000820	·0000984	-0001148	-0001312	-0001476
Cu. ine, = Austrian cu. zoll	×	1-11548	9-58096	3-34644	4-46192	5-57740	6-69288	7 80836	8-92384	10-03932
Ametrian on soil on ine	>	.0006.1	1.79809	0.60089	9.50004	A.4895E	6.97000	O.O.SER	W. S. PROMO.	AL PROPERTY

Description of Work	Thickness of Iron (in Ins.)	Thickness of Iron of Lap (in Ins.)	Pitch of Rivets (in Ins.)	Diam. of Rivets (in Ins.)
Flat keel-plates	Outer, 18	-	1 9	13 and 14
Butt strang to do.	13	20	4	17
dat keel-plates	6 x 6 x 1 to 1 & 14 plate	1	9	mir
But " " vertical keel	The state of the s	1 %	0 4	
keel to	33×33×16 to 3 "	1	5 to 54	- NO
inner bottom .	-01	1	5 to 54	No
Transverse frames to short-frame angle-frons	54×4×8 to 3 "	Ì	6 to 64	1-120
Water-tight " " "	4×84×14 to to	1	40	rip,
	54×4×15 to # 11	1	P C 1	H.
	32×34×14to 4 4.14,	ı	100	- POR
continuous transverse angle-irons		ı	9	NE S
	54×4×te to 1 "	1	99	B.
Outside notion planting to the traines	do. to 1, 11, & 3 ,,	ь	101	1;
	1g to 1 ,,		\$ C	40-
	1 10 11 11	100	2 4 50 50	40-
of the contract to distance of addition	2 to 33	0 10	4 40 5	
of the outside borroni pusting	Tage of the Park	01-4 10:	4 to 5	-
	15 TO 8	2 C	4 to 5	1
	to the state of th	54	4 to 5	-
Comes Labeled comments	84×84×4 (double)	. 1	9	6-32
	to 10 x 55 x 5 frame		5 to 6	-
er edges	# X 10 X 18 10 \$ CX 10 114	A Thursday	A 20 M	

TABLE OF NUMBERS OFTEN USED IN CALCULATIONS MULTIPLIED BY BACH UNIT UP TO NINE (continued).	USED 1	IN C	ALCUL	ATIONS	MULTIP	CIED BY	EACH L	INIT UP	TO NIN	E (conti	nued).
CAPACITY (concluded)	÷	-	1	5	8	4	9	9	1	80	6
Gallons = Austrian viertel .		×	8-1143	6-2286	9-3429	12-4572	15-5715		21.8001	24.9144	28-0287
Austrian viertel = gallons .		×	-821099	.642198	-963297	1-284396	1.605495		2-247693	1-926594 2-247693 2-568792	2.889891
Gallons = French litres		X	-550097	•440194	-660291	880888	1-100485		-820582 1-540679	1-760776	1-980873
French litres = gallons		×	4.451	8-905	13-853	17-804	22-255	26.706	81-157	35.608	40-059
Gallons = German ankers		×	7-559	15-118	23.677	30-236	87.795	45.354	52.913	60-472	68-031
German ankers=gallons		×	132:293	-264586	·396879	.529172	-661465	.793758	-926051	1-058344	1-190687
Gallons=Russian vedros .		X	8-7049	5.4098	8-1147	10-8196	18-5245	16.5561	18-9343	21.6892	24:3441
Russian vedros = gallons		×	-8697	.7394	1.1091	1.4788	1.8485	2-2182	2.5879	2.9576	8-8273
Gallons = Swedish kannas		×	-5756	1-1512	1.7268	2.3024	2.8780	3-4536	4-0292	4.6048	5.1804
Swedish kannas = gallons		×	1-7373	3-4746	5.2119	6.9492	8-6865	10-4238	12-1611	13.8984	15-6357
Wевент.		-									
Avoir. lbs. = quarters		×	28	26	84	112	140	168	196	224	252
Quarters = avoir. lbs.		×	385714	-071428	107142	142856	178570	-214284	-249998	-285712	-321426
Avoir. lbs. = ewts		×	112	224	336	448	260	672	784	968	1008
Cwts. = avoir. lbs.		×	008929	-017858	-026787	-035716	-044645	-053574	.062503	-071432	-080361
Avoir. Ibs. = tons		×	2240	4480	6720	0968	11200	13440	15680	17920	20160
Tons =avoir. lbs		×	000446	·000892	-001338	-001784	-002230	-002676	003122	-003568	-004014
Avoir. ozs. = pounds		×	16	32	48	64	80	96	112	128	144
Pounds =avoir, ozs.		×	-0625	.1250	.1875	-2500	.3125	-8750	•4375	-2000	.5625
Avoir. 028. = quarters		×	448	968	1844	1792	2240	2688	3136	3584	4082
Quarters = avoir. ozs		e ×	002232	004464	969900-	.008928	-011160	-013392	015624	-017856	-020088-
Avoir. lbs. = Austrian pfund		×	1-2352	2-4704	3-7056	4-9408	6-1760	7-4112	8.6464	9.8816	11.1168
Austrian pfund=avoir, lbs		×	809586 1	1-619172	2.428758	3.238344	1.047930	4-857516		6.476688	7-286274
Avoir, lbs. = French kilograms		×	-	4-40924	6-61386	8-81848	11-02310	11-02310 13-22772 15-43234	15-43234		19-84158
rench Knograms = avoir, ibs.		×	458598	907186	1.860779	1.860779 1.814372 2.267965 2.721558 3.175151	2-267965	2.721558	3-175151	3-628744 4-082887	4.082887

ABLE OF LOGARITHMIC SINES, TANGENTS, SECANTS, &c.

Sine	Cosecant	Tangent	Cotangent	Secant	Cosine	Deg
000000	Infinite	.000000	Infinite	10.00000	10.00000	90
63982	12:36018	7.63982	12.36018	10.00000	9-99999	3
	12.05916					1
	11.88307			10.00004		ī
	11.75814					89
	11.66125					3
	11.58208					1
	11.51515					7
	11.45718					884
	11.40605					3
	11.36032					1
	11.31896					3
						074
	11.28120					01
	11.24647					7
	11.21432					2
	11.18440					- 4
	11.15642					
	11.13013					3
	11.10536				9.99866	1
	11.08193					1
	11.05970					85
	11.03857					3
8.98157	11.01843	8.98358	11.01642	10.00200	9-99800	1
9.00082	10.99918	9.00301	10.99699	10.00219	9-99781	1
9.01923	10.98077	9.02162	10.97838	10.00239	9.99761	84
9.03690	10.96310	9.03948	10.96052	10.00259	9-99741	3
05386	10-94614	9.05666	10.94334	10.00280	9.99720	1
07018	10.92982	9.07320	10.92680	10.00302	9.99698	Ţ
	10.91411					83
	10.89894					3
	10.88430					1
	10.87015					1
	10.85644					824
	10.84317					
	10.83030					1
	10.81780					1
	10.80567					814
	10.79387					7.7
	10.78239					1
	10.77122				9.99368	7
	10.76033				9.99835	204
	10.74972					
28						
3	10.19991	9.20191	10.1250	10.0073	9.9974	-

Deg.	rine	Cosecan:	Tangent	Cotangent	Secant	Cosine	Deg.
103	9.27073	10-72927	9.27842	10.72158	10-00769	9-99231	ļ
îi '		10.71940					7 9 *
<u>1</u> :		10.70976					į
- 1		10-70034					ţ
3		10-69113					Ï
12	9-31788	10.68212	9-32747	10-67253	10-00960	9-99040	78
Ţ	9.32670	10.67330	9.33670	10-66330	10-01000	9-99000	3
1	9.33534	10-66466	9-34576	10 65424	10-01042	9-98958	į
3		10-65620					Ĭ
13		10-64791					77*
1		10-63978					3
<u>‡</u> į		10-63181					Į
- <u>\$</u> 1	3.37600	10.62400	9.38863	10-61137	10-01263	9-98737	Ĭ
14		10-61632					76
الأي		10.60879					4
1:		10.60140					Į
3		10.59414					Ĭ
15		10-58700					75 ¹
		10.57999					3.
Ţ		10.57310					Į
3		10.56633					Î
16		10.55966					74
ļ		10.55311					1
1		10.54666					ţ
<u> 3</u>		10.54031					Ĭ
17		10.53406					73
		10.52791					. 3
- 1		10.52186					1
3		10.51589					Î
18		10.51002					72
Į.		10.50423					3
1		10.49852					ŧ
3		10.49290					ì
19		10.48736					71
Ĩ,		10.48189					1 3
Ţ.		10.47650					1
3		10.47119					ľ
201		10.46595					70
		10.16078					103
1		10.45567					1
Ţ		10.45064					ľ
21		10.14567					69
*		10.44077			10.03058		3
1		10.43592					1
3		10.43114					Î
22 ¹ /		10-42642					68
eg. /	Cosine	Secant	Cotangent	\	Cosecunt	Bitma	Deg

Deg.	Sine	Cosecant	Tangent	Cotangent	Secant	Conine	Deg.
321	9.57824	10.42176	9.61184	10.38816	10.03360	9-96640	- <u>3</u>
<u>i</u>	9.58284	10.41716	9.61722	10.38278		9.96562	101
1289	9.58739	10.41261	9.62256	10.37744		9.96483	1
23	9.59188	10.40812	9.62785	10.37215		9.96403	67
L.	9.59632	10.40368	9.63310	10.36690		9.96322	3
į	9.60070	10.39930	9.63830	10.36170		9.96240	1
i de ciliano.	9.60503	10.39497	9.64346	10.35654		9.96157	î
34	9.60931	10.39069	9.64858	10.35142		9.96073	66
	9.61354	10.38646	9.65366	10.34634		9.95988	3
+ ional -	9.61773	10.38227	9.65870	10.34130		9.95902	1
3	9.62186	10.37814	9.66371	10.33629		9.95815	î
25	9.62595	10.37405	9.66867	10.33133		9.95728	65
Γ.	9.62999	10.37001	9.67360	10.32640		9.95639	3
44-1000)4	9.63398	10.36602	9.67850	10.32150		9.95549	1
3	9.63794	10.36206	9.68336	10.31664		9.95458	Ĩ
264	9.64184	10.35816	9.68818	10.31182		9.95366	$64^{\overline{4}}$
F 1	9.64571	10.35429	9.69298	10.30703		9.95273	04 3
dat icasi	9.64953	10.35047	9.69774	10.30226		9.95179	Ī
8	9.65331	10-34669	9.70247	10.29753		9.95084	3
27	9.65705	10.34295	9.70717	10-29783			63
	9.66075	10.33925	9.71184	10.28816		9.94988	
-idenicanie	9.66441	10.33559	9.71648	10.28352		9.94891	3,4440
3	9.66803	10.33197	9.72109	10.27891		9.94793	ត្ត
28	9.67161	10.32839	9.72567	10.27433		9.94694	62^{4}
	9.67515	10.32485	9.73023	10.26977		9.94593	02
444-4(0555)-4	9.67866	10.32134	9.73476		10.05610	9.94492	1
3	9.68213	10.32134	9.73927				5
	9.68557	10.31443	9.74375	10.26073		9.94286	a, i
29	9.68897	10.31103	9.74821	10-25625		9.94182	61
1	9.69234	10.30766	9.75264	10-25179		9.94076	ï
1	9.69567	10.30433	9.75705	10.24736		9.93970	* 1
3 ,₹	9.69897	10.30103		10.24295		9.93862	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
3 0,	9.70224	10.29776	9.76144	10.23856		9.93753	60
Ŧ	9.70224	10.29453	9.77015	10.23420		9.93643	4
3				10.22985			ģ
t-lowel4	9.70867	10.29133	9.77447	10.22553		9.93420	1
31	9.71184		9.77877	10.22123		9.93307	59
1	9.71498	10.28502	9.78306	10.21694		9.93192	3
2	9.71809	10.28191	9.78732	10.21268		9.93077	호
L,*	9.72116	10.27884	9.79156	10.20844		9.92960	4
3 2,	9.72421	10.27579	9.79579	10.20421		9.92842	58
1	9.72723	10.27277	9.80000	10.20000		9.92723	3.
e-icasie	9.73022	10.26978	9.80419	10.19581		9.92603	$\frac{1}{2}$
4	9.73318	10.26682	9.80836	10.19164	10.07518	9.92482	$\frac{1}{4}$
3 3 [9.73611	10.26389	9.81252	10.18748		9.92359	57
4	9.73901	10-26099	9.81666	10.18334	10-07765	9.92235	3
<u> </u>	9.74189	10-25811	9-82078	10.17922	10-07889	3-35117	201
Deg.	Cosine	Secant	Cotangent	Tangent	Cosecant	Sine	De

eg.	Sine	Cosecant	Tangent	Cotangent	Secant	Cosine	Deg.
333	9.74474	10-25526	9.82489	10-17511	10.08015	9-91985	1
34	9.74756	10.25244	9.82899	10.17101	10.08143	9-91857	56
1	9.75036	10.24964	9.83307	10.16693	10.08271	9.91729	3
10	9.75313	10.24687	9.83713	10.16287	10.08401	9.91599	I
3	9.75587	10.24413	9.84119	10:15881	10.08531	9.91469	1
35	9.75859	10.24141	9.84523	10.15477	10.08664	9.91336	55
1	9.76129	10.23871	9.84925	10.15075	10.08797	9.91203	3
1	9.76395	10.23605	9.85327	10.14673	10.08931	9.91069	1 2
3	9.76660	10.23340	9.85727	10.14273	10.09067	9.90933	1
36	9.76922	19.23078	9.86126	10.13874	10.09204	9.90796	54
1	9.77182	10.22819	9.86524	10.13476	10.09343	9.90657	3
1	9.77439	10.22561	9.86921	10.13079	10.09482	9.90518	1 3
3	9.77694	10.22306	9.87317	10:12683	10.09623	9.90377	1
37	9.77946	10.22054			10.09765		53
1	9.78197	10.21803	9.88105	10:11895	10:09909		4
1	9.78445				10.10053		1
3	9.78691	10.21309			10.10199		Ī
88	9.78934	10-21066		10:10719		9.89653	52
1		10.20824	9.89671	10:10329	10.10496		3
1	9.79415	10.20585			10.10646		1
3	D 4	10-20348		A characteristics	10.10797		Ī
9	9.79887	10.20113		La Consideration of the	10.10950		51
1		10-19880	~	the contraction and	10-11104		3
1	9.80351	10.19649			10.11259		1
3		10-19420			10.11416		1
04	9.80807	10.19193			10.11575		50
1		10.18968			10.11734		3
1	9.81254	10.18746			10.11895		1
3		10.18525			10.12058		1 1
1	9.81694				10.12222		49
1	9.81911	10-18089			10.12387		3
1	9.82126				10.12554		1
23		10.17660			10-12723		1 2
24	9.82551	10-17449			10.12893		48
1	9.82761	10.17239			10 13064		10
1	9.82968	10.17032			10.13237		1 3
1	9.83174	10.16826			10.13411		1 7
3	9.83378	10 16622			10 13587		1.78
1	9.83581	10-16419			10.13765		47
1	9.83781	10-16219			10-13944		1
7		10.16020			10.14124		1 3
4	9.83980	10.15020			10.14124		1 1
1		107. 20. 2H-01			10.14490		46
7		10-15628					1 4
2	9.84566	10-15434			10.14676		1 3
A 1.	9.84758	10.15242			10.14863		1.4
	1.84949	10.15052	10.00000	110.0000	0/10,1909.	2 9-84949	3/45

g.	Sine	Cosecant	Tangent	Cotangent	Secant	Cosine	Deg.
	.000000	Infinite	.000000	Infinite	1.0000000	1.00000	90
그	.004363	229-1839	.004363	229.1817	1.000010	.999991	3
1410014	.008727	114.5930	.008727	114.5887	1.000038	999962	1
3	.013090	76.39655	.013091	76.39001	1.000086	.999914	I
3	.017452	57.29869	.017455	57.28996	1.000152	999848	89
1	.021815	45.84026	.021820	45.82935	1.000238	999762	3
14-12004	.026177	38-20155	.026186	38.18846	1.000343	-999657	1
3	.030539	32.74554	.030553	32.73026	1.000467	999534	1
•	.034900			28.63625		999391	88
1	.039260	25.47134	.039290	25.45170	1.000772	999229	3
4-10kg		22.92559				.999048	1
3	.047978	20.84283	.048033	20.81883	1.001153	-998848	I
•	.052336	19.10732					87
1	.056693	17.63893				998392	3
14-12014	.061049	16.38041	.061163	16.34986	1.001869	.998135	1
3		15.28979					1
-	.069757	14.33559	.069927	14.30067	1.002442	997564	86
1		13.49373				.997250	5
1410004		12.74550					1
3		12.07610					Ĩ.
*	.087156	11.47371	.087489	11.43005	1.003820	.996195	85
ļ		10.92877		10.88292			3
1410004		10.43343					1
3		9.981229		9.931009		-994969	1
*		9.566772					84
1		9.185531					3
1		8.833672					1
14-1000/4	.117537			8.448957			1
*		8.205509				992546	83
		7.923995					3
1		7.661298				-991445	1
14100014		7.415596				-990866	1
*		7.185297					82
		6.968999				-989651	3
į		6.765469					1
14-(080)4		6.573611					Ī
4		6.392453					81
		6.221128		The second second		0.00.000.000	35
1		6.058858				.986286	1
14-10004		5.904948				985556	41,01-14
4	200,000,000,000	5.758771				.984808	804
1				5.530072			

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Dec	۶ine	l Course	Tanger	Cotoon	C	41		•
Deg.		Cosecant	·.	Cotangent		('osine	Deg.	
22]		2.640971				925541	1	ì
9	382683	2.613126	414214	2.414214	1.082392	•923880	호	•
23 [¥]	111006	2.585911	419335	2.384729	1.081362	922201	- -	
23		2.559305					67	
1		2.533288				·918791	3	
4-108014		2.507843				917060	श्रीया-। श्रीया	•
24		2.482950		2.272673		.915312		
Z+,	110710	2.458593	440229	2.246037	1.091636	913546	66	
1	410/19	2.434756	400467	2.219918	1.096777	.911762	3 1 2	
3		2.411421					\$	•
25		2.388575					4	
40	422010	2.366202	400508	12.144907	1.103378	906308	65	
1		2.344288					3; 1- 92	
3		2.322821					호	•
26	190971	2.301786	402040	2.073215	1.110250	900698	4	
20,	1160001	2.281172	407700	12.090904	1.112602	898794	64	
1		2.260967					3 1	
3	120000	2.241159	.504040	2.000000	1.117400	894934	늏	
27	159001	2·221736 2·202689	-200505	1.000001	1.119847	892979	an [‡]	
2,1							63	
- Ŧ:		2.184007					3 1	
3	101710	2·165681 2·147699	-520007	1.000000	1.127582	004000	\$	
28	160179	2.130055	·520120	1.000007	1.129959	884988	a 4	
20	172200	2.112737	.597910	1.861091			62	
- ₹		2.095739					3 41- 31- 4	
3		2.079051			1.1 10000	070707	\$	
294	·184810	2.062665	.55.1300	1.804048	1.149951	1074600	c, \$	
1	•488891	2.046575	•56009	1.785629			61	:
1		2.030772				872496	3 1	
3		2.015249					3	•
30 ⁴		2.000000					g (*	
~ ₁		1.985017					60	
1		1.970294					3 1	
3		1.955825				859406	3	
31		1.941604		1.664280			50 ⁴	
1		1.927624		1.647949		854912	59	
1		1.913881		1.631852			Ť	
1		1.900368		1.615982		850352	<u> </u>	
32		1.887080		1.600335		*848048	50 ⁴	,
1		1.874012	630953	1.584904		845728	58	,
		1.861159		1.569686			214-101-14	
3		1.848516		1.554674		841039	3	
3 3 ⁴		1.836079	649408	1.539865		·838671		٠
5 01	•548293			1.525254		·836286	57	
1		1.811801		1.510835		.833886	567	•
Don				!		\	-\	_
Deg.	Cosine	Secant	Cotangent	Tangent	; Cosecant	eai& /i	/ Det	ě

Deg.	Sine	Cosecant	Tangent	Cotangent	Secant	Cosine	Deg.
334	.555570	1.799952	.668179	1.496606	1.202690	·831470	1
34	·559193	1.788292	·674509	1.482561	1.206218	·829038	56
1	562805	1.776815	·680876	1.468697	1.209790	·826590	1 1
1/2	·566406	1.765517	.687281	1.455009	1.213406	·824126	1
3	·569997	1.754396	693725	1.441494	1.217068	·821647	Į
35	·573576	1.743447	·700208	1.428148	1.220775	·8191 52	55
1	·577145	1.732666	.706730	1.414967	1.224527	·816642	3
- In the second	·580703	1.722051	·713293	1.401948	1.228327	·814116	1/2
3	·584250	1.711597	·719897	1.389088	1.232174	·811574	1
36	·587785	1.701302	·726543	1.376382	1.236068	·809017	54
1	•591310	1.691161	·733230	1.363828	1.240011	·806445	3
1/2	.594823	1.681173	·739961	1.351422	1.244003	.803857	1 1
72534	.598325	1.671334	·746735	1.339162	1.248044	·801254	1
37	.601815	1.661640	·753554	1.327045	1.252136	·798 636	53
1	·605294	1.652090	.760418	1.315067	1.256278	·796002	ł
1 1	.608761	1.642680	·767327	1.303225	1.260472	•793353	į
3	·612217	1.633407	·774283	1.291518	1.264719	·790690	Ŧ
38	·615662	1.624269	·781286	1.279942	1.269018	·788011	52
1	619094	1.615264	·788336	1.268494	1.273371	785317	3
1/3	622515	1.606388	·795436	1.257172	1.277779	·782608	1
-Kaolina	625924	1.597639	.802585	1.245974	1.282241	.779885	Į
3 9	.629320	1.589016	.809784	1.234897	1.286760	.777146	51
. 1	632705	1.580515	·817034	1.223939	1.291335	.774393	ż
de crois	·636078	1.572134	·824336	1.213097	1.295967	.771625	3
3	639439	1.563871	·831691	1.202369	1.300658	.768842	į
40°	642788	1.555724	.839100	1.191754	1.305407	.766044	50
1	.646124	1.547691	·846563	1.181248	1.310217	.763233	ş
1 1	.649448	1.539769	.854081	1.170850	1.315087	.760406	Ţ
3	652760	.1.531957	·861655	1.160557	1.320019	.757565	Ī
41	.656059	1.524253	.869287	1.150368	1.325013	.754710	49
ļ	.659346	1.516655	876977	1.140282	1.330071	.751840	3
- কেন কেন	.662620	1.509161	.884725	1.130294	1.335192	.748956	1
3	665882	1.501768	892534	1.120405	1.340380	.746057	Ï
42	669131	1.494477	900404	1	1.345633	.743145	48
1	.672367	1.487283	908336	1.00914	1.350953	.740218	ş
وإطعمارة	675590	1.480187	916331	1.091309	1.356342	.737277	Į
3	·678801	1.473186	-924391	1.081794	1.361800	.734323	Ï
43°		1.466279		1.072369		.731354	47
1	685183	1.459464		1.063031		.728371	
1	.688355	1.452740		1.053780		.725374	3
4-desola		1.446104		1.044614		.722364	î
44		1.439557			1.390164	.719340	46
1		1.433095			1.396059	·716302	
1		1.426718		1.017607		.713250	3
3		1.420425		1.008765		-710185	֟֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓
45 1/		1.414214		1 000000		.707107	45
eg.	Cosine			Tangent	Consecunt	Sine	Dea

	Length, 2	Length, 230 ft. Bread Tounsge, 1,528	Breadth, 37 ft.		Length, 215 ft. Breadth, 36 ft. Tonnage, 1,333	idth, 36 ft.		Length, 308 R. Bread Tonnage, 1,139	Breadth, 34
SPECIES OF MASTS AND SPARS.	Fore	Main	Mizen	Fore	Main	Mizen	Fore	Mafn	Misen
	Leth.	Leth.	Leth.	Leth.	Leth	Leth.	Leth.	Leth.	Leth.
Lower mast. From deck to trussel trees	ft. in. in. 50 636	ft. in. in. 53 0.36	12 0 22 12 0 1	ff. in. in. 46 0 32*	ft. in. in. 50 632*	A6 0 28	43 0 30 12 0	A. In. In. 47 331	A. in. in.
Topmast, Whole length, head included	53 0 19	63 0 19	0	48 0 18	48 0 18	40 015	44 6 15	44 6 15	36 614
Topgallant mast. From fid hole to hounds	24 012	24 0 12	18 6 84	84 6 13 0 81	34 6 13	28 6 103	21 6 12	21 6 12	17.
Skysail mast	110	11	11	130	13 0	110	11	1 6	10
Lower yard. Whole length, arms included	85 0 22	85 0 22	66 0 17	2 9 -	77 0 19*	66 0 18*	73 6 18	73 6 18	28 61
Lower topsail yard. Whole length, arms included	0 4	81 0 69	52 0 13	8 6 17	67 6 17*	56 0 15	62 0 16	1 6 -	1 3 12
Upper topsail yard, Whole length, arms included	65 0 164	65 0 164	50 0 123	63 0 15	63 0 16	8 0 13	57 0 144	3 0 -	1 9 12
Topgallant yard. Whole length arms included .	00	00	38 0 8	2 0 6 13	50 6 13	38 6 9	46 6 12	46 6 12 2 3	0 00
Royal yard. Whole length arms included	32 6 73	32 6 74	28 0 62	37 6 9	37 6 9	28 6 6	38 0 10	38 010	1 3 0 7
gk) sail yard. Whole length, arms included	11	11	11	29 0 7	29 0 7	20 0 5	11	11	()
Garber boom Whole length, if included	87 0 101	37 0 101	35 0 104 46 6 124	$\frac{1}{1}$	11	36 6 9 46 6 15	11	1.1	30 th 9
Spin-prit, exclusive of housing	35 0 30	11		42 0 173	11	11	21 6 29 38 0 15	11	11
Tippen and side of stern post t	182 0 -	- 0 26	97 0 -	167 6	9 66	37 6 -	160 6 -	94 0	89 6

Deg.	Sine	Cosecant	Tangent	Cotanuent	Secant	Cosine	Deg
$33\frac{3}{4}$	9.74474	10.25526	9.82489	10-17511	10.08015	9.91985	1
34	9.74756.	10.25244	9.82899	10.17101	10.08143	9.91857	56
1/4	9.75036	10.24964	9.83307	10.16693	10.08271	9.91729	3
10	9.75313	10.24687	9.83713	10.16287	10.08401	9.91599	1
3	9.75587	10-24413	9.84119	10.15881	10.08531	9.91469	1
35	9.75859	10.24141	9.84523	10.15477	10.08664	9.91336	55
1	9.76129	10.23871	9.84925	10.15075	10.08797	9.91203	3
1	9.76395	10.23605	9.85327	10.14673	10.08931	9.91069	-
3	9.76660	10.23340	9.85727	10.14273	10.09067	9.90933	1
36	9.76922	10.23078	9.86126	10.13874	10.09204	9.90796	54
1	9.77182	10.22819	9.86524	10:13476	10.09343	9.90657	1
1 2	9.77439	10.22561	9.86921	10.13079	10.09482	9.90518	1
3	9.77694	10.22306	9.87317	10.12683	10.09623	9.90377	1
37	9.77946	10-22054	9.87711	10.12289	10.09765	9.90235	53
1/4	9.78197	10.21803	9.88105	10.11895	10.09909	9.90091	4
10	9.78445	10:21555	9.88498	10.11502	10.10053	9.89947	1
3	9.78691	10-21309	9.88890	10.11110	10.10199	9.89801	1
38	9.78934	10-21066	9.89281	10.10719	10.10347	9.89653	52
1	9.79176	10.20824	9.89671	10:10329	10.10496	9.89505	1
10	9.79415	10.20585	9.90061	10.09939	10.10646	9.89354	1 3
3	9.79652	10.20348	9.90449	10.09551	10.10797	9.89203	1
39	9.79887	10-20113	9.90837	10.09163	10.10950	9.89050	51
1	9.80120	10.19880	9.91224	10.08776	10.11104	9.88896	4
1	9.80351	10.19649	9.91610	10.08390	10.11259	9.88741	3
3	9.80580	10.19420	9.91996	10.08003	10.11416	9.88584	1
40	9.80807	10.19193	9.92381	10.07619	10.11575	9.88425	50
1	9.81032	10.18968	9.92766	10.07234	10.11734	9.88266	3
1	9.81254	10.18746	9.93150	10.06850	10.11895	9.88105	1 3
C#3/4	9.81475	10:18525	9.93533	10.06467	10.12058	9.87942	1
41	9.81694	10:18306	9.93916	10.06084	10.12222	9.87778	49
1	9.81911	10.18089	9.94299	10.05701	10.12387	9.87613	3
1	9.82126	10.17874	9.94681	10.05319	10-12554	9.87446	1
3	9.82340	10.17660	9.95062	10.04938	10-12723	9.87277	3
42	9.82551	10.17449	9.95444	10.04556	10.12893	9.87107	48
1	9.82761	10.17239	9.95825	10.04175	10.13064	9.86936	3
1	9.82968	10.17032	9.96205	10.03795	10.13237	9.86763	1
3	9.83174	10.16826	9.96586	10.03414	10.13411	9.86589	
43	9.83378	10.16622	9.96966	10.03034	10.13587	9.86413	47
1	9.83581	10:16419	9.97345	10.02655	10.13765	9.86235	1
10	9.83781	10.16219	9.97725	10.02275	10.13944	9.86056	1
1	9.83980	10.16020	9.98104	10.01896	10.14124	9.85876	1
44	9.84177	10.15823	9.98484	10.01516	10-14307	9.85693	46
1	9.84373	10.15628	9.98863	10.01137	10-14490		1
1	9.84566	10.15434	9.99242	10.00758	10-14676	9.85324	1
3	9.84758	10.15242	9.99621	10.00379	10.14863	9-85137	
45	9.84949			10.00000			45
eg.	Cosine	Secant	Cotangent	Tangent	Cosecant	Sine	Des

g:	Sine	Cosecant	Tangent	Cotangent	Secant	('osine	Deg
)	.000000	Infinite	.000000	Infinite	1.000000	1.00000	90
1	.004363	229-1839	.004363	229-1817	1.000010	.999991	3 4
i	.008727	114.5930	.008727	114.5887	1.000038	-999962	1
-(4-1000)+	.013090	76.39655	.013091	76.39001	1.000086	.999914	1
1	.017452	57.29869	.017455	57.28996	1.000152	.999848	89
ļ.	.021815	45-84026	.021820	45.82935	1.000238	.999762	3
1	.026177	38.20155	.026186	38.18846	1.000343	.999657	1 3
144/00/4	.030539	32.74554	.030553	32.73026	1.000467	-999534	1
2	.034900	28.65371	.034921	28:63625	1.000610	.999391	88
1	.039260	25.47134	.039290	25:45170	1.000772	.999229	341
- de-loso	.043619	22.92559	.043661		1.000953		1
3	.047978	20.84283	.048033	20.81883	1.001153	-998848	1
3	.052336	19.10732	.052408	19:08114	1.001372	.998630	87
1	.056693	17.63893	.056784	17:61056	1.001611	.998392	3
14-1000	.061049	16.38041	.061163	16.34986	1.001869	.998135	1
34	.065403	15.28979	065544	15.25705	1.002146	.997859	I
4	.069757	14.33559	.069927	14.30067	1.002442	997564	86
1	.074109	13.49373	.074313	13.45663	1.002757	.997250	5
4	.078459	12.74550	.078702	12.70621	1.003092	.996917	1
3	.082808	12.07610	.083094	12.03462	1.003446	-996566	1
5	.087156	11.47371	.087489	11.43005	1.003820	.996195	85
1	-091502	10.92877	.091887	10.88292	1.004213	-995805	3
1440004	.095846	10.43343	.096289	10.38540	1.004625	995396	3/4-401-44
3	100188	9.981229	.100695	9.931009	1.005057	.994969	Į,
6	-104529	9.566772	105104	9.514365	1.005508	.994522	84
1	.108867	9.185531	109518	9.130935	1.005979	994056	3
4/40/000/4	.113203	8.833672	·113936	8.776887	1.006470	.993572	341
3	117537	8.507930	118358	8.448957	1.006980	.993069	Į.
7	.121869	8.205509	·122785	8.144346	1.007510	.992546	83
1	.126199	7.923995	127216	7.860642	1.008060	.992005	3
10	130526	7.661298	131653	7.595754	1.008629	.991445	1
444 082 4	.134851	7.415596	136094		1.009218	.990866	1
8	139173	7.185297	·140541	7.115370	1.009828	·990268	82
1	143493	6.968999	·144993	6.896880	1.010457	.989651	3
10	147809	6.765469	149451		1.011106	989016	1 0
+ cap +	152123	6.573611	153915		1.011776		2141/01/14
9	156435	6.392453	·158384	6.313752	1.012465	.987688	81
14	.160743	6.221128			1.013175	-986996	34
144000	.165048	6.058858	·167343		1.013905	.986286	1 2
3	.169350	5.904948		5.819657	1.014656	.985556	1
0	173648	5.758771	.176327		1.015427	.984808	80
1	177944	5.619760			1.016218	.984041	3
1	182236	5.487404	185339	5.395517	1.017030	.983255	791
eg.	Cosine	Secant	Cotungent	Tangent	Corponni	Sine	De

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195090 5-125831 198912 5-027340 1-019591 980785 199368 5-015852 203452 4-915157 1-020487 979925 190368 5-015852 203452 4-915157 1-020487 979925 12 207912 4-807934 218557 4-704630 1-022341 978148 8-2016440 4-620226 -221695 4-510709 1-023299 977231 2-16440 4-620226 -221695 4-510709 1-024280 976296 13 -224051 4-445412 230868 4-331476 1-026304 974370 77 229200 4-362994 235469 4-246848 1-027349 973379 4-24951 4-445412 230868 4-331476 1-026304 974370 77 4-229200 4-362994 235469 4-246848 1-027349 973379 4-24951 4-24688 4-20723 244698 4-066663 1-029503 971342 74 4-241922 4-133566 240328 4-010781 1-030614 970296 76 4-246153 4-062509 253868 3-937509 1-031746 969231 4-246153 4-062509 253868 3-937509 1-031746 969231 4-250380 3-93929 258618 3-732051 1-035276 965926 75 4-263331 3-801830 272631 3-667858 1-034077 965926 75 4-275637 3-627957 286745 3-487414 1-040299 961262 74 4-27637 3-627957 286745 3-487414 1-040299 961262 74 4-27637 3-627957 286745 3-487414 1-040299 961262 74 4-27637 3-29034 305731 3-270853 1-045529 955305 73 3-296548 3-220526 1-044099 957571 3-296542 3-322068 3-220526 1-044099 957571 3-296542 3-322068 3-220526 1-044099 957571 3-296542 3-22068 3-220526 1-044099 957571 3-296542 3								
199368 5-015852 203452 4-915157 1-020487 -979925 2-903642 4-910584 208000 4-807685 1-021403 -979046 7-04630 1-022341 -978148 7-04630 1-022341 -978148 7-04630 1-022341 -978148 7-04630 1-022341 -978148 7-04630 1-022341 -978148 7-04630 1-022341 -978148 7-04630 1-022341 -978148 7-04630 1-022341 -978148 7-04630 1-022341 -978148 7-04630 1-022341 -978148 7-04630 -9773470 7-04630 1-022349 -975342 -975342 -975342 -975345	111, .							
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16		267238	3.741978				.963631	1 1
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18	16	1275637	3.627955				.961262	74
17 298196 3469858 300966 3322636 044309 957571 14 292372 3420304 305731 3270853 1045692 956305 73 3206542 3372208 310508 32220526 047099 955020 3328510 315299 3171595 048529 953717 304864 3280148 3220103 3123999 1049984 952396 313164 3193217 329751 3032595 1052965 949699 317305 3151545 334595 2988685 054492 948324 321440 3111006 339454 2945905 1056044 946930 748529 325568 3071554 344328 2904211 1057621 944519 748529 744089 748529 744089 748529 744089 748529 744089 748529 744089 748529 744089 748529 74408	1	279829	3.573611				1960050	3
3 300706 3:325510 3:15299 3:171595 1:048529 9:53717 3:304864 3:280148 3:20103 3:123999 1:049984 9:52396 3:09017 3:236068 3:24920 3:077684 1:051462 9:51057 72 3:13164 3:193217 3:29551 3:032595 1:052965 9:49699 3:17305 3:151545 3:34595 2:988685 1:052492 9:48324 3:23568 3:071554 3:344328 2:945905 1:057621 9:45519 71 3:23569 3:033146 3:49216 2:863560 1:057621 9:45519 71 3:33807 2:995744 3:5419 2:823913 1:062501 9:41089 3:33807 2:995744 3:5419 2:823913 1:062501 9:41176 3:33807 2:995744 3:5419 2:823913 1:062501 9:41176 3:34020 2:923804 3:63970 2:747477 1:064178 9:39693 70 3:46117 2:889196 3:68920 2:710619 1:065881 9:38191 3:50207 2:855451 3:73885 2:674622 1:067609 9:36672 3:58268 2:790428 3:38869 2:65898 1:07145 9:35806 3:36250 2:728804 3:38879 2:571496 1:07145 9:35806 3:36250 2:728804 3:38910 2:538648 1:074786 3:030418 3:366501 2:728804 3:38960 2:506520 1:076647 9:28810 3:36250 3:36250 3:362672 3:36867 3:36867 3:38960 2:506520 1:076647 9:28810 3:36250	1	284015					.958820	1
3 300706 3:325510 3:15299 3:171595 1:048529 9:53717 3:304864 3:280148 3:20103 3:123999 1:049984 9:52396 3:09017 3:236068 3:24920 3:077684 1:051462 9:51057 72 3:13164 3:193217 3:29551 3:032595 1:052965 9:49699 3:17305 3:151545 3:34595 2:988685 1:052492 9:48324 3:23568 3:071554 3:344328 2:945905 1:057621 9:45519 71 3:23569 3:033146 3:49216 2:863560 1:057621 9:45519 71 3:33807 2:995744 3:5419 2:823913 1:062501 9:41089 3:33807 2:995744 3:5419 2:823913 1:062501 9:41176 3:33807 2:995744 3:5419 2:823913 1:062501 9:41176 3:34020 2:923804 3:63970 2:747477 1:064178 9:39693 70 3:46117 2:889196 3:68920 2:710619 1:065881 9:38191 3:50207 2:855451 3:73885 2:674622 1:067609 9:36672 3:58268 2:790428 3:38869 2:65898 1:07145 9:35806 3:36250 2:728804 3:38879 2:571496 1:07145 9:35806 3:36250 2:728804 3:38910 2:538648 1:074786 3:030418 3:366501 2:728804 3:38960 2:506520 1:076647 9:28810 3:36250 3:36250 3:362672 3:36867 3:36867 3:38960 2:506520 1:076647 9:28810 3:36250	3	288196	3.469858	·300966	3.322636	1.044309	.957571	<u> </u>
3 300706 3:325510 3:15299 3:171595 1:048529 9:53717 3:304864 3:280148 3:20103 3:123999 1:049984 9:52396 3:09017 3:236068 3:24920 3:077684 1:051462 9:51057 72 3:13164 3:193217 3:29551 3:032595 1:052965 9:49699 3:17305 3:151545 3:34595 2:988685 1:052492 9:48324 3:23568 3:071554 3:344328 2:945905 1:057621 9:45519 71 3:23569 3:033146 3:49216 2:863560 1:057621 9:45519 71 3:33807 2:995744 3:5419 2:823913 1:062501 9:41089 3:33807 2:995744 3:5419 2:823913 1:062501 9:41176 3:33807 2:995744 3:5419 2:823913 1:062501 9:41176 3:34020 2:923804 3:63970 2:747477 1:064178 9:39693 70 3:46117 2:889196 3:68920 2:710619 1:065881 9:38191 3:50207 2:855451 3:73885 2:674622 1:067609 9:36672 3:58268 2:790428 3:38869 2:65898 1:07145 9:35806 3:36250 2:728804 3:38879 2:571496 1:07145 9:35806 3:36250 2:728804 3:38910 2:538648 1:074786 3:030418 3:366501 2:728804 3:38960 2:506520 1:076647 9:28810 3:36250 3:36250 3:362672 3:36867 3:36867 3:38960 2:506520 1:076647 9:28810 3:36250	17	.292372	3.420304	·305731	3.270853	1.045692	.956305	73
18	참	.296542	3.372208	·310508	3.220526	1.047099	.055020	1 4
18	1	·300706	3.325510	315299	3.171595	1.048529	.953717	į
18	3	304864	3.280148	320103	3.123999	1.049984	952396	Ţ
317305 3151545 334595 2.988685 1.054492 948324 3231440 3.111006 339454 2.945905 1.056044 946930 325568 3.071554 344328 2.904211 1.057621 945519 71 329691 3.033146 349216 2.863560 1.059222 944089 3.33807 2.995744 354119 2.823913 1.060849 942642 342020 2.923804 363970 2.785231 1.062501 941176 342020 2.923804 363970 2.747477 1.064178 939693 70 346117 2.889196 368920 2.710619 1.065881 938191 3.50207 2.855451 373885 2.674622 1.067609 936672 385868 2.790428 338864 2.639455 1.069364 935135 3.54291 2.822538 378866 2.639455 1.069364 935135 3.362438 2.759092 388879 2.571496 1.072952 932008 3.366570 2.728504 339911 2.538648 1.074786 930418 3.370557 2.698637 398960 2.506520 1.076647 928810 3.362670 3.362672 3.389860 2.506520 1.076647 928810 3.362672 3.362672 3.389860 3.362672 3.38861 3.362672 3.388687 3.362672 3.388687 3.362672 3.388687 3.362672 3.388687 3.362672 3.388687 3.362672 3.388687 3.362672 3.388687 3.388687 3.362671 3.362672 3.388687 3.362672 3.388687 3.38887	18	-309017	3.236068	·324920	3.077684	1.051462	.951057	72
$ \begin{array}{c} 3\\ 3\\ 321440 \\ 3 \\ 11006 \\ 333454 \\ 325568 \\ 3071554 \\ 344328 \\ 2904211 \\ 1057621 \\ 945519 \\ 71 \\ 325568 \\ 3071554 \\ 344328 \\ 2904211 \\ 1057621 \\ 945519 \\ 71 \\ 329691 \\ 303816 \\ 349216 \\ 283913 \\ 1062501 \\ 942642 \\ 337917 \\ 2959309 \\ 359037 \\ 2785231 \\ 1062501 \\ 94642 \\ 34106250 \\ 2923804 \\ 363970 \\ 2747477 \\ 1064178 \\ 939693 \\ 346117 \\ 2889196 \\ 368920 \\ 2710619 \\ 106581 \\ 938191 \\ 3580207 \\ 2855451 \\ 378865 \\ 2674622 \\ 1067609 \\ 936672 \\ 3584291 \\ 2822538 \\ 378866 \\ 2639455 \\ 1069364 \\ 935135 \\ 358368 \\ 2790428 \\ 383864 \\ 2565089 \\ 107145 \\ 9382008 \\ 935380 \\ 9382008 \\ 370557 \\ 2698637 \\ 398960 \\ 2506520 \\ 1074786 \\ 93048 \\ 928810 \\ 3488889 \\ 2506520 \\ 1074786 \\ 93048 \\ 932008 \\ 3488899 \\ 2506520 \\ 1074786 \\ 930418 \\ 932810 \\ 3488899 \\ 2506520 \\ 1074786 \\ 930418 \\ 932810 \\ 3488899 \\ 2506520 \\ 1074786 \\ 93048 \\ 930418 \\ 3488899 \\ 2506520 \\ 1074786 \\ 930418 \\ 3488899 \\ 2506520 \\ 1074786 \\ 930418 \\ 3488899 \\ 2506520 \\ 1074786 \\ 930418 \\ 3488899 \\ 2506520 \\ 1076647 \\ 928810 \\ 3488899 \\ 2506520 \\ 1076647 \\ 928810 \\ 3488899 \\ 2506520 \\ 1076647 \\ 928810 \\ 3488899 \\ 2506520 \\ 1076647 \\ 928810 \\ 3488899 \\ 2506520 \\ 1076647 \\ 928810 \\ 3488899 \\ 2506520 \\ 1076647 \\ 928810 \\ 3488899 \\ 2506520 \\ 1076647 \\ 928810 \\ 3488899 \\ 2506520 \\ 1076647 \\ 10766$	j.	.313164	3.193217	329751	3.032595	1.052965	.949699	3
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1	·317305	3.151545	·334595	2.988685	1.054492	948324]
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	3	321440	3.111006	·339454	2.945905	1.056044	.946930	ΙΪ
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	19	325568	3.071554	.344328	2.904211	1.057621	.945519	71
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	ļ	-329691	3.033146	·349216	2.863560	1.059222	944089	3
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Ţ	.333807	2.995744	·354119	2.823913	1.060849	942642	Ţ
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	3 1	.337917			2.785231	1.062501	941176	Ţ
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$					2.747477	1.064178	939693	70
350207 2·855451 373885 2·674622 1·067609 936672 354291 2·822538 378866 2·639455 1·069364 935135 373856 2·790428 383864 2·605089 1·071145 933580 69 362438 2·75804 388879 2·571496 1·072952 932008 366501 2·728504 393911 2·538648 1·074786 930418 3370557 2·698637 398960 2·506520 1·076647 928810 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	٦,			.368920				3
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$.373885	2.674622	1.067609		1
21 358368 2·790428 383864 2·605089 1·071145 933580 69 3·362438 2·759092 388879 2·571496 1·072952 932008 3·366501 2·728504 333911 2·538648 1·074786 930418 3·370557 2·698637 398960 2·506520 1·076647 928810 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	. <i>3</i> i	.354291	2.822538	378866	2.639455	1.069364		Ï
1 -362438 2-759092 -388879 2-571496 1-072952 -932008	21		2.790428	.383864	2.605089	1.071145		69
366501 2·728504 393911 2·538648 1·074786 930418 370557 2·698637 398960 2·506520 1·076647 928810 1	3	.362438	2.759092	·388879	2.571496	1.072952		
370557 2·698637 ·398960 2·506520 1·076647 ·928810								ļ
22 374607 2.669467 404026 2.475087 1.078535 927184 68	3							Ï
								68 ⁴
Deg. / Cosine Secant Cotangent Tangent Cosecant Sine Deg	Deg.	('osine	Secant	Cotangent	Tangent	Coeccant	Sine	Deg.

g.	Sine	Cosecant '	Tangent	Cotangent	Secant ;	('osine	Deg.
21	378649	2.640971	409111	2.444326	1.080450	.025541	-
1	.382683	2.613126	414214	2.414214		923880	4
3	.386711	2.585911	.419335	2.384729		922201	î
3	.396731	2.559305		2.355852			67
1	394744	2.533288		2.327563		918791	3
1	.398749	2.507843		2.299843		917060	1
000	.402747	2.482950		2.272673		915312	1
4	.406737	2.458593		2-246037			66
1		2.434756		2.219918		911762	3
1	414693	2.411421		2.194300			1
3		2.388575		2.169168			1
4		2.366202		2.144507		906308	65
1		2.344288		2.120303		904455	00
1		2.322821		2.096544		902585	4
3	.434445	2.301786		2.073215			9
4		2.281172		2.050304	1.119600	-900098	014
- 1	442289	2.260967	493145	2.027799			64
1		2.241159		2.005690		900000	4
3		2.221736		1.983964		894934	2
4	453991	2.202689		1.962611		892979	204
- 1	455991	2.184007	515034				63
1	461749	2.165681	520567	1.941620		889017	3 4
3	465615			1.920982		887011	2
4		2·147699 2·130055		1.900687		*884988	4
	469472		.531709	1.880727		882948	62
44-083	473320	2.112737		1.861091		.880891	3
8	477159	2.095739		1.841771		878817	1 2
4	·480989	2.079051	.548619	1.822759		876727	1
	722200	2.062665	.554309	1.804048		874620	61
4-1080 -	488621	2.046575		1.785629		872496	34
2		2.030772		1.767494		870356	1 9
7	496217	2.015249		1.749637		.868199	1
)	.200000	2.000000		1.732051		866025	60
#		1.985017	.583183	1.714728		.863836	34
4-12824		1.970294	.589045	1.697663		861629	10
4	The second second	1.955825	.594938	1.680849		859406	1
	515038	1.941604	600861	1.664280		857167	59
1		1.927624		1.647949		854912	3
충	.522499	1.913881	612801	1.631852		852640	10
를	526214	1.900368	618819	1.615982		*850352	1
0	.529919	1.887080	624869	1.600335	1.179178	.848048	58
1		1.874012	630953	1.584904	1.182414	*845728	3
10	537300	1.861159	637070	1.569686	1.185689	.843391	1
+10801+	.540975	1.848516	643222	1.554674	1.189006	*841039	1
3	•544639	1.836079	649408	1.539865	1.192363	838671	57
1	.548293	1.823842	655629	1.525254	1.195763	.836286	3
1	.551937	1.811801	661886	1.510835			156
eg.	Cosine	-	-	Tangent			120

eg.	Sine	Cosecant	Tangent	Cotangent		Cosine	Deg
03	.186524	5.361239			1.017863	982450	1
1	190809	5.240843	194380	5.144554	1.018717	981627	79
1	195090	5.125831	198912	5.027340	1.019591	-980785	3
4-(202)4	·199368	5.015852	.203452	4.915157	1.020487	979925	2]44 01-
3	203642	4.910584			1.021403	979046	I
2		4.809734				978148	78
		4.713031			1.023299		3
141 000					1.024280		1
3	-220697				1.025281		1
34					1.026304		774
		4.362994			1.027349		
4					1.028415		5/44/01-14
(013)	237686				1.029503		1
4	-241922				1.030614		764
	246153				1.031746		3
1					1.032900		1
44-10:00 +					1.034077		100
4	254602				1.035276		4
5	258819						75
14-1000	.263031	3.801830			1.036498		214137
3					1.037742		3
4	271440				1.039009		4
6	275637	E . 10 Pr (A) (A) (A)			1.040299		74
141(083)4	279829				1.041613		3
2	284015	. 77556	200 00 00 00 00 00	A STATE OF THE STA	1.042949		1 2
3	288196				1.044309		1
7	-292372	3.420304	.305731		1.045692		73
1	296542	3.372208	.310508		1.047099		3
144,000	-300706	3.325510			1.048529		1
3	:304864	3.280148	.320103	3.123999	1.049984	.952396	1
8	.309017	3.236068	.324920	3.077684	1.051462	951057	72
1	.313164	3.193217	*329751	3.032595	1.052965	.949699	3
-	*317305	3.151545	.334595	2.988685	1.054492	948324	ellanine.
3	.321440	3.111006	-339454	2.945905	1.056044	.946930	3
9	-325568				1.057621		71
	-329691	3.033146	.349216	2.863560	1.059222	.944089	2
1	.333807				1.060849		1
144(00)-	-337917				1.062501		1
o'	.342020	T 10 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2			1.064178		70
	-346117	2.889196			1.065881		
1	-350207				1.067609		
Picasies,	*354291				1.069364		7
1	.358368				1.071145		69
1	362438				1.072952		
1	366501	2.728504			1.074786		1
9					1.076647		1
		2.698637			7 1.07853		168
1	374607	2.669467	404026	2.41908	t Cosecar	951194	100

leg.	Sine	Cosecant '	Tangent	Cotangent	Secant	('osine	Deg
21	.378649	2.640971	409111	2.444326	1.080450	-925541	3
10	·382683	2.613126	414214			.923880	1
3	386711	2.585911		2.384729		922201	1
3	.390731	2.559305	424475	2.355852	1.086360	.920505	67
1	.394744	2.533288	429634	2.327563	1.088387	.918791	3
1	.398749	2.507843	434812	2.299843	1.090441	.917060	1
3	.402747	2.482950	440011	2-272673	1.092524		1
4	.406737	2.458593	445229	2.246037			66
1	.410719	2.434756	.450467	2-219918		.911762	3
10	.414693	2.411421	.455726	2.194300			1
3	.418660	2.388575	·461006	2.169168			1
5	.422618	2.366202	466308	2.144507			65
1	·426569	2.344288	471631	2-120303			3
1		2.322821		2.096544			1
3	.434445	2.301786	·482343	2.073215			î
6	.438371	2.281172	.487733	2.050304			64
1		2.260967	.493145	2.027799			3
1		2.241159		2.005690			4
3		2.221736			1.119847		1
7		2.202689			1.122326		63
1		2.184007			1.124838		3
1	.461749		520567	1.920982		887011	1
3	.465615	2.147699		1.900687			1
8		2.130055			1.132570	882948	624
1		2.112737		The second second second	1.135215	880891	3
1		2.095739			1.137893	878817	4
3		2.079051			1.140606		1
9		2.062665		1.804048		874620	61
1		2.046575		1.785629		872496	01
1	-492424	2.030772		1.767494		870356	4
3	496217	2.015249			1 151810		2
304	500000	2.000000		1.732051		866025	604
1		1.985017	.583183		1.157628	863836	00
1	5-6-6-6-6		.589045		1.160592	861629	4
3		1.955825		1.680849		859406	ĝ
31		1.941604	600861		1.166633	857167	594
1		1.927624		1.647949		854912	99
1		1.913881	612801		1.172828	852640	4
3		1.900368		1.615982			2
24		1.887080			1.179178		-0ª
1		1.874012			1.182414		58
1		1.861159			1.185689		1
3		1.848516		T 2 7 7 7 7 7 7 1	1.189006	PADDE	2
3	544639	1.836079		and the second			1 = 1
1	(A. P. Charles A. A. A.	And the last and the last and		1.539865		1	12
£/			655629		1.19576		
01	001001	1 01 1001	661886	11.01083	1.19920	2019	001

leg.	Sine	Cosecant	Tangent	Cotangent	Secant	Cosine	Deg
333	.555570	1.799952	.668179	1.496606	1.202690	.831470	1
34	.559193	C 200 50 50 50 50	.674509	1.482561	1.206218	.829038	56
1	.562805	1.776815	680876	1.468697	1.209790	826590	3
14-10:01+	.566406	1.765517	687281	1.455009	1.213406	.824126	1 2
3	.569997				1.217068	821647	Ī
35		1.743447			1.220775	819152	55
	.577145	C. C. C. C. C. C. C. C. C. C. C. C. C. C	-706730		1.224527	.816642	3
1		1.722051			1.228327		1
3		1.711597			1.232174		Ĭ
36		1.701302			1.236068		54
1		1.691161			1.240011	.806445	3
+ 000 +					1.244003		1
3		1.671334		1.339162		.801254	Ī
37					1.252136	F (20 at 100 to	53
1		1.652090			1.256278	-796002	3
+ 000 +		1.642680			1.260472		1
3		1.633407			1.264719		1
38*					1.269018		52
-		1.615264			1.273371		3
1		1.606388			1.277779		1
3		1.597639			1.282241		1
39		1.589016			1.286760		51
					1.291335		31
+karajaraj+		1.572134			1.295967	771625	1
3	12.00	1.563871			1.300658	768842	1
10		1.555724			1.305407		50
		1.547691			1.310217		3
1		1.539769			1.315087	760406	1
202(4		1.531957			1.320019		1
11		100000000000000000000000000000000000000			1.325013		10
		1.524253			1.330071		49
1							1
3		1.509161			1.335192		2
12					1.340380		404
					1.345633		48
1					1.350953		*
3					1.356342		1
10					1.361800		4
13					1.367328		47
14-does	.685183	1.459464	-940706	1.063031	1.372927	728371	4
2					1.378599		1 2
4					1.384344		1
11		1.439557		L. C. C. S. S. S. S. S.	0,000,000	.719340	46
7					1.396059		3
31					1.402032		2
		1.420425	-991311	1.00816	1.408083	1.110182	1.5
1.	07107	414214	1.00000	1.00000	0/1-41421	01101 /4	145

	Length, 2	Length, 330 ft. Breadth, 37 ft.	dth, 37 ft.	Length, 2	15 ft. Bre	Length, 215 ft. Breadth, 36 ft. Tonnage, 1,333	Length, 30s ft. Breadth, 34 Tonnage, 1,129	onnage, 1,	adth, 31
SPROIES OF MASTS AND SPARS	Fore	Main	Mizen	Fore Mast	Main	Mizen	Fore Mast	Mafn	Migen
	Leth.	Leth.	Leth.	Lgth.	Lgth.	Leth.	Leth.	Lgth.	Leth.
Lower mast. From deck to trussel trees	ft. in. in. 50 636	ft. in. in. 53 0.36	R. in. in. 45 6 22	ft, in. in. 46 0 32*	ft. In. in. 50 6 32*	ft. in. in. 46 0 28*	48 0 30	ft. in. in. 47 831	A. in. in. 42 928
Topmast, Whole length, head included	53 0 19	53 0 19	38 0 14	48 0 18	48 0 18	40 015	44 6 15		36
Topgallant mast. From fid hole to hounds	24 0 12	24 0 12	18 6 8	34 6 13	34 6 13	28 6104	21 6 12	21 6 12	11
	15 0 1	1001	1191	13 0 1	13 0 -	11001	1 1	4 1	1
Pole whole length arms included	85 0 22	85 0 22	66 0.17	77 0 19*	77 0 19*	66 0 18*		73 6 18	28 0
Yard arms, each very remedial	69 0 18	69 0 18	5 0 1- 52 0 13	87 6 17*	67 617*	56 0 15	62 9 16	62 0.16	47 9 19
3	8	19 6 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	10 0 00	8 6 15	8 6 - 8	80 0 18	1 6 -	57 6 14	13
-	9		0	1	0	-	8 0	00	618
gallant yard. Whole length, arms included .	2 0 -	10 0 11	1 2 3	2 0 -	2 0 13	1 6 9	2 3	2 3 2	_
ě,	32 6 74	32 6 74	28 0 64	37 6 9	37 6 9	28 6 6	38 0 10	38 0 10	28 0
	1	1	1	29 0 7	29 0 7	20 0 2	1.1		
SK) Sath Yard arms, each Whole length, ify included	87 0.10¥	37 0 10g	35 0 104			36 6 9		1.1	80 61 9
Gaff. ket exclusive of honsing	35 0 30		0 1	22 030	11	1 1	21 6 29	Ü	-
owan of ore aft side of stern post t	182 0	0 90	37 0 -	167 6	9 66	37 8 -		94 0	39 68

	H.M.S.	H.M.S. Warrior, Ironelad, Length, 390 ft. Breadth, 58 ft. Tonnage, 6.009. Ship-rigged	Ironelad. adth, 58 ft. cs.	12	h Ironelad Fr Victoria. 316 ft. Bread Fonnage, 4863 Ship-rigged	Spanish Ironelad Frigate Victoria, Breadth, 57 R. Tonnage, 4883. Ship-rigged	Length, 3	H.M.S. 'Himalaya, Troopship, th, 339 ft. Breadth, Tonnage, 3,505. Ship-rigged	lays.' ndth,46 05.
SPECIES OF MASTS AND SPARS	Fore	Mast	Mizen	Fore	Main	Migen	Fore	Main	Mizen
	Leth.	Leth.	Leth.	Leth.	Lath	Dia.	Leth	Lgth.	Leth
Lower mast. From deck to trussel trees	ft. in. in.	ft. in. in. 66 3 40	ft. in. in.	ff. in. in. 51 0+34	-	in. ft.in. in.	ft. in. in.	ft. in. in. 56 0 31	R. in. in. 50 0 23
Head Whole length, head included	19 0 -	20 0 65 0 22	50 6 16	52-6 184	18 0	181 39 0 124	51 0 17	51 0 17	37 0 12
40	3 18 2	31 6 123	9 20 20	26 0 94	36 6	94 20 0 63	28 6 10	28 6 10	0 X
	10		1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1 1 2	9 9	0 4	1 1 2	999	
>-	4 4 1	4 4 -	80-	4 0 4	4 0 1	9 4	4 0 -	4 0 20	9 9
Topesil yard, Whole length, arms included	6 3 6	6 2	4 3 -	6 4 -	6 4	14 45 0 94	64 0 15	50 13	# 20 0 9
2	46 0-11	1 11 11	20 60 60	150 34	200	943206	41 0 94	41 0 14	30 0
0	32 6 63	32 6 64	2 0 0	80 0 6	30 0	3 21 6 4	30 0 64	30 0 64	350
		1	49 0 11	63 6 9	41 6	83 44 0 1	9	33 6 94	37 0
ker boom. Whole length	11	1.1	70 016	1 1	- 1	63 0 184	9 1	9 1	56 0 12
pweprit, exclusive of housing	49 0 40	1	1	32 6 34	i	N To	33 630	1	T
Poom, nousing monared	16 6	12		16-0	119	1 1 9	1000	11:	15

	Merch	Merchant Steamer 'Pera.' ength, 303 ft. Breadth, 42 ft. Tonnage, 2,605. Ship-rigged	dth, 42 R.	H	H.M.S. 'Rover, Corvett ength, 890ff. Brdih., 43ff. 6 Tonnage, 1556. Ship-rigged	S. 'Rover, Corv 280 ft. Brdth., 43 Tonnage, 7,556. Ship-rigged	orvett 43 ft. 6 fb.	H,M.	S. Di	H.M.S. 'Diamond, Length, 220 ft. Bre Tonnage, 1,6 Ship-rigge	3 A 25 TO	Corvette.
SPECIES OF MASTS AND SPARS	Fore	Mafn	Mizen	Fore Mast		Main	Mizen	Fore	P#	Main	1	Mizen
	Di".	Leth.	Dia.	:q187	Dia.	Dia.	Dia:	r Ctp:	Dia.	Leth.	Dia.	Dia.
Lower mast. From deck to trussel trees	rd. in. in.	60 632	ft.fn. in 51 0 22	A. fm.	in. ft.	in. in. 6 31	ft. in. in.	15 m. fb.			#	-:0
- 5	48 017	18 0 17	35 613	48 6	18 48	6 18	H 0 13	13 0	133	13 0 1	184 31	0
Head From fit hole to bounds : .	28 011	28 011	19 6 7	900	10 20	010	19 6 8	200	1 2	0.00		00
	99	120	1 6	16 6	11	9 9	3 0 -	2 6	11	2 6	20 00	90
Lower yard. Whole length, arms included	80 0 17	80 0 17	60 013	200	19 7	6.19	55 0 18	67 0	9	2 9 9	43	00
Topsailyard. Whole length, arms included	10 10	61 0 13	46 010	59 0	13 56	0 0 13	48 0 9	40 6	101	19 61	101 34	000
ud.	400	4108	28 0 5	40 0	93 40		99 65	32 0	-	00	7 22	0
Yord. Whole length, arms included	280	28 0 6	14 0 13	20 6	6 20	9 9	23 0	100	100	10	17	10
Whole length, fly included	35 9 5	1 35 0 9	37 6 9	35 0	94 85	0 0 0	30 0	200	1 26	00	84 24	000
(inff. Fly Doom. Whole length	8	9	56 013	81	1 1	11	55 618	0	143	0	24	0
intil Katt, exclusive of housing	67 6 14	11	11	919	1 1	11	11	90	13	11	11	21
though Housing the of stern rost t	88 6	186 981	69 6	939 0	1 18	19	45.0	176 0	4.1	1 6	35.0	0

	Turkish Length, 25	Turkish Ironclad 'Sultan Mahmoud.' ength, 233 ft. Breadth, 56 Tonnage, 4,222.	Sultan dth, 50 ft.	H.M. Lengt	S. Seri h. 360 ft Tonna Barqu	Serapis, Tre 360 ft. Bread Jonnage, 4,173 Barque-rigued	H.M.S., Serapis, Troopship, Length, 360 ft. Breadth, 49 ft. Tonnage, 4,173. Barque-rigged		fr. 250 Ton Bur	H.M.S., Valiant, Tronelad. ength, 280 ft. Breadth, 56 ft. Tonnage, 4,053. Barque-rigged	eadth, 063.	Se R.
SPECITIES OF MASTS AND SPARS	Dia.	Dia.	Miss Missen	Med den	780	Main Mist Mist Mist	Mizen. Mizen	Meth. Mrs.	Dia.	Leth. Ki	Dia.	Mizen Maren
Lower mast. From deck to trussel trees Topmast. Whole length, head included Head Head to the form of	######################################	10 10 10 10 10 10 10 10 10 10 10 10 10 1	14 2 2 1 2 1 1 1 1 1 2 2 1 1 2 2 2 1 1 2 2 2 1 1 2 2 2 1 1 2 2 2 1 1 2 2 2 1 1 2 2 2 2 1 1 2 2 2 2 1 1 2 2 2 2 1 1 2 2 2 2 1 1 2 2 2 2 2 1 1 2 2 2 2 2 1 1 2	## ## ## ## ## ## ## ## ## ## ## ## ##	[1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	# 0000 00000 00000 00000 00000 00000 0000	10 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	# 22 1 84 1 2 2 2 2 2 4 2 1 8 3 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		25 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	대통 호 경 한 5 1 5 1 5 1 5 1 5 1 1	26 84 9 1 2 2 2 2 2 2 2 2 2

	. Mo	th's	'Moolkan,' Merchant Steamer, Length, 335 ft. Breadth, 39 ft. Tonnage, 2,521. Barque-rigged	hant Bread 3, 2,52 rigged	Steam th, 39		Euroj ngth.	Toni Barq	'Europa,' Merchant Steamer. Length, 25th, Breadth, 30ft. 6 in. Tomage, 1,022. Barque-rigged	th,301	t. 6 in		rth, 2	'General Mozellos,' Merchant Steamer. Steamer. Eregth, 200 ft. Breadth, 29 ft. Tonnage, Blf., Barque-rigged	los,' ner. Bres e, 816	Merchant dth, 29 ft.	# E
SPECIES OF MASTS AND SPARS	Fore	2 1	Main	242	Mizen	-	Fore	_	Main	MA	Mizen	MF	Fore	Madn	44	Mizen	Et
	Leth.	Dia.	Læth.	Dia.	Leth.	Dia.	-regru	Din.	Dia	Leth.	Dia.	Lgih.	Dia.	Lgtb.	Dia.	Lgth.	Dia.
Lower mast. Deck to trussel trees	A, in	E S	f. in.	32. P	t.in.	F. F.	ta. fn.	C. 4	. in. in.	f. fn	n.0	5.2	18	n. 64	0.E	A. in.	200
-	14 6	11	14 6	15	0 11	11	00	1-	000	-	11	=	11	= 1	11	8	11
		11	40	11	10 28	100	0 0		0 9	47	1010	_	118 38	188	15	27 6	15
+2	24 0	=	24 0	=	11	11	0 8	4	9 0 7	11	-		11	16	11	11	
Whol	98	15	6 0	-15	0 1	4	90	- 1	9 19	7 1	11	2.3	181	19	1 5	8	1
	0	1	200	1	1	1	0	-	0	1	1		13	00	1	1	H
Topsail yard. Whole length, arms included	20	17	0/0	1 1	1.	1 8	1 0 124	8 1	0 1		11	2 1	5	1	51	16 6	4
	860	14	98	12	11	11	00	1 60	00	11	11	48	19	4 %	13	1.1	U
1	3 0		3 0	1	1	1	000	1	900	1	1	04	1	_	1	1	1
goyal yard. Yard arms, each	1 1	1 1	11	_		1 12	9	- 1	9	1 18	113	11:	11		11	118	1.13
Whole length, fly included		\$1	1 88	\$1	52 01	10 H	0 -	2	0 1	42.5	0 10	1 2	10	1 0	× 1	410	- 00
Garket, exclusive of housing	35 0	030	IJ	11	11	01 9	0 26	1 1	11	11	11	18	9 17	11	11	11	11
All ofore aft side of stern nost t	258 0	0	44 6	1	8 99	1177		86	0	35	0	154	1	83 6	ì	33 0	1

	Sailing Vessel 'Haddington,' Lgth., 230 ft. Brdth., 35 ft. 6 in Fonnage, 1,333, Barque-rigged	Vessel 'Haddir of. Brdth., 3 Fonnage, 1,332 Barque-rigged	Hadrigh.	lingto 35 ft.	6 in.	S. JEG	Tanj Tanj ngth eadt	Screw Steamer Tanjore. * Length, 300 ft. Breadth, 36 ft. Tonnage, 2,129	8 نونو - ا	S, Jan	Screw Steamer 'Charkieh.'* Length, 350 ft. Breadth, 35 ft. Tonnage, 1,557	Charkieh. ** Length, 360 ft. Breadth, 35 ft. Tonnage, 1,557		S. TEL	Sailing Vessel Mutlah. • Length, 115 ft. Breadth, 25 ft. Tonnage, 332	115 15 15 15 15 15 15 15 15 15 15 15 15	-
SPECIES OF MASTS AND SPARS	Fore	M	Main	Mizen	Et	Fore	24	Main	Hts	Fore	-	Main	00	Fore	242	Main	E#
	Lgth.	.dtg.l	Dia.	Leth.	Dia.	.dtg.l	Dia.	.dt3.l	Dir.	Lgth.	Dia.	Lgth.	Dia.	Leth.	Dia.	Lgth.	Dia.
Lower mast. From deck to trussel trees	ft. in. in. 52 0 31	1.00		ft. in. in. 52 0 22	E 03	ft. fn. fn. 50 0 30	35	ft. in. in. 58 030	30.	ft. in.	n.in.	A. in.	in. in.	A. in. fn.	199	ft. fn. in. 51 0 18	128
Tronmast. Whole length, head included	52 617	22	617	= 1	11	47 0 0	017	44 0	173	330	014		0 147	34 3	12	3 25	3 111
Length	91	-1	11	189	13		11	- 1	11	9	11	9 1	11	4 1	11	4	1.1
Topmant mast. Length to stops	24 6 10	24	610	11	11	24 0	110	2 1	113	210	g"	21 0	101	150	4.6	96	64
	0		15	12 0	1		6	91	6	E	200	0 11	18		1	64	1
Yard . Yard arms, each	0 0 0	5	020	11	П		100	240	1	400	2 1	90	9 1	100	1	200	1 1
ail yard. Whole length, arms included	64 0 15	3	010	11	U	58 0	14	88	14	55 0	13	55 03	13	36 6	6.2	38 6	-
		42	010	1	1	40 0	6	4	8	36 0	00	36 0	90	25 9	5.2	36	9
Topgan, d. Whole length, arms included	30 00	800	100	11	11	04	11	e4	11	e	11	0 1	11	100	13	78	14
Yard arms, each	1.3		1	1	1	1	1	1	1	1	1	1	1	10	1	7	1
whole length	2 6 11	200	119	400	g"	200	g, 1	94	6	36 6	∞	98	œ 1	1.1	11	36 6	æ 1
Garage Doom		1	1	1	1	1	1	f	1	1	1	1	1	1	1	-65	=
pice, exclusive of housing	36 0 80	1	1	1	1	43 0	98	1	1	36 0	22	1	1	24 6	25	L	L
before aft side of stern post 1	75 6	la	1	1 8		10		l ä	П	1	11	1	1	90	2	8	Ц

		Lengt	Total	'Vusco de Gama,' ortuguese Ironclad th, 200 ft. Breadth Tonnage, 1,497.	Gam Fronces	'Vasco de Gama,' Portuguese Ironclad. Length, 700 ft. Breatth, 40 ft. 3-masted Schooner	0 13-		Sthy 3-m	Alex rehar 210 ft	Se, Bath	Merchant Steamer. Length, 210 ft. Breadth, 30 ft. Frontage, 919. 3-masted Schooner	30 P		Str. S	H.M. mpos 165 f Ton mast	Sold Sold Sold Sold Sold Sold Sold Sold	H.M.S. 'Swift,' Composite Gunboat. Length, 163 ft. Breadth, 29 ft. 3-masted Schooner	8 4
SPECIES OF MASTS AND SPARS		Fore		Main	==	Minen	Ez	N.F.	Fore	NA	Main	NA.	Mizen		Fore		Mast	-	Mizen
		Lgth.	Dia.	Lgth.	Dia,	Lgth.	Dia.	Leth.	Dia.	.dra.I	Dia.	.ftg.I	Dia.	Lgth.	Dia.		Leth.	Dia.	Legth.
Lower mast. Deck to trussel trees		t. in. in.		ft. in. in.		ft. in. in.	fn. 16	ft. in.	in. in.	-	t. in. in.	f. in. i	6 13	5,00	in. in. 8	6	t. in. in.	_	ft. in. fn. 37 6 11
		10 0		10 0	1:	70	10	10 0	1	_	0	9	90		00-4		9 1	_	0
Topmast, Length to stops Topgallant mast	• •	13 6	1 9	1 98 0	110	10	a	16 0	16 0 -	# 1	2	24 20	0 1	101	00	9 1	0 1	24	1 1
Royal mast.		10	1	10	1	1 4	1	1 4	1	1 =	-	1 "	1	1.	-	1	1.5	Ť	15
rough vard. Whole length.		60 01	1 =	1	1	1	1	9	0144	0	-	9	11	45	9	1 2	- 1	11	1
Yard arms, each	Ĺ	300	15	1	1	1	1	4	100	1	1	1	1	9 0	0.0	1	1	1	1
Topsail yard, whole length .		11	1	0 00	9	14 0	4	1 8	1	I g	9	15	6 5	3 1	- (T	-	1 1	1 -
Yor Yard arms, each .		0 0	16	2 6	11	1 6	1	4 65	6 71	63	0	- 1	9	800	00	13	1.1	11	13
Trongallant yard. Yard arms, each .		100	-1	1	1	1		900	1	1	1		J	-	200	9 1	1	1	1
_		11	1	11	1.	11	1	11	1	I	1	11	11	11	1 1	13	13	1.1	1 1
mole length, fly included		29 0	8	29 0	83	24 0	63	31	100	35	8 0	1 27	0 63	22	0		22 0	-	9 7
The state of the s	•	20	1		1.	1 6] 0	0 0 0	15	1 10	13	1 30	90	-	0	1	1	10	18
exclusive of housing		16 017	14	11	ΙĪ	1	÷	200	18	1	1	20	1	191	0 13			1 1	2
Boomist fore "ndder bost 1		41 0 11		0 99	1.1	23 0	11	61 0	0 18	16	11	29	1 1	134	00	1 25	9	F 4	17

3	4 0	
	SCREW	
	SCHOONER-RIGGED	
1	SOME	
١	OF	
1	SPARS OF	
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١	MASTS AND	Curo
١	OF	
	DIMENSIONS	
	THE	
	GIVING	

SPECIES OF MASTS AND SPARS	- Petge	Length, 150 ff. Breadth, 26 ff. Tonnage, 483.	150 ft. 86 ft. 1886.	Tin Co.	THE	readth onnag	Jength, 130 ft. Breadth, 20 ft. Tonnage, 251. Schooner-rigged		Brei	Adth, Found	Length, 108 ft, Breadth, 17 ft. 6 in, Tonnage, 146. Schooner-rigged	6	Length, 76 ft. Breadth, 15 ft. Tonnage, 80. Fore and Aft Schooner	Length Freadtl Fonns	7. 76 ft. 1. 15 ft. ft Scho	oper
	Fore Mast	-	Main Mast	nst	Fore Mast	fast	Main Mast	Mast	Fore Mast	Mast	Main Mast	Mast	Fore	Fore Mast	Main Mast	Mas
	Lgth. 1	Dia. I	Lgth.	Dia.	Lgth.	Dia.	Leth.	Dia.	Lgth.	Dis.	Lgth.	Dia.	Lgth.	Dia.	Leth.	Dia.
Lower mast. From deck to hounds Head. Topmast. Length to stops Topgallant mast. Length to stops. Lower yard. Whole length Topgall yard. Whole length Topgall yard. Whole length Topgall yard. Whole length Topgallant yard. Whole length Topgallant yard. Whole length Topgallant yard. Whole length Topgallant yard. Whole length Topgallant yard. Whole length Topgallant yard. Whole length Topgallant yard. Whole length, if included galf. Fly Mole length, if included galf. Fly Mole length, if included galf. Fly Mone before rudder post t Lower before rudder post t	22 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	# 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	## 10111110111g 1111111	# # # # # # # # # # # # # # # # # # #	[元] ト (8 ト 1 m 8 1 m	F. 4 88 4	11116 11 12 11 12 11 11	5 2 2 2 1 2 8 2 1 1 2 8 1 1 2 8 1 1 1 2 8 1 1 1 2 8 1 1 1 2 8 1 1 1 2 8 1 1 1 1	₹11g. 1g. ∞ 1g. ±1	22-23-38-38-11-1-23-38-3-1-1-23-38-3-1-1-3-38-3-1-1-3-38-3-1-1-3-38-3-1-1-3-3-3-3	E 21011111111111111111111111111111111111	20 20 30 30 11 10 11 10 11 11 11 11 11 11 11 11 11	독점	28 6 28 6 1 1 1 1 28 6 1 1 1 1 2 8 6 1 1 1 1 1 2 8 6 1 1 1 1 1 1 2 8 6 1 1 1 1 1 2 8 6 1 1 1 1 2 8 6 1 1 1 1 2 8 6 1 1 1 1 2 8 6 1 1 1 1 2 8 6 1 1 1 1 2 8 6 1 1 1 1 2 8 6 1 1 1 1 1 2 8 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	E = []

				Ī			Saraw Vessell	Sprig	
SPECIES OF 1	SPECIES OF MASTS AND SPARS	8	Chippe	Clipper Ships	Iron	Tronclad Frigates	Wood-	Troop-	Merchant
			Ex. 1	Bx. 2	Ex. 1	Ex. 2	Corvette	drus	Tarmence
hounded	= breadth of vessel		× 1.589	1.408	1.141	-947	1.238	1.217	1.440
headed	= hounded length		× -254	-	.302	.333	-288	-259	-248
p	= main mast hounded		-910	-911	806.	-944	-904	-946	-958
	= hounded lenoth		-281	_	315	.353	-298	.273	-259
hounded	= main mast hounded		-905	_	.823	688.	.875	.893	*843
beaded	= hounded length		× -246		-239	.260	-219	-222	-215
topmast hounded	= breadth of vessel		1-086	1.125	.987	808	1.000	-945	926-
beaded	= hounded length		× -211	185	155	-141	.155	.172	167
bounded	= main topmast hounded .		× 1.000	1.000	1.000	1-000	1.000	1.000	1.000
neaded	=hounded length		× -211	.185	.155	-141	.155	-172	.167
popunou	-main topmast hounded .		808· ×	-827	7777	•739	·774	.736	-732
	=hounded length		× -238	.194	154	.147	154	.156	.183
pounded	= breadth of vessel		.632	-958	.543	-456	-595	.511	.548
the the	The state of the s		× 426	.500	.362	.289	-369	305	-286
. pole	-hounded length		· 379	1	.191	-364	960-	.178	-208
" hounded	=breadth of vessel		1	.361	1	1	1	1	I
. pole .	=hounded length		1	-077	1	1	1	1	l
ded	= main toperallant mast hounded	ded	1.000	1.000	1.000	1-000	1.000	1.000	1.000
	= roval mast hounded		1.000	1.000	1.000	1.000	1.000	1.000	1.000
. pole .	=hounded length		.379	1	.191	.364	960-	178	.208
pap	-main skysail mast hounded		1	1.000	1	1	1	1	1
" pole	-hounded length		1	-077	I	1	ı	1	ſ
pep	= main topgallant mast hounded	ded	2000	.856	.746	694-	084	-798	618.
	- royal most hounded		.853		.762	818	-774	585	00%

342 RELATIVE PROPORTIONS OF SHIPS' MASTS AND SPARS.

						Screw Vessels	seels	
SPECIES OF	SPECIES OF MASTS AND SPARS	Clip	Clipper Ships	Ironclad	clad	Wood-	Troop-	Merchant
		Ex. 1	1 Ex. 2	E I	Ex. 2	Corvette	dins	Steamer
Mizen royal mast pole	=hounded length	754 × ·		061	.300	080	.186	.208
" skysail mast hounded.	= main skysail mast hounded	×	.816	1	1	1	I	1
. pole "	= hounded length	1 ×	060-	1	1	1	J	ı
Main yard. Whole length .	= length on water-line .	. × .358	_	-278	-284	-291	-238	-268
	=yard	· × · 037	•086	-0+1	.044	. 042	-050	990-
Fore vard. Whole length .	=main yard	· × 1.000	1.000	1.000	1.000	1-000	1.000	1.000
\sim	=yard	· × -087	.086	-041	770	-045	-050	-056
. r.: en yard. Whole length .	= main yard	. × .789	-857	929-	.744	102-	.750	.755
	= yard	· × -038		-045	-094	-045	.100	290.
. lower topsail yard	=main yard	. × .843		1	1	1	1	1
late Yard arms, each	= yard	. × -024		1	1	1	1	1
lower topsail yard.	= main lower topsail yard.	· × 1-000	=	1	1	1	1	1
Fore Yard arms, each		· × .024	-	1	d	1	١	ı
10wer topsail yard	= main lower topsail yard	. × ·770	-	1	1	1	1	1
Lize Yard arms, each	= yard	· × -056	-053	I	I	ı	1	1
. apper topsail yard	= main yard	. × .919*	· 933*	.705	-744	-750	.800	.762
Mall Yard arms, each		· × -052	-032	180.	†60.	.085	.078	.082
. apper topsail yard	= main upper topsail yard	. × 1.000	1.000	1.000	1.000	1-000	1.000	1.000
Tore Yard arms, each	= yard	· × -052	-	.081	-081	.085	820.	-085
		. × -803	-794	969.	.672	.729	.687	.738
	= yard	. × -038	-	-085	-061	-083	620	100
topgallant yard	= main upper topsail yard	818 ×	.816	.655	.672	.678	.641	.672
(all Yard arms, each	= vard	× -049	-	.043	-061	-045	.061	190-

ECIES OF MASTS AND SPARS					
ecies of Maets and Spars			Screw Vessels	age age	
	Chipper Ships	Ironclad Frigates		Troop-	Merchant
	Ex. 1 Ex. 2	Ex. 1 Ex. 2	Corrette	i	Tarrence .
"Ore topgallant yard = main topgallant yard x .	000 1-000	1-000	1.000	1-000	1-000
asch . = vard x	-049 -039	448 461	429		-061
yard = main topgallant yard x	•	.728	_	-732	196
Yard arms, each . = yard x		÷	_	\$	-045
= main topgallant yard x		902.	_	.732	889
Yard arms, each = yard		4 25	_	·042	\$
= main royal yard × 1	=	1-000-1	_	1.000	1,000
×	-047 -040	-042		.	-04 5
= main royal yard x		717 457		.783	909
ach = yard x	·045 ·084	-042 -046	6 40	-045	- 071
Main skysail yard = main royal yard x	- 77.8	1	ì	l	1
Yard arms, each . = yard x	- -	1	ı	ŀ	ı
•	1-68	1	ı	. 1	ł
For Yard arms, each = yard	ا چ	1	ı	1	i
	ا څ	1	1	ı	ł
Mizer yard arms, each . = yard x	1	1	ı	ı	ł
length = spanker boom x			_	99	699.
= length of vessel	_	184 199	_	•166	.188
de stem.		129 102	-075	66	.112
$\mathcal{A}_{A}}}}}}}}}}$	_	_	2.250	1.818	2-015
× · · · iibboom · · ×	÷	.387 -848		-552	. 496
st before after stern st = ", water-line x		.575 -774	-826	<u> </u>	6
× · · · · · · · · · · · · · · · · · · ·	_	_	177	335	-455
T. × · · · · · · · · · · · · · · · · · ·	190 174	161 164	.161	.117	.176

TABLE OF FACTORS USED TO DETERMINE THE LENGTHS OF MASTE AND SPARS FOR BARQUES AND BRIDGS.	OF MAS	TS AN	D SPAR	8 FO	BARG	UES AND	Brigs.
	L	r	Screw Steam Vessels) El	8C18		Sailing
SPECITE OF MASTE AND SPARE	Ironclad Frientes	tes.	Merchant Vessels.	# # #	Troop-	Merchant	Merchant Vensel.
	Barque-rigged	igged	Barque-rigged	_	Barque	Brig.	Barque-
	Ex. 1	Ex. 2	Ex. 1		rigged	rigged	rigged
Main mast hounded = hreadth of vessel	4 1.125	1.126	_	909	1.102	1.395	1.577
•	-524	-317	_	-245	.278	-264	.276
	-918	<u>:</u>	-927	. 888	è X	9 7 6	876.
headed	-278	.351	_	-272	586	•580	-508
	873	878	_	979	1.056	ı	876.
headed	-230	.758	_	167	.175	1	-211
formast hounded	289. ×	.857	=	8	2 2 2	1.052	1.267
•	1	ı	_	.167	25	.175	.167
" hounded .	1.000	1.000	_	ş	99	900	9
• •	Ì	ì	_	.167	÷.	.175	.167
hounded	× 1-247	1.00	_	.267	-038	1	1.280
	88. - - -	188		989	.159	13	202.
opgallantmasthounded =	866. ×	200	919	879.	30 T	1631	089.
Main nole . = hounded length	-114 ×	62		. i	1	299.	18
pepunoq "	1.000	3	_	₹ ?	33	3	99.1
for ,, pole . = hounded length	× 114	Ģ2	3	Į:	Į	/99.	15
roval mast hounded .	l ¥	ł	1	475	987	ļ	408
Main pole = hounded length	<u>,</u>	I	1	910	971	ı	188
hounded	<u>_</u>	ı	i	3	3	I	000.
gore " note = hounded length	1	ı	_	310	143	ı	-138 -138
vard. Whole length	.20 <u>5</u>	320	_	: E	·217	28	386
Yard arms, each	-067	020		ģ	.044	7 00	047
Whole length	2000	95	1.000	83	8 3	999	000
The same warm of the same of t	3	3	4	2	5	5	

					Ī
TABLE OF FACTORS USED TO DETERMINE THE LENGTHS OF MASTS AND SPARS FOR BARQUES AND BRIGS	OF MASTS	AND SPAR	FOR BA	BQUES AND	э Ввлев
'acceptano)					
-		Screw Steam Vessels	Veenels		Seiling
Sprans of Magna and Spans	Ironclad Frigates	Merchant Vessels.	÷	- Merchant	Merchant Vessel.
	Barque-rigged	æ		_	Barque-
	Ex. 1 Ex. 2	2 Ex. 1 Ex. 2	2 rigged	_	rigged
Main topsail yard main yard x	.769	.760	L	.743	-762
Yard arms, each	_	.105	_	_	•078
•	=	1-000	_	_	1.000
Yard arms, each .	_	.105	073 077	_	920-
	· .	•	169.	•	ì
Yard arms, each	_	1	_	_	ı
	_	.631	_	_	.656
	890- 890-	.089	·066 ·045	_	• 0 ₹8
•	1.000 1.000	1.000 1	_	1-000	1.000
ъ.	890- 890-	£80.	_	_	9 7 0.
	 	9 	162. 189.	1	-714
s, each .	1	- 	_	1	•042
•	 	1-90	_	ı	1.000
, each .	1	۰ ا ا	_		042
goanker gaff. Whole length = spanker boom	_	625	_	-133	-145+
poom " "		.155	_	1	1
11	.081	-097	_	.143	<u>19</u> 1.
) pq ::	=	1.061	_	1	₹ 6.
Housing = iiibboom x		£46.		1	471
and the mast before rudder post = ", "water-line x	_	022	787 787	-206	.793
× · · · · · · · · · · · · · · · · · · ·		.		-287	. +30
× · · · · · · · · · · · · · · · · · · ·	-204 -209	9 159 151	51 -141	ı	.160
• Jib-headed topeall.	† Spanker	Spanker gaff=length of vesselx.	vesse! x.		

			_			Screw	Screw Steam Vessels	essels			Marchar
	SPECIES OF M	SPECIFIC OF MASTS AND SPARE	,	Ironelads		Sloop		Merchan	Merchant Vessels		Salling
			6900	3-masted Schooner	Schoon.	Schoon.	3-masted Schooner	Schoon.	Schoon rigged	Fore and Aft Schooner	Brig- rigged
Fore mast hounded	pepuno	= breadth of vessel .	×	1.125	1.127	1.634	1.467	1.950	2-133	1.758	1.740
ч	headed	=hounded length	×	-255	-287	-235	.530	-205	.202	ı	.218
Main " h	popunoq	-fore mast hounded	×	1.089	1.125	1.035	1.068	1.051	1.027	1.057	1.172
	bended	=hounded length	×	-504	-211	-230	.213	•195	-200	1	.186
Mizen " h	ponnded	= fore mast hounded .	×	-911	1	1	848	1	1	1	1
4 " "	headed	=hounded length	×	171	ı	1	.173	1	1	1	1
et	copmast hounded .	= breadth of vessel .	×	675	97.	208.	.850	008.	1.500	1-333	1.868
	headed .	=hounded length	×	1	1	1	1	1	1	1	.140
:	pole		×	1	1	Ì	1	1	.115	•150	1
Main "	popunoq.	=fore topmast hounded .	×	1-426	1.370	1.738	1.608	1.75	1.04	1.000	1.368
	headed .	= hounded length	×	1	1	1	I	1	1	1	.140
	pole .		×	.170	.135	.100	.146	.143	.112	-500	1
Mizen "	hounded .	=fore topmast hounded .	×	1.148	1	1	.100	1	1	1	1
	pole .	=hounded length	×	-161	1	1	-500	1	I	1	1
Fore topg.	mast hounded .	= breadth of vessel .	×	.340	.394	.481	.533	.500	1	1	009-
	" pole.	= hounded length	×	.185	1111	-236	.312	007	1	1	1
Main "	" pounded "	=fore topg. mast hounded	×	I	1	1	1	1	1	1	1.067
Fore royal	. "	= breadth of vessel .	×	1	1	1	1	1	1	I	.967
	" pole.	=hounded length .	×	1	1	1	1	1	1	1	-235
Main "	" hounded "	=fore royal mast hounded	×	1	1	1	1	1	1	1	1-117
	" bole.	= hounded length .	×	ı	1	I	1	1	ı	1	-211
Fore yard.	Whole length.	-	×	-300	-565	400	.310	.354	-380	ı	.450
	Yard arms oach		,	050	-000	020	0000	.0.19	.001		.048

				Serev	Screw Steam Vessels	essela			Morehan
		Iron	Ironelads	Sloop		Merchai	Merchant Vessels		Salling
SPECIES OF MASTS AND SPARS	мвя	3-masted Schooner	Schoon.	of War. Schoon	masted	Schoon.	Schoon	Fore and Aft Schooner	Vessel. Brig- rigged
Wain ward Whole length	= fore yard	I	1	1	1	I	ı	1	1.072
	= vard	1	1	1	1	1	1	1	.045
The tongoil wayd Whole length	=fore vard	× -683	.647	•741	-754	.739	.585	•	-705
Yard arms, each	= yard	× -078	940-	060-	-095	•074	.083	1	.055
	=fore tops, yard	 	1	1	1	1	1	1	1.055
Yard arms, each	=vard	1 ×	1	1	ļ	l	1	1	-055
	= main gaff .	069. ×	.617	-412	.543	199.	602.	-702	1
	= mizen gaff .	× 583	I	1	•574	I	1	1	1
was light yard. Whole length	=fore tops, vard	× .683	.683	•655	199.	-653	1	1	.705
ard arms, each	= vard	× .063	·074	-078	-072	-071	1	1	-035
Main tonosllant vard. Whole length	=fore topg. yard	ı	1	1	1	1	I	1	1.040
	=vard	1 ×	1	1	1	1	i	1	-035
Tore roval vard. Whole length .	= fore topg. vard	ı	1	1	ì	1	1	1	.756
6	= vard	 	1	1	ĺ	1	1	l	020.
Main royal vard. Whole length .	=fore royal yard	1 ×	1	1	1	1	I	1	1.128
î	= vard	I	1	1	ı	1	1	1	020-
Whola	= loth, of vessel	× 145	121	-206	.152	.146	-231	.223	-317
, m	= fore gaff	× 1.000	1.214	1.100	1-127	1.142	1.060	1.088	1.000
Mara " "		× 887	1	1	.871	1	1	1	1
Whole length	= mizen gaff .	× 1.416	1.53	1.560	1.425	1.700	1.056	1.513	+
	= loth. of vessel	080· ×	•105	.187	105	.100	.200	.191	-213
Bowspill, exclusive of noming.		× 2.562	1	1	1.000	1.230	!	1	1.728
Jibboom ", " " "	- vessel	× -705	.721	.760	.767	.711	197.	.750	.756
Cance of 10re man ben tuden poor		× -330	.298	-303	433	-315	-317	.316	.345
n man n		-115	ı	1	.141	I	1	1	1

T.	ABLE OF FACTORS USED TO DI OF SHIPS' MASTS		
	SPECIES OF MASTS AND SPARS	Given Diamr. = Whole Length ×	End Diameters = Given Diameter ×
	Ships', brigs', and barques'	·025 to ·028	$\begin{cases} \text{heel} &88\\ \text{hounds} &80\\ \text{head} &75 \end{cases}$
masta	Cutters'	-020 " -021	$\begin{cases} heel & .83 \\ hounds & .75 \\ head & .50 \end{cases}$
Lower	Schooners'	·020 " ·022	$\begin{cases} \text{heel} &83\\ \text{hounds} &80\\ \text{head} &67 \end{cases}$
	Luggers'	-020 " -021	heel
sts	Ships', brigs', and barques'	·023 " ·025	hounds .80
Topmasts	Cutters' and schooners'	·020 " ·022	hounds
ů	(Luggers'	·020 " ·021	hounds .77
د.	Topgallant masts	·0 2 0 " ·021	hounds77 skysail pole .50
Bowspri	Ships', brigs', and barques'.	·040 " ·050	head66
Bo	Cutters' and schooners'	·040 ,, ·050 ·020 ,, ·025	\ \text{heel . 1.00} \text{head66} \text{vard arms*50}
	Topsail yard	020 ,, 020	
_	Tongellent and royal ward	·017 " ·020 ·017 " ·018	,, .50
ards	Topgallant and royal yard. Cross jack yard		,, .50
፪ ፞	Cutters' and schooners' square sail	·020 ,, ·025 ·014 ,, ·017	,, .5
	Cuttons' and schooners' to		,,5
	Cutters' and schooners' topsail .	.017 ,, .020	, 5
	Luggers' yards	·018 ,, ·023	outer end inner
_	Main and cutters' booms	017 " 020	outer ,,
Booms	Jibboom	·020 " ·025	outer ,, inner ,, 1
—	Flying jibboom	-017 " -020	outer "
	Jib and flying jibboom in one .	·022 " ·026	outer ,,
.00	Ships' and brigs'.	·018 " ·022	outer end . :
Gaffis G	Cutters' and schooners'	018 , 022	· ,,
rĦ	Trysail gaffs	·0 8 0 , ·040] ,,

. Note. —The factors in the above table will apply equally well whether the masts and spars are of wood or of iron.

· Table of Position and Rake of Masts for Sailing Vessels.

<u></u>				
Rig and Names of M.	AS/PG	Water Line of the Len	m Middle of in Fractions gth of that ne	Rake in Twelve Feet
		Before	Abaft	Inches
Frigate $\begin{cases} main & m \\ fore \\ mizen \end{cases}$	nast .	-37 to ·39	062 to 069	6 to 5 2 to 1 10 to 9
Corvette . $\begin{cases} \underset{\text{fore}}{\text{main}} \\ \underset{\text{mizen}}{\text{fore}} \end{cases}$	» · · · · · · · · · · · · · · · · · · ·	-372 to ·399	·096 to ·06 — ·375 to ·356	6 to $10\frac{1}{2}$ 2 to $1\frac{3}{4}$ 10 to $10\frac{3}{4}$
$egin{array}{ll} ext{Clipper} & \left\{ egin{array}{ll} ext{main} \\ ext{fore} \\ ext{mizen} \end{array} ight.$	" ·	·274	-047 -309	9 3 15
$egin{aligned} \mathbf{Lugger} & egin{cases} \mathbf{main} \\ \mathbf{fore} \\ \mathbf{mizen} \end{aligned}$	" ·	 ·396 	·04 — ·396	12 ·6 ·24
$\begin{array}{ccc} \text{Barque} & & \begin{cases} \text{main} \\ \text{fore} \\ \text{mizen} \end{cases} \end{array}$	", ·	·300 —	•067 — •349	13 11 17
$\begin{array}{c} \textbf{3-masted} & \begin{cases} \text{main} \\ \text{fore} \\ \text{mizen} \end{cases} \end{array}$	" · · · · · · · · · · · · · · · · · · ·	·295 —	·033 — ·366	27 24 30
Common { main schooner { fore	,, .·	-338	·046 —	24 15
Bermuda {main schooner fore	"·	-279 to ·31	·108 to ·084	24 to 33 16 to 36
Brig of war $\begin{cases} main \\ fore \end{cases}$	»·	-331 to 323	147 to 138	10 to 9 3 to 2
$egin{array}{ll} ext{Yacht as} & ext{main} \ ext{brig} & ext{fore} \end{array}$	"··	323	·144 —	10 2½
Ketch $\cdot \left\{ egin{matrix} ext{main} \\ ext{mizen} \end{array} ight.$	" ·	-11	·395	12 18
Revenue } main	" .	·13 to ·104	_	14 to 13
Cutter yacht main	" •	·112 to ·14	_	12 to 15

Table of the Weight of Vessels' Masts, Spars, Rigging, and Sails in Tons.

Kind of Vessel			s	ailing Sh	ips	
Tonnage (B.M.)		2,600	2,200	1,700	1,400	1,000
Lower masts and bowsprit* Topmasts and yards Spare gear and booms Standing rigging† Running Blocks to Ship's sails Spare ,,		52·6 37·1 16·5 22·0 18·1 12·2 6·9 4·2	51·9 36·0 16·0 21·2 17·2 11·1 7·3 4·4	36·7 27·5 12·6 20·2 16·9 10·6 6·0 3·7	34·1 26·5 12·0 19·1 16·3 10·0 6·1 3·4	21-6 18-6 7-5 11-0 11-4 5-4 8-8 2-3
Kind of Vessel		Sailing Ship	В	rigs	Schooner	Cutter
Tonnage (B.M.)		500	380	230	180	160
Lower masts and bowsprit Topmasts and yards Spare gear and booms Standing rigging † Running "Blocks to "Ship's sails Spare "	• • • • • • •	9-1 8-8 4-1 9-4 6-5 4-2 2-1 1-5	7·5 7·2 3·0 3·8 4·5 2·0 1·5 1·2	4·8 5·8 2·2 2·4 2·8 1·0 1·2 ·85	6.4 1.9 1.2 1.9 1.4 .8	5-5 2-6 1-7 1-3 -2 1-8 -25

^{*} The masts and spars are all of wood.

[†] Standing rigging of wire.

TABLE HEM	OF	THE CABI	RELAT	IVE GETI	PRO	PORTI WITH	ONS C	F IRON	AND T.
hain b	We	ight o	f 100 Fat	homs	nr.	h	Weigh	nt of 100 Fa	thoms

20	.0.0.							9.51							
Distm of Ch	Girth of He		Cha	in	н	emp	p	Diam of Ch	Girth of He	C	hai	n	н	emp	,
Ins.	Ins.	Cwt	. Q	Lb.	Cwt.	Qr		Ins.	Ins.	Cwt.	Qr	Lb.	Cwt		L
2	1 71 8 8 81	29	0	17	12 13	0 3	26 16	11	${ 15 \atop 15\frac{1}{2} \atop 16 }$	110	0	14	{ 43 45 48	3	27
7	1 9	39	1	21	{15 17		25 22	15	{16½ 17	136	2	10	51	3	2
1	{10 10½	50	0	14	{ 19 21	0	21 20	12	${17\frac{1}{18}}$	155	0	9	{ 58 61		13
11	$\begin{cases} \frac{11}{111} \\ \frac{11}{12} \end{cases}$	65	3	5	23 25 27	0	15 23	17	$\begin{cases} 18\frac{1}{2} \\ 19 \\ 20 \end{cases}$	180	3	14	69	0	17
11	121 13 131	81	3	12	(29 (32 (35		19 7	2	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	190	0	14	1 95	1 2	14 16 8
1/1	141	94	0	7	131	9	1 1	2 21		21	9	0 0	14	179	3

Hemp	Wire	Hemp	Wire	Hemp	Wire	Hemp	Wire	Hemp	Wire	Hemp	
(ins.)	(ins.)	(ins.)	(ins.)	(ins.)	(ins.)	(ins.)	(ins.)	(ins.)	(ins.)	(ins.)	
12 113 111 111 111 103 101	48 43 48 44	101 10 93 91 91 91 91 91	418 4 378 334	81 84 87 71 71 7	350 00 00 00 00 00 00 00 00 00 00 00 00 0	64 64 64 54 54	23 25 25 25 25 25 25 25 25 25 25 25 25 25	5 44 44 44 84 84 84	2 12 13 13 15 15 15	34 3 24 24 24 24 21	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

TABLE	SHOWING	FROM	WHAT	Numbers	OF	CANVAS	THE
	Dn	FEREN	T SAIL	S ARE MAI	DE.		

No. of Canvas	Species of Salls made of the given Number of Canvas
0 1 2 8 4	Courses, lower staysails, trysails. Courses, lower staysails, trysails, awnings. Courses, topsails, lower staysails, trysails, spankers, awnings. Courses, topsails, spankers, jibs, lower and topmast staysails.
4	Topsails, topgallant sails, spankers, jibs, topmast staysails.
5	Topsails, lower and topmast studding sails, spankers, jibs, upper staysails, gaff topsails.
6	Topgallant sails, studding sails, jibs, flying jibs, upper stay- sails, gaff topsails, cutters' and schooners' crossjack sails and square topsails, sails of boats.
. 7	Topgallant sails, studding sails, flying jibs, royal staysails, cutters' and schooners' topsails, sails of boats.
8	Royals, skysails, topgallant and royal studding sails, cutters' and schooners' topgallant sails, sails of boats.

Note.—For the weight of the several numbers of canvas see p. 303.
WEIGHT OF SHIPS' RIGGING AND BLOCKS.
Weight of a ship's running rigging = weight of barques 1682 brigs 17719 wire standing rigging ×
Weight of a ship's blocks = weight of running barques . 369
Weight of a ship's blocks = weight of running Sailing ships : 369 barques : 302 brigs : 254
Note.—The above constants must only be taken as rough approximations.
PROPORTIONS OF TRESTLE AND CROSS TREES IN SHIPS' TOPS.
Length of trestle-trees = hounded length of topmast x 22
Breadth of ditto = length
Depth of ditto = breadth $\cdot \cdot \cdot \cdot \times \cdot 67$
Length of cross-trees = hounded length of topmast × ·31
Breadth of ditto = breadth of trestle-trees . × 10 Depth of ditto = breadth 67
Depth of ditto = breadth $\cdot \cdot
Length of lubber's hole = length of trestle-trees \times 41
Length of fid = diameter of lower mast $ \times 1.50$

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IGHTS OF THE STANDING MICGING OF STEAM SHIP

s 200 Te	S.) Girth (ire Hemp	0 T	_	_	_	_	_	_	_	_		_			_				.b. Cwt. Qr.	00 00
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STA SPECIES OF	OING RIGGING		Sen shrouds	cen stay (single)	shrouds .	n stay (single)	W main backstays	e & main shrouds	e & main stays	Zen stays	zen buckstnys	re & main stays	e k ma'n hackstays	ing jib stay	F. cruys	1105 F	nga le back-ropes	(3 of amp(double)	Sof prouds	prite an rigging	, heli

Topgullant Topmasts Lower

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TABLE FOR SAILING SHIPS, SHOWING THE PROPORTIONS WHICH THE DIAMETER OF CHAIN RIGGING AND THE GIRTHS OF HEMP OR WIRE RIGGING SHOULD BEAR TO THE DIAMETERS OF THE MASTS, YARDS, &c., FROM WHICH THE RIGGING LEADS.*

2	Pendants .	. 375	? Braces	-250
8.5	Shrouds† Stays Rathines		Lifts	.300
9 5	# Stays	. 282	Parrel rope	*333
5 5	Stays	. 057	8 Clewlines	.300
4	Foot-ropes		m Runtlines	-250
- [Bowlines	-250
- 1	* **	. 250	Bowlines	.250
- 1	Braces	050	∃ Sheets 1	.050
- 1	Tacks	000	Sheets ‡ Studding-sail halliards. Sheets	-300
1		000	Sheets	-300
on I	Sheets	000	Z Sneets	
yards	Clew garnets .		Tacks Downhaul Boom jiggers	-300
22	Bowlines	. 250	Downhaul	.500
2	Bridles			-200
	Buntlines	. 200	Heel lashing	-250
main	Leechlines	. 150	2 Boom-brace pendant .	-291
	Slabline	. 1.120	Boom-brace pendant Whip	167
and	Fore staysail stay †	. 282		-225
9	Halliards	. 200	Backstays	-225
ore	Chapta		Stay †	225
4	Sheets	. 150	Royal stay +	115
. 1	Downhaul	150	Shrouds † Backstays Stay † Royal stay † Royal stay †	115
	Lower studding sail :-	-200	Halliards and strapping	•400
. 1	Halliards		Halliards and strapping Foot-ropes Braces and strapping Lifts Parrel ropes Clewlines Bowlines	.300
	Inner halliards.	. 200	Braces and strapping .	.250
	Sheets and tack	. 200	E Lifts	.350
	Shrouds †	. 188	Parrel ropes	-333
	Ratlines	. 065	& Clewlines	-220
E	Backstays + .	. 225	Bowlines	-220
13	of the last of the second of the last of the second of the	. 300	Bridles .	-250
= 1	Store		Sheets	-400
i i	Stays Futtock shrouds §	. 030	Bridles	220
ore and main	Ratlines.		Sheets	220
7	Staysail halliards			
E.	Staysan namaras	160		220
	Downhaul .	600	L CDownman	.200
	Pendants	. 300	Halliards . Foot-ropes Braces and strapping	•400
	Sheets 1.	. 050	Foot-ropes	-300
20	Topsail tyes .	. 050	Foot-ropes Braces and strapping Lifts	-250
8 5	Halliards .	. 250	Lifts .	.350
2 5	Foot-ropes .	. .300	I of of Demonstration	-167
0		. 250	Clewlines & bowlines	1220
7		. 208	Sheets	-400

^{*} All the rigging is of hemp, except that marked otherwise,
† Wire-rope rigging,

Chain rigging,

Iron rods.

TABLE FOR SAILING SHIPS, SHOWING THE PROPORTIONS OF CHAIN AND HEMP AND WIRE-ROPE RIGGING IN RELA-TION TO THE MASTS AND SPARS (concluded).*

	PARTS OF RIGGING	Ratios	THE COURT OF STREET, S	Ratio
	Shrouds†	.146	Foot-ropes. Braces and strapping Parrel lashing Lifts. Halliards Sheets Clewines	.300
	Rurton pendants	.250	Braces and stranning	.250
mast	Burton pendants . Ratlines	-069	Pormel lashing	.100
ä	Ctaniles	174	Tarter maning	.350
4 "	Ratlines	174	E TAIRS	.400
	Seizings †	.027	Halliards	400
	Foot-ropes . :	.300	Sheets	.400
2.4	E Stirrups	250		
1	Lifts	250	Topping lifts Falls and strapping .	
3	Braces & strapping	.250	8 Falls and strapping .	.300
	Stirrups Lifts Braces & strapping (Shrouds †	188	Boom sheet	.400
tonmast	Stay †	225	Outhauler	.400
9 6	Datlings		Commandents	.400
18	Ratlines	150	guy pendants	*300
4 6	Backstays† . Futtock shrouds§ .	156	Guy pendants Falls Strapping to do. Throat halliards	.800
	(Turous amounts .	.030	Strapping to do	-300
1	Topsail tyes ‡ Halliards for do	.050	Throat halliards	.400
- 1	Halliards for do	225	Peak halliards	1 -400
- 1	Foot-ropes	.300	Vang pendants	.350
- 1	Stirrups		Vang pendants Falls and strapping .	.200
Yat.	Flemish horses	.300	Vang pendants Falls and strapping	200
λĺ	Premish horses	-333	The state of the s	000
- 1	Parrel rope Lifts	600	Throat brails	+200
1	Lifts	.800	Middle brails	200
Mizen topsan	Draces	200		.200
5	Sheets 7	.050	Gammoning !	.028
5	Clewlines	.800	Shrouds :	.028
2	Buntlines	-250	Shrouds † Bobstays † Man-ropes	
4	Span Bowlines	.250	Man-ropes	1.133
	Rowlings	-250	(Jibetay 4	-200
	Bridles	250		-200
	Danies	250	Guys, single 7	250
	Leef tackles	200	Foot-ropes	250
. 7	Shrouds†	.225	Foot-ropes Martingale stay † Martingale backropes † Halliards	.250
5 .	Backstays	.225	Martingale backropes †	.175
Dorollan	Stavt	-225	Halliards	-240
ă	Royal stay +	1113	Halliards	-200
2	Backstays	113	Sheets	.240
	Foot ropes	-300	Pendants	-321
	Promel leabing	.921	Sheets	-175
- 1	T sarrei masning .	·231 ·350	in / 1 1 y 111 m 110 month	A
J	Tifts.	.990	Flying-jib stay †	170
1	Bridles Bridles Reef tackles Reef tackles Bridles Reef tackles Bridles Reef tackles Backstays† Backstays† Boyal stay† Backstays† Foot-ropes Parrel lashing Lifts Halliards	400	Guyst	.300
			Martingale stay	-200
14	Clewlines	.222	Martingale stay† Halliards and strapping Downhaul and strapping Sheets	250
-	Sowlines .	222	Downhaul and strapping	-200
_	idles	250	Sheets	-250
	rapping, blocks	-308	Heel lashing .	1.25
	rapping, 3-blocks	000	TIGGI INSHIIDE	. / -

All the rigging is of hemp, except that marked otherwise.

Wire-rope rigging.

Chain rigging.

Iron rods.

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	ingle-thin Blocks.
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	mp Blocks.
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$

Block	Breadth of Block	Thickness of Block	Length of Mortice	Thickness		_			Breadth of	_	Length of Mortice	Thickness of Partition	Diameter of Sheave	Thirkness of Sheave	Size of Pin-hole
91	91	93	91	3				1 4 4	13	-	19	17	ini	01	1.3
3 4 5 6 7 8 9 10 11 12 13 14 15 16	21 34 4 4 52 64 7 7 7 8 9 1 1 1 1 1 1 2 1 2 1 1 2 1 2 1 1 1 1 1	$\begin{array}{c} 2\frac{3}{8} \\ 3 \\ 3\frac{5}{8} \\ 44 \\ 5 \\ 7 \\ 6\frac{12}{2} \\ 7 \\ 8\frac{1}{4} \\ 9 \\ 9\frac{1}{2} \\ 10 \\ 11 \end{array}$	$\begin{array}{c} 2\frac{1}{8}\frac{1}{8}\frac{1}{8}\frac{1}{8}\frac{1}{1}\\ 3\frac{1}{8}\frac{1}{1}\frac{1}{1}\frac{1}{1}\frac{1}{1}\\ 10\frac{1}{1}\frac{1}{1}\frac{1}{1}\frac{1}{1}\\ 12\frac{1}{4}\end{array}$	15 15 15	134 234 334 4 2 3 3 4 1 2 3 4	1 1 1 1 1 1 1 1 1 1 2 1 1 1 1 1 2 1 1 1 1 1 2 1 1 1 1 1 1 1 1 2 1	207 6 12 1 6 20 1 6 20 1 6 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	27 28 29 30	$13\frac{3}{4}$ $14\frac{1}{4}$ $15\frac{1}{4}$ 16 $16\frac{3}{4}$ $17\frac{1}{4}$ 19 $20\frac{1}{4}$ 22 $22\frac{3}{4}$	$14\frac{1}{4}$ 15 $16\frac{1}{2}$ 16 $16\frac{1}{2}$ 17 $17\frac{1}{2}$ 18 $18\frac{1}{2}$	$13\frac{3}{4}$ $14\frac{1}{5}$ $15\frac{1}{4}$ 16 $16\frac{3}{4}$ $17\frac{1}{2}$ $18\frac{3}{4}$ 19 $19\frac{3}{4}$ $20\frac{3}{5}$ $21\frac{1}{4}$	$\begin{array}{c} 1_{\frac{7}{100-18}} \\ 2_{\frac{1}{100-14}} \\ 2_{\frac{1}{100-14}} \\ 2_{\frac{1}{100-120-120-120-120-120-120-120-120-120-$	$10\frac{1}{9}$ $11\frac{1}{4}$ 12 $12\frac{1}{2}$ 13 14 $14\frac{1}{2}$ 15 $16\frac{1}{4}$ $17\frac{3}{4}$ $18\frac{1}{4}$ 19	2 2 2 2 2 2 2 3 3 3 3 3 5 3 3 5 5 5 5	124 184 184 184 184 184 184 184 184 184 18
8	4.3	(F1	03	1 7		uble		118	lock	-	0141	11	1103	115	111
9 10 11 12 13 14 15 16	$\begin{array}{c} 6\frac{3}{4} \\ 7\frac{1}{2} \\ 8\frac{1}{4} \\ 9 \\ 9\frac{3}{4} \\ 10\frac{1}{2} \\ 11\frac{1}{4} \\ 12\frac{3}{4} \\ 13\frac{1}{2} \end{array}$	7 7 7 8 8	$\begin{array}{c} 6_{8}^{3} \\ 7_{8}^{1} \\ 8_{9}^{5} \\ 9_{9}^{5} \\ 10_{3}^{3} \\ 11_{4}^{1} \\ 12_{3}^{3} \\ 13_{3}^{3} \end{array}$	1点 1点 1点 1点 1点 1点 1点 1点	538 6 634 718 1019 1011 1114 12	14	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	19 20 21 22 23 24 25 26 27	143 15 15 16 17 18 18 19 20 21	9 10 10 10 10 10 10 10	15 16 $16\frac{1}{9}$ 17 $17\frac{1}{9}$ $18\frac{1}{4}$ $19\frac{1}{9}$	111111111111111111111111111111111111111	$12\frac{3}{4}$ $13\frac{1}{4}$ 14 15 $15\frac{1}{4}$ $16\frac{1}{4}$ $17\frac{1}{4}$ $18\frac{1}{4}$ $19\frac{1}{4}$	1703-22-22-22-22-22-22-22-22-22-22-22-22-22	12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
- 10	01	1 91	1 01	1 3			-				(19	117	Ital	01	1.3
3 4 5 6 7 8 9 10 11 12 13 14 15	24 34 4 4 54 54 61 7 7 8 91 10 10 11 11	4 5 6 7 7 83 93 10 11 11 12	3 2 3 4 3 4 3 4 3 4 5 5 5 6 1 4 7 7 3 4 5 5 5 6 1 4 7 7 8 5 5 6 1 4 7 7 8 5 6 1 8 5 6	1 1 8	1 2 3 3 3 3 4 4 5 5 5 6 5 7 7 3 4 4 9 9 5 5 9 5 5 5 5 6 5 7 7 8 4 9 9 5 5 6 5 6 5 6 5 6 5 6 5 6 5 6 5 6 5	1 1111111111111111111111111111111111111	20-12-12-12-20-21-21-21-21-21-21-21-21-21-21-21-21-21-	17 18 19 20 21 22 23 24 25 26 27 28 29	13 13 14 15 16 16 17 18 19 19 20 21 22	16 17 18 19 20 21 21 22 23 23 124	154 16 163 174 18 19 19 19 20	21413235 - 212 2241325 - 212 222 222 222	2/1	2 2 3 3 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	The state of the s

10	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	-				Long-	1	_	locks				
10	10	Length of Block	Breadth of Upper	Breadth of Lower Block	Thickness of Block	Diameter of Upper	Sheave	of Lower Sheave	Thickness of Sheaves	Length of Upper Mortice	Length of Lower Mortice	Thickness of Mortice	Size of Fin hole
Topsail-sheet Blocks. Topsail-sheet Blocks.	Topsail-sheet Blocks. Topsail-sheet Blocks.	10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29	455667788	3 3 4 5 5 5 6 6 6 6	3 5 5 5 5 5 5 5 5 4 4 4	37 4 4 4 7 8 4 4 7 8 8 8 8 8 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1		1 1818 1814 1418 1818 1814 1814 1814 18	434-4-7-7-4-6-6-7-7-7-8-9-1-9-1-9-1-9-1-9-1-9-1-9-1-9-1-9-1-9	3 3 4 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1
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	Ning-nin Blocks	6 4 7 5 8 6 9 7	Ted-res President Block	450 450 50 60 60 60 60 60 60 60 60 60 60 60 60 60	ca to Diameter	Thickness of Sheave	Rize of Pin-hole	15 16 17 18 16 17 16 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	$10\frac{3}{4}$ $11\frac{1}{2}$ $12\frac{1}{4}$ 13	8 2 2 2 2 9 Thickness	$11\frac{1}{8}$ $12\frac{1}{8}$	9 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Size of

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Block	Breadth of Block	Thickness of Block	Length of Mortice	Thickness of Mortice		Thickness of Sheave	Size of Pin-hole	Length of Block	Breadth of Block	Thickness of Block	Length of Mortice	Thickness of Mortice	Diameter of Sheave	Thickness of Sheave	Size of Pin-hole
7 8 9 10 11 12 13 14 15 16	3444514334514515 54514514515 64514515 775 8	3 46-2 5 5 5 6 6 6 7	5 5 5 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	318212334 4 1511234 6612 7	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 45 45 45 14 15	17 18 19 20 21 22 23 24 25 26	$\begin{array}{c} 9\frac{1}{4} \\ 10 \\ 10\frac{1}{2} \\ 11 \\ 11\frac{1}{2} \\ 12 \\ 13 \\ 13\frac{1}{2} \\ 14 \\ \end{array}$	7 1 4 7 2 8 8 2 9 9 1 4 9 3 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	$11\frac{3}{4}$ $12\frac{1}{2}$ $13\frac{1}{4}$ 14 $14\frac{1}{2}$ $15\frac{1}{4}$ 16	2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	$7\frac{1}{4}$ $7\frac{3}{4}$ $8\frac{1}{4}$ $9\frac{1}{4}$ 10 $10\frac{1}{2}$ $11\frac{1}{4}$ $12\frac{1}{4}$	21/8 2 2 2 2 2 2 2 2 3 3 1 4 3	114 138888 151 151 151 151 151 124 2
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5	31 32 32	$\frac{2\frac{1}{3}}{2\frac{7}{3}}$	347	1000	7 8	4	3	Ļ	111	5 13 4	9	43	4	$1\frac{1}{8}$	34
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Length of Block	Diameter of Block	Diameter of Sheave	Thickness of Sheave	Size of Fin-hole	Diameter of Sheave	Thickness of Sheave	Size of Pin-hole	Length of Block	Diameter of Block	Diameter of	Thickness of Sheave	Size of Pin-hyle	Dinmeter of Sheave	Thickness of Sheave	Size of Pin-hole
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Length	Breadth		Thickness	Length	Breadth	Thickness		Length	Breadth		Thickness	Length	Breadth		Thickness
5 6 7 8	5 6 7 8		111	9 10 11 12	9 10 11 12	5 6 7 7	. 1	13 14 15 16	13 14 15 16	1	8 8½ 9 9½	17 18 19	12 18 19	7 7 3	10 101 11
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Length	Breadth	Thickness	Gonging	Length	Breadth	Thickness	Gonging	Length	Breadth	Thickness	Gouging	Length	Breadth	Thiokness	Gouging
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						Ope.	n H	eart	8.						
Length	Breadth	Thickness	Gouging	Length	Breadth	Thickness	Gonging	Length	Breadth	Thickness	Gonging	Length	Breadth	Thickness	Gonging
5 6 7 8	43 55 64 74 74	3434-10204	1 1 1 1,1	9 10 11 12	8½ 9¼ 9¾ 11	$6\frac{1}{4}$ $6\frac{1}{2}$ 7 $7\frac{1}{2}$	14 14 13 13 13 13	13 14 15 16	12 $13\frac{1}{4}$ $14\frac{1}{4}$ $14\frac{3}{4}$	8 8 8 8 9	$\frac{1\frac{1}{2}}{1\frac{1}{2}}$ $\frac{1\frac{1}{2}}{1\frac{2}{4}}$ $\frac{13}{4}$	17 18 —	15 ³ / ₄	91 101 101	

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VOCABULARY OF TECHNICAL TERMS USED IN SHIPBUILDING.

ENGLISH—FRENCH.

Abaft, en arrière Aboard, à bord Admiral, amiral Admiralty, amirauté Adse. herminette Afloat, à flot **Aft, a**rrière, de l'arrière Air pump, pompe à air A-lee, sous le vent Amidships, au milieu du navire Anchor, ancre Angle iron, cornière, fer d'angle Apron, radier, contre - étrave, platine **Ash**, frêne Astern, à l'arrière, de l'arrière Athwart, par le travers **Awning,** tente Azimuth compass, compas de variation Back of stern-post, contreétambot Backstay, galhauban **Barge**, grand canot, allège Bar iron, fer en barres Barque, barque, bateau Barrel of the capstan, mèche du Breast-plate, conscience cabestan Barrel of the steering wheel, tambour de la roue du gouvernail Batten, liteau Beam, bau Beech, hêtre Bending press, machine à cintrer les tôles Between-decks, entrepont Bevel, angle oblique, angle d'équerrage Bilge, petit fond d'un navire Bilge pump, pompe de cale Bilge ways, coittes

1

Binnacle, habitacle

Bitts, bittes Blade of a screw, aile d'hélice Blister steel, acier poule Block, poulie, moufle Block and fall, palan Boarding pike, pique d'abordage Boat, bateau, canot Boatswain, maître d'équipage Bobstay, sous-barbe Body plan, plan vertical Boiler maker, chaudronnier Boiler plate, tôle Bollard, corps mort Bolt, cheville, boulon Bolt rope, ralingue Boom, bout dehors, arc-boutant Bow. l'avant d'un vaisseau Bower-anchor, ancre du bossoir Bowsprit, beaupré Brace, bras Bracket, courbaton Brail, cargue Bread room, soute au pain Breadth extreme, plus grande largeur Breaker, brisant, baril de galère Brig, brig Brigantine, brigantin Bucket, baille Builder, constructeur Bulk head, cloison Bunker, soute Bunt-line, cargue-fond Buoy, bouée, balise Buoyant, léger, émergé Burton, petit palan Butt, about, tête d'un couple Butt cover, plaque de jonction d'écart de tôle Cabin, cabine, chambre, lit Cable, c.ible Cable tier, fosse aux cables

Crane, grue

Caisson, bateau-porte Cant, oblique, tringle Cant timbers, couples dévoyés Capstan, cabestan Careen, carène Cargo, cargaison, chargement Carling, entremise, aillure Cast iron, fonte de fer Cast-iron girder, poutre fonte Cast iron pipe, tuyau en fonte Cast steel, acier fondu Cat-head, bossoir Cat's-paw, fraîcheur, petite brise Caulk (to), calfater Caulker, calfat Chain, chaîne, câble-chaîne Cheeks of a mast, jottereaux Clack valve, clapet Clamp, bauquière, jumelle Cleat, taquet Clew, point d'écoute Clew garnets, cargues-points Coal bunker, soute alimentaire Coamings, chambranles Coaster, caboteur Cockpit, théatre Cockswain, patron de chaloupe Coffer-dam, bâtardeau Commander, capitaine de fré-Companion, capot d'échelle Compass, boussole, compas de route Copper, cuivre Copper-bottomed, doublé en l cuivre Cordage, cordages Corvette, corvette Counter, grande voûte Countersink, fraisure Countersunk head, tête fraisée Course, route, basse-voile Crab, cabestan volant Crab winch, virevaut, treuil Cradle, berceau Craft, petit navire

Crank shaft, arbre à manivelle Cringle, aguiée, ancette Cross-tree, barre de hune Crow-bar, presson, pince Cruiser, croiseur Crutches, fourcats Cutter, cutter, cotre Cutwater, taille-mer, éperon Davit. davier Dead-eyes, caps de mouton Dead-light, faux mantelet Dead-wood, courbes de remplissage Deal, bordage mince Deck, pont, tillac Deck planks, bordages des ponts Deck stopper, bosse à bouton Delivery pipe, tuyau d'écoule-Delivery valve, clapet de décharge Depth of hold, creux de cale Distilling apparatus, appareil distillatoire Dock, bassin, darse Dockyard, arsenal Down-haul, hale-bas Draught of water, tirant d'ess Dredging machine, cure-môle à vapeur, machine à draguer Drill, foret, mèche Drilling machine, machine percer Driver, tapecul, paille-en-cul Driving wheel, roue motrice Drum, tambour Dry dock, forme sèche, forme de radoub Dunnage, fardage Ebb, reflux, jusant Elevation, élévation, projection verticale Elm, orme Endless chain, chaîne sans fin **Engine**, machine Engine-bearer, carlingue

room, chambre de la ı, pavillon de poupe lt, cheville à ceillet reel, fausse quille n, brasse ring paddle, aube artiring paddle-wheel, roue bes articulées ump, pompe alimentaire , défense gué oat, bateau de passage d dimension, quote ' : piece, pièce de remplis-

od, sapin ip, brûlot endant, pantoire de la elette de l'ancre ickle fall, garant de la elette , collerette, collet joint, joint à collet ig body, corps flottant fond d'un navire eads, têtes des varangues imbers, varangues oreilles d'une ancre deck, pont entier joint, assemblage bout à

rivet, rivet à tête fraisée ieel, volant jib, petit foc, clinfoc jibboom, bout dehors de oump, pompe foulante stle, gaillard d'avant ast, mât de misaine heets, écoutes ay, étai de misaine

la trinquette du petit foc, or du tourmentin Fore topgallant mast, petit måt de perroquet Fore topmast, petit mat de hune Fore topmast stay, étai du petit hunier Fore topsail braces, bras du petit hunier Foundation plate, plaque de fondation Four-way cock, robinet à quatre fins Frame, couple Framing, bâtis or charpente Funnel, cheminée en tôle Furnace, fourneau, foyer Futtock, allonge Gaff, pic, corne d'artimon Gaff topsail, flèche-en-cul Gallant mast, mât de perroquet Gallant sail, voile de perroquet Galvanised iron, fer galvanisé Gammoning, liure Garboard strake, virure de gabord General drawing, dessin d'ensemble Girder, poutre Girt, ceintré Goose-neck, cou de cygne Grapnel, grappin Graving dock, forme de radoub Grummet, estrope Gunboat, chaloupe canonnière Gun carriage, affût Gun metal, bronze de canon Gun port, sabord Gunwale, plat-bord Guy, cordage de retenue Half-breadth plan, plan horizontal Halliard, drisse Hammock, hamac Hand pump, pompe à bras ysail halliard, drisse de | Handspike, anspect

Hard a-lee, lof tout Hard a-port, la barre toute à bâbord Hard a-starboard, la barre à tribord toute Hard a-weather, la barre toute Harpings, préceintes renforcées de l'avant Hatch, parmeau Hatchway, écoutille Hawse pipes, plombs des écubiers Hawse plug, tampon des écubiers Hawser, aussière Head sails, voiles de l'avant **Helm**, gouvernail Hemp, chanvre High water, pleine mer Hinge, penture, gond Hog, goret d'un navire Hold, cale Hoop iron, feuillard, fer à ruban Horse box, wagon-écurie Horse power, cheval de vapeur Hounds, jottereaux **Hulk,** ponton, cayenne Hull, corps, coque d'un navire Hydraulic press, presse hydraulique Intercostal, entre les côtes Iron, fer Iron frame, couple en fer Iron keel, quille en fer **Iron plate,** tôle Iron rigging, gréement en fer Iron ship, navire en fer **Iron side,** bras de fer **Iron wire,** fil de fer Iron work, ferrure Jack, cric, cric à vis Jaw of a boom, machoire d'une bôme Jib, foc Jolly boat, petit canot Jump joint, bout a bout Junk, jonque chinoise

Kedge anchor, ancre à jet Keel, quille Keelson, carlingue Kingston's valve, soupape du navire Knee, courbe, genou Knight-heads, bouts des apôtres, bittons Knot, nœud, bouton **Ladder,** échelle Lap or cover, recouvrement Lapped joint, joint superpost, joint à clin Larboard, bábord Lashing, aiguillette, fouet Lateen sail, voile latine **Lateen yard**, antenne Lathe, tour Launch, avant-cale Lead, plomb **Leak,** fuite, voi**e d'eau** Leeboard, semelle de dérive Lee side, côté sous le vent Leech rope, ralingue de chute Leeward, côté sous le vent Leeway, dérive Life buoy, bouée de sauvetage Lighter, allége, barque Limber hole, anguiller Lock chamber, sas à écluse Lock gate, porte d'écluse Locker, équipet Lower rigging, haubans et étals des bas mâts Lower yards, basses vergues Lug sail, voile de lougre **Main**, grand Main mast, grand mât Main royal mast, grand mât de cacatois Main royal sail, grand cacatois a Main sail, grand voile Main sheet, écoute de la grandes Main shrouds, grands hanbans Main topgallant mast, grand

mât de perroquet.

topgallant sail, grand | Oar, aviron auet opgallant staysail, voile i de grand perroquet pmast, grand mât de hune topmast stay, étai du d mât de hune topsail, voile du grand copsail yard, vergue du d hunier le, trou d'homme -war, bâtiment de guerre pe, garde-corps boiler, chaudière marine engine, machine à vamarine glue, colle marine shipwright, premier inur-constructeur d'un port ntman, navire de comchande nt service, marine marger, tournevire ntre, métacentre ps. milieu du navire artimon mast, mât d'artimon sail, voile d'artimon shrouds, haubans d'arstaysail, benjamine topgallant mast, måt erruche topgallant staysail, voile i de perruche topmast staysail, diags, corps-mort gabari oft, salle des gabaris e, trou de sel)u 🖴, morte-eau filet de bastingage \supset n

toupe

Orlop, entrepont Orlop deck, faux pont Outrigger, aiguille de carène Paddle beam, bau de force Paddle box, tambour Paddle float, aube Paddle wheel, roue à aubes Palm, patte d'ancre Parrel rope, bâtard de racage **Partner, étambrai** Paunch, natte Pendant, flamme, banderole Pig iron, gueuse Pinnace, pinasse, canot Pintle, aiguillot Pitch, poix, brai sec Pitch chain, chaîne à la Vaucanson Plank, bordage, planche Pole, pôle, bâton Pole mast, mât à pible Pontoon, ponton de carénage Port helm, bâbord la barre Port lid, mantelet de sabord Port sill, seuillet de sabord Post, poteau Preventer stay, faux étai Propeller, propulseur Propelling screw, hélice propulsive Propelling screw-shaft, arbre d'hélice Pulley, poulie, rouleau Pump, pompe Pump handle, brinqueballe Punt, acon, pont flottant Quadrant, octant Quarter deck, gaillard d'arrière Quay, quai Rabbet, râblure Rake, inclinaison Ratchet brace, cliquet à percer Ratline, enfléchure Reef, récif, ris Relieving tackles, palana de carène

Repair, radoub Rib, membre, rame Riband, lisses des couples Rig (to), gréer Rigging, gréement, manœuvres Ring bolt, cheville à boucle Rivet, rivet Rivet (to), river Rolling mill, laminoir Rope, corde, cordage Rope yarn, fil de caret Rough-tree rail, lisse de batavoles Rowlocks, toletières Royal mast, mât de cacatois Royal sail, cacatois Royal yard, vergue de cacatois Rudder, gouvernail Running rigging, manœuvres courantes Safety valve, soupape de sûreté Sail, voile Sail of a lugger, bourcet Sampson's post, épontille Scantlings, échantillons Scarf, écart, empâture Schooner, goëlette Screw jack, vérin, cric à vis Screw propeller, hélice propulsive Scupper, dalot . Scuttle, écoutille, hublot Seaman, matelot Shackle, manicle Shaft, arbre Sheathing, doublage Sheave, rouet de poulie Sheer, tonture Sheer draught, plan d'élévation Sheer-legs, bigue, chèvre Sheet anchor, ancre de miséricorde Shipwreck, naufrage Shipwright, charpentier de na-Shrouds, haubans

Side scuttle, hublot

Signal flag, pavillon de signal Skin, bordage Skylight, écoutille vitrée Skyscraper, aile de pigeon Sling of a yard, suspente Smack, semaque Sounding lead, plomb de sonde Sounding line, ligne de sonde Sounding rod, sonde de pompe Spanker, voile d'artimon Spar, espar, mâtereau, montant Spar deck, pont sur montant Spindle, tige, mèche, broche Spirit room, cale an vin Spirketting, feuilles bretonnes Splice, épissure Spoke, rayon d'une roue Sprit sail, voile de civadière Square sail, voile carrée Staging, échafaudage. Stanchion, épontille, montant Standard, courbe, verticale Standing rigging, manœuvre dormantes Stand pipe, tuyau alimentaire colonne d'eau Staple, crampe de fer Starboard, tribord Starting gear, mise en marche Stay, étai, relâche Steam engine, machine à vapeu Steamer, vapeur Steam frigate, frégate à vapew Steel, acier Steer (to), gouverner Steering wheel, roue du gouvernail Stem, étrave Step of the mast, carlingue dum Stern, poupe, arrière Stern frame, arcasse Stern post, étambot Steward's room, cambuse Stock of an anchor, jas d'ancre Stoke hole, parquets des chauf. eurs e Store room, soute

Stores, provisions Stowage, arrimage Strake, virure Strap, chape, courroie, bride Stream anchor, ancre de touée Stuffing box, presse-étoupe Studding sail, bonnette Studding sail boom, bout dehors Suction pipe, tuyau d'aspiration Suit of sails, jeu de voile Swab. faubert Swivel, tourniquet en fer Tackle, palan Tarpaulin, bagnolet **Tee iron,** fer en **T** Telescope, longue-vue **Tell-tale, ax**iomètre Template, gabari Thimble, cosse en fer Corne Throat halliard, drisse d'une Throttle valve, papillon registre Thwart, banc de nage **Tide,** marée **Tie bar,** tirant Tie beam, entrait Tier of a cable, bitture Tiller, barre du gouvernail Tiller rope, drosse du gouvernail Tilt hammer, martinet, marteau à bascule Tonnage, tonnage Top, hune [roquet Topgallant mast, mât de per-Topping lift, balancine de gui **Top mast,** mât de hune Top sail, hunier Topsail yard, vergue de hune Tow rope, grelin Trail board, frise de l'éperon Transom, barre d'arcasse Transport, transport Trestle trees, barres des hunes Trim, assiette, allure, arrimage Truck, pomme, roue, cosse Trunnions, tourillons . Truss, drosse de racage Try sail, voile de senau

Tubular boiler, chaudière tubulaire Tug boat, remorqueur Tumble-home, rentrée **Tun**, tonneau Universal joint, joint universel **Upper deck, franc tillac** Upper works, œuvres mortes Uptake, culotte Vane, girouette Vangs, palans de retenue, bras de bôme **Vessel**, navire, bâtiment Victuals, vivres, approvisionne-Wake, sillage, eaux, houache **Wale**, préceinte Ward room, grande chambre Warp, câblot, grelin, touée Warped plank, bordage déjeté Wash boards, fargues Water line, ligne d'eau Water tank, caisse à eau Water-tight bulkhead, cloison étanche Water-tight compartment, compartiment étanche Water-way, gouttière **Wave**, vague, lame Weather bow, bossoir du vent Weather braces, bras du vent Weatherly ship, navire bon boulinier **Wharf,** quai Wheel, roue Whelps of capstan, flasques du cabestan White lead, blanc de céruse Winch, moulinet, virevaut Windlass, guindeau, virevaut **Windward**, au vent Workmanship, main-d'œuvre Wreck, naufrage **Yard**, vergue Yard arm, bout de vergue Yarn, fil de caret Yawl, yole, moyen canot

VOCABULARY OF TECHNICAL TERMS USED IN SHIPBUILDING.

FRENCH-ENGLISH.

A bord, aboard About, butt, end part Aboutement, scarf Accastillage, upper works Acier, steel Acier fondu, cast steel Acier poule, blister steel Acon, punt, flat Affût, gun carriage A flot, afloat, floating Aguiée, cringle Aiguillette, lashing, laniard Aile d'hélice, blade of a screw Aile de pigeon, skyscraper **Aillure**, carling A l'arrière, astern Allège, lighter, barge Allonge, futtock Allure, trim Aman, halliard **Amiral**, admiral Amirauté, admiralty Ancre. anchor Ancre du bossoir, bower anchor Ancre de miséricorde, sheet anchor Angle, quoin Angle oblique, bevel Anguillers, limber holes Anspect, handspike **Antenne,** lateen yard Apostis, gunwale Appareil distillatoire, distilling apparatus Approvisionnements, victuals, naval stores Arbre, shaft, mast Arbre à manivelle, crank shaft Arbre d'hélice, screw propeller Arcasse, stern frame Arc-boutant, boom

Arrière, abaft, aft, stern

Arrimage, stowage, trimming Artimon, mizen sail Assemblage, framing, scarfing Assiette, trim Aube, paddle float Aube articulée, feathering paddle Au milieu du navire, amidships Au vent. windward Avant, bow, forward Avant-cale, launch, slip Avant d'un vaisseau, bow of a vessel Aviron, oar Axiomètre, tell-tale **Azimut, az**imuth Bâbord, larboard Bâbord la barre, port the helm Bagnolet, tarpaulin Baille, bucket Baisse, ebb tide Balancine, lift Balancine de corne, topping lift Balancine de gui, topping lift Balaou, schooner Baleinière, whale boat Banc, seat Banc de nage, thwart Banderole, pendant Barbette, gunwale **Barque,** barque Barre, helm, tiller, cross-tree Barre d'arcasse, transom Barre de hune, trestle tree Barre du gouvernail, tiller Basses vergues, lower yards Basse voile, course Bassin, shipping, dock Bâtard de racage, parrel rope Bâtardeau, coffer-dam Bateau, boat, craft, barge Bateau de passage, ferry boat Bateau-porte, caisson

ent, vessel, ship ent de guerre, man-of-war head, mast, pole e force, paddle beam uière, clamp **ré,** bowsprit **nine,** mizen staysail u, cradle , sheer-legs , bitts us, knight-heads de céruse, white lead boom tte, studding sail ge, plank, skin ge déjeté, warped plank ge mince, deal ges des ponts, deck planks à bouton, deck stopper ir, cat-head ir du vent, weather bow , buoy de sauvetage, life buoy **n,** bolt, pin et, sail of a lugger ole, compass butt, end & bout, jump joint lehors, studding-sail boom dehors de clinfoc, flying noom de vergue, yard arm des apôtres, knight-heads pitch brace, **arm** le bôme, vangs ie fer, iron side lu petit hunier, fore topsail lu vent, weather braces e. fathom , strap brig ntin, brigantine ntine, spanker, driver *teballe, pump handle*

Brisant, breaker Broche, spindle Bronze, brass Bronze de canon, gun metal **Brûlot,** fire ship Cabane, cabin Cabestan, capstan **Cabine. c**abin Cáble, cable Câblot, warp, painter. Cabotage, coasting trade Cabotier, coasting vessel Cabrion, whelp Cacatois, royal sail Cache-adent, scarf Caillebottis, grating Caisse à eau, water tank Caisson, chest, locker Cale, hold Cale au vin, spirit room Calfat, caulker Calfater, to caulk Cambuse, steward's room Canonnière, gunboat Canot, boat, yawl Cap de mouton, dead-eye Capitaine de frégate, commander Capon, cat block, cat hook Capot d'échelle, companion Carène, careen Cargaison, cargo Cargue, brail, garnet Cargues-points, clew garnets keelson, Carlingue, bearer Carlingue du mât, step of the mast Carré, square-rigged Carreau, gunwale of a boat Caveau, store room Chaîne, chain Chaîne à la Vaucanson, pitch chain Chaîne sans fin, endless chain Chambre, cabin Chambre de la machine, engine room Chanvre, hemp

Chargement, cargo Charpente, framing Charpentier, carpenter, ship-Chaudière marine, marine boiler Chaudière tubulaire, tubular boiler Chaudronnier, boiler maker Cheval-vapeur, horse power Cheville, bolt Cheville à boucles, ring bolt Cheville à œillet, eye bolt Chèvre, crane, sheer-legs Clapet, clack valve Clapet de décharge, delivery valve Clinfor, flying jib Cliquet à percer, ratchet brace Cloche, bell Cloison, bulkhead Cloison étanche, water-tight bulkhead Clou, nail Coittes, bilge ways Colle marine, marine glue Collerette, flange Collet, flange Compartiment étanche, watertight compartment Compas de route, compass Compas de variation, azimuth compass Comput, calculation Constructeur, builder post Contre-étambot, back of stern Contre-étrave, apron Coque d'un navire, hull Cordage, rope, rigging Corde, rope Corne, throat, peak Corne d'artimon, gaff Cornière, angle iron Corps, hull Corps flottant, floating body Corps-mort, bollards Corvette, corvette, sloop of war Cosse, truck, thimble

Côté, side, broadside Côté sous le vent, lee side Cou de cygne, goose-neck Couleurs, ship's flag, colours Couple, frame, timber Couple en fer, iron frame Couples dévoyés, cant timbers Courbaton, bracket Courbe, knee, standard Couronnement, taffrail Cours, strake Crampe de fer, iron staple Crapaud, goose-neck Crapaudine, bed plate Creux, depth Creux de cale, depth of hold Cric à vis, screw jack Croiseur, cruiser Cuisine, galley Caivre, copper Cul, poop, after part, stern Cure-môle, dredging machine Cutter, cutter Dalot, scupper Darse, dock Davier, davit Débarquement, unloading Défense, fender Dérive, leeway d'ensemble, Dessin general drawing Diablon, mizen topgallant stay-Diablotin, mizen topmast staysail Doublage, sheathing Doublé en cuivre, copper-bottomed Drisse, halliard Drisse d'une corne, throat halliard Drisse de la trinquette du petit foc, fore staysail halliard Drisse de racage, truss Drisse du gouvernail, tiller rope Drisse du grand hunier, mais topsail halliard

topgallant sail halliard Dunette, poop **Eaux**, wake **Ebbe,** ebb tide **Ecart**, scarf Echafaudage, staging **Echantillon**, scantling **Echarpe**, head rail **Echelle**, ladder **Ecluse**, dock **Ecoute**, sheet Ecoute de la grande voile, main Ecoutille, hatchway, scuttle Eccutille vitrée; skylight Egouttoir, grating **Elancé**, flare, projecting Elévation, elevation Klengis, trestle trees Emergé, buoyant Empâture, scarf Emplanture, step Enclaver, to mortise Encouturé, clinched En-dessous, after part En-dessus, fore part **Enfléchure**, rat line Engraver, to trim, to stow Enseigne, flag, ensign Entrait, tie beam Entre les côtés, intercostal Entremise, carling Entrepont, between-decks, orlop deck Entretoise, transom, partner Eperon, head, cutwater **Epissure,** splice Epontille, stanchion, pillar **Epontille**, Sampson's post movable Equerre, bevel, square Equipet, locker Espars, spars **Etai**, stay Etai du grand mât de hune, main topmast stay

Drisse du petit perroquet, fore | Etai du petit hunier, fore topmast stav Etai et faux, fore stay Etambot, stern post **Etambrai**, partner Etance, Sampson's post Etanche, tight Etancher, to free from water Etoupe, oakum Etrave, stem Façons, run, rising floor Fardage, dunnage Fargues, wash-boards Faubert, swab Fausse quille, false keel Faux baux, orlop beams Faux bras, preventer braces Faux étai, preventer stay Faux mantelet, dead-light Faux pont, orlop deck Fer, iron Fer à ruban, hoop iron Fer d'angle, angle iron Fer en barres, bar iron **Fer en T**, tee iron Fer galvanisé, galvanised iron Ferrure, iron work, hinge Feuillard, hoop iron Feuilles bretonnes, spirketting Fil de caret, rope yarn Fil de fer, iron wire Filet, netting Filet de bastingage, netting Flamme, pendant Flasques, whelps cheeks Flèche, skyscraper mast, boom, prow Flèche-en-cul, gaff, topsail Flottaison, water line Flottant, afloat Foc, jib Foc d'artimon, mizen staysail Fond, bottom, hold, floor Fonte de fer, cast iron Foret, drill Forme de radoub, dry dock Forme flottante, wet dock

Modèle, model, mould Moise, cross beam, cross-tree Molle mer, slack water Montant, stanchion Moque, dead-eye, heart Mortaise, mortise Morte eau, neap tide Moulage, moulding Moulinet, winch Moulure, moulding Moustaches, standing lifts Natte, paunch Naufrage, shipwreck Nautique, nautical Naval, naval Navire, vessel, ship Navire bon boulinier, weatherly Navire de commerce, merchant-Navire en fer, iron ship Nocher, boatswain Nœud, hitch, bend, knot Noix, hound Nolis, freight Nuaison, steady wind Oblique, cant, slant Obusier, howitzer Octant, quadrant Œillet, eye, cringle Œuvre, free-board Œuvres mortes, upper works Office, pantry Oreille, fluke Ourse, vang, mizen boom Pagaye, paddle Paille-en-cul, driver **Paillet,** paunch Paillot, bread room Palan, tackle, burton, halliard Palans de carène, relieving tackles Palans de retenue, vangs Palme, palm Panneau, hatch cover Pantoire de la candelette de Plus grande largeur, breadth l'ancre, fish pendant

Papillon, skyscraper Papillon registre, throttle valve Paracloses, limber boards Par le travers, athwart Parquets des chauffeurs, stoke hole Passager, passenger Passeresse, brail Patron de chaloupe, cockswain Patte, palm, fluke Pavillon, flag, colours Pavillon de détresse, signal flag Pavillen de poupe, ensign Payeur, paymaster Peinture, paint Pène, mop Penture, hinge Perpigner, to set the frames Perroquet, topgallant sail Perroquet de fougue, topsail Perruche, mizen topgallantal **Petit**, fore top Petit foc, flying jib Petit fond d'un navire, bilge d a ship Petit mat de cacatois, fore royal Petit mât de hune, fore topmes Petit mât de perroquet, fore top gallant mast Petite brise, cat's-paw Pic, peak Pied, shoe, forefoot, heel Pinasse, pinnace Pique d'abordage, boarding pike Plan vertical, body plan Plaque d'écart de tôle, but cover Plaque de fondation, foundation plate Plaque de jonction, butt cover Plastrons, knight-heads Plat-bord, gunwale Pleine mer, high water extreme.

salimentaire, feed pump de cale, bilge pump deck, stage ntier, flush deck principal, weather deck pontoon burden, tonnage d'écluse, lock gate ousse, main staysail , block, pulley , girder .nte, wall, rail >-étoupe, stuffing-box hydraulique, hydraulio on, crow-bar lseur, propeller , prow, bow, head caphe, steamer quay, wharf , keel en fer, iron keel elage, ballast ı, earring, gasket re, rabbet ce, parrel, truss .u, raft r, apron ιb, repair gue, bolt rope gue dechute, leech rope , oar dismasted ι, spoke reef, ridge r, ebb tide he, stay rqueur, tug boat lissage, filling piece ment, bluff rt, lining, binding e, tumble-home nce, resistance

d'écoute, clew

à bras, hand pump

, pump à air, air pump

Ressac, surf Retenue, relieving tackle **Revers**, flare, hollow Ribord, garboard strake Ride, laniard **R**is, reef Risade, reefing Risson, grappling Rivet, rivet Rivet à tête fraisée, flush rivet **Rivière**, river Robinet à quatre fins, four-way cock Roue, wheel Roue à aubes, paddle wheel Roue à aubes articulées, feathering paddle-wheel Roue de poulie, sheave Roue du gouvernail, steering wheel Rouf, canopy Rouleau, pulley Royaux, royal sails **Sabord,** gun port Sainte-barbo, gun room **Salle,** loft Salle des gabaris, mould loft Sapin, fir wood Semaque, smack Semelle de dérive, leeboard Seuillet de sabord, port sill Sillage, wake, steerage Sonde de pompe, sounding rod Soupap**e de sûreté**, safety valve Soupape du navire, Kingston's valve Sous-barbe, bobstay Soute, bunker, store room Soute au pain, bread room Stabilité, stability, stiffness Suspente, sling of a yard, guy, straps Tableau, after part of a ship Taille-mer, cutwater Taille-vent, main sail of lugger Talonnière, heel of the rudder Tambour,

drum,

FRENCH INTO ENGLISH (concluded).

paddle-box Tambour de la roue du gouvernail, barrel of the steering wheel Tampon desécubiers, hawse plug Tapecul, ringtail sail, driver Taquet, cleat, clamp Tarière, auger Teck, teak Tenon, tenon, nut Tente, awning Tête, upper end, head Tête d'un couple, butt Tête de varangue, floor head Tête fraisée, countersunk head Théâtre, cockpit Tiercon, tierce Tige, spindle Tillac, deck Tille, platform Tirant d'eau, draught of water Toile à voiles, sail cloth, canvas Tîle, boiler plate, iron plate **Toletière,** rowlock Ton, mast-head, cop Tonnage, tonnage Tonne, ton, butt, cask Tonneau, tun,1,000 kilogrammes Tonture, sheer, round up Torpédo, torpedo Touée, warp, tow line Tourillons, trunnions **Tourmentin,** fore staysail Tournevire, messenger Tourniquet, roller, swivel Transport, transport Tréou, lug sail Treuil, crab winch Tribord, starboard Tringle, cant Trinquet, fore mast Trinquette, fore staysail Trois-mâts, three-masted vessel Trois-ponts, three-decker Trou shelter, harbour Trou de sel, mud-hole

washboard, Trou d'homme, man-hole Tuyau alimentaire à colenne d'eau, stand-pipe Tuyau d'aspiration, suction pipe Tuyau d'écoulement, delivery pipe Tuyau en fonte, cast-iron pipe Uretac, winding tackle Vague, wave, sea Vaigrage, walling, ceiling, lining Vaisseau, ship, vessel **Vapeur,** steamer Varangue, floor timber Vareuse, sail cloth Vassole, coaming Vent, wind, breeze Ventilateur, wind sail Vergue, yard, peak, boom Vergue de cacatois, royal yard Vergue de hune, topsail yard Vergue du grand hunier, mais topsail yard Vérin, screw jack Verticale, standard **Vindas, w**indlass Virevaut, crab winch **Virure,** strake Virure de gabord, garboard strake Voile, sail Voile carrée, square sail Voile d'artimon, spanker Voile de civadière, sprit sail Voile d'étai de grand perroquet, main topgallant staysail Voile d'étai de perruche, mizea topgallant staysail Voile de l'avant, head sail Voile de senau, try sail Voile latine, lateen sail **Voûte, c**ounter Wagon-écurie, horse box Yole, yawl Aondon' kik Zine, sine

TABLE OF HYPERBOLIC LOGARITHMS.

To find the hyperbolic logarithm of a number multiply the common logarithm of the number by the figures 2-302585052994, and the product is the hyperbolic logarithm of that number.

Example.—The common logarithm of 3.75 is .5740313; the hyperbolic logarithm is then found by multiplying .2.302585 by .5740313 = 1.3217559, the hyperbolic logarithm.

 -			v				
No.	logarithm	No.	Logarithm	No.	Logarithm	No.	Logarithm
1.01	.0099503	1.35	3001046	1.69	5247284	2.03	
1.02	0198026	1.36	3074847	1.70	.5306282	2.04	
1.03	.0295588	1.37	3148108	1.71	.5364933	2.05	
1.04	.0392207	1.36	3220833	1.72	•5423241	2.06	
1.05	.0487902	1.39	.3293037	1.73	.5481212	2.07	.7275485
1.06	.0582690	1.40	3364721	1.74	.5538850	2.08	
1.07	0676586	1.41	·3435895	1.75	.5596156	2.09	
1.08	0769610	1.42	·3506568	1.76	.5653138	2.10	
1.09	.0861777	1.43	·3576744	1.77	·5709795	2.11	·7466880
1.10	·0953102	1.44	·3646431	1.78	·5766133	2.12	
1.11	·1043600	1.45	*3715635	1.79	.5822156	2.13	.7561219
1.12	1133285	1.46	·3784365	1.80	.5877866	2.14	
1.13	1222174	1.47	·3852623	1.81	.5933268	2.15	·7654680
1.14	1310284	1.48	·3920420	1.82	.5988365	2.16	.7701082
1.15	.1397614	149	·3987762	1.83	.6043159	2.17	.7747271
1.16	·1484199	1.50	·4054652	1.84	.6097653	2.18	.7793248
1.17	1570038	1.51	·4121094	1.85	·6151855	2.19	
1.18	1655144	1.52	·4187103	1.86	.6205763	2.20	·7884573
1.19	.1739534	1.53	.4252675	1.87	6259384	2.21	·7929925
1.20	1823215	1.54	·4317823	1.88	6312717	2.22	.7975071
1.21	1906204	1.55	·4382550	1.89	.6365768	2.23	·8020015
1.22	·1988507	1.56	·4446858	1.90	.6418538	2.24	·8064758
1.23	.2070140	1.57	·4510756	1.91	6471033	2.25	·8109303
1.24	.2151113	1.58	.4574247	1.92	.6523251	2.26	.8153647
1.25	.2231435	1.59	·4637339	1.93	.6575200	2.27	.8197798
1.26	.2311161	1.60	·4700036	1.94	·6626879	2.28	.8241754
1.27	·2390167	1.61	·4762341	1.95	6678294	2.29	.8285518
1.28	·2468601	1.62	·4824260	1.96	6729445	2.30	·8329089
1.29	.2546422	1.63	.4885801	1.97	6780335	2.31	·8372474
1.30	·2623643	1.64	·4946959	1.98	·6830968	2.32	·8415671
1.31	.2700271	1.65	.5007752	1.99	·6881346	2.33	.845868.7
1.32	.2776316	1.66	.5068176	2.00	.6931472	2.3	
1.33	2851787	1.67	.5128237	2.01	.6981347	2.3	11468 6
1.34	·2926696 !	1.68	.5187938	2.02			10874 OE

No.	Logarithm	No.	Logarithm	No.	Logarithm	No. Logarithm
$\frac{100}{2 \cdot 37}$	8628899	2.85	1.0473189	3.33		3.81 1.3376291
2.38	·8671004	2.86	1.0508215	3.34		
2.39	8712933	2.87		3.35		
2.40	8754686	2.88	1.0577902	3.36		
2.41	8796266	2.89		3.37		
2.42	8837675	2.90	1.0647107	3.38		3.85 1.3480731
2.43	8878912	$\frac{2.90}{2.91}$	1.0681529	3.39		3.86 1.3506671
2.44		$\frac{2.91}{2.92}$		3.40		3.87 1.3532544
	·8919980		1.0715836		1.2237754	3.88 1.3558351
2.45	8960879	2.93	1.0750024	3.41	1.2267122	3.89 1.3584091
2.46	9001613	2.94	1.0784095	3.42	1.2296405	3.90 1.3609765
2.47	9042181	2.95	1.0818051	3.43	1.2325605	3.91 1.3635373
2.48	•9082585	2.96	1.0851892	3.44	1.2354714	3.92 1.3660916
2.49	•9122826	2.97	1.0885619	3.45	1.2383742	3.93 1.3686395
2.50	•9162907	2.98	1.0919233	3.46	1.2412685	3.94 1.3711807
2.51	9202825	2.99	1.0952733	3.47	1.2441545	3.95 1.3737156
2.52	•9242589	3.00	1.0986124	3.48	1.2470322	3.96 1.3762440
2.53	•9282193	3.01	1.1019400	3.49	1.2499017	3.97 1.3787661
2.54	•9321640	3.02	1.1052568	3.50	1.2527629	3.98 1 3812818
2.55	•9360934	3.03	1.1085626	3.21	1.2556160	3.99 1.3837911
2.56	•9400072	3.04	1.1118575	3.52	1.2584600	4.00 1.3862943
2.57	•9439058	3.05	1.1151415	3.23	1.2612978	4.01 1.3887912
2.58	.9477893	3.06	1.1184147	3.54	1.2641266	4.02 1.3912818
2.59	•9516578	3.07	1.1216775	3.22	1.2669475	4.03 1.393776
2.60	9555112	3.08	1.1249295	3.56	1.2697605	4.04 1.3962446
2.61	.9593502	3.09	1.1281710	3.57	1.2725655	4.05 1.3987168
2.62	9631743	3.10	1.1314021	3.28	1.2753627	4.06 1.4011829
2.63	9669838	3.11	1.1346227	3.59		4.07 1.4036429
2.64	•9707789	3.15	1.1378330	3.60	1.2809338	4.08 1.4060969
2.65		3.13	1.1410330	3.61	1.2837077	4.09 1.4085449
2.66		3.14	1.1442227	3.62	1.2864740	4 10 1.4109869
2.67	.9820784	3.12	1.1474024	3.63	1.2892326	4.11 1.4134230
2.68	•9858167	3.16	1.1505718	3.64	1.2919836	4.12 1.4158531
2.69		3.17	1.1537315	3.65	1.2947271	4.13 1.4182774
2.70		3.18	1.1568811	3.66	1.2974631	4.14 1.4206957
2.71	·9969486	3.19		3.67	1.3001916	4.15 1.4231083
2.72	1.0006318	3.50	1.1631508	3.68	1.3029127	4.16 1.4255150
2.73	1.0043015	3.21	1.1662708	3.69	1.3056264	4.17 1.4279161
2.74	1.0079579	3.22	1.1693813	3.40	1.3083328	4.18 1.4303112
2.75	1.0116009	3.53	1.1724821	3.71	1.3110318	4.19 1.4327007
2.76	1.0152306	3.54	1.1755733	3.72	1.3137236	4.20 1.4350844
2.77	1.0188473	3.22	1.1786549	3.73	1.3164082	4.21 1.4374626
2.78	1.0224509	3.56	1.1817271	3.74	1.3190856	4.22 1.4398351
2.79	1.0260415	3.27	1.1847899	3.75	1.3217559	4.23 1.4422020
2.80	1.0296193	3.28	1.1878434	3.76	1.3244189	4.24 1.4445632
2.81	1.0331843	3.29	1.1908875	3.77	1.3270749	4.25 1.4469189
2.82	1.0367368	3.30	1.1939224	3.78	1.3297240	4.26 1.4492691
2.83	1.0402766		111969481	3.79	1.3323660	4.27 1.4516138
12.84	1.0138040	3.35	11-1999647	3.80	1.3350010	

No.	Logarithm	No.	Logarithm	No.	Lorarithm	No.	Logarithm
4.29	1.4562867	4.77	1.5623462	5.25		5.73	1.7457155
4.30	1.4586149	4.78	1.5644405	5.26		5.74	1.7474591
4.31	1.4609379	4.79	1.5665304	5.27	1.6620303	5.75	1.7491998
4.32	1.4632553	4.80		5.28	1.6639260	5.76	1.7509374
4.33	1.4655675	4.81	1.5706971	5.29	1.6658182	5.77	1.7526720
4.34	1.4678743	4.82	1.5727739	5.30	1.6677068	5.78	1.7544036
4.35	1.4701758	4.83	1.5748464	5.31	1.6695918	5.79	1.7561323
4.36	1.4724720	4.84	1.5769147	5.32	1.6714733	5.80	1.7578579
4.37	1.4747630	4.85	1.5789787	5.33	1.6733512	5.81	1.7595805
4.38	1.4770487	4.86	1.5810384	5.34	1.6752256	5.82	1.7613002
4.39	1.4793292	4.87	1.5830939	5.35	1.6770965	5.83	1.7630170
4.40	1.4816045	4.88	1.5851452	5.36	1.6789639	5.84	1.7647308
4.41	1.4838746	4.89	1.5871923	5.37	1.6808278	5.85	1.7664416
4.42	1.4861396	4.90	1.5892352	5.38	1.6826882	5.86	1.7681496
4.43	1.4883994	4.91	1.5912739	5.39	1.6845453	5.87	1.7698546
4.44	1.4906543	4.92	1.5933085	5.40	1.6863989	5.88	1.7715567
4.45	1.4929040	4.93	1.5953389	5.41	1.6882491	5.89	1.7732559
4.46	1.4951487	4.94	1.5973653	5.42	1.6900958	5.90	1.7749523
4.47	1.4973883	4.95	1.5993875	5.43	1.6919391	5.91	1.7768458
4.48	1.4996230	4.96	1.6014057	5.44	1.6937790	5.92	1.7783364
4.49	1.5018527	4.97	1.6034198	5.45	1.6956155	5.93	1.7800242
4.50	1.5040773	4.98	1.6054298	5.46	1.6974487	5.94	1.7817091
4.51	1.5062971	4.99	1.6074358	5.47	1.6992786	5.95	1.7833912
4.52	1.5085119	5.00	1.6094377	5.48	1.7011051	5.96	1.7850704
4.53	1.5107219	5.01	1.6114359	5.49	1.7029282	5.97	1.7867469
4.54	1.5129269	5.02	1.6134300	5.50	1.7047481	5.98	1.7884205
4.55	1.5151272	5.03	1.6154200	5.51	1.7065646	5.99	1.7900914
4.56	1.5173226	5.04	1.6174060	5.52	1.7083778	6.00	1.7917595
4.57	1.5195132	5.05	1.6193882	5.53	1.7101878	6.01	1.7934247
4.58	1.5216990	5.06	1.6213664	5.54	1.7119944	6.02	1.7950872
4.59	1.5238800	5.07	1.6233408	5.55	1.7137979	6.03	1.7967470
4.60	1.5260563	5.08	1.6253112	5.26	1.7155981	6.04	1.7984040
4.61	1.5282278	5.09	1.6272778	5.57	1.7173950	6.05	1.8000582
4.62	1.5303947	5.10	1.6292405	5.58	1.7191887	6.06	1.8017098
4.63	1.5325568	5.11	1.6311994	5.59	1.7209792	6.07	1.8033586
4.64	1.5347143	5.12	1.6331544	5.60	1.7227660	6.08	1.8050047
4.65	1.5368672	5.13	1.6351057	5.61	1.7245507	6.09	1.8066481
4.66	1.5390154	5.14	1.6370530	5.62	1.7263316	6.10	1.8082887
4.67	1.5411590	5.15	1.6389967	5.63	1.7281094	6.11	1.8099267
4.68	1.5432981	5.16	1.6409365	5.64	1.7298840	6.12	1.8115621
4.69	1.5454325	5.17	1.6428726	5.65	1.7316555	6.13	1.8131947
4.70	1.5475625	5.18	1.6448050	5.66	1.7334238	6.14	1.8148247
4.71	1.5496879	5.19	1.6467336	5.67	1.7351891	6.15	1.8164520
4.72	1.5518087	5.20	1.6486586	5.68	1.7369512	6.16	1.8180767
4.73	1.5539252	5.21	1.6505798	5 ·69	1.7387102	6.17	1.8196988
4.74	1.5560371	5.22	1.6524974	5.70	1.7404661	6.18	1.8213182
4.75	1.5581446	5.23	1.6544112	5.71	1.7422189	6.19	1.8229351
4.76	1.5602476	5.24	1.6563214	5.72	1.7439687	1 6.50	1.8245493

6-21 18261608 6-69 1-9006138 7-17 1-9690056 7-65 2-0347036 6-22 1-8277699 6-70 1-9021075 7-18 1-9712993 7-66 2-0360119 6-23 1-8293768 6-71 1-9053599 7-19 1-9726911 7-67 2-0373166 6-24 1-8309801 6-72 1-9050881 7-20 1-9740810 7-68 2-0339207 6-26 1-8341801 6-73 1-9065751 7-21 1-9754689 7-70 2-0412203 6-26 1-8341801 6-74 1-9080600 7-22 1-9768549 7-70 2-0412203 6-28 1-8373699 6-76 1-9110228 7-23 1-9782390 7-71 2-0425181 6-29 1-8359610 6-76 1-9110228 7-24 1-9796212 7-72 2-0438143 6-29 1-8359610 6-76 1-9110228 7-25 1-980371 7-22 0-0438143 6-29 1-8359610 6-78 1-9156150 7-27 1-9837562 7-74 2-0464016 6-31 1-8421356 6-79 1-9164509 7-27 1-9837562 7-75 2-0476923 6-32 1-8437191 6-80 1-9169226 7-28 1-983503 7-76 2-045928 6-32 1-8437191 6-80 1-9169226 7-28 1-985308 7-76 2-045928 6-33 1-8453002 6-81 1-9183921 7-29 1-9865035 7-77 2-0502701 6-34 1-8468787 6-82 1-9188594 7-30 1-9978743 7-78 2-0515563 6-35 1-84484547 6-83 1-9213247 7-31 1-9802452 7-79 2-0528408 6-36 1-8500283 6-84 1-9227877 7-32 1-9906103 7-80 2-0541237 6-36 1-8556399 6-86 1-9257074 7-34 1-9933887 7-82 2-05566845 6-39 1-8531680 6-86 1-9257074 7-34 1-9933887 7-82 2-05566845 6-39 1-8562979 6-88 1-9286166 7-36 1-9960599 7-88 2-0559388 6-41 1-8578592 6-89 1-9300710 7-37 1-9974177 7-85 2-0693388 6-44 1-8652295 6-99 1-9344157 7-40 2-0014800 7-88 2-0513580 6-46 1-8652293 6-94 1-933017 7-42 2-0014800 7-88 2-0643278 6-44 1-8652285 6-92 1-9344157 7-40 2-0014800 7-88 2-0653961 6-44 1-8652285 6-97 1-9416162 7-45 2-008503 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-068827 7-91 2-958688 7-41 2-0028305 7-89 2-076530 7-91 2-0768344 6-69 1-8867103 7-76 2-022818 8-06 2-0881334 6-69 1-8867103 7-76 2-022818 8-06 2-0881334 6-69 1-8867103 7-76 2-022818 8-06 2-0881334 6-69 1-8867103 7-76 2-022818 8-06 2-0881334 6-69 1-8867103 7-76 2-022818 8-06 2-0881331 6-66 1-88680906 7-04 1-9586868 7-77 2-0228182 8-06 2-088133 7-76 1-958660 7-78 1-958668 7-79 1-9586863 7-7	4	No.	Logarithm	No. Logarithm	No. L garitt m	No. Logaranin
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No.	Logarithm	No.	Logarithm	No.	Logarithm	No.	Logarithm
8.13	2.0955613	8.61	2.1529243	9.09		9-57	2.2586332
8.14		100			2.2082744		2.2596776
8.15	2.0980182	8.63	2-1552445	9.11	2.2093727		2.2607209
8.16		8.64	2-1564026	9-12	2.2104697		2.2617631
8.17	2.1004691	8.65	2.1575593	9.13	2.2115656		2.2628042
	2.1016923		2.1587147	9.14	2.2126603	9.62	2-2638442
8.19	2.1029140	8.67		9.15	2.2137538	9.63	2.2648832
8.20	2.1041341	8.68	2.1610215	9-16	2.2148462	9.64	2.2659211
8.21	2.1053529		2.1621729	9-17	2.2159372	9.65	2.2669579
8.22			2.1633230	9.18	2.2170272	9.66	2.2679936
8.23			2.1644718	9.19	2.2181160	9.67	2.2690282
8.24	2.1089998		2.1656192	9.20	2.2192034		2.2700618
8.25			2.1667653	9.21	2.2202898		2.2710944
-	2.1114243		2.1679101	9.22	2.2213750		2.2721258
8.27			2.1690536	9.23			2.2731562
8.28	2.1138428	8.76	2.1701959	9.24	2-2235418	9.72	2.2741856
	2.1150499		2.1713367	9.25	2.2246235		2.2752138
	2.1162555		2.1724763	9.26	2.2257040	9.74	2-2762411
	2.1174596		2.1736146	9.27	2.2267833	9-75	2 2772673
	2.1186622	8.80	2.1747517	9.28	2.2278615		2-2782924
	2.1198634	8.81	2.1758874	9.29	2.2289385		2.2793165
	2-1210632	8.82	2.1770218	9.30	2.2300144		2.2803395
	2.1222615	8.83		9.31	2.2310890		2.2813614
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	2.1246539	8.85		9.33	2.2332350	9.81	2.2834022
	2.1258479		2.1815467	9.34	2.2343062	9.82	2.2844211
8.39	2-1270405	8.87	2.1826747	9.35	2.2353763	9.83	2.2854389
	2.1282317	8.88	2.1838015	9.36	2.2364452	9.84	2.2864556
8.41	2-1294214	8.89	2.1849270	9.37	2.2375130	9.85	2.2874714
8.42	2.1306098	8.90	2.1860512	9.38	2.2385786	9.86	2.2884861
8.43	2.1317967	8.91	2.1871742	9.39	2.2396452	9.87	2.2894998
8.44	2.1329822	8.92	2.1882959	9.40	2.2407096	9.88	2.2905124
8.45	2.1341664	8.93	2.1894163	9-41	2.2417729	9.89	2.2915241
8.46	2.1353491	8.94	2.1905355	9.42	2.2428350	9.90	2.2925347
8.47	2.1365304	8.95	2.1916535	9.43	2.2438960	9.91	2.2935443
8.48	2.1377104	8.96	2.1927702	9.44	2.2449559	9.92	2.2945529
8.49	2.1388889	8.97	2-1938856	9.45	2.2460147	9.93	2.2955604
8.50	2.1400661	8.98	2.1949998	9.46	2.2470723	9.94	2.2965670
8.51	2.1412419	8.99	2.1961128	9.47	2.2481288	9.95	2.2975725,
8.52	2.1424163	9.00	2.1972245	9.48	2.2491843	9.96	2.2985770
	2.1435893	9.01	2.1983350		$2 \cdot 2502386$		2.2995806
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8.57	2.1482676		2.2027647	9.53	2.2544446		2.3978952
8.58	2-1494339	9.06	2.2038691		2.2554934		0/2-4849065
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	Таві	LE OF IN	COME,	WAGES	, or E	KPENSES.	
Per Year	Per Month	Per Week	Per Day	Per Year	Per Month	Per Week	Per Day
£ 8.	£ 8. d.	£ s. d.	£ s. d.	-£	£ s. d.	£ s. d.	£ s. d.
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1 10	0 2 6	0 0 78	0 0 1	13 13	1 2 9	0 5 3	o o e
2 0	0 3 4	0 0 94	0 0 14	14 0	1 3 4	0 5 41	0 0 93
2 2	0 3 6	0 0 93	0 0 14	14 14	1 4 6	0 5 8	0 0 93
2 10	0 4 2	0 0 111	0 0 13	15 0	1 5 0	0 5 9	0 0 10 ⁴
3 0	0 5 0	0 1 14	0 0 2	15 15	1 6 3	0 6 01	0 0 103
8 3	0 5 3	0 1 21	0 0 2	16 0	1 6 8	0 6 2	0 0 101
8 10	0 5 10	0 1 4	0 0 23	16 16	1 8 0	0 6 51	0 0 11
4 0	0 6 8	0 1 67	002	17 0	1 8 4	0 6 6	0 0 111
4 4	0 7 0	0 1 7	0 0 23	17 17	1 9 9	0 6 10	0 0 113
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5 0	0 8 4	0 1 11	0 0 3	18 18	1 11 6	0 7 3	0 1 01
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5 10	0 9 2	0 2 1	0 0 3	20 0	1 13 4	0 7 8	0 1 1
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	TA	BLE OF T	HE D		Equiva	LENTS OF	PENC	E AND	
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TABLE SHOWING RATES OF DISCOUNT AT VARIOUS PER-CENTAGES.

	000			£		pe	£7		p	£10 er C		pe	£15		per	£1a			£20 Cen	t.		£95 r Cen
£	6.	d	£	18.	d.	£	5.	d.	£	B.	d.	£	8.	d.	£	8.	d.	£	1.	d.	£	1. 1
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4	10	0	0	4	6	0	6	9	,	9	-51	0	11	3	0	13	6	0	18	2.0	i	21
4	15	0	0	4	9	0	7		0		0	0	11	10.00	0	14	3	0	19	0	1	8.9
5	0	6	0	5	-	12.		11		9	6	0	12	101	0		-			9	i	5.8
			100		0	0	7	6	0	10	0			6	100	15	0	1	0	0		71
5	10	0	100	5	6	0	8	3	0	11	0	0	13	9	0	16	6	1		0	1	63
.7	15	0	0	5	9	0	8	75		11	6	0	14	44	0	17	B	1	3	0	1	. 3
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6	10		11.5	6	6	0	9	9	0	13	0	0	16	3	0	19	6	1	6	0	5.5	24
6	15	0	110	6	9	0	10	14		13	6	0	16	101	1	0	3	1		0	0.0	33
7	0	- 2	112	7	0	0	10	6	0	14	0	0	17	6	1	1	0	1		0	С.	5 0
7	10		12.	7	6	0	11	3	0	15	0	0	18	9	1	2	6	1	10	0	•	7.6
8	0		1100	8	0	0	12	0	0	16	0	1	0	0	1	4	0	1	12	0	2	0.0
8	10		15	-8	6	0	12	9	0	17	0	1	1	3	1	5	6	.1	~ ~	0	2	2 8
9		0	1.0	9	0	0	13	6	0	18	0	1	2	6	1	7	0	1	16	0	2	50
9	10	0		9	6	0	14	3	0	19	0	1	3	9	1	8	6	1		0	2	7.6
11)		11	(1)	10	()	0	15	0	1	0	0	1	5	0	1	10	0	2		(1		0.0
(1)	10	*	40	10	6	0	15	9	.1	1	0	1	6	3	1	11	6	2	2	0		24
11	()	()	.0	11	0	0	16	6	1	2	0	1	7	6	1	13	0	2	4	0		5 0
11	10	(1	10	11	6	0	17	3	1	3	0	1	8	9	1	14	6	2	6	0	21	7 6
12	()	()	0	12	0	0	18	0	1	4	0	1	10	0	1	16	0	2	8	0	3	0.0
12	10	0	0	12	6	0	18	9	1	5	0	1	11	3	1	17	6	2	10	0	3	28
13	0	0	0	13	0	0	19	6	î	6	0	1	12	6	1	19	0	2	12	0	3	5 1
13	10	()	0	13	6	1	0	3	1	7	0	1	13	9	2	0	6	2	14	0	3	76
14	.0	()	0	14	0	i	1	0	i	8	0	1	15	0	2	9	0	2	~ ~		3	0.0
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20	0			0	0	i	10	õ	2	0	0	9	10	0	3	0	U	4	0	0.	ō	0.0
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Hours	54	eek o	W	s for	ling	Shil	s ir	Wage	of '	Rate		_		Rate of Wages in Shillings for a Week of 54 Hour 25 26 27 28 29 30 31
	31	1	30		29	-	28	-	27		26	-	25	25 26 27 28 29 30 31
-	-	7 7 7	-	272	_		_		-					Amount Earned in given Number of Hours
0110 0 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	34455667889910111223311456677889100111223445566788	00000000000000000000000000000000000000	011122334556677788910011111221331155166117718819001111223	61 71 82 9 3 0 41 61 60 7 18 2 9 8 9 4 18 60 7 1 7 2 2 8 3 9 4 10 6 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	23344556678899101111121131145166778899910111112113114516677889991001223334455566788999100122333445556678899910012233344555667889991001223334455566788999100122333445556678899100122333445556678899100122333445556678899100122333445556678899100122333445556678899100122333445556678899100122333445556678899100122333445556678899100122333445556678899100122333445556678891000122333445556678899100122333445556678891000122333445556678891000122333445556678891000122333445556678891000122333445556678891000122333445556678891000122333445556678891000122333445556678891000122333445556678891000122333445556678891000122333445556678891000122333445556678891000122333445556678910001223334455566789100012233344555667891000012233344555667891000012233344555667891000012233344555667891000000000000000000000000000000000000	61 000000000000000000000000000000000000	10 10 11 12 12 13 14 14 15 16 16 17 17 18 19 19 00 11 12 2 3 3 4 4 5 5	60000000000000000000000000000000000000	0112233445556677889991011112213313414555667788999101111122133134145556677889991011112233344555	1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1 1 2 2 3 3 4 4 4 5 5 6 6 7 7 8 8 9 9 9 10 11 11 11 12 12 13 13 13 13 14 14 15 15 16 16 16 16 16 16 16 16 16 16 16 16 16	00000000000000000000000000000000000000	1122233445556667788999100111122231114455166677889991001111221131144551699001122334	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$

LBLE SHOWING AMOUNT EARNED IN ANY NUMBER OF HOURS FROM 1 TO 54, AT ALL RATES FROM 34s. TO 42s. FOR A WEEK OF 54 HOURS.

	Rate	e of Wages i	n Shillings fo	ra Week	of 54 Ho	ws	
84	85	36 3	7 38	39	40	41	42
		Amount Eas	ned in given	Number	of Hours		
2	\$\begin{array}{c} \text{\$\cup\$} & \$\cup\$	2 s. d. 2 s. s. 80 0 0 1 1 4 80 1 2 8 1 1 3 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	d. £	## ## ## ## ## ## ## ## ## ## ## ## ##	## 1	0 0 0 1 2 3 0 9 6 3 2 1 7 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0 8 11 0 3 102 0 4 8 0 5 51 0 6 22 0 7 0

TABLE OF LOGARITHMS OF NUMBERS FROM 1 TO 10000.

Indices of Logarithms.

The index of the logarithm of a number is one less than the number of

Number	Logarithm		Logarithm	Number	Logarithm
4134	3.6163705	41.34	1.6163705	4134	-1.6163700
413.4	2.6163705	4.134	0.6163705	.04134	-2·616370f

To Find the Logarithm of a Number.

Find log. of 837-2468 Log, of 837.2000 = 2.9228292 Tab. diff. 519 x 468= Log. required 2.9228535

Find log. of 830465 Log. of 830400=5.9192878 Tab. diff. 523 x 65= Log. required 5.9193212

To Find the Number corresponding to a given Logarithm.

Find number of logarithm 2.9228535 Find number of logarithm 5.919213 Logarithm of 837.2000=2.9228292 243000 + diff. 519= 243

837:2468

Logarithm of 830400=5-919957 33900 ÷ diff. 521= 65 830400

To Multiply by Logarithms.

Add together the logarithms of the factors; the sum will be the logarithm of the product.

To Divide by Logarithms.

Subtract the logarithm of the divisor from that of the dividend; remainder will be the logarithm of the quotient.

To Raise a Number to any Power.

Multiply the logarithm of the number by the index of the power to which it is to be raised; the product will be the logarithm of the required power.

To Extract the Root of any Number.

Divide the logarithm of the number by the index of the root which is !! be extracted; the quotient will be the logarithm of the required root.

No.	Logarithm	No.	Logarithm	No.	Logarithm	No.	Logarithm	No.	Logarit
1	.00000000	21	1.3222193	41	1.6127839	61	1.7853298	81	1.90888
2	*3010300	22	1:3424227	42	1.6232493	62	1.7923917	82	1-91381
3	4771213	23	1:3617278	43	1.6334685	63	1.7993405	83	1-91907
4	*6920600	24	1.3802112	44	1.6434527	64	1.8061800	84	1.92427
5	6989700	25	1.3979400	45	1.6532125	65	1.8129134	85	1.92941
6	•7781513	26	1.4149733	46	1.6627578	66	1.8195439	86	1-93449
7	*8450980	27	1.4313638	47	1.6720979	67	1.8260748	87	1.93951
8	.9030900	28	1.4471580	48	1.6812412	68	1.8325089	88	1-94448
9	9542425	29	1.4623980	49	1.6901961	69	1.8388491	89	1-94959
10	1.00000000	30	1.4771213	50	1.6989700	70	1.8450980	90	1-95494
11	1.0413927	31	1.4913617	51	1.7075702	71	1.8512583	91	1-95904
12	1.0791812	32	1:5051500	52	1.7160033	72	1.8573325	92	1 96878
13	1.1139484	33	1.5185139	53	1.7242759	73	1.8633229	93	1-968481
14	1.1461280	34	1.5314789	54	1.7323938	74	1.8692317		1.973127
15	1-1760913	35	1.5440680	55	1.7403627	75	1.8750613	95	1-97777
16	1.2041200	36	1.5563025	56	1.7481880	76	1.8808136	96	1 98227
17	1.2304489	37	1.5682017	21	1.7558749	177	1.8864907	97	1.98677
8	1.2552725	38	1.5797836	1 58				132	1.30.20
9	1.2787536	39	1.5910640				9 1.897627	1/2	
1	1.3010300	40	1.602060	0 1 6	0 1.11812	13 /	80 1.30303	an I	100 100

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3489	0965624	0962146	.0928665	.0955180	-0921694	-0948204	.0944711		-0941216	.0037718 .0941216
3517	0930713	0927206	-0923697	-0920185	0299160-	-0913152	0909631		7	-0306107
3546	-0895519	0891984	0888446	-0884905	.0881361	-0877814	0874265	Ÿ	-	-0870712
3575	0860037	0856473	-0852906	-0849336	-0845763	-0842187	8098880	õ	•	.0835026
3605	0824263	0820669	-0817073	-0813473	.0809870	.0806265	0802656	Ş	-0799045 -08	0795430 0799045
3635	0788192	0784568	-0780942	.0777319	-0773679	0770043	0766404	070	-	.0759118 -0762763
3665	-0751819	-0748164	-0744507	.0740847	-0737184	-0733517	0729847	.072	-0726175 -072	.0726175
3697	0715138	-0711453	-0707765	.0701073	-0700379	.0696681	086	0692980	-	.0689276
3728	0678145	0674428	6020290-	9869990-	.0663259	-0659530	162	.0655797	-	.0652061
3761	0640834	0637086	-0633334	-0629578	-0625820	.0622058	293	-0618293	10	.0614525
3796	0603200	0599419	-0595634	0591846	-0588055	.0584260	79	.0580462	-0576661 -0580	_
3827	0565237	-0561423	-0557605	.0553783	.0549959	-0546131	.66	-0542299	0538464 05422	-
3861	0526939	.0523091	-0519239	.0515384	-0511525	0507663	862	.0503798	÷	.0499929
3895	-0488301	-0484418	-0.180532	.2476643	0472749	.0468852	826	0464952	÷	.0461048
3931	0449315	0445398	.0441476	.0437551	.0433623	1696510-	100	0425755	÷	0421816
3966	0409977	0406023	-0402066	0398106	-0394141	-0390173	202	-0386202	-0382226 -0386	.0382226
4003	0370279	0366289	-0362295	-0358298	-0354297	-0350293	285	0346285	0342273 0346	÷
4040	-0330214	0326188	-0322157	.0318123	-0314085	-0310043	166	0305997	0301948 0305	•
4078	-0289777	0285713	·0281644	.0277572	.0273496	-0269416	333	0265333	.0261245 .0265;	.0261245
4117	0248960	-0244857	-0240750	.0236639	.0232525	0228406	187	-022428	0220157 0224	.0220157
4152	0207755	-0203613	10199467	.0195317	-0191163	-0187005	43	-0182843	-0178677 -01828	•
4197	0166155	-0161974	-0157788	.0153598	-0149403	.0145205	003	-0141003	÷	.0136797
4237	0124154	-0119931	-0115704	-0111474	-0107239	.0103000	992	0098756	_	.0094509
4280	0081742	.0077478.	-0073210	-0068937	-0064660	.0000380	96	.0056	-0051805 -0056094	-

Table showing Rates of Discount at Various Per-CENTAGES.

	ccor		pe	£		pe	£7		p	£10		pe	£15		pe	£1a		per	£20 rCei		pe	£25	
£	4.	d,	£	x.	d.	£	8.	d.	æ	8.	d.	£	15.	d.	£	8.	d.		8.	d.	-	5.	d
- 01	2	6	0	0	11	0	0	23	0	0	3		0	33	0	0			0	6		0	7
0	5	0	0	0	3	10	0	44		0	6.	0	0	74	U	0	9	0	1	0	0	1	3
0	10	0	0	0	6	0	0	9	0	1	0	()	1	3	0	1	6	0	2	0	0	2	6
0	15	()	:0	0	9	0	1	15	0	1	6	0	1	104	0	2	3	0	3	0	0	3	9
1	0	0	0	1	0	0	1		0	2	0	0	2	6	0	3	0	0	4	0	0	5	ò
1	10	()	0	1	6	0	2	8	0	3	0	0	3	9	0	4	6	0	6	0	0	7	G
1	15	0	0	1	9	0	2		0	3	6	0	4	44	0	5	3	0	7	0	0	8	9
2	0	0	0	2	0	0	3		0	4	0	0	5	0	0	6	0	0	8	0	0	10	0
2	10	0	0	2	6	0	3	9	0	5	0	0	6	3	0	7	6	0	10	0	0	12	6
2	15	()	0	2	9	0	4	16	0	5	6	0	6	10%	0	8	8	0	11	0	0	13	9
3	0	1)	0	3	0	0	4	6	0	6	0	0	7	6	0	9	0	0	12	0	0	15	0
3	10	()	0	3	6	0	5	3	0	7	0	0	8	9	0	10	6	0	14	0	0	17	6
3	15	()	0	3	9	0	5	71	0	7	6	0	9	44	0	11	3	0	15	0	0	18	9
4	0	0.	0	4	0	0	G		0	8	0	0	10	0	0	12	0	0	16	0	1	0	0
4	10	0	0	4	6	0	6		0	9	0	0	11	3	0	13	6	0	18	0	1	2	6
4	15	0	0	4	9	0	7	11	0	. 9	6	0	11	104	0	14	3	0	19	0	1	3	9
.5	0	1)	0	5	0	0	7		0	10	0	0	12	6	0	15	0	1	0	0	1	5	0
5	10	1)	0	5	6	0	8	3	0	11	0	0	13	9	0	16	6	1	2	0	1	7	6
0	15	0	0	5	9	0	8	75	0	11	6	0	14	44	0	17	3	1	3	0	1	8	9
6	0	()	0	6	0	0	9	0	0	12	0	0	15	0	0	18	0	1	4	0	1	10	0
6	10	0	0	6	6	0	9		0	13	0	0	16	3	0	19	6	1	6	0	1	12	6
6	15	0	0	6	9	0	10	11	0	13	6	()	16	104	1	0	3	1	7	0	1	13	9
7	0	0	0	7	0	0	10	6	0	14	0	0	17	6	1	1	0	1	8	0	1	15	0
7	W. 41	0	0	7			11	8	0	15	0	0	18	9	1	2	6	1	10	0	1	17	6
8	0	0	0	8	0	0	12	0	0	16	0	1	0	0	1	4	0	1	12	0	2	0	0
8	10	0	0	8	6	0	12	9	0	17	0	1	1	3	1	_	6	. 1	14	0	2	2	fi
	0	0	0	9	0	0	13	6	0	18	0	1	2	6	1	7	0	1	16	0	2	5	0
9	10	0	0	9	6	0	14	3	0	19	0	1	3	9	1	8	6	1	18	0	2	7	6
10	- 0	0	0	10	0	0	15	0	1	0	0	1	5	0	1	10	0	2	0	0	2	10	0
10	10	*	10.	10	6	0	15	9	1	1	Oi.	1	6	3	1	11	6	2	2	0	2	12	6
11	0		.()	11	0	0	16	li .	1	2	0	1	7	6	1	13	0	2	4	0	2	15	0
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12	0	()	0	12	0	0	18	0	1	4	0	1	10	0	1	16	0	2	8	0	3	0	0
12		0	0	12	6	0	18	9	1	5	0	1	11	3	1	17	6	2	10	0	3	2	6
13		0	0	13	0	0	19	6	1	6	0	1	12	6	1	19	0	2	12	0	3	5	0
13	10	0	0	13	6	1	0		1	7	0	1	18	9	2	0	6	2	14	0	3	7	6
14	0	0	0	14	0	1	1	0	1	8	0	1	15	0	2	2	0	2	16	0	3	10	0
14	10	0	0	14	6	1	1	9	,1	9	0,	1	16	3	2	3	6	2	18	0	3	12	6
15	0	()	0		0	1	2	6	,1	10	0;	1	17	6	2	5	0	3	0	0	3	15	0
20	0	0	1	0	0	1	10	0	,2	0	0	2	10	0	3	0	0	4	0	0	õ	0	n
30	0	0	1	10	0	2	5		3	0	0.	3	15	0	4	10	0	6	0	0	7	10	0
40	0	0	2	0	0	8	0	0	4	0	0.	D.	0	0.	15	0	0	8	0	2.1	10	0	0
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76	()	0	13	10	0	5	10	0	7	0	0	8	15	0	10	10	0	11	0	0		10	0
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	_	<u> -</u>	Ø	4	9	80	2	0	01	4	9	œ	01	0	Ø	7	9	8	든	5	2	4	9	.	2	3
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2455127		.2460059	2462523	.2464986	-2467447	2469907	.2472365	-2474823		
2479733	.2482186	.2484637	2487087	.2489536	·2491984	2494430	-2496874	.2499318		
.2504200	-2506639	-2509077	.2511513	.2513949	-2516382	.2518815	.2521246	.2523675	-	
-2528530	-2530956	.2533380	-2535803	.2538224	2540645	-2543063	.2545481	.2547897	-·•-	
.2552725	2555137	.2557548	-2559957	.2562365	2564772	-2567177	-3569582	-2571984	.2574386	
-2576786	.2579185	.2581582	.2583978	.2586373	2588766	-2591158	2593549	2595939		
.2600714	-2603099	-2605484	-2607867	.2610248	.2612629	-2615008	3617385	-2619762		2379
.2624511	.2626883	2629255	.2631625	-2633993	-2636361	-2638727	2641092	2643455		2367
.2648178		.2652896	2655253	.2657609	-2659964	.2662317	.2664669	.2667020	.2669369	2354
.2671717	<u> </u>	2676410	-2678754	.2681097	.2683439	.2685780	.2688119	-2690457	-2692794	2342
.2695129	-2697464	-2699797	.2702129	.2704459	.2706788	.2709116	-2711443	.2713769	.2716093	2329
.2718416	.2720738	2723058	.2725378	.2727696	2730013	-2732328	.2734643	-2736956		
.2741578	.2743888	.2746196	-2748503	.2750809	2753114	-2755417	.2757719	.2760020	.2762320	2304
.9764618	2766915	2769211	.2771506	.2773800	2776092	.2778383	.2780673	.2782962	.2785250	2292
.2787536	.2789821	.2792105	.2794388	.2796669	-2798950	.2801229	.2803507	-2805784	2808059	2280
.9810334	.2812607	.2814879	.2817150	-2819419	-2821688	-2823955	-2826221	-2828486	-2830750	2268
2833012	-2835274	.2837534	2839793	.2842051	-2844307	.2846563	.2848817	.2851070	2853322	
.94555573	.2822823	.2860071	.2862319	2864565	.2866810	-2869054	.2871296	<u> </u>	.2875778	2244
7108186	-2880255	2882492	-2884728	.2886963	.2889196	.2891428	.2893660			2233
3,900346	.2902573	.2904798	2907022	-2909246	-2911468	.2913689	-2915908	-2918127		
13522561	-2024776	.2926990	-2929203	2931415	-2933626	2935835	-2938044	-2940251	-2942457	2211
7,044662	2046866	6906767	2951271	.2953471	.2955671	.2957869	-2960067	.2962263	_	
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0 3010300		3012471	3014641	-3016809	3018977	3021144	3023309	3025474	-3027637	3029799	2167
1961808.		3034121	.3036280	-3038438	3040595	.3042751	-3044905	.3047059	3049212	3051363	2156
105 3053514	. 715	3055663	3057812	.3059959	.3062105	3064250	-3066394	3068537	3070680	3072820	2145
	. 096	3077099	-3079237	3081374	3083509	3085644	.3087778	-3089910	3092042	3094172	2135
7089608.	307	3008430	.3100557	.3102684	.3104809	.3106933	3109056	.3111178	3113300	3115420	2124
-	539	3119657	3121774	.3123889	-3126004	.3128118	.3130231	.3132343	3134464	.3136563	2114
206 3138672	672	3140780	.3142887	.3144992	.3147097	-3149201	3151303	-3153405	3155505	.3157605	2103
207 : 3159703	. 202	3161801	.3163898	.3165993	.3168088	.3170181	.3172273	.3174365	3176455	•	2003
208 .3180633	633	3182721	3184807	.3186893	.3188977	.3191061	.3193143	3195224	-3197305	-319938 4	2083
203 3201463	£9 1	3203540	3205617	3207692	.3209767	3211840	-3213913	.3215984	3218055	·3220124	2073
3222193	193	3224261	.3226327	.3228393	.3230457	.3232521	.3234584	.3236645	.3238706	.3240766	2063
1 -3212825	825	3214882	.3246939	-3248995	.3251050	.3253104	.3255157	.3257209	.3259260	.3261310	2053
212 3263359	359	3265407	.3267454	.3269500	.3271545	.3273589	.3275633	.3277675	.3279716	-3281757	2044
213 3283796	962	3285834	.3287872	.3289909	.3291944	.3293979	.3296012	.3298045	3300077	3302108	2034
3304138	138	3306167	-3308195	.3310222	.3312248	.3314273	.3316297	.3318320	-3320343	3322364	2025
<u>.</u>	385	3326404	.3328423	3330440	3332457	.3334473	.3336488	.3338501	-3340514	.3342526	2016
_ `	538	3346548	.3348557	.3350565	.3352573	.3354579	.3356585	.3358589	.3360593	.3362596	••
.3364597	262	3366598	.3368598	.3370597	.3372595	.3374593	.3376589	.3378584	.3380579	.3382572	1997
_	565	3386557	.3388547	-3390537	.3392526	-3394514	.3396502	-3308488	-3400473	3402458	1987
3404411	111	3406424	.3408405	-3410386	.3412366	3414345	.3416323	3418301	-3420277	.3422252	1979
3424227	1227	3426200	.3428173	3430145	.3432116	.3434086	.3436055	.3438023	.3439991	-3441957	1970
1 2143023	1023	3445887	.3447851	*186+*E	.3451776	.3453737	.3455698	.3457657	-3459615	.3461573	1961
1 2 63530	1530	.3465486	.3467441	.3469395	.3471348	.3473300	3475252	.3477202	.3479152	.3481101	1952
2 183	183049	3484996	.3486942	.3488887	.3490832	.3492775	.3494718	.3496660	.3498601	-3500541	1943
23 3502	302480	3204419	.3506356	.3508293	.3510229	.3512163	3514098	.3516031	.3517963	.3519895	1934
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Diff.	1926	1918	1910	1900	1893	1884	1876	1868	1860	1852	1845	1836	1829	1821	1813	1806	1799	1791	1784	1776	1770	1762	1755	1748	1741	Diff.
6	.3539162	3558345	3577443	3596458	.3615390	-3634239	3653007	3671695	-3690302	.3708830	.3727279	.3745651	-3763944	.3782161	3800302	3818368	-3836359	3854275	-3872118	3889888	3907585	_	_	_	3977663	0
8	.3537239	8556431	.3575537	.3594560	.3613500	.3632358	.3651134	.3669830	3688445	1869018-	.3725438	-3743817	3762119	.3780343	3798492	-3816565	.3834563	3852487	-3870337	-3888114	.3905819	.3923452	3941013	.3958504	_	1
7	.3535316	3554515	.3573630	.3592662	.3611610	3630476	-3649260	3667964	3686587	3705131	.3723596	.3741983	3760292	3778524	.3796680	3814761	.3832767	-3850698	3868555	.3886340	3904052	.3921691	-3939260	-3956758	-3974185	
9	.3533391	-3552599	.3571723	.3590762	.3609719	.3628593	.3647386	-3666097	.3684728	-3703280	.3721753	-3740147	-3758464	·3776704	.3794868	-3812956	.3830969	.3848908	.3866773	3881565	3902284	-3919931	-3937506	3955011	3972446	- 9
2	3531465	-3550682	.3569814	.3588862	.3607827	.3626709	.3645510	.3664230	.3682869	.3701428	.3719909	.3738311	.3756636	.3774884	.3793055	.3811151	.3829171	3847117	3864990	.3882789	.3900515	-3918169	.3935752	3953264	3970705	1
4	.3529539	-3548764	.3567905	.3586961	3605934	-3624825	-3613634	.3662361	.3681009	3699576	.3718065	3736475	-3754807	.3773063	3791241	3809345	-3827373	-3845326	.3863206	3881012	.3898746	3916407	-3933997	.3951516	3968964	
69	.3527612	.3216846	-3565994	.3585059	.3604041	.3622989	3641756	3660492	-3679147	.3697723	.3716219	-3734637	-3752977	.3771240	3789427	3807538	3825573	-3843534	3861421	-3879235	-3896975	-3914644	-3932241	-3949767	_	
67	3525684	3544926	.3564083	.3583156	3602146	-3621053	-3639878	3658622	-3677285	.3695869	.3714373	.3732799	-3751147	-3769418	-3787612	.3805730	.3823773	.3841741	.3859636	3877457	-3895205	-3912880	3930485	-3948018	-3965480	1
-	3523755	3213006	.3562171		.3600251	3619166	.3637999	3656751	-3675423	-3694014	.3712526	-3730960	-3749316	-3767594	3785796	3803922	3821972	.3839948	.3857850	.3875678	3893433	.3911116	3928727	-3946268	_	1
0/3	5521825	\$801\$cc	5560259	8186198	3598355	3617278	3636120	.3654880	-3673559	3692159	.3710679	.3729120	.3747483	.3765770	.3783979	3802112	.3820170	3838154	.9856063	.9873898		.3909351		.8944517	3961993	1
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	3996737	3998467	•4000196	-4001925	-4003653	4005380	.4007106	.4008832	-4010557	.4012282	1727
7	.4014005	.4015728	.4017451	.4019173	4050894	.4022614	.4024333	4026052	-4027771	·4029488	1720
3	.4031205	-4032921	4034637	·±036352	.4038066	•4039780	.4041492	.4043205	.4044916	·4046627	1713
	.4048337	·4050047	·4051755	+978201-	.4055171	4056878	·4058584	4060289	4061994	.4063698	1706
3 3	4065402	·4067105	·4068807	+070508	-4072209	4073909	·4075608	.4077307	-4079005	.4080703	1700
= 1	.4085400	9607807	.4085791	4087486	.4080180	4090874	-4003567	.4094259	-4095950	.4097641	1693
9 2	.4099331	4101031	·4102710	4104398	.4106085	4107772	·4109459	-4111144	.4112829	.4114513	1687
803	£110101.	.4117880	·4119562	-4121244	.4122925	4124605	·4126285	·4127964	.4129643	·4131321	1680
502	.4132998	-4184674	·4136350	·4138025	.4139700	4141374	·4143047	4144719	.4146391	·4148063	1674
92	4149733	4151404	•4153073	4154742	.4156410	·4158077	-4159744	4161410	·4163076	.4164741	1667
561	.4166405	·4168069	·4169732	·4171394	-4173056	4174717	·4176377	·4178037	•4179696	·4181355	1661
262	·4183013	·4184670	.4186327	.4187983	.4189638	.4191293	·4192947	.4194601	·4196254	. 4197906	1655
. 63	4199557	·4201208	·4202859	4204509	-4206158	·4207806	·4209454	.4211101	.4212748	.4214394	1648
797	.4216039	-4217684	-4219328	·4220972	4222615	·4224257	.4225898	.4227539	-4229180	·4230820	1642
565	.4232459	-4234097	·4235735	.4237372	·4239009	·4240645	.4242281	-4243916	.4245550	.4247183	1636
200	4248816	4550449	.4252081	4253712	.4255342	·4256972	.4258601	4260230	.4261858	.4263486	163
	4265113	4266739	-4268365	·4269990	-4271614	.4273238	.4274861	.4276484	.4278106	.4279727	1623
6	.4281348	.4282968	.4284588	1286207	.4287825	·4289443	·4291060	-4292677	.4294293	.4295908	1618
 200	.4297523	<u> </u>	+1300751	+1302364	-4303976	·4305588	·4307199	€08808	4310419	-4312029	161
565	1313638	.4315246	4316853	·4318460	·4320067	4321673	4323278	.4324883	·4326487	·4328090	1606
		4331295	·4332897	·4334498	.4336098	+1337698	·4339298	•4340896	.4342495	4344092	1600
Ξ	1345689	-	·4348881	+1350476	.4352071	+4353665	·4355259	4356851	-4358144	·4360035	1591
3	361626	4363217	-4364807	.4366396	·4367985	-4369578	-4371161	.4372748	·4374334	.4375920	1588
-	1377506	.4379090	4380675	.4382258	·4383841	-1385123	·4387005	.4388587	·4390167	4391747	1583
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Diff.	1877						1543										1489						1460	1455	1450	Diff.
6	-4407517	.4493930	4138885	4154485	-4470029	4485517	4500951	4616329	4531654	4546924	.4562142	4577305	-4592417	4607475	.4622482	4637437	4652341	4667194	4681996	4696748	4711450	4726102	4740705	4755259	·4769765	0
30	4405943	.4421661	-4437322	-4452928	-4468477	-4483971	4489410	4514794	4530124	4545400	4560622	.4575791	4 590908	4605972	4620984	-4635944	4650853	4665711	4680518	4695275	4709982	-4724639	4739247	4753806	4768816	
-	.4404368	·4420092	4435759	.4451370	4466925	4482424	4497868	4513258	4528593	4543875	4559102	4574277	4589399	4604468	4619485	.4634450	4649364	4664227	4679039	·4693801	.4708513	4723175	4737788	4752352	4766867	
9	.4402792	4418522	4434195	4449811	4465372	4480877	4496327	4511722	4527062	4542349	4557582	4572762	4587889	4602963	4617986	4632956	.4647875	4662743	4677561	4692327	4707044	4721711	4736329	4750898	4766418	0
ıc	-4401216	.4416951	.4432630	4418252	4463818	.4479329	-4494784	4510185	4525531	·4540823	.4556061	4571246	.4586378	.4601458	-4616486	4631461	·4646386	-4661259	·4676081	·4690853	4705575	4720247	4784870	4749443	4763968	10
4	4399639	·4415380	·4431065	4446692	.4462264	.4477780	.4493241	4508647	4.523998	4530296	1554540	4569730	4584868	4599953	4614985	4629966	4644895	4659774	4674601	4689378	4704105	.4718782	4733410	4747988	4762518	
ಣ	·4398062	.4413809	4429499	.4445132	60209+4	.4476231	-4491697	.4 507109	4522466	4537769	4553018	4568213	·4583356	9778627.	4613484	4628470	.4643405	4658288	4673121	·4687903	4102634	4717317	4731949	.4746533	14761067	2
27	4396484	-4413237	4437932	4443571	+459154	4474681	.4490153	·4505570	·4520932	4536241	+551495	· 1 566696	4281844	·4596940	4611983	4626974	4641914	-4656802	4671640	4686427	4701164	4715851	.4730488	9700474	010/014	7
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5	4784222	4798631	.4812993	4827307	4841574	4855795	4869969	4884097	4898179	4912216	4926207	4940154	.4954056	4967913	4981727	4995496	5000222	5022905	5036545	5050142	-5063697	.5077210	5090680, 1	.5104109 1	5117497 1	1
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7	4781334	4795753	+810124	4824448	.4838725	4852954	4867138	4881275	4895366	4909412	.4923413	·4937368	.4951279	4965145	.4978967	4992746	5006481	5020172	.5033821	.5047426	2060900	5074511	.5087990	5101427	5114823	
9	0686224	4794313	.4808689	4823018	.4837299	4851533	4865722	·4879863	.4893959	·4908010	4922015	4935974	4949890	.4963761	4977587	4991370	5005109	5018805	.5032458	.5046068	.5059635	.5073160	.5086644	5100085	5113485	
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7	4772660	4787108	4801207	4815859	.4830164	-4844422	·4858633	4872798	4886917	∙4900990	4915018	4929000	4942938	4956831	4970679	4984484	4998245	5011962	5025687	.5039268	5052857	5066403	5079907	.5093370	.5106790	
2	4771213	1785665	690008	·4814426	4828736	4842998	4857214	4871384	4885507	4899585	.4918617	4927604	-1941546	4955443	4969396	4983106	4996871	.5010593	.5024271	.5037907	•	.6065050	6078559	k092025	6105450	
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128	1072100	1075491	.1078880	1082267	1085650	1089031	1092410	1095785	1099159	.1102529	3380
129	1105897	1109262	.1112625	.1115985	11119343	.1122698	1126050	1129400	11182747	1136092	3354
28	1139434	.1142773	.1146110	1149444	1152776	1156105	11159432	.1162756	1166077	$\cdot 1169396$	3328
131	1172713	.1176027	.1179338	1182647	1185954	.1189258	1192559	1195858	1199154	1202448	3302
132	1205739	1209028	1212316	1215598	.1218880	1222159	1225435	1228709	1231981	.1235250	3278
133	1238516	1241781	1245042	1248301	1251558	1254813	1258065	1261314	1264561	.1267806	3254
134	1271048	1274288	1277525	.1280760	1283993	1287223	1290451	1293676	.1296899	.1300119	3229
135	1303338	1306553	1309767	.1312978	1316187	1319393	1322597	1325798	1328998	1332195	3206
136	1335389	.1338581	1341771	1344959	1348144	1351327	1354507	1357685	1360861	1364034	3182
137	1367206	1370375	1373541	1376705	1379867	1383027	1386184	.1389339	1389339 1392492	1305643	3159
138	1398791	.1401937	.1405080	.1408222	.1411361	1414498	1417632	.1420765	1420765 1423895	1427022	3186
23	1430148	.1433271	.1436392	1439511	.1442628	1445742	1448854	1451964	1451964 1455072	.1458177	3113
9	1461280	.1464381	.1467480	.1470577	.1473671	1476763	1479853	1482941	1486027	.1489110	3091
1+1	1402191	.1495270	1498347	1501422	1504494	1507564	1510633	1513699	1513699 1516762	1519824	3070
1 12	1522883	.1525941	1528996	1532049	.1535100	1538149	1541195	1544240	1544240 1547282	1550322	3048
143	1553360	.1556396	1559430	.1562462	1565492	1568519	1571544	1574568	1574568 1577589	.1580608	3026
144	1583625	.1586640	1589653	.1592663	.1595672	1598678	.1601683	1604685	1604685 1607686	1610684	3000
146	1613680	1616674	1619666	.1622656	1625644	.1628630	1631614	1634596	1634596 1637575	1640553	2986
971	.1643529	1646502	1649474	1662443	1655411	1658376	.1661340	1664301	.1667261	.1670218	2065
147	.1673173	1676127	1679078	1682027	1684975	.1687920	1690864	.1693805	1693805 1696744 1699682	1699682	2945
8	1702617	1706551	1708482	1711412	1714839	1717965	1790188	1798110	1798110 1726029 1728947	1728947	2026
149	.1731863	.1734776	1737688	1740598	.1743506	1746412	1749316	1752218	1765118	1758016	2002
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6	·2452658	-2477278	2501759	.2526103	2550312	.2574386	-2598327	-2622137	-2645817	-2669369	·2692794	.2716093	.2739268	.2762320	.2785250	-2808059	-2830750	2853322	-2875778	-2898118	-2920344	-2942467	-2964458	-2986348	3008128	
80	.2450189	-2474823	.2499318	.2523675	.2547897	-2571984	.2595939	2619762	.2643455	.2667020	-2690457	.2713769	-2736956	.2760020	-2782962	-2805784	-2828486	.2851070	.2873538	-2895890	.2918127	2940251	-2962263	2984164	30005955	8
-	-2447718	.2472365	.2496874	-2521246	.2545481	2569582	2593549	2617385	2641092	.2664669	2688119	.2711443	-2734643	.2757719	.2780673	-2803507	.2826221	.2848817	-2871296	2893660	-2915908	2938044	-2960067	9981979	8008781	
9	-3445245	2469907	.2494430	2518815	-2543063	-2567177	.2591158	2615008	-2638727	.2662317	2685780	.2709116	.2732328	.2755417	.2778383	.2801229	-2823955	-2846563	-2869054	-2891428	.2913689	-2935835	-2957869	2079792	-8001608	9
2	.2442771	-2467447	·2491984	.2516382	2540645	2564772	2588766	.2612629	-2636361	-2659964	.2683439	.2706788	.2730013	2753114	2776092	.2798950	-2821688	-2844307	.2866810	2889196	2911468	-2933626	.2955671	2977605	2099429	0
4	-2440296	2164986	.2489536	.2513949	.2538224	2562365	.2586373	2610248	.2633993	2657609	2681097	2704459	2727696	.2750809	.2773800	2796669	2819419	.2842051	2864565	.2886963	2909246	2931415	2953471	2975417	2097252	
8	2437819	.2462523	-2487087	.2511513	.2535803	-2559957	-2583978	7987092	.2631625	.2655253	·2678754	.2702129	-2725378	.2748503	2771506	2794388	2817150	-2839793	-2862319	-2884728	2907022	-2929203	.2951271	-2973227	2995078	. 8
2	2435341	-2460059	.2484637	.2509077	.2533380	.2557548	2581582	2605484	-2629255	2652896	2676410	-2699797	-2723058	2746196	2769211	-2792105	.2814879	-2837534	2860071	2882492	-2904798	2026990	6906767	-2971037	-2002803	78
-	2432861	.2457594	.2482186	-2506639	.2530956	2555137	2579185	2603099	2626883	-2650538	2674064	2697464	2720738	-2743888	2766915	2789821	-2812607	-2835274	2857823	2880255	-2902573	2924776	2946866	-2968845	-2990713	
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.3031961	-3034121	3036280	-3038438	-3040595	3042751	3044905	3047059	.3049212	-3051363	
3053514	-3055663	3057812	.3059959	3062105	.3064250	3066394	3068537	.3070680	-3072820	2145
3074960	-3077099	.3079237	3081374	3083509	3085644	.3087778	.3089910	3092042	3094172	2135
3096302	-3098430	3100557	·3102684	3104809	-3106933	-3109056	31111178	.3113300	3115420	2124
3117539	-3119657	-3121774	-3123889	·3126004	-3128118	-3130231	-3132343	-3134454	-3136563	2114
3138672	3140780	3112887	3144992	3147097	-3149201	3151303	-3153405	-3155505	3157605	2103
.3159703	.3161801	3163898	.3165993	-3168088	3170181	.3172273	3174365	-3176455	-3178545	2093
3180633	-3182721	3184807	.3186893	3188977	.3191061	-3193143	-3195224	3197305	-3199384	2083
3201463	-3203540	3205617	3207692	3209767	-3211840	.3213913	3215984	-3218055	·3220124	2073
3222193	3224261	-3226327	-3228303	3230457	.3232521	3234584	-3236645	.3238706	3240766	2063
3212825	-3244882	-3246939	3248995	.3251050	-3253104	3255157	.3257209	.3259260	-3261310	2053
3263359	-3265407	-3267454	.3269500	3271545	3273589	.3275633	.3277675	.3279716	-3281757	2044
3283796	-3285834	3287872	.3280909	3291944	.3293979	-3296012	3298045	3300077	-3302108	2034
3304138	3306167	-3308195	.3310222	3312248	-3314273	-3316297	.3318320	-3320343	-3322364	2025
3324385	·3326404	.3328423	-3330440	3332457	-3334473	-3336488	.3338501	.3340514	-3342526	2016
3344538	8129168	3348557	3350565	.3352573	.3354579	.3356585	.3358589	.3360593	-3362596	2006
2364597	-3366598	.3368598	-3370597	-3372595	.3374593	-3376589	3378584	.3380579	-3382572	1997
2384565		74588547	-3390537	.3392526	-3394514	-3396502	.3398488	.3400473	3402458	1987
2404411		3108405	3410386	-3412366	-3414345	.3416323	3418301	-3420277	-3422255	1979
134227		.3428173	3430145	3432116	-3434086	.3136055	.3438023	.3439991	-3441957	1970
2143923	3445887	3447851	3419814	3451776	3453737	-3455698	-3457657	3459615	-3461573	1961
. 022830	.3465486	.3467441	-3469395	.3471348	.3473300	3475252	-3477202	.3479152	.3481101	1952
. 3423049	.3484996	.3486942	.3488887	3490832	3492775	-3494718	-3496660	.3498601	.3500541	1943
3403480	3504419	.3506356	.3508293	-3510229	.3512163	3514098	.3516031	.3517963	3519895	1934
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	3523755	3525684	.3527612	.3529539	.3531465	-3533391	.3535316	-3537239	.3539162	1926
	3543006		.3246846	-3548764	-3550682	.3552599	3554515	-8556431	.3558345	
	•	.3564083	_	.3567905	.3569814	.3571723	.3573630	-3575537	.3577443	
	.3581253	•	<u>.</u>	.3586961	.3588862	-3590762	.3592662	.3594560		
				3605934	-3607827	-3609719	.3611610	3613500		
	3619166	.3621053		-3624825	.3626709	-3628593	-3630476	-3632358		
<u>.</u>	-3637999	.3639878	.3641756	.3643634	.3645510	-3647386	3649260	.3651134		1876
232 3654880	3656751	.3658622	3660492	.3662361	.3664230	-3666097	·3667964	.3669830	.3671695	1868
233 -3673559	-3675423	.3677285	3679147	3681009	.3682869	-3684728	.3686587	.3688445		1860
÷	3694014	.3695869	.3697723	3699576	.3701428	-3703280	.3705131	-3706981	-3708830	1852
		.3714373	.3716219	3718065	-3719909	.3721753	-3723596	.3725438	.3727279	1845
_	-3730960	.3732799	.3734637	3736475	.3738311	-3740147	.3741983	-3743817	3745651	1836
_	-3749316	.3751147	.3752977	3754807	.3756636	.3758464	.3760292	.3762119	3763944	1829
23, 3765770	-3767594	.3769418	.3771240	.3773063	-3774884	·3776704	.3778524	-3780343	.3782161	1821
_	÷	-3787612	.3789427	3791241	-3793055	.3794868	.3796680	3798492	.3800302	1813
_	-3803922	-3805730	-3807538	-3809345	.3811151	-3812956	3814761	3816565	.3818368	1806
_		-3823773	.3825573	.3827373	.3829171	.3830969	-3832767	-3834563	-3836359	
241 3838154	-3839948	3841741	·3843534	.3845326	3847117	-3848908	-3850698	-3852487	3854275	179
24% 3856063	.3857850	-3859636	-3861421	-3863206	3864990	-3866773	-3868555	-3870337	3872118	1784
243 3873898	-3875678	.3877457	-3879235	3881012	.3882789	3884565	3886340	-3888114	-3889888	1776
244 3891661	-3893433	.3895205	3896975	-3898746	.3900515	-3902284	3904052	.3005819	3907585	
240 3909351	.3911116	3912880	-3914644	.3916407	.3918169	.3919931	.3921691	3923452	3925211	1762
046 .3926970	3928727	-3930485	-3932241	-3933997	3935752	-3937506	.3939260	3941013	3942765	1755
247 .8944517	.3946268	3948018	·3949767	.3951516	-3953264	3955011	3956758	·3958504	-3960249	1748
949 3961993	.3963737	.3965480	.8967223	396896₹	3970708	.8972446	-3974185	-8975924	-3977663	174
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3	.3996737	2978668	-4000196	.4001925	.4003653	-4005380	•4007106	.4008832	-4010557	.4012282	
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200	.4031202	-4032921	.4034637	·4036352	.4038066	•4039780	.4041492	.4043205	.4044916	·4046627	1713
2 2	4048337	-+0020F-	4051755	+053464	-4055171	4056878	.4058584	.4060289	-4061994	.4063698	1706
7 6	.4065402	·4067105	4068807	802020	·4072209	-4073909	·4075608	-4077307	4079005	-4080703	_
9 1	.4085400	9607807	.4085791	.4087486	0810807	·4090874	-4093567	.4094259	·4095950	.4097641	_
- 3	.4099331	4101021	.4102710	.4104398	.4106085	4107772	-4109459	.4111144	.4112829	-4114513	1687
200	.₹116197	.4117880	-4119562	.4121244	-4122925	-4124605	.4126285	.4127964	.4129643	·4131321	1680
200	.4132998	4134674	·4136350	.4138025	.4139700	4141374	-4143047	.4144719	4146391	·4148063	1674
200	4149733	·4151404	·4153073	4154742	·4156410	-4158077	·4159744	.4161410	·4163076	.4164741	1667
261	·4166405	•4168069	·4169732	·4171394	·4173056	4174717	-4176377	-4178037	.4179696	·4181355	1661
292	•4183013	.4184670	.4186327	.4187983	·4189638	.4191293	.4192947	.4194601	·4196254	·4197906	1655
263	-4199557	.4201508	-4202859	4204509	·4206158	•4207806	-4209454	.4211101	+212748	4314394	1648
797	.4216039	·4217684	.4219328	.4220972	4222615	·4224257	.4225898	.4227539	· 1 229180	·4230820	1642
965	.4232459	·4231097	.4235735	.4237372	.4239009	4240645	.4242281	-4243916	4245550	.4247183	1636
999	.4248816	.4520449	.4252081	.4253712	· 4 255342	.4256972	. 4258601	-4260230	4261858	.4263486	1630
2 1	.4265113	.4266739	4268365	.4269990	-4271614	.4273238	.4274861	.4276484	.4278106	.4279727	1623
- 0	4281348	.4282968	·4284588	.4286207	.4287825	.4289443	.4291060	-4292677	.4294293	-4295908	1618
200	.4297523	•	.4300751	+302364	-4303976	·4305588	•4307199	·4308809	4310419	4312029	1611
3	313638	•	.4316853	.4318460	4320067	.4321673	4323278	.4324883	4326487	.4328090	1606
018	6696787	•	·4332897	·4334498	-4336008	·4337698	·4339298	.4340896	4342495	.4344092	1600
Ę.	1345689	4347285	.4348881	.1350476	·4352071	-4353665	·4355259	·4356851	4358444	·4360035	1691
3	361626	.4363217	.4364807	-4366396	·4367985	.4869573	4871161	4372748	.4374334	·4375920	1588
30	377506 1377506	-4379090	4380675	4382258	+1383811	-1385423	4387005	4388587	·4390167	43 31747	1583
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	. 1303327	9061681	£336£84	·4398062	4398062 4399639	-4401216	-4402792	4404368	4405943	-4407517	1577
	1606017.	·4410664	.4413237	.4413809	·4415380	.4416951	4418522	-4420092	.4421661	4423230	1671
- 6	8617774.	.4426365	-4427932	4129199	·4431065	.4432630	.4434195	.4435759	-4437322	-4438885	1565
212	8110111	.4442010	.4443571	.4445132	·4446692	-4418252	·4449811	.4451370	.4452928	.4454485	1560
607	7109217.	.4457598	.4459154	60209++	+462264	-4463818	.4465372	.4466925	.4468477	·4470029	1554
087 780	4471580	.4473131	1471681	.4476231	.4477780	-4479329	4480877	.4482424	-4483971	.4485517	1548
281	£607844.	*488608	·4490153	.4491697	1428644	-4494784	.4496327	.4497868	.4489410	4500951	1543
282	1616001	·4504031	.4505570	.4507109	·4508647	4510185	.4511722	-4513258	4514794	.4516329	1537
. 680	+5217864	4519399	.4520932	4522466	4.523998	4525531	·4527062	4528593	4530124	.4531654	1532
177	.4533183	4534712	.4536241	.4537769	9676897	-4540833	.4542349	4543875	.4545400	-4546924	1526
107	6118197	·4549972	·4551495	4553018	1554540	.4556061	-4557582	4559102	·4560622	-4562142	1522
	0998927	·4565179	96999g † .	4568213	-4569730	.4571246	4572762	4574277	167575791	4577305	1516
227	£578819	.4580332	.4581844	4583356	-4584868	·4586378	-4587889	-4589399	•4590908	.4592417	151
52	1593925	4595433	·4596940	4598446	-4599953	-4601458	·4602963	-4604468	-4605972	4607475	1506
233	8268091	· 4 610 4 81	-4611983	4613484	-4614985	-4616486	·4617986	.4619485	4620984	4622482	150
289	1623980	+625477	-4626974	4628470	-4629966	-4631461	4632956	.4684450	4632944	4637437	1495
06%		4640122	-4641914	·4643405	·4644895	·4646386	.4647875	-4649364	·4650853	.4652341	1489
16%		-4655316	.4656802	·4658288	4659774	·4661259	4662743	4664227	-4665711	-4667194	1485
260		-4670158	4671640	.4678121	·4674601	-4676081	.4677561	-4679039	-4680518		148
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46%	.4698220	-4699692	4701164	4702634	4704105	4700075	4707044	.4708513	-4709982	.4711450	1470
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960	4727564	4729027	·4730488	4731949	4733410	-4734870	4736329	4737788	4739247	4740705	1460
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အ	.5130844	.5144149	.5157414	.5170639	.5183823	.5196968	-5210073	.5223138		-5249151	.5262100	.5275010	.5287882	-5300716	-5313512	-5326270	·5338991	.5351675	.5364322	-5376932	-5389506	-5402043	-5414544		5439439
œ	.5129511	.5142820	.5156089	.5169318	.5182507	.5195655	.5208764	.5221833	.5234863	.5247854	-5260807	.5273721	.5286596	.5299434	-5312234	.5324996	.5337721	.5350408	.5363059	.5375673	5388250	16200791	.5413296	.5425765	·5438198
2	.5128178	.5141491	.5154764	.5167997	.5181189	-5194342	.5207455	.5220528	.5233562	.5246557	.5259513	.5272431	.5285311	.5298152	.5310955	5323721	5336450	.5349141	5361795	.5374413	2386994	.5399538	2412047	6424519	.5436956
9	-5126844	.5140162	.5153439	.5166676	.5179872	.5193028	.5206145	.5219222	.5232260	.6245259	.5258220	.5271141	.5284024	.5296870	-5309677	5322446	.5335179	5347874	.5360532	.5373153	5385737	5398286	5410798	5423274	5435714
3	.5125510	.5138832	.5152113	·5165354	.5178554	5191715	.5204835	.5217916	·5230958	.5243961	.5256925	5269851	.5282738	.5295587	-5308398	-5321171	5333907	·5346606	5359267	.5371892	5384481	.5397032	5400548	.5 122028	6134472
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အ	5122841	.5136171	.5149460	.5162709	.5175917	5189086	.5202214	.5215303	.5228353	5241364	5254336	.5267269	.5280163	.5293020	.5305839	.5318619	.5331363	.5344069	.5356738	.5369370	.5381966	5394525	.5407048	.6419535	.6431986
21	.5121505	.5134840	.5148133	.5161386	.5174598	.5187771	.5200903	.5213996	.5227050	:5240064	.5253040	-5265977	.5278876	.5291736	.5304558	.5317343	.5330000	.53 12800	5355473	.5368109	5380708	.5393271	-5405797	.5418288	-5430742
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351 -645307	3071	.5454308	.5455545	.5456781	.5458018	.5459258	-5460489	.5461724	.5462958	.5464193	1235
_	.5465427	.5466660	.5467894	.5469126	.5470359	.5471591	.5472823	.5474055	.5475286	.5476517	1232
<u> </u>	5477747	.5478977	.5480207	.5481436	.5482665	-5483894	-5485123	.5486351	.5487578	.5488806	1229
<u>.</u>	5490033	.6491259	.5492486	.5493712	.5494937	.5496162	-5497387	.5498612	.5499836	.5501060	1225
<u>.</u>	5502284	-5503507	.5504730	.5505952	.5507174	.5508396	-5509618	.5510839	.5512059	.5513280	1222
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•	5526682	.5527899	.5529115	.5580330	.5531545	.5532760	.5533975	.5535189	.5536403	.5537617	1214
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3.59 5555	5550944	.5552154	.5553363	.5554572	.5555781	.5556989	.5558197	.5559404	.5560612	.5561818	1208
360 556	5563025	.5564231	.5565437	.5566643	.5567848	.5569053	.5570257	.5571461	.5572665	.5573869	1205
361 -557	5575072	.5576275	.5577477	.5578680	.5579881	.5581083	.5582284	.5583485	.5584686	.5585886	1202
362 -558	5587086	.5588285	.5589484	.5590683	.5591882	.5593080	.5594278	.5595476	.5596673	.5597870	1198
363 .559	5599066	.5600262	.5601458	.5602654	.5603849	.5605044	.5606239	.5607433	-5608627	.5609821	1195
	5611014	.5612207	.5613399	.5614592	.5615784	.5616975	-5618167	.5619358	-5620548	.5621739	1192
_:	5622929	.5624118	.5625308	.5626497	.5627685	.5628874	.5630062	.5631250	-5632437	.5633624	1188
	5634811	-5635997	.5637183	.5638369	.5639555	.5640740	.5641925	.5643109	5644293	.5645477	1185
.5646661	6661	-5647844	.5649027	.5650209	.5651392	.5652573	.5653755	.5654936	.5656117	-5657298	1182
307 .6658	6658478	.5659658	.5660838	.5662017	.5663196	.5664375	.5665553	.5666731	6062999	-5669087	1178
.667	670264	.5671440	.5672617	.5673793	.5674969	.5676144	.5677320	.5678495	6996199	.5680843	1176
.68	5682017	.5683191	.5684364	.5685537	.5686710	.5687882	·5689054	.5690226	-5691397	-5692568	1172
69%	£693739	.5694910	.5696080	.5697249	.5698419	-5699588	.5700757	.5701926	.5703094	.5704262	1169
02%	705429	.6706597	-5707764	.5708930	.5710097	.5711263	.5712429	.5713594	.5714759	-5715924	1166
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6	.5750723	.5762261	5773769	.5785246	5796693	5808110	5819497	-5830854	.5842181	.5853479	.5864748	-5875987	-5887198	-5898379	_	-5920657	-5931753	.5942820	-5953860	-5964871	-5975855	-5986811		-6008640	-6019514	G
20	.5749568	.5761109	.5772620	.5784100	.5795550	.5806969	5818359	.5829719	.5841050	5852351	.5863622	-5874865	5886078	.5897263	.5008418	.5919546	-5930644	5941715	.5952757	-5963771	-5974758	-5985717	·5096648	-6007551	-6018428	a
7		.5759956	.6771470	.5782953	.5794406	.5805829	.5817222	-5828585	.5839918	-5851222	.5862496	.5873742	.5884958	.5896145	·5907304	.5918434	.5929536	.5940609	-5951654	-5962671	.5973661	.5984622	.5995556	.6006462	-6017341	
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23	.5742628	.5754188	.5765717	5127776	.5788683	.5800121	.5811529	.5822907	.5834255	.5845574	.5856863	.5868123	.5879353	.5890555	.5901728	-5912873	.5923988	-5935076	.5946135	.5957166	.5968169	-5979145	5990095	6001013	-6011905	3
-	.5741471	.5753033	.5764565	-5776067	5787538	6198616	.5810389	.5821770	5833122	.5844443	.5855735	.5866998	.5878232	.5889436	-5900612	.5911760	.5922878	.5933968	.5945030	-5956064	.5967070	5978048	6668869	-5999992	-6010817	
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6	-6030361	-6041180	-6051973	-6062739	-6073478	-6084191	6094877	6105537	-6116171	-6126779	-6137361	-6147918	6158449	16168954	6179434	6189889	6200319	6210724	6221104	6231459	63417-9	6252095	6262377	-6272634	6282867	6
00	-6029277	-6040099	6050895	.6061663	-6072405	6083120	6082809	6104472	6115109	6125720	-6136304	6146863	-6157397	-6167905	6178387	6188845	-6199277	6209684	6220067	6230424	6240757	6251066	6261350	6271610	6281845	so
7	6028193	-6039018	.6049816	786060587	6071332	.6082050	6092742	-6103407	-6114046	.6124660	6135247	.6145809	-6156345	.6166855	-6177340	.6187800	6198235	6208645	-6219030	.6229390	6239725	6250036	6260322	6270585	6280823	7
9	6017209	-6037937	-6048738	-6059512	6070259	6260809-	-6091674	-6102342	-6112984	-6123599	.6134189	-6144754	-6155292	.6165805	6176293	6186755	-6197193	-6207605	-6217992	6228355	6238693	6249006	6259295	6269560	6279800	9
40	-6026025	-6036855	6047659	6058435	9816909-	6066209-	9090609	-6101276	-6111921	-6122539	-6133132	.6143698	6154240	6164755	6175245	.6185710	-6196150	6206565	6216955	6227320	6237660	6247976	6258267	6268534	6278777	20
4	-6024941	-6035774	.6046580	.6057359	1118909-	-6078837	-6089537	.6100210	-6110857	6121478	-6132074	-6142643	-6153187	6163705	6174197	6184665	6195107	6205524	-6215917	6226284	6236627	6246945	6257239	6267509	6277754	4
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21	-6022771	6033609	6044421	-6055205	-6065963	-6076694	6087399	8208009-	6108730	-6119356	6129057	-6140531	-6151080	6161603	-6172101	6182573	-6193021	6203143	-6213840	6224213	6234560	6244884	6255182	6265457	6275707	8
1	-6021686	-6032527	-6043341	-6054128	6881909	-6075632	-6086330	.6097011	-6107666	-6118295	.6128898	6139475	-6150026	.6160552	-6171052	-6181527	-6191977	6202403	6212802	6223177	-6233527	6243852	6254154	6264430	6274683	1
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4 30	.6334685	-6335694	-6336704	.6337713	6338723	6339732	6340740	-6341749	63427
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432	6354837	.6355843	.6356848	6357852	6358857	-6359861	-6360865	.6361869	-636287
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101	.6374897	.6375898	.6376898	.6377898	.6378898	-6379898	7680889	-6381896	.638289
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_	6394865	-6395861	6396857	-6397852	6398847	6399842	-6400837	-6401832	-640283
	£1814	•6405808	•6406802	-6407795	•6408788	1840049	-6410773	·6411765	-64127
	.6414741	•6415733	.6416724	.6417715	.6418705	.6419696	.6420686	-6421676	
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÷	8162413	.8163076	.8163739	.8164402	·8165064	8165727	.8166389	-8167052	8167714	.8168376	663
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1 1	.8543060	-8543668	-8544275	-8544882	8545489	·8546096	-8546703	.8547310	-8547917	8548524	607
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07/		8555797	-8556403	8557008	8557614	.8558219	-8558824	8559429	-8560035	.8260640	605
=	.9561244	-8561849	-8562454	.8563059	.8563663	8564268	8564872	8565476	.8266081	-8566685	3
178		-8567893	-8568497	8569101	*8569704	-8570308	8570912	8571515	8572118	8572722	603
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200	-8603380	8603979	·8604578	-8605177	8605776	-8606374	8606973	-8607571	-8608170	8928098	233
726	-8609366	-8609964	-8610562	.8611160	-8611758	-8612356	-8612954	-8613552	8614149	8614747	598
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728	-8621314	.8621910	8622507	8623103	-8623699	-8624296	8624892	8625488	*8626084	8626680	596
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749	8744818	-8745308	-8745978	-8748557	.8747187	8747716	-8748296	-8748875	-8749454	·8750034	579
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.9921115	.9921557	.9921999	.9922441	-9922884	-9923326	-9923768	.9924310	.9924651	-9925093	442
-9925535	-9925977	-9926419	.9926860	-9927302	·9927744	·9928185	-9928627	•9929068	-9929510	441
-9929951	.9930392	£80866.	.9931275	-9331716	-9932157	.9932598	.9933089	·9933480	-9933921	441
.9934362	.9934803	-9935244	.9935685	.9936126	-9936566	.9987007	.9987448	-9937888	-9988329	177
.9938769	.9939210	.9939650	0600766	.9940531	.9940971	.9941411	-9941851	.9942291	-9942781	97
.9943172	.9943612	.9944051	-9944491	.9944931	.9945371	.9946811	-9946251	.9946690	-9947180	3
-9947569	.9948009	.9948448	.9948888	-9949327	-9949767	-9950206	.9950645	-9951085	-9951524	439
.9951963	.9952402	-9952841	.9953280	-9953719	-9954158	.9954697	.9955036	-9955474	9955913	439
9956352	.9956791	-9957229	-9957668	-9958106	.9958545	·9958983	.9969422	-9959860	8680966	438
-9960737	9961175	.9961613	-9962051	.9962489	2868966-	·9968368	-9963803	-9964241	-9964679	438
-9965117	·9965554	-9965992	.9966430	8989966.	·9967308	·9967748	-9968180	.9968618	-9969055	438
2016966	.9969930	-9970367	-9970804	-9971242	-9971679	.9972116	-9972558	:9972990	-9973427	437
1082 3073864	-9974301	-9974738	-9975174	.9975611	-9976048	-9976485	.9976921	-9977368	9977794	437
.9978231	.9978667	·9979104	-9979540	9266166	-9980413	.9980849	.9981285	.9981721	-9982157	436
.0982593	.9983029	.9983465	.9983901	.9984337	.9984773	.9985209	.9986645	0809866	-9986616	436
.9986952	.9987387	.9987823	-9988258	. 9988694	.9989139	-9989564	0000666	.9990435	·9990870	\$3
9991305	9991741	-9992176	198086-	-9993046	.9993481	9166666	-9994350	-9994785	-9995220	438
9995655	0000666	.9996624	.9996969	-9997893	-9997898	98866	7008000	.8888131	-9909566	435
	_	 a			æ	e	- 4	; cc	6	100

STRENGTH OF MATERIALS.

DEFINITIONS.

- 1. Direct extensibility or compressibility is the amount of direct strain produced by each pound on the square inch of direct stress.
- 2. Direct pliability includes both of the terms 'direct extensibility' and 'direct compressibility.'
- 3. Elasticity is that property of a body by which it tends to occupy a determinate bulk and figure at a given pressure and temperature.
- 4. Elastic strength is the utmost amount of stress which a body can bear without set.
 - 5. Factors of safety are of three kinds-
 - The ratio in which the breaking load exceeds the proof load.
 - II. The ratio in which the breaking load exceeds the working load.
 - III. The ratio in which the proof load exceeds the working load.
- 6. Modulus of elasticity is the reciprocal of the direct pliability when the stress does not exceed the proof strength.
- Pliability is the inverse of stiffness, and is measured by the quantity of strain produced by a certain fixed stress.
- 8. Proof strain is the utmost strain which a body can bear without injury.
- 9. Proof strength or proof stress is the utmost stress which a body can bear without suffering any diminution of stiffness or strength.
 - 10. Proof load is the load which produces the proof stress.
- 11. Set is the permanent strain or alteration of shape which remains in an imperfectly elastic body after a stress has been removed.
- 12. Spring or resilience is the quantity of work which is required to produce the proof strain, and is one-half of the product of the proof strength of the body by its proof strain.
- 13. Stiffness is measured by the intensity of the stress required to produce a certain fixed quantity of strain.
- 14. Strain is the measure of the alteration of the shape of a body, corresponding to a given stress.
- 15. Strength or ultimate strength is the utmost amount of stress which a body can bear without breaking.
- 16. Stress is the intensity of a load which tends to alter the

shape of a body, and it is also the equal and opposite resistance offered by the body to its load.

- 17. Ultimate strain is the utmost strain or alteration of shape which a body can bear without breaking.
- 18. Working strength is the utmost strength to which it is considered safe to subject a body during its ordinary use as part of a structure.
- 19. Working load is the load which produces the working stress.

NOTES ON THE STRENGTH, &c., OF MATERIALS.

(From 'Ship-building, Theoretical and Practical.')

1. The tenacity of wrought iron and puddled steel is greater in the direction in which they are rolled than in the direction of their breadth, but in cast steel it is the reverse.

Oxides of Iron	By Chemical Equi- valents*	By Weight	Per- centage of Ira
Native iron is nearly pure, or combined with one-fourth to one-hundredth part of its weights of nickel Protoxide or black oxide of iron Peroxide or red oxide of iron Magnetic oxide of iron Magnetic oxide of iron Hydrate peroxide of iron, oxygen of iron 2 equivalents oxygen oxygen 2 equivalents oxygen iron 2 equivalents oxygen oxygen 1 equivalent oxygen oxygen 1 equivalent oxygen 2 equivalent oxygen 2 equivalent oxygen 3 equivalent oxygen 2 exponic acid, oxygen 2 exponic acid, oxygen 2 exponic acid, oxygen 3 exponic acid, oxygen 2 exponic acid, oxygen 3 exponic acid, oxygen 4 carbon carbon	21 1 4 3 3 2 8 6 5 6 2 1 2 2	56 72 18 160 48 160 84 116 224 144 374 6 56 48 116	80 to 100 78 70 72-4 60 48-3

- 2. Brown iron ore is hydrate of peroxide of iron nearly pure or mixed. When nearly pure and compact it is called brown hematite; when earthy and mixed with clay, yellow other.
- 3. Carbonate of iron, when pure and crystallised, is called sparry iron ore, or spathose iron ore; when mixed with clay and sand, clay ironstone. When clay ironstone is coloured black by carbonaceous matter it is called black-band ironstone.
- * The chemical equivalents adopted in the above table are as follows:-oxygen, 16; carbon, 6; hydrogen, 1; iron, 28.

- 4. Magnetic iron ore consists of magnetic oxide of iron, and contains about 72 per cent. of iron.
- 5. Red iron ore is peroxide of iron pure or mixed. When pure and crystalline it is called *specular iron ore*, or iron glance; when pure or nearly so, and in kidney-shaped masses showing a fibrous structure, it is called red hematite; when mixed with more or less clay and sand it is called red ironstone and red ochre.
- 6. The strength of iron depends mainly upon the absence of impurities, such as sulphur, calcium, and magnesium, which make it brittle at high temperatures, while silicon and phosphorus make it brittle at low temperatures.
 - 7. Cold-blast iron is stronger than hot-blast.
 - 8. Annealing cast iron diminishes its tensile strength.
- 9. The strength of cast iron to resist crushing or cross-breaking is increased by repeated meltings, but after the twelfth melting the resistance to cross-breaking begins to diminish.
- 10. Good cast iron should show a good, clear skin, with regular faces and sharp angles, and when broken the surface of fracture should be of a light bluish-grey colour and close-grained texture with a uniform metallic lustre.
- 11. Cast iron becomes more compact and sound when cast under pressure.
- 12. Strength and toughness of bar iron are indicated by a fine, close, and uniform fibrous structure, free from all appearance of crystallisation, with a clear bluish-grey colour and silky lustre on a torn surface where the fibres are shown.
- 13. Wrought iron has its longitudinal tenacity increased by rolling.
- 14. The tenacity of ordinary boiler plate is not appreciably diminished at a temperature of 395° Fahrenheit, but at a dull red heat it is diminished to about three-fourths, and the tenacity of good rivet iron increases with elevation of temperature up to about 320° Fahrenheit, at which point it is one-third greater than at ordinary atmospheric temperature.
- 15. Wrought iron should not be used in ship-building which will not bear a tensile strain of 20 tons per square inch.
- 16. The tensile strain for wrought iron should not exceed $\frac{1}{3}$ or $\frac{1}{4}$ of the breaking weight.
- 17. Steel is made by adding carbon to malleable iron or by abstracting carbon from east iron.
- 18. The hardness and toughness of steel is increased by being hardened in oil, but its strength is reduced by being hardened in water.

- 19. The shearing strain of steel rivets is about one-fourth less than their tensile strength.
 - 20. Case-hardening bolts weakens them.
- 21. Bessemer steel is made by blowing jets of air into molten pig iron and stopping the process at the instant when the proper amount of carbon remains in the iron, or else the blast is continued until all the carbon is removed, and then the proper amount of carbon along with manganese and silicon is added, the usual way of adding the carbon being by running into the molten pig iron a sufficient quantity of highly carbonised cast iron. The steel thus produced is run into ingots, which are hammered and rolled like blooms of wrought iron.
- 22. Blister steel is made by embedding bars of pure wrought iron in a layer of charcoal and subjecting them to a high temperature, or by exposing the surface of the iron to a current of carburetted hydrogen gas at a high temperature.
- 23. Cast steel is made by melting bars of blister steel in a crucible along with a small quantity of carbon and some manganese, or it may be made by melting bars of pure malleable iron with manganese and the whole quantity of carbon required to make steel.
- 24. Granulated steel is made by running melted pig impore a wheel into a cistern of water, the lumps being then take out and embedded in pulverised hematite or in sparry iron or and exposed to a sufficient temperature to cause part of the oxygen of the ore to combine with and extract the carbon from the superficial layer of each of the lumps of iron, each of which is reduced to the condition of malleable iron at the surface while its heart continues in the state of east iron. A small quantity of malleable iron is produced by the reduction of the ore. These ingredients being melted, produce steel.
- 25. Puddled steel is made by puddling pig iron and stopping the process at the instant when the proper quantity of carbon remains; the bloom is then shingled and rolled like bar iron.
- 26. Shear steel is made by breaking bars of blister steel into lengths, and making them up into bundles or fagots, and rolling them out at a welding heat, repeating the process until a near approach to uniformity of texture and composition is obtained.
- 27. The ultimate elongation of really good and tough specimens of iron and steel may be taken as follows:—In

Bar iron . . . from 15 to 30.

Plate iron, lengthwise " 04 " 17.
" crosswise " 015 " 11.

Steel bars . . " 05 " 19.
" plates . . " 03 " 19.

RESISTANCE OF THIN HOLLOW CYLINDERS AND SPHERICAL SHELLS TO BURSTING.

P = bursting pressure in lbs. per square inch.

T = tensile strength of material in lbs. per square inch (see ables, pp. 269, 270).

t =thickness of material in inches.

r = radius in inches.

For Thin Hollow Cylinders.

$$P = \frac{Tt}{r} \qquad \qquad t = \frac{Pr}{T}$$

For Thin Spherical Shells.

$$P = \frac{2Tt}{r} t = \frac{Pr}{2T}$$

RESISTANCE OF THICK HOLLOW CYLINDERS AND SPHERICAL SHELLS TO BURSTING.

P = bursting pressure in lbs. per square inch.

T = tensile strength of materials in lbs. per square inch.

R = external radius in inches.

r = internal radius in inches.

For Thick Hollow Cylinders.

$$P = \frac{T(R^2 - r^2)}{R^2 + r^2}$$
 $R = r\sqrt{\frac{(T + P)}{(T - P)}}$ $r = R\sqrt{\frac{(T - P)}{(T + P)}}$

For Thick Spherical Shells.

$$P = \frac{2T(R^{2} - r^{3})}{R^{2} + 2r^{2}} \qquad R = r \sqrt[2]{\frac{2(T + P)}{(2T - P)}} \qquad r = R \sqrt[2]{\frac{(2T - P)}{2(T + P)}}$$

TENACITY OF WROUGHT-IRON RIVETED JOINTS IN LBS. PER SQUARE INCH OF ENTIRE PLATE.

Double-riveted. Diameter of each hole = 3 of distance from sentre to centre of holes = 35,700 lbs.

Single-riveted = 28,600 lbs.

RESISTANCE OF WROUGHT-IRON TUBES TO COLLAPSING.

P'= collapsing pressure in lbs. per square inch.

L = length of tube in inches.

d = diameter in inches.

t =thickness of metal in inches.

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TABLE OF THE STRENGTH OF LONG COLUMNS WHOSE LENGTH EXCEEDS THIRTY TIMES THEIR DIAMETER.

w = breaking weight in tons. L = length in feet. D = external diameter in inches. d = internal diameter in inches.

Kind of Column	Both Ends Rounded	Both Ends Flat
Hollow cast-iron cylindrical pillars	$W = 13 \frac{D^{3^{1/6}} - d^{3^{1/6}}}{L^{1/7}}$	$W = 44.34 \frac{D^{2.55} - d^{3.55}}{L^{1.7}}$
Solid cast-iron cylindrical pillars	$W = 14.9 \frac{D^{3.76}}{L^{1.7}}$	$W = 44.16 \frac{D^{3.14}}{L^{1.7}}$
Solid wrought-iron cylindrical pillars	$W=42.8\frac{L_3}{L_3}$	W=183.75 La
Solid square pillars of dry deal	_	w= 7.81 ^{D4}
Solid square pillars of dry Dantzic oak	_	$W = 10.95 \frac{D^4}{L^3}$

STRENGTH OF SHORT COLUMNS.

W = breaking weight of long column of same diameter.

w =breaking weight of short column.

C = crushing force of materials in tons \times sectional are of column.

$$w = \frac{WC}{W + \frac{3}{4}C}$$

RIVETED JOINTS.

t =thickness of plate in inches.

d = diameter of rivet in inches.

p = pitch or distance from centre to centre of rivet in inches

n = number of rows of rivets.

$$p = d + \frac{.7854nd^2}{t}$$
$$n = \frac{(p - d)t}{.7854d^2}$$

Note.—Each plate is weakened by the rivet holes in the ratio

$$\frac{p-d}{p} = \frac{.7854nd}{t + .7854nd}$$

TADER	Δ178	DIMENSIONS	ΛR	Diving	OWNEDALLY	Hern
TABLE	OK	DIMENSIONS	UK	RIVETS	GENERALLY	USED.

-						_	_					_
	Dia	meter	of Ri	vets i	n Inc	hes			Lon	don		
ckness Plates Inches	Llo	yds	Live Regi	rpool stry	Adm	iralty	of F	meter livets nches	Len Cour sun Inc	iter-	Ler Snapl in Ir	gth Points iches
also also also also also also also also	588 34 78 78 1	5 8 3 4 7 8 7 8 1 1	12 34 118 178 1	\$ 34 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 8	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	58 58 34 78 78 1	58 34 28 28 1	$1\frac{1}{8}$ $1\frac{1}{8}$ $1\frac{11}{16}$ $2\frac{3}{16}$ $2\frac{1}{2}$ $2\frac{3}{4}$	1½ 1½ 1½ 1½ 2¾ 2¾ 2½ 2½ 2½	$ \begin{array}{c} 1\frac{1}{2} \\ 1\frac{3}{4} \\ 2\frac{3}{16} \\ 2\frac{5}{8} \\ 2\frac{7}{8} \\ 3\frac{1}{5} \end{array} $	15/8 2 23/8 23/4 3 31/4

Note.—Lloyds require a spacing of 4 to 41 diameters.

Liverpool Registry require a spacing of 4 diameters.

Admiralty require a spacing of 4½ to 5 diameters in edges and butts of bottom plating and bulkhead plating, and 5 to 6 diameters in water-tight work elsewhere.

Veritas require a spacing of 4 diameters for singleriveting and 44 diameters for double-riveting.

NOTES ON RIVETED JOINTS.

- 1. A closer pitch of rivets should be adopted in single- than in ble-riveted butts and in double- than in treble-riveted butts.
- 2. With a 4-diameter pitch the efficiency of a single-riveted t is very small.
- 3. With a 4-diameter pitch the strength of a double-riveted t is about at the maximum when the plates are not more a 1 in. thick.
- 4. When plates are more than $\frac{3}{4}$ in. thick larger rivets should out in than those generally in use.

BUTT STRAPS.

In joints of the character shown in the stam the strength of the plates joined is weakened to the extent caused by cutting I s width equal to the diameter of one



436 STRENGTH OF RIVETED JOINTS, KINDS OF STRESS, ETC.

RELATIVE TENACITY OF RIVETED JOINTS.

	Rive	t Ho	es Deduoted.	Rive	t Holes Included
Continuous plate .			100		100
Double-riveted joint .			100		70
Single-riveted , .			79		56

RESISTANCE TO SHEARING.

In plate and rivet iron the resistance is nearly equal to the tensile strength. In metals such as cast iron it is somewhat greater than the tensile strength. In timber it is nearly equal to the tenacity across the grain.

MODULUS OF ELASTICITY.

To Determine the Modulus of Elasticity from Extension or Compression.

E = modulus of elasticity (for values see pp. 269, 270).

A = area of section in square inches.

L = length of materials in feet.

 $\mathbf{w} = \text{load applied in lbs.}$

l = elongation or compression in feet.

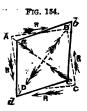
$$\mathbf{E} = \frac{\mathbf{WL}}{\mathbf{A}l}$$
 $\mathbf{W} = \frac{\mathbf{EA}l}{\mathbf{L}}$ $l = \frac{\mathbf{WL}}{\mathbf{EA}}$

Lo	AD AN	n Stress	STRAIN	STIFFNESS	PLIA- BILITY	WAY OF BREAKING	STRENGTE
	Direct	Pull or tension	Stretch or extension	Resistance to extension	Direct exten- sibility	Tearing	Tenacity of resistance to tearing
	Id	Thrust or pressure	Squeezing or com- pression	Resistance to com- pression	Direct compres- sibility	Crushing	Resistance to crushing
45	Shearing or racking stress	Racking or distortion	Rigidity	Lateral pliability	Shearing, sliding, or detrusion	Resistance to shearing	
Indirect	P	Twisting stress	Torsion or twisting	Resistance to twisting	100	Wrenching	Resistance to Wrenchin
	Compound	Trans- verse stress	Bending	Trans- verse stiffness	Flexibility	Breaking across	Resistance to breaking across

RACKING OR DISTORTION.

In the diagram (fig. 154) ABOD represents a coniginal form of figure before distortion, and abod represents the distorted form of BCD.

Distortion =
$$\frac{2(AC - ac)}{AC} = \frac{2(bd - BD)}{BD}$$
 sensibly.



RACKING OR SHEARING STRESS

that kind of stress that produces distortion, and the racking ress at the two pairs of faces of a distorted particle is of equal itensity; also every racking stress on a particle is equivalent the combination of a tension and thrust of the same intensity cting diagonally or at an angle of 45° as regards the stress.

Example (see fig. 154).

R = racking stress in n lbs. on the square inch of surface epresented by the arrows R.

T = tensile strength in n lbs. on the square inch acting parallel n the diagonal BD.

s = compressive strength in n lbs. on the square inch acting arallel to the diagonal AC.

$$R = T + S$$
.

O DETERMINE THE MODULUS OF ELASTICITY FROM A RECT-ANGULAR BEAM SUPPORTED AT BOTH ENDS.

L = length of beam or distance between supports in feet.

w = weight in lbs.

 $\mathbf{p} = \text{depth of beam in inches.}$

B = breadth of beam in inches.

d = deflection of beam in inches.

 $\mathbf{E} = \text{modulus of elasticity.}$

$$E = \frac{WL^3}{4BD^3d} \qquad d = \frac{WL^3}{4BD^3E}$$

MODULUS OF RIGIDITY.

 $\mathbf{M} = \mathbf{modulus}$ of rigidity.

R = racking stress.

 $\mathbf{p} = \mathbf{distortion}$.

$$M = \frac{R}{D}$$

$$\mathbf{R} = \mathbf{M}\mathbf{D}$$

$$D = \frac{M}{E}$$

TABLE OF MO	DULI OF RIGIDI	TY FOR VARIOU	s Substances.
Metals	Modulus of Rigidity. Lbs. on Sq. In.	Timber	Modulus of Rigidity. Lbs. on Sq. In.
Brass wire . Copper . Cast iron . Wrought iron {	5,330,000 6,200,000 2,850,000 from 8,500,000 to 10,800,000	Ash Oak Elm Red pine	76,000 82,000 76,000 from 62,000 to 116,000

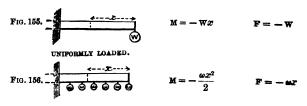
BENDING MOMENTS AND SHEARING FORCES OF BEAMS.

- $\mathbf{w} = \text{total load.}$
- $\mathbf{w}' = \mathbf{additional}$ load.
- ω = intensity of uniform load.
- M = bending moment at any cross section.
- F = shearing force at any cross section.
- x = distance of any cross section from one end.

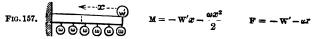
Note.—The negative signs denote downward and the positive upward forces.

Beams Supported at one End.

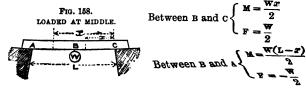
LOADED AT ONE END.



UNIFORMLY LOADED, WITH ADDITIONAL LOAD W' AT ONE END.



Beams Supported at both Ends.



Between B and C
$$\begin{cases} M = \frac{x(L-y)}{L}W \\ F = \frac{L-y}{L}W \end{cases}$$

Between B and A $\begin{cases} \mathbf{M} = \frac{(\mathbf{L} - \mathbf{z}')\mathbf{y}}{\mathbf{L}} \mathbf{w} \\ \mathbf{F} = -\frac{\mathbf{w}\mathbf{y}}{\mathbf{L}} \end{cases}$

Fig. 159. LOADED AT ONE SIDE OF MIDDLE.



$$\mathbf{M} = \frac{\omega \alpha (\mathbf{L} - x)}{2} \qquad \mathbf{F} = \omega \left(\frac{\mathbf{L}}{2} - x\right)$$

 $\mathbf{F} = \boldsymbol{\omega} \left(\frac{\mathbf{L}}{2} - \boldsymbol{x} \right)$

UNIFORMLY LOADED.

Frg. 161.

Fig. 160.

Between $M = \omega \left\{ \left(y - \frac{y^2}{2L} \right) x - \frac{x^2}{2} \right\}$ B and C $M = \omega \left(y - \frac{y^2}{2L} - x \right)$

Between $\begin{cases} \mathbf{M} = \frac{\omega y^2}{2\mathbf{L}} (\mathbf{L} - \mathbf{z}') \\ \mathbf{F} = -\frac{\omega y^2}{2\mathbf{L}} \end{cases}$



TO FIND THE BENDING MOMENTS AND SHEARING FORCES AT ANY CROSS SECTION OF A BEAM UNEQUALLY LOADED.

s = supporting force at A. S' = supporting force at B.

 ω , ω_1 , ω_2 = loads at the respective points C. D. E. B = magnitude of resultant load.

$$R = \omega + \omega_1 + \omega_2$$

$$x = \frac{(\omega \times AC) + (\omega_1 \times AD) + (\omega_2 \times AE)}{R}$$

$$S = \frac{R \times y}{x + y}$$

$$S' = \frac{R \times x}{x + y}$$

The shearing stress on any cross section (fig. 162) between AC=8, between $CD=8-\omega$, between $DE=8-\omega-\omega_1$.

To Determine the Bending Moment at any given Loaded Point.

RULE.—Multiply each shearing force by the length of the division on which it acts; the algebraical sum of the products corresponding to the divisions which lie between that point and either end of the beam will be the bending moment at the given loaded point.

440 MOMENT OF RESISTANCE OF BEAMS: TO CROSS-BREAKING.

Example.

Bending moment at A=0, at $C=S\times AC$, at $D=S\times AC$ + $(S-\omega)CD$, at $E=S\times AC+(S-\omega)CD+(S-\omega-\omega)DE$.

Note.—The maximum bending moment is at R, the shearing force being zero at that point.

MODULUS OF RUPTURE.

In a beam the modulus of rupture is the intensity of the stress which is just sufficient to cause breaking to commence, and in skeleton beams is simply equal to the tenacity or crushing stress of a separate bar of the material. When the section of the beam is symmetrical above and below, so that the neutral axis lies at the middle of the depth, then the beam will give way according as the tenacity or the resistance to crushing is the less; but in beams of the more ordinary form of cross section (see p. 441) it is generally different from either the direct tenacity or its resistance to crushing, and is generally taken at eighteen times the load that is required to break a bar of an inch square supported at two points one foot apart and loaded in the middle.

VALUES OF MODILL OF RUPTURE

Cast-iron open								17,000
" solid				rs	•	•		40,000
Wrought-iron p				•	•	•	•	42,000
Puddled steel	oars a	na az	ries	•	• •	. •	•	54,000
Steely iron	•	•.	•	.•	• ·		•	62,500 52,500
Dicciy Hon .	•	•	•	•	• .	•	•	02,000

MOMENT OF RESISTANCE OF BEAMS TO CROSS-BREAKING.

Note.—The moment of resistance at a given cross section should be at least equal to the greatest bending moment.

Skeleton Beam.

M = moment of resistance at given point.

A = sectional area of stringer at given point.

s = greatest safe intensity of stress.

D = perpendicular distance of centre line of stringer from joint.

M = ASD.

Beams of Various Sections.

M = moment of resistance at given section.

1 segeometrical moment of inertia of section (see p. 441) relatively to neutral axis.

A = area of cross section.

D = depth of beam.

B = breadth of beam.

d = distance of most severely stretched layer from neutral axis.

d' = distance of most severely compressed layer from neutral axis or centre of gravity.

s = greatest tensile stress on stretched layer.

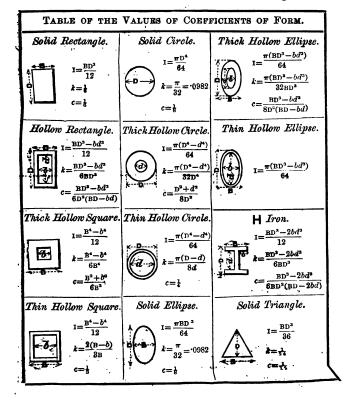
s'=greatest compressive stress on compressed layer.

 $\frac{8^{\circ}}{d^{\circ}}$ = lesser of the two quotients $\frac{8}{d}$ and $\frac{8'}{d'}$.

k and c = coefficients of form (see annexed table).

$$\mathbf{M} = \frac{\mathbf{S}^{\circ}\mathbf{I}}{d^{\circ}} = \mathbf{S}^{\circ}k\mathbf{B}\mathbf{D}^{2} = \mathbf{S}^{\circ}c\mathbf{D}\mathbf{A} \qquad \mathbf{B} = \frac{\mathbf{M}}{\mathbf{S}^{\circ}k\mathbf{D}^{2}} \qquad \mathbf{A} = \frac{\mathbf{M}}{\mathbf{S}^{\circ}c\mathbf{D}}$$

The same unit of measurement to be taken all through.



FORMULÆ FOR I-SHAPED BRAMS.

s = greatest safe tensile stress.

s'= greatest safe compressive stress.

d = distance of strained flange from neutral axis.

d' = distance of compressed flange from neutral axis.

D=d+d'.

A = area of stretched flange.

A' = area of compressed flange.

A"=area of web from centre to centre of flange.

M = moment of resistance.

When s is greater than s', $A' = \frac{8A}{8'} + \frac{8 - 8'}{28'}A''$

Note.—The same unit of measurement to be taken all through

$$\mathbf{M} = \mathbf{D} \left\{ \mathbf{S} \mathbf{A} + (2\mathbf{S} - \mathbf{S}') \frac{\mathbf{A}''}{6} \right\} = \mathbf{D} \left\{ \mathbf{S}' \mathbf{A}' + (2\mathbf{S}' - \mathbf{S}) \frac{\mathbf{A}''}{6} \right\}$$

When s' is greater than s

$$\mathbf{A} = \frac{\mathbf{S}'\mathbf{A}'}{\mathbf{S}} + \frac{\mathbf{S}' - \mathbf{S}}{2\mathbf{S}}\mathbf{A}''$$

$$\mathbf{M} = \mathbf{D}\left\{\mathbf{S'A'} + (2\mathbf{S'} - \mathbf{S})\frac{\mathbf{A''}}{6}\right\} = \mathbf{D}\left\{\mathbf{SA} + (\mathbf{S'} - 2\mathbf{S})\frac{\mathbf{A'}}{6}\right\}$$

TABLE OF BEAMS OF EQUAL STRENGTH THROUGHOUT THEIR LENGTH.

Note.—The sections are in all cases supposed to be rectangular.

Fig. 163.



Depih equal throughout.

Breadth proportional to distance from loaded end.

FIG. 164.



Depth equal throughout.

Breadth proportional to square of distance from unsupported end.

TABLE OF BEAMS OF EQUAL STRENGTH THROUGHOUT THEIR LENGTH (concluded).

FIG. 165.

Breadth equal throughout.

Depth proportional to square root of distance from loaded end.



Fig. 166.

Breadth equal throughout.

Depth proportional to distance from unsupported end.



Fig. 167.

Depth equal throughout.

Breadth proportional to distance from nearest point of support.



Depth equal throughout.

Breadth proportional to product of distance from both points of support.



Breadth equal throughout.

Depth proportional to the square root of the distance from the nearest point of support.



Fig. 170.

Breadth equal throughout. Depth proportional to the square root of the product of distance from both points of support.



DEFLECTION OF BEAMS.

L = length or span of beam.

1 = moment of inertia of greatest cross section (see pp. 81, 441).

 $\mathbf{W} = \mathbf{load}$ on beam.

- **B** = modulus of elasticity of material (see pp. 269, 270).
- D = deflection, M = bending moment. r = radius of curvaturek =coefficient depending on manner of loading and supporting.

 $D = \frac{WL^3k}{EI} \qquad r = \frac{EI}{M}$

٠,,

 $\mathbf{E} = \frac{\mathbf{WL}^3 \mathbf{k}}{\mathbf{DI}}$

VALUES OF k.

Beams Fixed at one End and Loaded at the other.

Uniform cross section . k = .3333strength and uniform depth

k = .5000breadth. k = .6666

Beams Fixed at one End and Uniformly Loaded.

Uniform cross section k = .1250

strength and uniform depth k = .2500" breadth. k = .5000

Beams Supported at both Ends and Loaded at the Centre.

Uniform cross section . . . k = .0833

strength and uniform depth . k = .1250" breadth. k = .1667

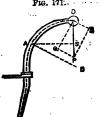
Beams Supported at both Ends and Uniformly Loaded.

Uniform cross section . k = .0521

,, strength and uniform depth . k = .0625

breadth . $\lambda = .0713$

STRESS ON DAVITS.



In fig. 171 let or represent the load. the cross section at which it is required to find the stress. Draw oq and PR perpendi cular, and or and or parallel to the plan AB through the section A; let fall As yer pendicular to op.

M = bending moment at A.

L = direct longitudinal stress.

a =area of section at A.

$$\Gamma = \frac{c}{o\sigma}$$

 $BA \times AO = M$

STRENGTH OF SHAFTING TO RESIST TWISTING.

M = moment of resistance in inch pounds for working.

D = diameter of round shaft or side of square shaft in inches.

k =coefficient depending on material.

For Round Shafting.

$$\mathbf{M} = \mathbf{196}k\mathbf{D^3}$$

$$\mathbf{M} = 196k\mathbf{D^3} \qquad \qquad \mathbf{D} = \sqrt[3]{\frac{\mathbf{M}}{196k}}$$

For Square Shafting.

$$\mathbf{M} = 28k\mathbf{D}^{2}$$

$$D = \sqrt[3]{\frac{M}{28k}}$$

Values of k for Working Load.

Cast iron .	4,500	Copper		•	3,800
Wrought iron	9,000	Brass		• "	4,100
Cast steel .	17,500	Tin .	•	•	1,200
Gun metal .	4,500	Lead			900

STRENGTH OF SHAFTING TO RESIST LATERAL STRESS.

D = diameter of round shaft or side of square shaft in inches.

L = length of shaft supported at both ends in feet.

 $\mathbf{w} = \mathbf{weight}$ applied.

k =coefficient depending on form of section and material.

$$D = \sqrt{\frac{\overline{LW}}{k}}$$
 load applied at middle.

$$D = \sqrt[3]{\frac{LW}{2k}}$$
 load uniformly distributed.

Values of k.

Wood, round .	. 40	Wood, square .	70
Cast iron, do	500	Cast iron, do	850
Wrought iron, do.	. 700	Wrought iron, do.	1,200

STRENGTH OF RUDDER-HEAD.

P = pressure in tons when rudder is over at 40°.

A = immersed area of rudder in square feet.

v = velocity of water passing rudder in knots per hour.

T = twisting moment on rudder-head in inch tons.

d = distance of centre of rudder area from axis of motion in inches.

446 TEST LOADS OF ANCHORS, CHAINS, AND ROPES.

M = moment of resistance of rudder head to twisting in inch tons

k =coefficient of 3.5 tons per square inch for iron and 125 ton per square inch for wood.

D = diameter of rudder head in inches.

$$P = \frac{AV^2}{2400} \qquad T = Pd \qquad M = \cdot 196 \& D^2$$

$$D = \sqrt[2]{\frac{T}{\cdot 196 \&}}$$

WEIGHTS AND TEST LOADS OF ANCHORS.

A = area of augmented surface in square feet.

w =weight of stock in cwts.

$$T = \frac{A}{800} \qquad W = \frac{L^3}{50} \qquad w = \frac{W}{5}$$

$$L = \sqrt[4]{50W}$$

WEIGHT AND TEST LOADS OF CHAINS AND ROPES.

w = weight in tons per hundred fathoms.

T = test load in tons.

D = diameter of chain in inches.

• circumference of rope in inches.

$$\begin{array}{lll} w &=& \cdot 0103 c^{3} \\ T &=& \cdot 1875 c^{2} \end{array} \right\} hemp \ rope \ hawser-laid. \\ w &=& \cdot 01 c^{2} \\ T &=& \cdot 15 c^{3} \end{array} \right\} hemp \ rope \ shroud-laid. \\ w &=& \cdot 0096 c^{2} \\ T &=& \cdot 12 c^{2} \end{array} \right\} hemp \ rope \ cable-laid. \\ w &=& \cdot 039 c^{3} \\ T &=& \cdot 75 c^{2} \end{array} \right\} iron-wire \ rope. \\ w &=& \cdot 04 c^{2} \\ T &=& 1 \cdot 125 c^{2} \end{array} \right\} steel \ wire \ rope. \\ w &=& 2 \cdot 9 D^{2} \\ T &=& 12 D^{2} \end{array} \right\} rigging \ chain. \\ w &=& 2 \cdot 43 D^{3} \\ T &=& 18 D^{2} \\ D &=& \sqrt{\frac{T}{T}} \end{array} \right\} chain \ cable.$$

PROPORTIONS OF CHAIN-CABLE LINKS.

Length outside . . = 6 diameters of bolt. ,, inside . . = 4 ,, ,, Breadth outside . . = 3.6 ,, ,, Thickness of stud at end . = 1 ,, ,, middle = $\frac{1}{2}$,, ,,

DESCRIPTION OF CABLES.

Hemp is laid up right-handed into yarns.

Yarns are laid up left-handed into strands.

Three strands laid up right-handed make a hawser.

Three hawsers laid up left-handed make a cable.

Shroud-laid rope has a core surrounded by four strands,

THICKNESS OF IRON SKIN IN SHIPS.

w = displacement in tons.

L = length of vessel in feet.

B = breadth of vessel in feet.

D =depth of vessel in feet.

T = thickness of skin in inches.

$$T = \frac{WL}{800BD}$$

RESISTANCE OF IRON SKIN TO BUCKLING.

R = ultimate resistance to buckling in tons on the square inch.

T = thickness of plating in inches.

s = space between frames in inches.

$$B = \frac{400T}{8}$$

RESISTANCE OF WROUGHT-IRON ARMOUR PLATES. (Pairbairn.)

Tensile Strain.

M = coefficient of dynamic resistance in foot lbs.

s = breaking strain in lbs. per square inch.

L = elongation of material per unit of length.

$$\mathbf{M} = \frac{\mathbf{SI}}{2}$$

PUNCHING IRON PLATES.

P = pressure in tons to punch a plate.

w = work in foot lbs. to punch a plate.

r = radius of punch in inches.

t = thickness of plate in inches.

P=114rt W=10640rt*

PENETRATION OF SHOT INTO IRON ARMOUR.

d = distance of penetration in inches.

w =weight of shot in lbs.

r = velocity of shot in feet per second at time of impact.

r = radius of shot in inches.

$$d = \sqrt{\frac{nv^2}{3374940r}}$$
 for round-ended cast-iron service shot.

$$d = \sqrt{\frac{nv^2}{1571360r}}$$
 for flat-ended steel shot.

VELOCITY OF SHOT.

 $\mathbf{w} = \mathbf{w}$ eight of shot in Ibs.

w = weight of charge in lbs.

v = initial velocity of shot in feet per second.

v =velocity of shot at n feet per second.

r = radius of shot in inches.

$$\mathbf{v} = \frac{2800 \sqrt{w}}{\sqrt{\mathbf{w}}} \qquad \qquad v = \frac{\mathbf{v}}{\mathbf{1} + \left(\frac{\mathbf{000068} \frac{r^2}{\mathbf{w}}}{\mathbf{v}} \right) \mathbf{v}_{\mathbf{v}}}$$

IMPACT OF SHOT.

w = weight of shot in lbs.

v = velocity of shot at time of impact in ft. per second.

v = ventrely of since in time of impact in force of impact in foot lbs. per second.
$$I = \frac{wv^2}{2g} = \frac{wv^2}{64 \cdot 4} = 01555 wv^2$$

TO DETERMINE THE SIZE OF THE RIM OF A FLY-WHERL

v =velocity in feet per second at the periphery.

n =number of revolutions per minute.

d = diameter of wheel in feet.

w = weight per foot of rim.

a =sectional area of rim in square inches.

c = centrifugal force for one foot of rim.

s =strain on any section of rim.

$$c = \frac{nv^2}{16 \cdot 1d}$$

$$s = \frac{cd}{2} = \frac{mv^2}{32 \cdot 2}$$

$$a = \frac{mv^3}{57900} = \frac{w}{3 \cdot 2}$$

$$v = \frac{nd}{19}$$

$$n = \frac{2546}{d} \text{ for east iron.}$$

$$n = \frac{4427}{d} \text{ for wrought iron.}$$

O DETERMINE THE SIZE OF THE ARMS OF A FLY-WHEEL TO RESIST CENTRIFUGAL FORCE.

 $\mathbf{A} =$ area of one arm.

N = number of arms in wheel.

w = weight of rim.

a = sectional area of rim in square inches.

d = diameter of wheel in feet.

v = velocity in feet per second.

c = centrifugal force on all the arms.

n =number of revolutions per minute.

W = 10ad
$$c = \frac{Wv^2}{16 \cdot 14} = \frac{av^2}{1 \cdot 6} = \frac{a(nd)^2}{577 \cdot 6}$$
$$v = \frac{nd}{19} \qquad A = \frac{a(nd)^2}{1039680N}$$

STRENGTH OF ARMS TO TRANSMIT POWER.

N = number of arms.

v = velocity at outer edge of wheel boss in feet per minute.

L = strain at outer edge of wheel boss.

D = diameter of wheel boss in feet.

H = horse power transmitted.

length of arms in inches.

n = number of revolutions per minute.

t =thickness of arms in inches.

w = width of arm in inches.

$$L = \frac{33000 \text{H}}{\text{V}} = \frac{10504 \text{H}}{\text{D}n}$$
 $V = 3.1416 \text{D}n$
 $v = \sqrt{\frac{13 \text{H} l}{\text{D} N n t}}$

STRENGTH OF TEETH OF WHEELS.

g = stress on any tooth.

H = horse power transmitted.

v = velocity of pitch circle in feet per minute.

t =thickness of tooth in inches.

l = length of tooth in inches.

b = breadth of tooth in inches.
 v = velocity of pitch circle in feet per second.

k and c = coefficients.

$$8 = \frac{33000 \, \text{H}}{V} \qquad t = k \, \sqrt{8} = c \sqrt{\frac{\text{H}}{v}} \qquad b = 2l$$

$$k = \begin{cases} \text{for cast iron} & .025 \\ ., & \text{brass} & .035 \\ ., & \text{hard wood} & .038 \end{cases} \qquad \begin{cases} \text{for cast iron} & .687 \\ ., & \text{brass} & .021 \\ ., & \text{hard wood} & .891 \end{cases}$$

450 TEETH OF WHEELS, STRENGTH OF CRANES, ETC.

PROPORTION OF TENTH OF WHEELS.

Depth	= pito	h × ·75	Thickness	- p	oitch	× ·45
Working dept	h= ,,	× ·70	Width of space	æ = ¯	,,	× •55
Clearance	=	× ·05	Plav	-	••	× ·10

Length beyond pitch line = pitch x .35.

Daniel on Warrant on Warrant

PITCH AND NUMBER OF TRETH OF WHEELS.

N = number of teeth.

P = pitch of teeth in inches.

D = diameter of wheel in inches

 $\pi = 3.1416$.

$$N = \frac{\pi D}{P}$$
 $D = \frac{PN}{\pi}$ $P = \frac{\pi I}{N}$

NUMBER OF TRETH AND REVOLUTIONS OF WHEMA

N = number of teeth in driving wheel.

n = number of teeth in driven wheel.

R = revolutions of driving wheel.

r = revolutions of driven wheel.

$$N = \frac{nr}{R} \qquad \qquad n = \frac{MI}{r}$$

$$R = \frac{nr}{N} \qquad \qquad r = \frac{NI}{n}$$

STRAINS ON CRANES.

Fra. 172.

In fig. 172 let ABC be a crane, AC the tie rod, BC the jib, and AB the crane post. We weight suspended from crane—say, 6 tons. Along the vertical line CW parallel to AB draw to any convenient scale ab=6 tons= W. From b draw be parallel to BC, and from a draw as parallel to AC, cutting be in c. The thrust on the jib BC will be represented by be, with which ab=6 tons was

and is measured by the same scale with which ab = 6 tons was set off. The tension on the tie rod ac will be represented to the same scale by ac.

HAND CRANES.

P = power applied to handle in lbs.

D = diameter of circle described by handle in inches.

 $\mathbf{w} = \mathbf{weight}$ to be lifted in lbs.

N = number of revolutions of handle.

n = number of revolutions of barrel.

d = diameter of barrel in inches.

l = length of handle in inches.

$$d = \frac{\text{DPN}}{nW} \qquad \frac{N}{n} = \frac{Wd}{\text{DP}} \qquad D = \frac{Wdn}{PN} \qquad W = \frac{DPN}{dn}$$

$$P = \frac{Wdn}{DN} \qquad l = \frac{Wdn}{2PN} \qquad n = \frac{2PNl}{Wd}$$

Note.—The ordinary height of handle above ground is 36 inches. Diameter of circle described by handle, 32 inches. Power imparted by one man, from 15 to 20 lbs.

STEAM CRANES.

s = speed of piston in feet per minute.

D = diameter of main drum in feet.

 $\mathbf{w} = \mathbf{load}$ to be lifted.

N = number of revolutions of main drum per minute.

P = pressure on one piston.

s = speed of main drum in feet.

* - number of revolutions of crank shaft per minute.

l = length of stroke in feet.

d = diameter of piston in inches.

p =pressure of steam in lbs. per square inch.

$$8 = 2nl$$
 $s = 3.1416 \text{ND}$ $P = .7854pd^2$ $W = \frac{nlpd^2}{ND}$

VELOCITY OF PULLEYS.

v = velocity of driving pulley.

D = diameter of driving pulley.

v = velocity of driven pulley.

d = diameter of driven pulley

$$D = \frac{rd}{V} \qquad d = \frac{DV}{v} \qquad V = \frac{dv}{D} \qquad v = \frac{DV}{d}$$

The final velocity of any number of pulleys

 $= \frac{\forall \times D \times D' \times D''}{d \times d' \times d''} & c., \text{ where D, D', D'', &c., are the diameters of } \\ \text{he driving wheels or pulleys, and } d, d', d'', &c., the diameters of the driven pulleys.}$

PUMPING ENGINES.

G = number of gallons discharged per minute.

c = number of cubic feet discharged per minute.

D = diameter of pump in inches.

L = length of stroke in feet.

N = number of strokes per minute.

H = horse power to raise G gallons or C feet per minute.

h = height water is to be lifted.

 $G = .03401 NLD^2$

 $C = .005456 NLD^2$

$$D = \sqrt{\frac{29 \cdot 4G}{NL}} \text{ or } \sqrt{\frac{183 \cdot 3C}{NL}}$$

$$H = \frac{NLD^2h}{97020}$$
 or $\frac{Ch}{15557}$

HYDRAULIC PRESS.

P = pressure in tons.

 $D = \hat{d}iameter$ of ram in inches.

L = distance between fulcrum and axis of small pump.

d = diameter of small pump in inches.

l = length of pump handle from the fulcrum to point of application of power.

f = force applied to pump handle in lbs.

$$P = \frac{D^2 f l}{2240 d^2 L}$$

	H = he	ad in feet.	P=	pressure ir n lbs. per	lbs. per s sq. inch.	q. foo	t. p=pre	ssure
н	P	p	H	P	p	н	Р	p
1	62.4	·4333	5	312-0	2.1666	30	1872.0	13.000
1.25	78.0	.5416	6	374.4	2.6000	40	2496.0	17.333
1.5	93.6	•6500	7	436.8	3.0333	50	3120.0	21.666
1.75	109.2	·7583	8	499.2	3.4666	60	3744.0	26.000
2	124.8	.8666	9	561.6	3-9000	70	4368-0	30-333
3	187.2	1.3000	10	624.0	4.3333	80	4992.0	34.666
4	249.6	1.7333	20	1248.0	8.6666	90	5616-0	39.000

DISCHARGE OF WATER FROM SLUICES AND ORIFICES.

v = theoretical velocity due to head of water in feet per second.

H = head of water in feet.

A = area of aperture or outlet in square feat.

Q =quantity discharged in cubic feet per second.

g =force of gravity = $32 \cdot 2$.

r = velocity of real discharge in feet per second. k = coefficient for different diameters of sluices.

$$V = \sqrt{2gH} = 8.025 \sqrt{H}$$

$$H = \frac{V^2}{2g} = .01553V^2$$

$$Q = \Delta k \sqrt{2gH} = 8.025 \Delta k \sqrt{H}$$

$$\Delta = \frac{Q}{k \sqrt{2gH}} = \frac{Q}{8.025 k \sqrt{H}}$$

$$v = k \sqrt{2gH} = 8.025 k \sqrt{H}$$

	7	ABLE	OF	THE Y	ALU	ES OF	Cor	EFFICI	ENT	k.	
	For 8	Short Se	quare '	Tubes		I	or Sh	ort Cyli	indric	al Tube	4.
Lgth. Dia.	k	Leth, Dia.	k	Leth, Dia,	k	Lgth. Dia.	k	Lgth. Dia.	k	Leth. Dia.	k
0 2 10	·617 ·814 ·75	20 30 -40	·69 ·65 ·62	50 60 100	·59 ·56 ·48	1 2 4	·62 ·82 ·77	13 25 37	·73 ·68 ·63	49 60 100	·60 ·56 ·48

DISCHARGE OF WATER FROM A CISTERN.

T = time of discharge in seconds.

Q = rate of discharge (found by above formula).

w = volume of water in cistern in cubic feet.

 $T = \frac{2w}{\Omega}$ for vertical-sided cistern.

 $T = \frac{4W}{3Q}$ for wedge-shaped cistern.

 $T = \frac{6W}{5Q}$ for pyramidal-shaped cistern.

TIME OF FILLING A CISTERN WHEN SUPPLY AND DISCHARGE ARE GOING ON AT THE SAME TIME.

r = cubic feet of water going in per minute.

f = cubic feet of water going out per minute.

T = time required to fill cistern in minutes.

t = time required to empty cistern in minutes.
c = contents of cistern in cubic feet.

$$T = \frac{c}{F - F} \qquad \qquad t = \frac{c}{f - F}$$

PRESSURE OF WATER ON DOCK GATES.

D = depth of water in feet.

L = length of one gate in feet.

T =thrust on ribs in lbs.

N = normal pressure on the surface of the gates in lbs.

d =distance from point where gates meet to a right line joining their hinges.

$$T = \frac{31 \cdot 2D^2L^2}{d}$$
 $N = 32LD^2$

FORCE OF WATER IN MOTION.

F = force of water against surface in lbs.

A = area of surface in square feet.

v = velocity of water in feet per second.

 V_1 = velocity of water in miles per hour. V_2 = velocity of water in knots per hour.

 θ = sine of angle of incidence with opposing surface.

 $F = \theta A \nabla^2 = 2.151 \theta A \nabla_1^2 = 2.852 \theta A \nabla_2^2$.

TA	BLE OF TE	E FORCE	OF WATE	R IN MOT	ION.
Velocity in Feet per Second	Pressure in Lbs. per Square Foot	Velocity in Miles per Hour	Pressure in Lbs. per Square Foot	Velocity in Knots per Hour	Pressure in Lbs. per Square Foot
1 2 3 4 5 6	1 4 9 16 25 36 49	1 2 3 4 5 6	2·1511 8·6044 19·3600 34·4177 53·7777 77·4400 105·4044	1 2 3 4 5 6	2-859 11-409 25-6711 45-6375 71-3087 102-6844 139-7649
8 9 10 11 12 13 14 15 16	64 81 100 121 144 169 196 225 256 289	8 9 10 11 12 13 14 15 16 17	137-6711 174-2400 215-1111 260-2844 309-7600 363-5377 421-6177 484-0000 550-6844 621-6711 696-9600	8 9 10 11 12 13 14 15 16	182-5501 231-0400 285-2346 345-1333 410-7378 482-0465 559-0596 641-7173 730-2006 824-3286
18 19 <i>20</i>	324 361 400	18 19 20	776·5511 860·4444	18 19 20	924·160 1029·696 1140·938

FLOW OF WATER THROUGH PIPES.

H = loss head of water in feet.

L = length of pipe in feet.

D = diameter of pipe in feet.

Q = quantity discharged in cubic feet per second.

v = velocity of discharge in cubic feet per second.

k = coefficient of friction = 0258 for rough approximation.

$$H = \frac{kLV^2}{64 \cdot 4D} = 02\left(1 + \frac{L}{12D}\right) \frac{LV^2}{64 \cdot 4D}$$

$$V = 8 \cdot 025 \sqrt{\frac{HD}{kL}} \qquad k = 02\left(1 + \frac{L}{12D}\right) \qquad Q = 7854 VD^2$$

TABLE OF COEFFICIENTS OF FRICTION AND ANGLES OF REPOSE.

R = resistance of friction to the sliding of two surfaces. P = pressure over the surfaces. k =coefficient of friction.

		N = rk	
Name of Materi	als	Coefficient of Friction=tan φ	Angle of Repose=φ
Hemp on dry oak wet " Iron on stone . Metals on metals, Leather " Leather on oak Timber on metals, " " stone " " " " " " " " " " " " " " " " " " "	wet dry greasy dry soapy.	.53 .33 .70 to .30 .15 ,, .2 .3 .56 .23 .27 ,, .38 .5 ,, .6 .2 .40 .25 ,, .5 .2 ,, .04	28° 18\frac{1}{2}° 35\frac{1}{2}° 16\frac{1}{2}° 16\frac{1}{2}° 13° 15° 26\frac{1}{2}° 11\frac{1}{2}° 22\frac{1}{2}° 11\frac{1}{2}° 12°

SIMPLE AND COMPOUND INTEREST.

P = principal in pounds.

 Δ = amount of principal and interest after n years.

 $r = \text{rate of interest of } \mathcal{L}1 \text{ for one year.}$

n =number of years.

Simple
$$P = \frac{A}{1 + nr}$$
 $A = P(1 + nr)$ $r = \frac{A - P}{Pn}$
Compound $P = \frac{A}{(1 + r)^n}$ $A = P(1 + r)^n$ $r = \sqrt[n]{\frac{A}{P}} - 1$.

ARITHMETICAL PROGRESSION.

L=least or first term. G=greatest or last to s = sum of all the terms. D=common different n = number of terms.

$$n = \text{number of terms.}$$

$$L = G - (n-1)D = \frac{8}{n} - \frac{(n-1)D}{2} = \frac{28}{n} - G$$

$$G = L + (n-1)D = \frac{28}{n} - L = \frac{8}{n} + \frac{(n-1)D}{2}$$

$$8 = \frac{n}{2} [2L + (n-1)D] = \frac{n}{2} (L + G) = \frac{n}{2} [2G - (n-1)D]$$

$$D = \frac{G - L}{n - 1} = \frac{28 - 2Ln}{n(n - 1)} = \frac{2Gn - 28}{n(n - 1)}$$

$$n = 1 + \frac{G - L}{D} = \frac{28}{L + G} = \frac{2G + D}{2D} \pm \sqrt{\left[\left(\frac{2G + D}{2D}\right)^2 - \frac{28}{D}\right]}$$

GEOMETRICAL PROGRESSION.

L=least or first term. G=greatest or last term B=sum of all the terms. R=the common ratio.

CONIC SECTIONS.

ELLIPSE.

If a cone be cut by a plane, as AB in fig. 173, passing through its two slant sides, and not perpendicular to the axis DC, the section will be an ellipse.

In fig. 174 A = major axis.

a = minor axis.x = abscissa.

y = ordinate.

$$x = \frac{A(a \pm \sqrt{a^2 - 4y^2})}{2a}$$

$$y = \frac{a\sqrt{Ax - x^2}}{A}$$

Fig. 178.



Fig. 174.



PARABOLA.

If a cone be cut by a plane, as AB in fig. 175, parallel to one of its slant sides, the section will be a parabola.

In fig. 176 a = major axis. a = minor axis.

x = abscissa.

y = ordinate.

$$x = \frac{Ay^2}{a^2}$$

$$y = \frac{a\sqrt{x}}{\sqrt{A}}$$

Fig. 175.



Fig. 176.



HYPERBOLA.

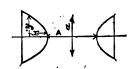
If two cones having the same axis and vertex be cut by a plane, as BD in fig. 177, the section will be a hyperbola, which will consist of two curved branches having their vertices turned towards one another.

In fig. 178 $\mathbf{A} = \text{major axis.}$ $\mathbf{a} = \text{minor axis.}$ $\mathbf{x} = \text{abscissa.}$ $\mathbf{y} = \text{ordinate.}$

Fig. 177.



Fig. 178.



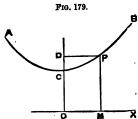
$$A = ax \frac{\left[\sqrt{y^2 + \left(\frac{a}{2}\right)^2 + \frac{a}{2}}\right]}{y^2}$$

$$a = \frac{Ay}{\sqrt{x(A+x)}}$$

$$x = \frac{A(a \pm \sqrt{a^2 + 4y^2})}{2a}$$

$$y = \frac{a\sqrt{x(A+x)}}{a}$$

CATENARY.



If a uniform chain be freely
suspended from two points, A and s,
the curve in which it will hang is
termed a common catenary; the
parameter oc is equal to the length
of a piece of the chain whose
weight is equal to the tension at
the lowest point c in the curve.

The directrix OX is a horizontal line drawn through the extremity

o of the parameter.

The tension at any point r in the curve is equal to the length of a piece of the chain whose weight is equal to the tension at the point, and is thus equal to the ordinate PM.

Equations to the Catenary (see fig. 179).

 $\alpha = abscissa.$

y = ordinate.

c = tension at c.

s = length CP of chain.

Cartesian.

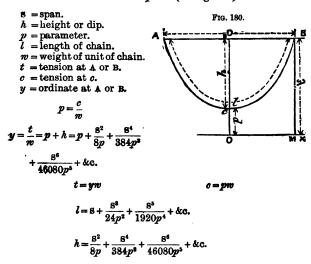
$$y = \sqrt{(c^2 + S^2)} = \frac{o}{2} \left(\frac{x}{\epsilon^c} + \frac{x}{\epsilon} \right)$$

$$\mathbf{S}^2 = \mathbf{y}^2 - c^2 = \frac{c}{2} \left(\epsilon^{\frac{2}{c}} - \epsilon^{-\frac{2}{c}} \right)$$

Approximate Equation,

$$x^2 = 2c(y-c) - \frac{1}{3}(y-c)^2$$

Formulæ for the Catenary when the points of support are in the same horizontal plane (see fig. 180).



Approximate Formulæ.

$$p = \frac{1}{7} \left[4y + \sqrt{(3y)^2 - 21 \left(\frac{8}{2}\right)^2} \right] = \frac{8^2}{8h} + \frac{h}{6} \text{ nearly.}$$

$$h = \frac{1}{7} \left[3y - \sqrt{(3y)^2 - 21 \left(\frac{8}{2}\right)^2} \right] = \frac{8^2}{8y} \text{ nearly.}$$

$$l = \sqrt{(8^2 + \frac{16}{3}h^2)} = 8 + \frac{8h^2}{38} \text{ nearly.}$$

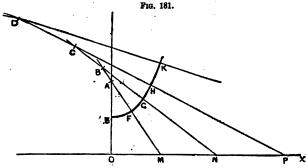
$$y = \frac{8^2}{8h} + \frac{7h}{6} = \frac{8^2}{8h} \text{ nearly.}$$

Catenaries that make equal angles at the points of suspension with their ordinates or horizontal dimensions are similar figures.

Table of Relations of Catenarian Curves, the Parameter being taken as Unity.

Angle of Suspension	h	<u>s</u>	$\frac{l}{2}$	y	$\frac{8}{2} \div h$
10" 0"	-00015	-01745	•01745	1.0001	114.586
20" 0"	-00061	·03491	01743	1.0006	57-279
30" 0'	00001	*05238	05241	1.0014	38-171
40" 0"	.00244	06987	-06998	1.0014	28-613
50" 0'	-00382	-08738	-08749	1.0038	22-874
6°" 0"	00551	•10491	10510	1.0055	19-046
70" 0"	.00751	12248	12278	1.0075	16:309
80" 0'	.00983	·14008	14054	1.0098	14-254
90" 0"	01247	15773	15838	1.0125	12:654
100" 0"	.01543	17542	17633	1.0154	11:572
110" 0"	01872	19318	19438	1.0187	10-820
120" 0'	02234	-21099	21256	1.0223	9-444
130" 0'	.02630	-22887	-23087	1.0263	8.701
140" 0'	·03061	•24681	24933	1.0306	8.062
150" 0'	.03528	-26484	-26795	1.0353	7.508
16°" 0'	•04030	28296	28675	1.0403	7.021
170" 0'	·04569	-30116	*30573	1.0457	6.591
180" 0'	.05146	*31946	32492	1.0515	6.508
199" 0"	.05762	-33786	*31433	1.0576	5.863
200" 0'	.06418	-35637	*36397	1.0642	5.553
210" 0"	07114	37502	38386	1.0711	5.271
220" 0'	07853	-89376	•40403	1.0786	5.014
230" 0'	.08636	-41267	42447	1.0864	4.778
240" 0'	·09484	43169	44523	1.0946	4.562
250" 0'	10338	*45087	•46631	1.1034	4.361
260" 0'	11260	47021	48773	1.1126	4:176
280" 0"	·13257	•50940	-58171	1.1326	3.843
300" 0'	15470	54930	•57785	1.1547	3.991
320" 4"	18004	-5912	-62649	1.1800	3.284
340" 16"	21003	-6371	-68130	1.2100	3.034
360" 52"	•24995	-6932	-74991	1.2499	2.773
390" 11'	29011	•7443	-81510	1.2901	2.567
410" 44'	*34004	-8029	-89201	1.3400	2.362
440" 0"	-39016	*8566	-96569	1.3902	2-196
46°" 1'	43999	-9066	1.0361	1.4400	2-060
480" 11"	49981	-9623	1.1178	1.4998	1.925
500" 8"	•56005	1.0142	1.1974	1.5800	1.811
520" 9'	-62973	1.0706	1.2869	1.6297	1.699
540" 13"	-71021	1.1304	1.3874	1.7102	1.592
560" 28"	-81021	1.1995	1.5089	1.8102	1.481
580" 3'	-88972	1.2510	1.6034	1.8897	1.416
600" 0'	1.0000	1.3169	1.7321	2.0000	1.317
6400 6	1.2894	1.4702	2.0594	2.2891	1.140
70" 28"	1.6095	1.6135	2.4102	2.6095	1 1-00
70" 32'	1.6168	1.6164	2.4182		

To Construct a Catenary Geometrically.



Let E be the lowest point in the curve, OE its parameter, and DX its directrix. Make AE equal to OE; then with A as centre and AE as radius describe the small arc EF. Join FA and produce it to M and to B, making BF equal to FM; then with B as centre and BF as radius describe the small arc GG. Join BG and produce it to N and to C, making CG equal to GN; then with C is centre and CG as radius describe the small arc GH. Proceed n a similar manner till the curve is of the required length.

WEIGHTED ROPE.

To determine the position a weight will take when hung on a rope suspended from two points, not in the same horizontal slave.

Let A and B be the wo points of suspension; make BC equal to the length of the rope; bisect AC in D: the point E where the perpendicular DE cuts BC will be the coint at which the weight will hang.

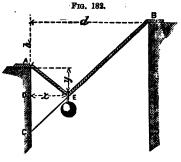
l = length of rope.

d = distance between points of suspension.

h = height of one support above the other.

x and y = co-ordinates of the point.





MECHANICAL POWERS.

THE power applied and the weight lifted are directly proportional to the distances moved through by each body in a given time.

- w = weight to be raised.
- P = power applied.
- D = distance of power from fulcrum.
- d = distance of weight from fulcrum.
- n =number of movable pulleys.
- L = length of inclined plane and wedge.
- H = height of inclined plane.
- c = circumference described by P.
- t =thickness of wedge.
 - s = distance moved through by P.
 - s = distance moved through by w.
 - R = resistance to wedge.
 - p = pitch of screw.

GENERAL FORMULÆ FOR ALL THE POWERS.

$$W = \frac{8P}{8}$$

$$P = \frac{Ws}{8}$$

$$P = \frac{Ws}{s} \qquad S = \frac{Ws}{P}$$

THE LEVER AND WHEEL AND AXLE.

$$W = \frac{PD}{2}$$

$$P = \frac{W}{T}$$

$$P = \frac{Wd}{D}$$
 $D = \frac{Wd}{P}$

$$d = \frac{PD}{W}$$

Frg. 183.



Fig. 184.



Fig. 186.



THE PULLEY.

W = 2Pn

 $P = \frac{W}{Q_{m}}$

Fig. 187.

Fig. 188.

ONE MOVABLE PULLEY.

TWO MOVABLE PULLEYS.





Note.—For revolutions of wheels see p. 451.

THE INCLINED PLANE.

$$W = \frac{PL}{H}$$

$$P = \frac{WH}{I}$$

$$H = \frac{PL}{W}$$

$$L = \frac{WH}{P}$$

Fig. 189.



THE WEDGE.

$$R = \frac{PI}{t}$$

$$P = \frac{Rt}{L}$$

$$t = \frac{PL}{R}$$





THE SCREW.

$$\mathbf{W} = \frac{\mathbf{P}^{\mathbf{Q}}}{n}$$

$$P = \frac{\mathbf{w}p}{C}$$

$$p = \frac{PC}{r}$$

$$c = \frac{\pi}{M}$$

Fig. 191.



Note.—One-third more power than is obtained by the fore-ing formulæ is generally allowed, in order to overcome the istance due to friction, &c., weight and power being in ilibrium. The second section

FORCE, POWER, AND WORK. (John W. Nystrom.)

s = space in feet passed through by the force F in the time T.

F = force or pressure in lbs.

v = velocity in feet per second.

T = time of operation in seconds.

P = power in foot lbs. of one pound raised one foot per second.

H = horse power of 550 lbs. raised one foot per second.

w=physical work expressed in workman days of 1,980,000 foot lbs.

M = weight in lbs. of moving mass, or the weight of a mass acted upon by a mechanical force.

G = acceleration of the combined gravity and mechanical force.

g = accelerating force of gravity = 32 166 feet per second.

L = number of labourers employed (not workman days).

D = number of days of eleven working hours.

N = number of horses (not horse power).

n =number of blows of steam hammer or pile-driver.

Note.—By a workman day is meant a man's day's work of ll hours in the day when the work done is supposed to be equal to the work accomplished by one horse-power in the time of one hour.

FORMULÆ FOR MECHANICAL WORK.

$$8 = VT = \frac{PT}{F} = \frac{550TH}{F} = \frac{550 \times 3600W}{F}$$

$$F = \frac{P}{V} = \frac{550HT}{8} = \frac{550 \times 3600W}{VT} = \frac{550 \times 3600W}{8}$$

$$V = \frac{S}{T} = \frac{P}{F} = \frac{550H}{F} = \frac{550 \times 3600W}{FT}$$

$$T = \frac{S}{V} = \frac{SF}{P} = \frac{SF}{550H} = \frac{550 \times 3600W}{FV}$$

$$P = FV = \frac{FS}{T} = 550H = \frac{550 \times 3600W}{T}$$

$$H = \frac{P}{550} = \frac{FV}{550} = \frac{FS}{550T} = \frac{3600W}{T}$$

$$W = \frac{FVT}{550 \times 3600} = \frac{FS}{550 \times 3600} = \frac{FT}{550 \times 3600} = \frac{FT}{3600}$$

$$N = \frac{L}{11} = \frac{W}{11D} = \frac{FV}{550} = \frac{FS}{11 \times 550 \times 3600D}$$

$$D = \frac{W}{L} = \frac{W}{11N} = \frac{50W}{FV} = \frac{FS}{550 \times 3600L}$$

$$W = DL = 11DN = \frac{FVD}{50} = \frac{F^2VS}{50 \times 350 \times 3600L}$$

FORMULÆ FOR WORK UNDER THE ACTION OF GRAVITY.

$$S = \frac{gT^{2}}{2} = \frac{VT}{g} = \frac{PT}{2M} = \frac{4 \times 550^{2}H^{2}}{2gM^{2}} = \frac{550 \times 3600W}{M}$$

$$M = \frac{2 \times 550 \times 3600W}{gT^{2}} = \frac{550 \times 3600W}{g} = \frac{2 \times 550H}{\sqrt{2gg}} = \frac{550 \times 3600W}{\sqrt{2gg}} \times \frac{2}{\sqrt{2}}$$

$$V = gT = \frac{28}{T} = \frac{2 \times 550H}{M} = \sqrt{\frac{28}{2gg}} = \sqrt{\frac{550 \times 3600gW \times 2}{M}}$$

$$T = \frac{2 \times 550H}{gM} = \sqrt{\frac{28}{g}} = \sqrt{\frac{550 \times 3600}{gM}} \times \frac{2W}{gM}$$

$$P = \frac{MTg}{2} = \frac{MV}{2} = \frac{M2g}{2 \times 550} = \frac{MV}{2 \times 550} = \frac{3600W}{T}$$

$$W = \frac{MV^{2}}{2 \times 550g \times 3600} = \frac{Mg}{550 \times 3600} = \frac{P\sqrt{\frac{28}{g}}}{550 \times 3600} = \frac{H\sqrt{\frac{29}{g}}}{3600}$$

$$L = \frac{M8n}{550 \times 3600L}$$

$$D = \frac{M8n}{550 \times 3600L}$$

$$N = \frac{M8n}{11 \times 550 \times 3600D}$$

Note.—One horse-power = 550 foot lbs. per second $\neq 33\,000$ of lbs. per minute = 1,980,900 foot lbs. per hour.

NATURE OF LABOUR	Daily Duration of Work in Hours	No. of Units of Work per Day	No. of Units of Work per Minute	Weight Raised, or Mean Pressure, in Lbs.	Velocity in Feet
1. Raising Weights Vertically. A man mounting a gentle incline or ladder without burden—i.e. raising his own weight	8.0	203,200	4,230	145	29
Labourer raising weights with rope and pulley, the rope re- turning without load	6.0	563,000	1,560	40"	39
Labourer lifting weights by	6.0	531,000	1,480	4	-34
Labourer carrying weights on his back up a gentle incline or up a ladder, and returning unladen	6.0	406,000	1,130	145	8
Labourer wheeling materials in a barrow up an incline of 1 in 12, and returning with empty barrow	10.0	313,000	520	130	
Labourer lifting earth with a spade to a mean height of 54 feet	10-0	281,000	470	6	78
2. Action on Machines.				- 1	Ш
Labourer walking and pushing or pulling horizontally	8.0	150,000	3,130	27	116
Labourer turning a winch	-8.0	1,250,000	2,600	18	144
Labourer pushing and pulling alternately in a vertical di- rection	8.0	1,146,000	2,390	11	216
Horse yoked to a cart and	10.0	15,688,000	26,150	150	175
Horse yoked to a whim gin .	8.0	8,440,000		100	175
Do. do., trotting	4.5	7,036,000	26,060	668	391

One man can lift with both hands 236 lbs.
,, support on his shoulders 330 lbs.

A man's strength is greatest in raising a weight when his weight to that of his load as 4 is to 3.

ivote.—In the above table the unit of work is taken at pressure of 1 lb, exerted through 1 foot.

TABLE GIVING THE USEFUL IN THE HORIZONTAL TE Twisden's 'Practical Mech	ANS	PORT OF I			OYED From
AGENT	Duration of Daily Work	Useful Effect Daily	Useful Effect per Minute	Weight Transported in Lbs.	Velocity in Feet per Minute
Man walking on a horizontal road without burden—that is, transporting his own weight? Labourer transporting material	10-0	25,398,000	42,3 30	145	292
in a truck on two wheels, returning with it empty for a new lead	10-0	13,025,000	21,710	220	99
Do. do., with a wheel-barrow .	10-0	7,815,000	18,080	130	160
Labourer walking with a weight on his back	7.0	5,470,000	13,030	90	145
Labourer transporting mate- rials on his back, and return- ing unburdened for a new load	6.0	5,087,000	14,100	145	97
Do. do., on a hand-barrow	10-0	4,298,000	7,160	110	65
Horse transporting material in	10.0	200,582,000	834,300	1,500	223
a cart, walking, always laden Do. do., trotting	4.5	1			44
Do. do., transporting materials in a cart, returning with the eart empty for a new load	10.0		•		121
Horse walking with a weight	10.0	34,385,000	57,310	270	212
on his back Do. do., trotting	7.0				424

Note.—The useful effect in the above table is the product of the weight in lbs. and the distance in feet.

BOARD OF TRADE REGULATIONS FOR MARINE BOILERS, ETC.

BOILERS AND SUPERHEATERS.

Pressures on Flat Surfaces.

On flat surfaces the pressure should not exceed 5,000 lbs. to each effective square inch of sectional area of stay; but if in any case a greater pressure is required, where the flat surfaces are stiffened by T or L irons, the mode of stiffening must be submitted to the Board of Trade for approval.

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To find the area of any diagonal stay.

BULE.—Find the area of a direct stay needed to support the surface; multiply this area by the length of the diagonal stay, and divide the product by the length of a line drawn at right angles to the surface supported at the end of the diagonal stay.

Note.—When gusset stays are used their area should be in excess of that found by the above rule.

Girders for Flat Surfaces.

When the tops of combustion boxes, or other parts of a boiler, are supported by solid rectangular girders, the following formula may be used for finding the working pressure to be allowed on the girders, assuming that they are not subjected to a greater temperature than the ordinary heat of steam, and in the case of combustion chambers that the ends are fitted to the edges of the tube plate and the back plate of the combustion box:

FORMULA.

P = working pressure.

L = length of girder in feet.

D = depth of girder in inches.

T = thickness of girder in inches.

w = width of combustion box in inches.

p = pitch of supporting bolts in inches.

d = distance between the girders from centre to centre is inches.

\$\mathbb{k} = 500\$ when the girder is fitted with one supporting bolts.
 = 750 when fitted with two or three supporting bolts.
 = 850 when fitted with four supporting bolts.

$$P = \frac{k \times D^2 \times T}{(W - p)d \times L}$$

Plates for Flat Surfaces.

The pressure on plates forming flat surfaces may be found by the following formula:—

FORMULA.

w = working pressure.

T = thickness of plate in sixteenths of an inch.

s = surface supported in square inches.

k = constant according to the following circumstances:-

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- k= 100 when the plates are not exposed to the impact of heat or flame and the stays are fitted with nuts and washers, the latter being at least three times the diameter of the stay and two-thirds the thickness of the plate they cover.
- &=90 when the plates are not exposed to the impact of heat or flame and the stays are fitted with nuts only.
- &=60 when the plates are exposed to the impact of heat or flame and steam in contact with the plates, and the stays fitted with nuts and washers, the latter being at least three times the diameter of the stay and twothirds the thickness of the plates they cover.
- k=54 when the plates are exposed to the impact of heat or flame and steam in contact with the plate, and the stays fitted with nuts only.
- k = 80 when the plates are exposed to the impact of heat or flame with water in contact with the plates, and the stays screwed into the plate and fitted with nuts.
- &=60 when the plates are exposed to the impact of heat or flame, with water in contact with the plate, and the stays screwed into the plate having the ends riveted over to form a substantial head.
- &=36 when the plates are exposed to the impact of heat or flame and steam in contact with the plates, with the stays screwed into the plate and having the ends riveted over to form a substantial head.

$$W = \frac{k \times (T+1)^2}{8-6}$$

Cylindrical Boilers.

When cylindrical boilers are made of the best material, with 11 the rivet holes drilled in place and all the seams fitted with ouble butt-straps, each of at least § the thickness of the plates 10-y cover, and all the seams at least double-riveted with rivets aving an allowance of not more than 50 per cent. over the ngle shear, and provided that the boilers have been open to spection during the whole period of construction, then 6 may

used as the factor of safety; but the boilers must be tested hydraulic pressure to twice the working pressure. But when above conditions are not complied with the additions in the owing table must be added to the factor 6, according to the unstances of the case.

TABLE GIVING THE CONSTANTS TO BE ADDED TO THE FACTOR OF SAFETY FOR CYLINDRICAL BOILERS.

		TOR OF CAPACIT FOR CIDENDATIONS DOLLMAN.
Mark	Con- stants	Circumstances in which the Constants have to be added
A	·15	When the holes are fair and good in the longi- tudinal seams, but drilled out of place after bending.
В	.3	When the holes are fair and good in the longi- tudinal seams, but drilled out of place before bending.
C	3	When the holes are fair and good in the longi- tudinal seams, but punched after bending instead of drilled.
D	•5	When the holes are fair and good in the longi- tudinal seams, but punched before bending.
E*	•5	When the holes are not fair and good in the longitudinal seams.
F	·1	When the holes are fair and good in the circum- ferential seams, but drilled out of place after bending.
G	·15	When the holes are fair and good in the circum- ferential seams, but drilled before bending.
н	·15	When the holes are fair and good in the circum- ferential seams, but punched after bending.
I	.2	When the holes are fair and good in the circum- ferential seams, but punched before bending.
J*	.2	When the holes are not fair and good in the cir- cumferential seams.
К	·2	When double butt-straps are not fitted to the longitudinal seams, and said seams are lap and double-riveted.
L	1	When double butt-straps are not fitted to the longitudinal seams and the said seams are lap and treble-riveted.
м	.3	When only single butt-straps are fitted to the longitudinal seams and the said seams are double-riveted.
n	15	When only single butt-straps are fitted to the longitudinal seams and the said seams are treble-riveted.
0	•1	When any description of joint in the longitudinal seams is single-riveted.
P	1	When the circumferential seams are fitted with single butt-straps and are double-riveted.
	, ,	

^{*} The allowance may be increased still further if the workmanship or material is very doubtful or very unsatisfactory.

TABLE GIVING THE CONSTANTS TO BE ADDED TO THE FACTOR OF SAFETY FOR CYLINDRICAL BOILERS (concluded).

ark	Con- stants	Circumstances in which the Constants have to be added
Q	•2	When the circumferential seams are fitted with single butt-straps and are single-riveted.
B	•1	When the circumferential seams are fitted with double butt-straps and are single-riveted.
8	·1	When the circumferential seams are lap joints and are double-riveted.
T	•2	When the circumferential seams are lap joints and are single-riveted.
U	•25	When the circumferential seams are lap and the strakes or plates are not entirely under or over.
•	•8	When the boiler is of such a length as to fire from both ends, or is of unusual length, such as flue boilers, and the circumferential seams are fitted as described opposite P, B, and S; but when the circumferential seams are as described opposite Q and T, V 3 will become V 4.
w *	•4	When the seams are not properly crossed.
W* X*	·4 ·4	When the iron is in any way doubtful and the surveyor is not satisfied that it is of the best quality.
¥	1.65	When the boiler is not open to inspection during the whole period of its construction,

Strength of Joints in Cylindrical Boilers.

FORMULA.

P = percentage of strength of plate at joint as compared with ne solid plate.

P'=percentage of strength of rivets as compared with the lid plate.†

p = pitch of rivets.

d = diameter of rivets.

a =area of rivets. n =number of rows of rivets. t =thickness of plate.

$$\mathbf{P} = \frac{(p-d) \times 100}{p} \qquad \qquad \mathbf{P'} = \frac{(a \times n) \times 100}{p \times t}$$

Then take iron as equal to 23 tons, and use the smallest of se two percentages as the strength of the joint, and adopt the actor of safety as found from the preceding table.

The allowance may be increased still further if the workmanship or material very doubtful or very unsatisfactory.
f If the rivets are exposed to double shear, multiply the percentage as found 1.5.

Pressure on Safety Values in Cylindrical Boilers.

FORMULA.

P = pressure to be allowed per square inch.

s = percentage of strength of joint.

D = inside diameter of boiler in inches.

t =thickness of plate.

f = factor of safety.

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$$P = \frac{(51520 \times 8) \times 2t}{D \times f}$$

Plates, Butt Straps, Size of Rivets, &c., of Cylindrical Bilen.

Plates that are drilled in place must be taken aparted the burn taken off, and the holes slightly countersunk from the outside.

Butt straps must be cut from plates and not from bus, and must be of as good quality as the shell plates, and those for the longitudinal seams must be cut across the fibre. The rivet hole may be punched or drilled out of place, but when drilled in plate must be taken apart and the burr taken off and slightly cours sunk from the outside.

When single butt-straps are used, and the rivet holes in the punched, they must be one-eighth thicker than the plates they cover. The diameter of the rivets must not be less than the thickness of the plates of which the shell is made, but it will be found when the plates are thin, or when lap joints or single but straps are adopted, that the diameter of the rivets should be excess of the thickness of the plates.

Dished ends that are not truly hemispherical must be stays; if they are not theoretically equal in strength to the presenceded they must be stayed as flat surfaces, but if they at theoretically equal in strength to the pressure needed the surfaces, have a strain of 10,000 lbs. per effective square inches sectional area.

The strength of a sphere to resist internal pressure may taken as double that of a cylinder of the same diameter thickness.

All manholes and openings must be stiffened with composating rings of at least the same effective sectional area plates cut out, and in no case should the plate rings be less thickness than the plates to which they are attached. Openings in the shells of cylindrical boilers should have the shorter axes placed longitudinally. It is very desimilative compensating rings round openings in that surlavable made of 1 or T iron.

Circular Furnaces.

The following formulæ may be used to determine the working pressure when the longitudinal joints are welded or made with a butt strap:—

P = working pressure per square inch.

L = length in feet. T = thickness of plate in inches.

D = diameter in inches.

$$P = \frac{90000 \times T^2}{(L+1) \times D}$$

Without the Board's special approval of the plans, the pressure is in no case to exceed

$$\frac{8000 \times T}{D}$$

The length to be measured between the rings, if the furnace is made with rings.

If the longitudinal joints, instead of being butted, are lapjointed in the ordinary way, then 70000 is to be used instead of 90000, excepting only where the lap is bevelled and so made as to give the fines the form of a true circle, when 80000 may be used.

When the material or the workmanship is not of the best quality, the constants given above must be reduced—that is to say, the 90000 will become 80000, the 80000 will become 70000, and the 70000 will become 60000.

One of the conditions of best workmanship must be that the joints are either double-riveted with single butt-straps or single-riveted with double butt-straps, and the holes drilled after the bending is done and when in place, and afterwards taken apart, the burr on the holes taken off, and the holes slightly countersumk from the outside.

Cylindrical Superheaters.

The strength of the joints and the factor of safety is found in a similar manner as for cylindrical boilers and steam receivers, but instead of using 51,520 lbs. as the tensile strength of the iron, 30,000 lbs. is adopted, unless, where the heat or flame impinges at or nearly at right angles to the plate, then 22,400 lbs. is substituted.

In all cases the internal steam pipes should be so fitted that the steam in flowing to them will pass over all the plates exposed to the impact of heat or flame. Superheaters that can be shut off from the main boilers must be fitted with a Parliamentary safety valve of sufficient size, but the least size which will be passed without special written authority is 3 inches diameter.

The flat ends of all boilers, as far as the steam space extends, and the ends of superheaters should be fitted with shield or baffle plates where exposed to the hot gases in the uptake.

Gauges, So.

Each boiler must be fitted with a glass water-gauge, at least two test cocks, and steam gauge; boilers that fire both ends, and those of unusual width, must have water gauges and test cocks at each end or side, as the case may be. When a steamer has more than one boiler, and those boilers are fitted with stop valves, each boiler must be treated as a separate one, and have all the requisite fittings.

Hydraulic Tests.

All new boilers, and boilers that have been taken out of ships for thorough repair, must be tested by hydraulic pressure up to at least double the working pressure that will be allowed previous to the boilers being replaced in position to test the workingship, &c.; but the working pressure is to be determined by the stay power, thickness of plates, and strength of riveting, &c.

SAFETY VALVES.

Provisions of the Act as regards Safety Values.

Every steamship of which a survey is required by the Act must be provided with a safety valve upon each boiler, so constructed as to be out of the control of the engineer when the steam is up; and if such valve is in addition to the ordinary valve, it shall be so constructed as to have an area not less, and a pressure not greater, than the area of and pressure on that valve.

Area of Safety Valves.

So long as half a square inch of area of safety valve for each square foot of grate surface is provided, it is a matter of indifference whether it be comprised in one valve or two or more valves on the same boiler. Ordinary valves of half a square inch area to the foot of grate surface may be left without lock and key, provided that the valve required by the Act to be locked up is of the same area, and is loaded to a like pressure; but if the whole proportion of half an inch to the foot be distributed over two or more valves, and if they are all placed under lock and key, there will be no necessity to require an equal area in unlocked valves.

Spring Safety Valves.

Spring safety valves may be fitted in passenger steamers instead of dead-weighted valves, provided that the following conditions are complied with:—

- 1. That at least two separate valves are fitted to each boiles.
- 2. That the valves are of the proper size.

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3. That the spring and valve be so cased in that they cannot be tampered with.

4. That provision be made to prevent the valve flying off in

ase of the spring breaking.

5. That the requisite safety-valve area is cased in, in the sual manner of Government valves.

6. That screw lifting-gear be provided to ease all the valves,

necessary, when steam is up.
7. That the springs be protected from the steam and impuri-

es issuing from the valves.

8. That when the valves are loaded by direct springs, the

8. That when the valves are loaded by direct springs, the empressing screw abuts against a metal stop or washer when he load sanctioned by the surveyor is on the valve.

9. That the size of the steel of which the spring is made is

ound by the following formula:-

FORMULA.

D = diameter or side of square of the wire in inches.

d = diameter of the spring, from centre to centre of wire, in nches.

s = load on the spring in lbs.

k = constant = 8000 for round and 11000 for square steel.

$$D = \sqrt[8]{\frac{(8+d)}{k}}$$

Note.—The accumulation of pressure should not exceed 10 er cent, of the loaded pressure.

MACHINERY.

Cocks, Values, and Pipes communicating with Ship's Side.

All inlets or outlets in the bottom or side of a vessel, near o, at, or below the load water-line, must have cocks or valves ltted between the pipes and the ship's side or bottom. Such ocks or valves must be attached to the skin of the ship, and be o arranged that they can be easily and expeditiously opened or losed at any time.

All blow-off cooks and sea connections are to be fitted with guard over the plug, with a feather-way in the same, and a sey on the spanner, so that the spanner cannot be taken out unless the plug or cook is closed. One cook is to be fitted to he boiler, and another cook on the skin of the ship or on the side of the Kingston valve.

In all cases where pipes are so led or placed that water can run from the boiler or the sea into the bilge, either by secilentally or intentionally leaving a cock or valve open, they hould be fitted with a non-return valve and a screw, not ttached, but which will set the valve down in its seat when

necessary. The only exception to this is the firemen's asl which must have a cock or valve on the ship's side ; above the stoke-hole plates,

The exhaust pipe for the donkey engine must not through the ship's side, but must be led on deck or in main waste-steam pipe, and in all cases it should have:

cock on it.

Where the feed cock or valve is so placed and arrang more than one boiler can be fed at the same time thron cock or valve, a non-return valve must be fitted between boiler and this cock or valve: but it is considered desiral all feed cooks or valves should have a non-return valv between the boiler and the cock or valve.

Spare Gear and Stores to be Carried.

Steamers coming in for survey under the Passenger and other steamers performing ocean voyages, must on least the following spare gear, which must have been fitte tried in its place :--

1 pair of connecting-rod brasses.

1 air-pump bucket and rod with guide.

1 circulating-pump bucket and rod.

1 air-pump head-valve, seat, and guard.

1 set of india-rubber valves for air pumps.

- 1 circulating-pump head-valve, seat, and guard. 1 set of india-rubber valves for circulating pumps.
- 2 main bearing bolts and nuts.

2 connecting-rod bolts and nuts.

2 piston-rod bolts and nuts. 8 screw-shaft coupling bolts and nuts.

1 set of piston springs.

3 sets, if of india-rubber, or 1 set if of metal, of feet valves and seats.

3 sets, if of india-rubber, or 1 set if of metal, of bilge valves and seats.

Boiler tubes, 3 for each boiler.

100 iron assorted bolts, nuts, and washers, screwed, bu not be turned.

12 brass bolts and nuts, assorted, turned and fitted.

50 iron

50 condenser tubes and 1 hydrometer.

100 sets of packing for condenser-tube ends, or an equiv At least one spare spring of each size for escape valves. 1 set of water-gauge glasses.

the total number of fire bars necessary.

the total number of the same assorted.

3 plates of iron, and 6 bars of iron assorted.

I complete set of stocks, dies, and taps, suitable for the sui Ratchet braces and suitable drills.

I copper or metal hammer and I smith's anvil.

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1 screw jack and 1 fitter's vice.

Suitable blocks and tackling for lifting weights.

1 dozen files, assorted, and handles for the same.

1 set of drifts or expanders for boiler tubes.
1 set of safety-valve springs, if so fitted, for every four valves; if there are not four valves, then at least one set of

springs must be carried.

And a set of engineer's tools suitable for the service, including hammers and chisels for vice and forge, solder and soldering iron, sheets of tin and copper, speiter, muriatic acid or other equivalent, &c. &c.

Size of Shafts.

Main and tunnel and propeller shafts should be of at least the diameter as found by the following formula:---

FORMULA FOR COMPOUND ENGINE WITH TWO CYLINDERS.

8 = diameter of shaft in inches.

D = diameter of high-pressure cylinder in inches.

d = diameter of low-pressure cylinder in inches.

P = boiler pressure.

c = length of crank in inches.

& = constant from following table.

$$8 = \sqrt[8]{\frac{(D^2 \times P) + (d^2 \times 15)}{k}}C$$

FORMULA FOR ORDINARY CONDENSING ENGINES WITH TWO CYLINDERS, WHEN THE PRESSURE IS NOT LOW.

s = diameter of shaft in ins. D = diameter of cylinder in ins. P = boiler pressure in lbs. C = length of crank in ins. k =constant from following table.

$$8 = \sqrt[8]{\frac{D^2 \times P \times 2}{k}C}$$

TABL	E GIVING T	HE VALUES FOREGOING			S FOR THE
Angle between Cranks	and Propoller	Value of k for Tunnel Shafts	Angle between Cranks	Value of k for Crank and Propeller Shafts	Value of k for Tunnel Shafts
90° 100° 110° 120° 130°	2,468 2,279 2,131 2,016 1,926	2,880 2,659 2,487 2,352 2,248	140° 150° 160° 170° 180°	1,858 1,806 1,772 1,752 1,746	2,168 2,108 2,068 2,045 2,037

Stores to be Carried with Distilling Apparatus.

The following list of tools and material must be providistilling apparatus:—

- 1 set of stoking tools.
- 1 scaling tool.
- 1 spanner for boiler doors.
- 1 set of fire bars, suitable for boiler.
- 1 14-inch flat bastard file.
- 1 14-inch half-round file.
- 1 10-inch round file.
- 3 file handles.
- 2 hand coal chisels.
- 1 chipping hammer.
- 1 pair of patent gas tongs.
- 1 soldering iron.
- 10 lbs. of solder.
- 2 lbs. of resin.
- 6 gauge glasses.
- 24 india-rubber gauge-glass washers.
- 30 bolts and nuts, assorted.
- 1 slide rod for donkey pump.
- 5 lbs. of spun yarn.
- 10 lbs. of cotton waste.
- 1 deal box with lock complete.
- 2 gallons of machinery oil.
- 1 can for

Ĺ

- 1 oil-feeder.
- -1 small bench vice.
 - 1 ratchet brace.
 - 4 drills, assorted.
 - I set of dies and taps suitable for the bolts.
 - 2 glass salinometers.
 - 1 hydrometer and pot.
 - 1 shifting spanner.
 - 1 lamp for engineer.

And other articles that the particular distiller and & supplied may, in the surveyor's judgment, require.

MARINE ENGINES.

CONSUMPTION OF COAL PER I.H.P.

THE following figures may be taken as a good approximation of the consumption per IHP per hour when the engines are being driven at a moderate speed:—

Note.—In either class of engine the consumption per I.H.P. per hour is about $\frac{1}{3}$ lb. more when going at full speed.

WEIGHT IN CWTS. PER I.H.P.

(F. Proctor.)

I.H.P.	Engines	Boilers	Screw Shafting	Spare Gear	Extra Work	Total
9,000 to 5,000 5,000 ,, 1,000 1,000 ,, 500	1.2 ,, 1.3		.28 ,, .29	·13 "·20	·18 to ·15 ·15 ,, ·06 ·06 ,, ·04	8.26 , 3.75

Note.—The above weights are for expansive engines of good make; compound engines average from 10 to 20 per cent. heavier.

CONSUMPTION OF COAL PER DAY, HOUR, &c.

I.H.P. \times 06429 = tons per 24 hours at the rate of 6 lbs. per hour.

,,	× ·05893=	- "	,,	"	5 <u>1</u>	- , ,,,	
,,	× •05357 =	,,	, ,,	,,,	5	. ,,	
"	× ·04821 =	,,	"	"	$4\frac{1}{2}$	>>	
>>	× ·04286=	. 39.	,,		4	"	
"	$\times .03750 =$	"	"	>>	$3\frac{1}{2}$. 39	
"	× 03214 =	99	"	,,,	3	97	
>>	× 02679 =	. "	"	. ".	$2\frac{1}{2}$, 99	
" "	× ·02143 =	"	"	"	2	"	
••	× ·01071 =	**	19		. 1	••	

STOWAGE OF COAL, &c.:

The Admiralty allowance for coal=48 cubic feet per ton of 2,700 lbs.=40 cubic feet per ton of 2,240 lbs., which is the average generally allowed for coal-bunker space.

The bulk of wood is about 6 times as much as an equivalent

of coal.

A cord of wood = 4 feet × 4 feet × 8 feet = 128 cubic feet.

A cubic foot of tallow weighs about 59 lbs.

" " waste " " 11 " 56 "

				Agin-	· Mesou-	. König	Lord .	· Prince	· Swift-	'Adriatic'	· Pene-
Danishing and				court,	dihye,	Wilhelm,	Warden,	Consort,	sure,	M.	lope,
LARIDOTARS				Common	Common	3-cyl.	S-cyl.	0.	Common	bound	3-cyl.
- 1		1	1	Bugine	Engine	Engine	Engine	3	Engme	Bugine	Bugnne
Nominal horse-power, Collective				1,850	1,250	1,150	1,000	1,000	008	650	009
Indicated " " "			•	6,867	1,400	8,344	6,700	4,234	4,913	3,666	4,702
I ength of stroke in ft. and ins				9 \$	0.7	9 4	9 5	40	4 0	0 9	2 6
No of revolutions per minute .				61.5	99	64	63.3	26.9	68.3	52-0	103
cylinders				Two	Two	Three	Three	Two	Two	Four	Six
" in the cylinders in ins				101	116	96	16	86	88	200	99
propeller in ft. and ins.				24 6	93 0	28.0	23 0	21 0	20 0	22 0	14 0
:				36 6	19 6	24 0	25 0	9 55	22 0	30 3	15 6
pitch shaft in ins.				20-0	20.2	19.5	19.0	18.0	18-0	17.5	11.5
Diamer of boilers in tons				250-0	0-855	0-055	195-0	183-0	136-35	226-0	116.7
Weight water in boilers in tons				195.0	174-0	164.0	154.0	148-0	105-0	158-0	93.0
g seight of machinery and water	in to	ons .		1009-0	1067-0	2,200	0-266	796-0	663-0	876.0	578.0
Total, poilers				Ten	Nine	Eight	Nine	Eight	Six	Twelve	Four
No. of of boilers in ft. and ins				14 6	2-96	17 10	2-76	4-18 0	4-18 10	10 2	19 8
				11.8	11.4	12 2	12 0	12 4	11.4	8 5	12 4
			•	12 8	12 0	12 4	12 10	12 10	11 10	14 3	12 0
essure in	r sq.	ħ.		25-55	21.8	23.4	19-9	23-25	1	1	6.06
ctean " bollers "	:		•	25	30	30	25	25	90	09	30
funnels				Two	Two	Two	Two	Two	One	One	One
No. moter of funnels in ft. and ins.				0 6-1	68	8 0	13	(1-8 3)	0 6	9 10	1 9
All of funnels above top of boiler in ft. and ins.	in ft.	and	ns.	54.6	0 69	58.0	0 09	20 19	9 69	54 10	0 19
\mathcal{H}^{old} area of fire grates in eq. ft. heating surface in eq. ft.				951	92,500	22,800	704	704	570	14 480	11.880
ì								2001			

Table II., giving a few	Particulars of some by Mesers, Maudelay,			MARINE Sons, And	NE SCREW AND FIRLD	Engine	S AS M	Engines as Manufactured	FURED
Particulars		'Palki Sbarrif', F.© Common Engine	'Europe,' M. Com- pound Engine	'Chty of Genos,' F. Common Engine	Guana- bara, F. Common Engine	' Druid,' A. Common Engine	'Sirius,' A. Com- pound Engine	'Nymphe' A. 3-cyl. Engine	'Cerbe- rus,' A. ⊚
Nominal horse-power. Collective Indicated Length of stroke in ft. and ins. No. of revolutions per minute cylinders Diameter of cylinders in ins. Pitch minute in the stroke in the stroke in propeller in t. and ins. Pitch minute in the stroke in stroke in set in the stroke in the stroke in set in th	in tons sq. in.	8600 2 8 6 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	889 8,946 68 Rour 19-78 19-78 19-78 19-78 19-78 19-78 19-78 19-78 19-78 19-78 19-78 19-78 19-78 19-78 19-78 10-7 10-7 10-7 10-7 10-7 10-7 10-7 10-7	8 6 6 0 0 11 6 11 6 11 6 11 6 11 6 11 6	\$500 \$5000 \$5000 \$1000 \$	2850 2.8373 2.8373 2.8373 2.849 2.849 2.849 2.809 3.900 3.900 3.000 3.000 3.000 3.000 3.000 3.000 3.000 3.000 3.00	2550 2,5325 2,5325 3,5326 4,542 115 6 115 6 115 6 115 6 110 0 10 0 10 0 10 0 10 0 10 0 10 0 1	800 108 1108 1108 1108 1100 1115 1115 1115 1115 1110 1100 1100 1100 1100 1100 1100 1100 1100 1100 1100 11	250 1,500 1,500 100 100 100 100 100 100 100
for h. British Admiralty.	F. Foreign	Foreign service.		M. Merca	M. Mercantile marine.	De.	0	Twin screws.	,
\ \									

ABLE								Ī
III, GIVING A FEW PARTICULARS OF SOME BY MESSER, MAUDSLAY,	ES OF		ÁRINE NS, AN	MARINE SCREW SONS, AND FIELD.	MÁRINE SCREW ENGINES AS MANUFACTURED SONS, AND FIELD.	S AS M	ANUFAC	rtred
	· Celt,*	'Pliendes' Roman,	. Roman,	Abour.	'Timor,'	' Korni-	Ring-	· Oleg.,
PARTICULARS		Com-	S S	į;	Com.	Ħ	٦. ق	Com
	pound Engine	pound	pound Engine	41	pound	Common	Common Engine	pound Engine
1		,	,			,	,	,
Nominal horse-power. Collective	220	232	<u>۾</u>	212	318	22	85	35
Indicated ", ", "	1,215 4 0	1,160	1 6 6 7 8	867. 80 6	1 c	70 er	9 -	§ ::
No of revolutions per minute	8	32,	67	3	99	38	32	3
Cylinders	Two	Two	Two	Two	Two	Two	Four	Two
" riameter of cylinders in ins.	1-36	2 2 1	1-35	1-38	2 × 1	52	33	2 2 2
", propeller in ft. and ins.	16.0	16 0	14 0	18 0	16 0	16 0	9	120
	0 02 0	210	19 0	19 0	19 0	18 0	12 9	9 81
Pitch der ", shaft in ins	12.5	13.2	15. 0.	11.5	11·ō	9	6.25	10-25
Digital of bollers in tons	999	98.0	9	90.00	25.0	9.50	7 9	9 9
West water in content in cons	278.0	318-0	<u> </u>	287.0	282-0	178.0	188-0	178-0
motel, poliers	Four	Two	Four	Two	Two	Two	Four	Two
No. In of boilers in ft. and ins.	11 8	24 6	11 %	10 9	17 0	11 9	2.50 g	16 6
Tender " " " " " "	9 2	10 3	9 0	16 5	10 3	11 4	, 30	9 6
אנששעה " " " "	11 8	12 9	: ::	9 01	10 3	12 6	2 0	9 6
Heis, pressure in cylinders in lbs. per sq. in.	1 :	1:	i	1	1	18:1	22	1;
Steel " " " DONELS " " "	\$ 2	٤,	3	æ,	8;	g,	2	9 (
A.c. Ator of funnels in ft. and ins		965	e c	3.	916	200	0 L	7 2
nie ne of funnels from two of hailer in ft. and ine	3	2 :	9 ;	9	o ?	* 3	, c	37.2
de laren of fire grates in 80. ft.	32	38) ;	2 5	200	200	1.5	120
Toth ,, heating surface in M. ft.	4,890	6,670	4,419	4,560	91,4	3,440	3,200	2,020
A. British Admiralty. F. Foreign service	n service.		M. More	M. Mercantile marine.	lao.	9	Twin serows	

TABLE IV., GIVING A FEW PARTICULARS OF SOME MARINE SOREW ENGINES AS MANUFACTURED
--

	DI MINORIA, MAUDALAI, BUNB, AND FIRMIN	MACDE	אני יושחני	NB, AN	מתפוז נ				
	Particitabs	, Viper,' A. ⊚	Parna. byba,	'Italia,' M.	Trafal- gar,	, Boa- dices,	'Tcher- kash,'	Goe- hawk,	'Eliza- beth,'
		Common Engine	Common Engine	8-cyl. Engine		Comp. Engine	Common Engine	Comp. Engine	Comp. Engine
	Nominal horse-power. Collective	160	150	150	130	125	120	09	30
	Indicated ", " ft on "	92.	8	625	9.69	515	256	883	243
_	No. of revolutions per minute	110	201	22.	38	26	3	13.5	152
_	" cylinders	Four	Two	Three	Two	Two	J.wo	Two	Two
	Diameter of cylinders in ins.	32	48	9	1-29	1-29	45	1-28	1-21
τ	", propeller in ft. and ins.	0 6	10 3	12 0	13 0	14 9	14 0	0	0 9
_	Litch " " " " " "	12 0	14 0	17 6	14 6	15 0	16 0	9 4	co.;
	Diameter ", ", shaft in ins	92.9	9.75	97.6	9.75	9.72	9.5	9.9	2.50
	Weight of bollers in tons	36.08	43.5	9.27	20.0	29.35	24.9	10.75	8.19
	waver in inniers in rons	117:5	156.0	6.61	135.0	198.0	193:0	# 0.Z	6.9 45.5
_	Total policies	Two	Four	One	Two	Two	One	Two	010
	No. of bollers in ft. and ins.	19 8	13 6	15 9	10 4	10 6	16 0	15 0	7 11
	Lengard " " " " " "	10 6	9	0 11	0 6	0 6	11 4	9	9 2
	Break	9 2	7 2	14 6	10 4	10 6	13 0	9 9	7 11
	House pressure in cylinders in ibs. per sq. in.	£1.7	1 8	5 6 5 6	1 5	١٤	9 2	18	18
	Stern " " " stern " " " " " " " " " " " " " " " " " " "	One One	One	one O	One	One	One	9 0	e C
	of it of funnels in ft. and ins.	4 10	20	3.4	4 6	4	4 0	2 3	61
	ž,	32 0	33 0	32 0	38 0	38 0	36 0	28 6	24 0
	10 40 g	113	140	22	93	99	88	45	73
	Hely at, heating surface in sq. ft.	3,310	3,450	2,255	2,500	2,230	2,400	1,220	610
	To", A. British Admiralty. F. Foreign service.	service.		M. Merca	M. Mercantile marine.	ne.	0 I	Twin sorews.	ı sê

SEASONING TIMBER.

Natural Seasoning.

This is performed by exposing the timber freely to the air in a dry place sheltered from the wind and sun, and so stacked as to admit of the air passing freely over all the surfaces of the pieces. Timber for carpenter's work will require about two years to season it properly; for joiner's work, about four years, or even longer.

Seasoning by a Vacuum.

The timber is placed in a chamber from which the air is exhausted, heat being at the same time employed so as to vaporise the exuded juices, the vapour being conveyed away by means of pipes surrounded by cold water.

Seasoning by Hot Air (Davidson).

The timber is placed in a chamber and exposed to a current of hot air impelled by a fan at the rate of about 100 test per second, the air passages, fan, and chamber being so arranged that one-third of the volume of air in the chamber is blown through it per minute.

The temperature of the hot air varies for different kinds timber as follows:—

Oak of any dimensions 105° F.
Bay mahogany 1" boards . 280°–300°
Leaf woods in logs . 90°–100°
Pine woods in thick pieces 120°

Water Seasoning.

This is done by immersing the timber in water—if shallow and salt it is better than fresh—and letting it remain there for periods averaging from 10 to 20 years, but it is sometimes only allowed to remain 14 days, when it is taken out and stood upright in some sheltered place where the air can get at it thoroughly, so as to render it quite dry. Sometimes it it thoroughly boiled or steamed for a day or two instead of being immersed in cold water for longer periods. All these processes tend rather to injure the strength of the wood, making it softer, although it tends to prevent cracking, warping, and shrinking.

Note.—Slowly seasoned timber is tougher and more elast than when it is rapidly dried.

Seasoning by heat alone is very injurious to timber, as if produces a hard crust on the surface and prevents the moisture from evaporating.

For joiner's work and carpentry natural seasoning should have the preference.

1 3 1

PRESERVING TIMBER

CREOSOTING. (Bethell.)

THE timber is first well dried, either by being freely exposed to the thorough circulation of the air or dried in an oven at a temperature varying from 90° to 100° Fahr., depending on the kind of timber.

One process is then to place the timber in a strong iron cylinder, and subject it to a vacuum of 6 to 12 lbs. per square inch for 30 or 40 minutes. The crossote is then allowed to flow in, and a pressure put upon it, varying from 100 to 150 lbs. per square inch, for about 1 to 2½ hours. The other process consists in simply immersing the timber in an open tank containing hot crossote, the temperature being kept up to about 120° to 150° Fahr., and left for some time to the natural process of absorption.

Note.—Ordinary fir timber absorbs from 8 to 10 lbs. of creosote per cubic foot of timber; red pine, from 15 to 16 lbs.; memel, from 10 to 12 lbs.; oak, from 4 to 5 lbs. This method of preserving timber is the most generally used; it is a sure preventive against the attack of the teredo and other marine worms.

IMPREGNATION WITH METALLIC SALTS.

Kyan's Process.

This consists in immersing the timber in a solution of bichloride of mercury diluted with about 100 to 150 parts of water, or about 1 to $\frac{2}{3}$ of a lb. of the salt to 10 gallons of water. Twenty-four hours are usually allowed for each inch in thickness for boards, &c.

Margary's Process.

Margary employed sulphate of copper diluted with about 40 to 50 parts of water, applied with pressure varying from 15 to 30 lbs. per square inch for 6 or 8 hours.

Burnett's Process.

A solution of about 1 lb. of chloride of zinc to 4 or 5 gallons of water is injected and applied with a pressure varying from 100 to 120 lbs. per square inch for about 15 minutes. The Limber is then taken out and allowed to dry for about 14 days. The timber should remain immersed for about 2 days for every 1 nch in thickness.

Payne's Process.

Payne's process consists in impregnating the timber with a strong solution of sulphate of iron, and afterwards forcing in a solution of any of the carbonate alkalies.

TIMBER MEASURE.

In estimating quantities of timber duodecimals are usually employed—that is, the foot, inch, seconds, &c., are each divided into twelve parts instead of ten, as in common decimal fractions; so that by this means feet, inches, and seconds can be directly multiplied by feet, inches, and seconds. Thus:—

12 inches make 1 foot. 12 seconds make 1 inch. 12 thirds make 1 second. 12 fourths make 1 third.

And—

Feet multiplied by feet give feet.
Feet multiplied by inches give inches.
Feet multiplied by seconds give seconds.
Inches multiplied by inches give seconds.
Inches multiplied by seconds give thirds.
Seconds multiplied by seconds give fourths, &c.

TO MULTIPLY BY DUODECIMALS.

RULE.—Place the several denominations of the multiplier directly under the corresponding denominations of the multiplicand.

Then multiply each denomination in the multiplicand by the number of feet in the multiplier, and place each product under its corresponding denomination in the multiplicand, always carrying one for every twelve.

In the same manner multiply by the number of inches, and set each product one place farther to the right hand.

Then multiply by the number of seconds, and set each product another place farther to the right hand.

Thus proceed with all the other denominations, and the sum of all the products will be the whole product required.

Example 1.

Multiply 3 ft. $6\frac{1}{2}$ ins. by 2 ft. $5\frac{1}{4}$ ins.

		_	_		_
Ans.	8	7	7	1	6
		_	10	7	6
	1	5	8	6	
	7	1	0		
	2	5	3		
	3	6	6		
	ft.	ins.	secs.		

Example 2.

Multiply 2 ft. 7 ins. 4. secs. 8 thirds by 1 ft. 2 ins. 3 secs. 3 thirds.

ft. ins. secs. thrds.

TO FIND THE SOLID CONTENTS OF ROUND OR UNSQUARED TIMBER.

RULE 1.—Multiply the square of the quarter-girt by the

length, and the product will be the solid contents.

RULE 2.—Find the area in the following table which corresponds to the quarter-girt in inches, and multiply it by the length of the timber in feet; the product will be the solid contents in cubic feet and decimals of a cubic foot.

Examples.

What is the solid contents of a tree whose girt is 60 inches and whose length is 18 feet l

1562

Ans. 28-112

	TABL	É OF	Const	ANTS	FOR M	EASU	RING T	IMBE	R.	Ì
Girt 4 Ins.	Area. Sq. Ft.	Girt 4 Ins.	Area. Sq. Ft.	Girt 4 Ins.	Area. Sq. Ft.	Girt 4 Ins.	Area. Sq. Ft.	Girt 4 Ins.	Aren. Sq. Ft.	
6 6 6 6 6 c	·250 ·271 ·293 ·316	9 ³ / ₄ 10 10 ¹ / ₄ 10 ¹ / ₃	·660 ·694 ·730 ·766	13½ 13¾ 14 14¼	1·266 1·313 1·361 1·410	17½ 17½ 17¾ 18	2·066 2·127 2·188 2·250 2·377	24. 24\frac{1}{2} 25 25\frac{1}{2} 26	4·000 4·168 4·340 4·516 4·694	
7 7 1 7 1 7 1 8	·340 ·365 ·391 ·417 ·444	10 \\ 11 \\ 11 \\\ 11 \\\ 11 \\\ \\ 11 \\\ \\	·803 ·840 ·879 ·918 ·959	14 ¹ / ₂ 14 ³ / ₄ 15 15 ¹ / ₄	1·460 1·511 1·562 1·615 1·668	18½ 19 19½ 20 20⅓	2·507 2·507 2·641 2·778 2·918	$26\frac{1}{26\frac{1}{2}}$ $27\frac{1}{2}$ 28	4.877 5.063 5.252 5.444	
81 81 83 9	·473 ·502 ·532 ·563	12^{12} 12^{1} 12^{1} 12^{1} 12^{3}	1·000 1·042 1·085 1·129	15½ 16 16¼ 16¼	1·723 1·778 1·834 1·891	$egin{array}{c} 21 \ 21 rac{1}{2} \ 22 \ 22 rac{1}{2} \end{array}$	3·063 3·210 3·361	28½ 29 29	5·641 5·840 5·043 6·25	Oö
91 /	·594	13^{4} $13_{\frac{1}{4}}$	1·174 1·219	16 \frac{3}{4} 17	1.948 2.007	23	° / 3.67	4/3	$\frac{35}{1}$	1.0

TIMBER MRASURES.

40 ct	ibic feet	of un	hewn t	imber		.]	
50	,, ,,	. sq	aared	33		.	
600 st	perficia	l feet c	of 1-inc	h plank	s or dea	ls	
400	- ,,	"	1 ½	,,	"		
300	,,	"	· 2	"	"	} ;	= 1 load.
24 0	,,	,,	$2\frac{1}{2}$, ,,	"	- 1	
200	,,	,,	3	**	,,	1	
170	99	"	3 1	39	29	1	
150	,,	,,	4	,,	_ ,,,		
100	>>	"	make 1	square	of boar	ding	flooring, &
120 d	eals = 1	hundre	ed.			_	_
Batte	ns are 7	ins. w	ide, de	als 9 in	s., and j	planl	cs 11 ins.

WASTE ON CONVERTING TIMBER.

African oak = 100 per cent.	
$\mathbf{American\ elm} = 15 ,,$,, ,, plank = 50 ,
Dantzic fir plank = 25 ,,	Greenheart = 25
,, oak = 50.	Mahogany = 30
,, ,, plank = 40 ,,	Quebec oak = 10 ",
English elm $= 200$,	Teak = 15 ",

Dantzic fir, when cut from planks . . = 10 per cent Yellow pine, when cut for head and stern work = 200 , decks . . . = 10 ,

PLASTERING.

1 bushel of cement will 1 do. and 1 of sand 1 ,, 2 ,, 1 ,, 3 ,,	cove		hick. p. yd., p. yds., "			2 1 2 1 3 4 1 6 3 9	n. Thick up. yds " "
1 cubic yd. of lime, 2 3 bushels of hair v	yds. o vill co	f sand	, and	75 st 70 6 0	ıp. yds "	3. on	brick. earth. laths.

BRICKLAYING.

	Size in Ins.	Weight in Lbs.
London stock bricks	$8\frac{3}{4} \times 4\frac{1}{4} \times 2\frac{3}{4}$	6.81
Red kiln	ditto.	7.00
Welsh fire	9 x 4 3 x 24	7.84
Paving	9 x 47 x 13	
Square tiles .	$\theta_3^4 \times \theta_3^4 \times J$	6.70
. •	. 6 × 6 ×	I 5.10

A rod of brick-work = $16\frac{1}{2}$ ft. $\times 16\frac{1}{2}$ ft. $\times 1\frac{1}{2}$ brick thick.

", " = 306 cubic ft. = $11\frac{1}{3}$ cubic yards.

", = 272 sup. ft. $1\frac{1}{3}$ brick thick.

", = 4,352 stock bricks 4 courses 1 ft. high.

", , = 4,533 ", if ", measure $11\frac{1}{2}$ ins.

", , = 5,371 ", laid dry.

Bricks absorb about 16 their weight of water.

A rod of brick-work requires about 3 cu. yds. of mortar, or $1\frac{1}{6}$ cu. yd. of chalk lime and 3 loads of sand, or 1 cu. yd. of stone lime and $3\frac{1}{2}$ loads of sand, or 36 bushels of cement and an equal quantity of sand.

A load of mortar or sand = 1 cubic yard.

A bag of cement = 3 bushels, a sack = 5 bushels.

A load of mortar requires about 9 bushels of lime and 1 cu. yard or load of sand.

500 bricks = 1 load. 330 stock bricks weigh 1 ton.

1,000 bricks loosely stacked occupy about 72 cu. ft.

,, closely ,, ,, 56 ,, Mortar is composed of 1 of lime to 3 or 31 of sharp sand.

Concrete , , , , 4 of gravel and 2 of sand.

Coment , , Portland cement to 3 of sand, or
the cement may be used alone.

PAINTING.

As an average $\frac{1}{4}$ lb. of paint should be allowed per sq. yd. for the first coat, and about $\frac{1}{6}$ lb. for each additional coat.

1 Tb. of stopping should be allowed for every 20 sq. yds.

A gallon of tar and 1 lb. of pitch will cover about 12 sq. yds. the first coat, and 17 yds. each additional coat.

Priming consists of white lead and linseed oil.

Knotting "

red lead and size.

Putty ,, Spanish whiting and linseed oil.

White Paint.

28 lbs. white lead, 6 pints linseed oil, 2 pints turpentine, and 1 lb. litharge will cover about 100 sq. yds.

Black Paint.

28 lbs. black paint, 10 pints linseed oil, 2 pints turpentine, and 1 lb. litharge will cover about 160 sq. yds.

Distemper.

112 lbs. whiting, 28 lbs. dry white lead, and 7 lbs. glue, mixed with boiling water.

pper	Compone	ent Parts	
	Tin		
		Zinc	Brass
$ \begin{array}{c} 16 \\ 10^{\frac{3}{4}} \\ 16 \\ 8 \\ 12 \\ 2^{\frac{1}{2}} \\ 18 \\ 5^{\frac{1}{4}} \\ 2^{\frac{1}{2}} \\ 16 \\ 16 \\ 16 \\ 14 \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ -$	1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	32 1 1 1 1 1 2 2 2 2	2
	0 4 6 8 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2	034	034 1

	T	ABI	E O	F Sc	LDERS.	
100	7 10	Com	poner	nt Pa		
SOLDERS	Copper	Tin	Lead	Zinc	Bismuth	Flux
Coarse solder for plumbers Fine solder for plumbers Solder for tin bismuth Brazing, soft	- - - 4 1 3	1 1 1 1 2 3 2 1	3 2 1 4 2 —	3 1 1	- 2 1	Resin " or chloride of zine " " " Sal ammoniac of chloride of zine

VARNISHES.

Black Japan for Metals.—Burnt umber 4 ozs., asphaltum 1½ oz., boiled oil 2 quarts. Mix by heat and thin with turpentine.

Another Recipe.—Amber 12 ozs., asphaltum 2 ozs. Fuse by

heat; add boiled oil half a pint, resin 2 ozs.; when cooling add 16 ozs. of oil of turpentine.

Black Japan Varnish.—Bitumen 2 ozs., lamp black 1 oz., Turkey umber ½ oz., acetate of lead ½ oz., Venice turpentine ½ oz., boiled oil 12 ozs. Melt the turpentine and oil together, carefully stirring in the rest of the ingredients, previously powdered. Simmer all together for ten minutes.

Cabinetmaker's Varnish.—Pale shellac 700 parts, mastic 65 parts, strongest alcohol 1,000 parts by measure. Dissolve and dilute with alcohol.

Cabinot Varnish.—Fused copal 14 lbs., hot linseed oil 1 gallon, hot turpentine 3 gallons. Properly boiled, dries very quickly.

Cheap Oak Varnish.—Dissolve $3\frac{1}{2}$ lbs. of pale resin in 1 gallon of oil of turpentine.

Common Varnish.—Dissolve 1 part of shellac in 7 or 8 of alcohol.

Copal Varnish.—Copal 300 parts, drying linseed oil 125 to 250 parts, spirit of turpentine 500 parts. Fuse the copal as quickly as possible; then add the oil, previously heated to nearly boiling point; mix well; then cool a little and add the spirit of turpentine; again mix well, and cover up till it has cooled down to 130° Fahrenheit; then strain.

Copal Varnish for Metals, Chains, δc .—Copal melted and dropped into water 3 ozs., gum sandarach 6 ozs., mastic $2\frac{1}{2}$ ozs., powdered glass 4 ozs., Chio turpentine $2\frac{1}{2}$ ozs., alcohol of 85 per cent. 1 quart. Dissolve by gentle heat.

Gold Varnish.—Turmeric 1 drachm, gamboge 1 drachm, oil of turpentine 2 pints, shellac 5 ozs., sandarach 5 ozs., dragon's blood 7 drachms, thin mastic varnish 8 ozs. Digest with occasional shaking for 14 days in a warm place; then set it aside to fine and pour off the clear.

Mastic Varnish.—Gum mastic 5 lbs., spirits of turpentine 2 gallons. Mix with gentle heat in a close vessel; then add pale turpentine varnish 3 pints.

Table Varnish.—Dammar resin 1 lb., spirits of turpentine 2 lbs., camphor 200 grains. Digest the mixture for 24 hours. The decanted portion is fit for immediate use.

Another Recipe.—Oil of turpentine 1 lb., bee's wax 2 ozs., colophony 1 drachm.

Turpentine Varnish.—Resin 1 part, boiled oil 1 part. Melt and then add turpentine 2 parts.

Varnish for Iron-work.—Dissolve 10 parts of clear grains of mastic, 5 parts of camphor, 15 parts of sandarach, and 5 parts of elemi in a sufficient quantity of alcohol, and apply cold.

Another Recipe.—Dissolve in about 2 lbs. of tar oil $\frac{1}{2}$ lb. of asphaltum, $\frac{1}{2}$ lb. of powdered resin. Mix hot in an iron kettle and apply cold.

Varnish for Metals.—Dissolve 1 part of bruised copal in 2 parts of strongest alcohol. It dries very quickly.

Another Recipe.—Copal 1 part, oil of rosemary 1 part, strongest alcohol 2 or 3 parts. This should be applied hot.

White Copal Varnish.—Copal 16 parts; melt, and add hot linseed oil 8 parts, spirits of turpentine 15 parts. Colour with the finest white lead.

White Priming for Japanning.—Parchment size $\frac{2}{3}$, isinglass $\frac{1}{3}$.

White Varnish.—Tender copal $7\frac{1}{2}$ ozs., camphor 1 oz., alcohol of 95 per cent. 1 quart; dissolve, then add 2 ozs. of mastic, l oz of Venice turpentine; again dissolve, and strain.

White Spirit Varnish.—Sandarach 25 parts, mastic intens 6 parts, strongest alcohol 100 parts, elemi 3 parts, Venice turpentine 6 parts. Dissolve in closely corked vessel.

LACQUERS.

To make Lacquer.—Mix the ingredients and let them stand is a warm place for 2 or 3 days, shaking them freely till the gus is dissolved, after which let them settle for 48 hours, when the clear liquor may be poured off ready for use. Pulverised glass is sometimes used to carry off impurities.

Gold Lacquer.—Ground turmeric 1 lb., gamboge $1\frac{1}{2}$ ca. powdered gum sandarach $3\frac{1}{2}$ lbs., shellac $\frac{3}{4}$ lb., spirits of wine? gallons. Shake till dissolved, then strain and add 1 pint of turpentine varnish.

Gold Lacquer for Brass not Dipped.—Alcohol 4 gallons, turmeric 3 lbs., gamboge 3 ozs., gum sandarach 7 lbs., shells: $1\frac{1}{2}$ lb., turpentine varnish 1 pint.

Gold Lacquer for Dipped Brass.—Alcohol 36 ozs., seed-lac 6 ozs., amber 2 ozs., gum gutta 2 ozs., red sandal-wood 24 grains dragon's blood 60 grains, Oriental saffron 36 grains, pulverised glass 4 ozs.

Good Lacquer.—Alcohol 8 ozs., gamboge 1 oz., shellac 3 ozs., annotto 1 oz., solution of 3 ozs. of seed-lac in 1 pint of alcohol; when dissolved, add Venice turpentine $\frac{1}{3}$ oz., dragon's blood $\frac{1}{4}$ oz. Keep in a warm place 4 or 5 days.

Good Lacquer for Brass.—Seed-lac 6 ors., sember or copal 2 ors, best alcohol 4 gallons, pulverised glass 4 ors., dragon's blood & grains, extract of red sandal-wood obtained by water 30 grains.

Lacquer for Dipped Brass .- Alcohol of 95 per cent. 2 go

lons, seed-lac 1 lb., gum copal 1 oz., English saffron 1 oz., annotto 1 oz.

Another Recipe.—Alcohol 12 gallons, seed-lac 9 lbs., turmeric 1 lb. to a gallon of the above mixture, Spanish saffron 4 ozs. The saffron is only to be added for bronze work.

Lacquer Varnish.—Add so much turmeric and annotto to lac varnish as will give the proper colour, and squeeze through a cloth.

Pale Lacquer for Brass.—Alcohol 8 gallons, dragon's blood 4 lbs., Spanish annotto 12 lbs., gum sandarach 13 lbs., turpentine 1 gallon.

DIPPING ACIDS.

Aquafortis Bronzs Dip.—Nitric acid 8 ozs., muriatic acid 1 quart, sal ammoniac 2 ozs., alum 1 oz., salt 2 ozs., water 2 gallons. Add the salt after boiling the other ingredients, and use it hot.

Brown Bronze Dip.—Iron scales 1 lb., arsenic 1 oz., muriatic acid 1 lb.; a piece of solid zinc, 1 oz. in weight, to be kept in while using.

Brown Bronze Paint for Copper Vessels.—Tincture of steel 4 ozs., spirits of nitre 4 ozs., essence of dendi 4 ozs., blue vitriol 1 oz.,water ½ pint. Mix in a bottle. Apply it with a fine brush, the vessel being full of boiling water. Varnish after the application of the bronze.

Bronze for all kinds of Metals.—Muriate of ammoniac (sal ammoniac) 4 drachms, oxalic acid 1 drachm, vinegar 1 pint. Dissolve the oxalic acid first.

Dipping Acid.—Sulphuric acid 12 lbs., nitric acid 1 pint, nitre 4 lbs., soot 2 handfuls, brimstone 2 ozs. Pulverise the brimstone and soak it in water 1 hour; add the nitric acid last.

Another Recipe.—Sulphuric acid 4 gallons, nitric acid 2 gallons, saturated solution of sulphate of iron (copperas) 1 pint, solution of sulphate of copper 1 quart.

Good Dipping Acid for Cast Brass.—Equal quantities of sulphuric acid, nitre, and water. A little muriatic acid may be added.

Green Bronze Dip.—Wine vinegar 2 quarts, verditer green 2 ozs., sal ammoniac 1 oz., salt 2 ozs., alum $\frac{1}{2}$ oz., French berries 8 ozs. Boil the ingredients together.

Ormolu Dipping Acid for Sheet Brass.—Sulphuric acid 2 gallons, nitric acid 1 pint, muriatic acid 1 pint, water 1 pint, nitre 12 lbs. Put in the muriatic acid last, adding a little at a time, and stir with a stick.

Another Recipe.—Sulphuric acid 1 gallon, sal ammoniac 1 o

flowers of sulphur 1 oz., blue vitriol 1 oz., saturated solution of zinc in nitric acid mixed with equal quantity of sulphuric acid 1 gallon.

Vinegar Bronze for Brass.—Vinegar 10 gallons, blue vitriol 3 lbs., muriatic acid 3 lbs., corrosive sublimate 4 grains, sal ammoniac 2 lbs., alum 8 ozs.

CEMENTS AND GLUES.

Cement for Earthen and Glass Ware.—Isinglass dissolved in proof spirit and soaked in water 2 ozs. (thick); dissolve in this 10 grains of very pale gum ammoniac (in tears) by rubbing them together, then add 6 large tears of gum mastic dissolved in the least possible quantity of rectified spirit.

Coment for Iron Tubes, &c.—Finely powdered iron 60 parts, sal ammoniac 1 pint, sufficient water to form into a paste.

Cement for Plumbers.—Black resin 1 part, brick dust 2 parts. Melt together.

Cement for Leaky Boilers.—Powdered litharge 2 parts, fine sand 2 parts, slaked lime 1 part.

Cement for Joining Metals and Wood.—Stir calcined plaster into melted resin until reduced to a paste; add boiled oil till brought to the consistency of honey, Apply warm.

Cast-iron Cement.—Clean iron borings or turnings pounded and sifted 50 to 100 parts, sal ammoniac 1 part. When it is to be applied moisten it with water.

Turner's Cement.—Bee's wax 1 oz., resin $\frac{1}{2}$ oz., pitch $\frac{1}{2}$ oz. Melt and stir in fine brick dust.

Coppersmith's Cement.—Powdered quick lime mixed with bullock's blood and applied immediately.

Engineer's Cement.—Equal weights of red and white lead mixed with drying oil. Spread on tow or canvas.

Cement for Joining Metal and Glass.—Copal varnish 15 parts, drying oil 5 parts, turpentine 3 parts, oil of turpentine 2 parts, liquid glue 5 parts. Melt in a bath and add 10 parts of slaked lime.

Gasfitter's Cement.—Resin $4\frac{1}{3}$ parts, wax 1 part, Venetian red 1 part.

Coment for Fastening Blades into Handles.—Shellac 2 parts, prepared chalk 1 part, powdered and mixed.

Coment for Pots and Pans.—Partially melt 2 parts of sulphur and add 1 part of fine blacklead. Mix well. Pour on stone to cool, and then break it in pieces. Use like solder with an iron.

Cement for Cracks in Stores.—Finely pulverised iron made into a thick paste with water glass.

Very Strong Glue.—Mix a small quantity of powdered chalk with melted common glue.

Glue to Resist Moisture.—Boil 1 lb. of common glue in 2 quarts of skimmed milk.

Marine Glue.—Cut caoutchouc 4 parts into small pieces and dissolve it by heat and agitation in 34 parts of coal naphtha, add to this solution 64 parts of powdered shellac, and heat the whole with constant stirring until combination takes place, then pour while hot on to metal plates to form sheets. When used must be heated to 280° Fahr.

Liquid Glue.—Dissolve 1 part of powdered alum in 120 parts of water; add 120 parts of glue, 10 parts of acetic acid, and 40 parts of alcohol. Digest.

Another Recipe.—Dissolve 2 lbs. of good glue in $2\frac{1}{9}$ pints of hot water, add gradually 7 ozs. nitric acid, and mix well.

Purchment Glue.—Parchment shavings 1 lb., water 6 quarts; boil until dissolved, then strain and evaporate slowly until of proper consistency.

Draughtsman's or Mouth Glue.—Glue 5 parts, sugar 2 parts, water 8 parts. Melt in water bath and cast in moulds. For use dissolve in warm water or moisten in the mouth.

WOOD-STAINING.

Mahogany Colour (Dark).—Boil together in a gallon of water ½ lb. of madder and 2 ozs. of logwood. When the wood is dry, after having been washed over with the hot liquid, go over again with a solution of 2 drachms of pearl ash in a quart of water.

Mahogany Colour (Light).—Wash the surface with diluted nitrous acid, and when dry use the following:—dragon's blood 4 ozs., common soda 1 oz., spirits of wine 3 pints. When well dissolved, strain.

Rose Wood.—Boil 8 ozs. of logwood in 3 pints of water until it is reduced to half. Apply boiling hot two or three times. The stain for the streaks is made from a solution of copperas and verdigris in a decoction of logwood.

Ebony.—Wash the wood with a solution of sulphate of iron; when dry, apply a mixture of logwood and nut galls; when dry, wipe with a sponge and polish with linseed oil.

ENAMELS.

White Enamel.—Potash 25 parts, arsenic 14 parts, glass 13 parts, saltpetre 12 parts, flint 5 parts, and litharge 3 parts.

Black Enamel.—Clay 2 parts, protoxide of iron 1 part.

Blue Enamel.—Fine paste 10 parts, nitre 3 parts; colour with cobalt.

Green Enamel.—Frit 1 lb., oxide of copper $\frac{1}{2}$ oz., red oxide of iron 12 grs.

Yellow Enamel.—White lead 2 parts; alum, white oxide of antimony, and sal ammoniac, each I part.

TRACING PAPER.

Nut oil 4 parts, turpentine 5 parts; mix and apply to the paper, then rub dry with flour and brush it over with ox gall.

INDIAN INK.

Finest lamp black made into a thick paste with thin ininglass or gum water, and moulded into shape. It may be sented with essence of musk.

COPYING INK.

Add 1 oz. of moist sugar or gum to every pint of common ink.

STAIRCASES OR COMPANION LADDERS.

The ordinary tread of a stair or step is 8 ins., and rise $7\frac{1}{2}$ ins.; above or below that $\frac{1}{2}$ in. rise must be subtracted or added to every inch added to or taken from the width of tread, as the case may be.

CASK-GAUGING.

c = contents of cask in gallons.

D=middle or bung diameter in ins.

L = length in ins.

d = end or head diameter in ins.

 $C = .0009442L(2D^2 + d^2)$ considerably curved.

 $C = 0009442L(2D^2 + d^2) - \frac{2}{5}(D - d)^2$ moderately curved.

 $C = -0014162L(D^2 + d^2)$ very little curve.

 $C = 0000315L(39D^2 + 25d^2 + 26Dd)$ any form.

VARIATIONS OF TIDES.

The difference in time between high water and high was averages about 49 minutes.

COMPOSITIONS OF GUNPOWDER.

A merica			75	saltpetre	12.5	charcoal	12.5	sulphur
A ustria			72	,,	17	,,	16	,,
England			75	**	15	,,	10	**
Trance			75	27	12.5	"	12.5	,,
Fermany	•		75	**	13.5	,,	11.5	"
Russia	•	•	73.78	"	13.59		12.63	,,
Spain	•	•	76.47	,,	10.78	,,	12.75	**
Sweden		•	76	,,	15	"	9	>>

Average weight per cubic foot = 56.42 lbs. Cubical contents of 100 lbs. = 1.773 cu. ft. , , , = 3063.7 cu. ins.

TEMPERING STEEL.

Colour.			Temperature.			Purpose.
Light straw			430°-440°			turning tools for metals.
Dark "			470°-480°	•		tools for wood, screw taps,
						and dies.
Dark yellow			500° ე			hatchets, chipping chisels,
Light purple	•	•	530° }			saws, &c.
Dark "	•		550°		•	springs, &c.

CONDUCTING POWERS OF VARIOUS SUBSTANCES.

Soft woods are not such good conductors of sound as the harder kinds. The comparison between metals is as follows:—

Gold = 1,000. Copper = 898. Zinc = 363. Silver = 973. Iron = 374. Lead = 180.

SIZES FOR LIGHTNING CONDUCTORS.

Copper rod, 3 in. diam.

" pipe, 1½ in. diam., ½ in. thick.

Iron rod galvanised, $1\frac{3}{4}$ in. diam. ,, pipe, $2\frac{1}{3}$ ins. diam., $\frac{3}{8}$ in. thick.

Flat copper bar, 3 ins. wide by 1 in. thick.

PRESERVATIVE FOR STEEL.

Caoutchouc 1 part, turpentine 16 parts, and boiled oil 8 parts, well mixed and boiled together. The caoutchouc should first be dissolved in the turpentine by a gentle heat, and the boiled oil then added. It should be applied with a brush, and it may be removed by turpentine.

SPECIFIC GRAVITY.

w = weight of body in air. w = weight of body in water.

L = weight of lead and body in water.

l = weight of lead in water.

(1) Bodies heavier than water. (2) Bodies lighter than water.

$$Sp. gr. = \frac{W}{W - w} \qquad Sp. gr. = \frac{W}{(W + U) - L}$$

Note.—In the second example the body is sunk by attaching it a heavy substance such as lead.

ADMIRALTY REGULATIONS FOR THE TRANSPORT. SHEVEN

Transports must have a height of 6 feet from deck to bean; in ships conveying horses, 7 feet, and 12 in hold from ceiling to beam. Measurement stores are usually rated at 40 cu.ft to the ton; heavy stores, at 20 cwt. In freighting store ships the Government stipulates for the conveyance of one passenger we every 25 tons of stores (if required), at the rate of 6 tons freight for every first-class passenger, 4 for every second, and 3 for every third.

Ships conveying over 50 troops are to have a free-board of not less than 4 ins. for every registered foot of depth of hold.

The dimensions of a cabin for one officer, 30 superficial feet; for two, 42; 10 additional for every officer in addition—all independent of the bed-places, which are to be 6 feet long and 27 inches wide. The standing bed-places for one woman and two children under ten years of age, or for two women, are to be 6 feet long and 3 feet wide. All standing bed-places to be kept 3 ins. from the ship's side. Hospital accommodation, 2 or 3 per cent. of the passengers. The hammocks are to be 6 feet long; each is to have a space 9 feet long by 16 ins. wide.

The crews of transports are to be four men to every 100 toss register, with two boys in addition in every ship; paddle-wheel steamers, five men to every 200 tons gross register; ecrews, three to every 100 tons gross register; engineers, &c. (in addition), one man to every 15-horse power. Horses should be allowed daily 6 lbs. oats, 10 lbs. hay, half-peck or 2½ lbs. bran, 6 gallons of water, and such quantities of vinegar and nitre as may be required. Their stalls should be about 8 feet long, 3½ to 4 feet broad, 5 to 6 feet high, rising at head to 7½ and 8 feet

TABLE GIVING THE TOTAL WEIGHT AND MEAS ALLOWED FOR OFFICERS.	URKM	CHENT						
Naval Officers.								
Commander-in-chief Attmiral, vice-admiral, rear admiral Captain of fleet, commodore, inspector-general of hospitals	Cwt. 40 36	Cu. Ft 200 180						
and fleet Captain, chaplain. Shaff captain, deputy inspector-general of brapitals and fleet,	30 26	150 130						
secretary to a minander-in-chief or flag officer, inspector of machinery aftest, commander, staff commander, staff sur- geon, lieutenant, master, surgeon, paymaster, chief engineer	18	9 0						
Secretary to commodore, navel instructor, essistant surgeon. Sub-lieutenant, chief warrant officer, second master, assistant, paymaster, engineer, assistant engineer, warrant officer,	178	∞						

T

Table of the Weight of Provisions as allowed in the Royal Navy for One Man for Fourteen Days and for 1,000 Men for Four Months.

Kind for 14 l					Fo	r 1,0	for	for 4 Months						
Provision	Net Allowance	Gross Weight	Al	Tar and					Gross Weight					
Bread Spirits Salt beef Salt pork Flour Peas Oatmeal Sugar Cocoa Tea Vinegar Tobacco Soap Total	Lbs. 14 4·016 5·25 5·25 5·25 6·75 1·31 •875 •218 1·3	Lbs. 14·25 5·0 8·78 8·48 6·15 4·125 ·88 1·601 1·105 ·295 1·59	53 15 20 20 20 13 2 5	19 9 4 5 10 17 0 7 16	3	22 14 24	3 13 12 3 2 0	19 16 12 8 9 8 9 2 17 6	1 1 0 3 0 0 3 1 2 0 1	2 14 24		19 6 17 13 14 18 7 3 5 2 0 3	0 1 0 8 1	Lb. 24 0 20 22 7 9 11 7 6 15 25 0 0 6

Days	Bread *	Spirits+	Beef	Pork	Flour	Peast	Oatmealt	Sugar	Cocoa	Tea	Vinegar
Sunday . Monday . Tuesday Wednesday Thursday Friday . Saturday	Lbs. 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Pts. 444444444444444444444444444444444444	Lbs.	Lbs.	Lbs.	Pts.	Pts.	Ozs. 110 110 110 110 110 110 110 110 110 11	Ozs. 1 1 1 1 1 1	Ozs.	Pts.
Sunday Monday Tuesday Wednesday Thursday Friday Saturday Total for	1 1 1 1 1 1 1 1		ate ate ate	लोग लोग लोग जोग	m/e m/e m/e	1 4 1 4			1 1 1 1 1 1		

^{*} Bread takes 6 on ft. of stowage for a bag of 112 lbs.=124 on ft. per ton.
7 One gallon of spirits=9:18 lbs.
9 Deas =80 ,,
0 one gallon of vinegar =10.4 lbs.
0 one gallon of vinegar = 0.4 lbs.
0 one gallon of vinegar = 0.4 lbs.

Ovisio	Provisions in Packages	Contents Lgth. Diam	Lgth.	Diam.	Gross	Tare	Net	Provision	Provisions in Packages Contents Lgth, Diam. Gross Tare Net Provisions in Packages Contents Lgth, Diam. Gross Tare Net	Contents Lgth.	Lgth.	Diam.	Gross	Tare	Net
	Base	Lbs.	Ins.	Ins.	Lbs.	Lbs.	Lbs.		. Downell	Lbs.	Ins.	Ins.	Lbs.	Cbs.	Lbs.
Siscoit	Dags .	MI	1	1	707	4	100		(Darrel	999	019	54.7	200	2	000
1	d-bags .	20	1	1	21	-	20	Raisins	- P-hogshead	224	58	224	283	29	224
	Puncheon .	71	414	30	797	140	657		Small cask	112	55	17	142	30	112
	Hogshead .	54	37	28	619	119	500		/ A-hogshead		88	221	292	33	953
,	Barrel .	36	314	244	421	88	833	Oatmeal*	Kilderkin.		25	194	204	35	172
Rum.	4-hogshead	25	28	221	296	65	231				55	17	137	55	=
	Kilderkin	18	25	193	215	49	166	Candles, c	case	99	1	1	69	13	56
	Small cask .	12	22	174	143	35	Ξ			64	1	1	88	24	9
	Barrel .	393	814	244	462	20	892		A-hogshead	150	88	455	185	32	150
	4-hogshead	280	288	221	888	59	280	Lebber	Small cask	09	22	17	89	53	09
TROUGH	Kilderkin .	168	55	193	216	48	168		(Puncheon.	77	414	30	864	140	724
	Small cask	112	22	174	142	30	112		Hogshead.	75	37	58	662	611	548
	Chest	85	55	1	Ξ	56	S	Vinegar*	- Barrel	989	814	244	450	88	362
	A-chest.	39	174	1	555	16	88	0	4-hogshead	25	88	224	817	9	252
Jen	Tierce .	320	301	25	513	193	820		Small cask	15	65	17	152	35	120
14	Barrel .	208	27	66	341	25	208	Lemon	Case.	72	354	1	179	201	7.5
Por	Tierce .	304	303	25	505	198	804	inice	A-case	98	19	1	93	57	32
Jones	Barrel .	208	27	55	855	147	208		Small cask	1	1	J	146	52	5
	Barrel	40	314	243	378	24	819	Tongnes		1	1	1	95	4	5
Spece	Kilderkin .	50	25	194	193	32	161		Barrel .	150	814	244	656	69	160
	Barrel	336	813	211	388	55	936	Tobacco	4-hogshead	110	.88	\$55T	165	22	2
JI.	Kilderkin .	168	25	193	901	25	88		Kilderkin.	8	25	192	122	45	80
	d-hogshead .	168	88	166	888	165	168		Barrel .	274	814	244	320	46	274
	Kilderkin .	112	25	194	257	1.45	112	Soap	- 4-hogshead	180	58	224	156	. 98	30
200	Small and	0.4	000		100		-				-		-		

_	23. O25. Q45. Q45. Q45. Q45. Q45. Q45. Q45. Q4
	-
	82 Higs Higs Higs-Higs
	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
t	0028 4 4 8
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I	
I	3 1 1 28.
	Pint + +
)	23.444444488
	95 2 2 2 2 2 3 3 5 5 5 5 5 5 5 5 5 5 5 5
	0 2 2 2 3 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3
1	028. 6 12 121 121 & 6
£	0 6 8 1 6 8
	0 kg. 8 14
1	Ozs. 8 18 16 16 16 16 16 1
/	nday. nday esday ddnesday ursday ursday turday urday urday urday urday

Line juice 3 ozs. (within tropics), and mixed pickles I gill, twice weekly. Mustard I oz., pepper I oz., salt 2 ozs., once a week.

Admiralty rule is to allow 55 tone of provisions and 170 tons of water, including tanks, for 1,000 men for 4 weeks, and 150 10.5 tons AND ' Devas-34 tons 2 No. WEIGHT OF PROVISIONS, STORES, &c., AS ALLOWED TO H.M.S. 'MONABCH' ' Monarch' 63 tons 12 No. 65 tons 4 No. 12 No. of weeks' consumption for water No. of weeks' consumption Nature of Stores, &cc. Warrant officers' stores . Tare of casks, &c., to do. Provisions, spirits, &c. ' DEVASTATION. 250 No. 32 tons ' Devas-tation.' 15.8 " 2 12 Complement of men and officers 525 No. Monarch' " men and their effects = 3 cwt. per man. 22 83 12 Cowr, men and effects University stores and slops Nature of Stores, &c. e tanks to do. . GIVING THE Water TABLE

TABLE	вно	WING	THE	NUMBER	OF	CUBIC	FEET	REQUIRE
то 8т	wo	ONE	Ton	WRIGHT	OF	VARIOU	s Sub	STANCEL

Substances		Cu. Ft. to a Ton		Cu.
Ashes, pot and pearl		40	Indigo, in cases .	
Ballast, Thames .		22	Linseed	
Barley		47	Marl	
Bread, in bulk .		124	Molasses	
Coal, Admiralty .		48	Oats, in bulk	
" Newcastle .		45	Rice, in bags	6
Welsh		40	Rum, in casks	
Coffee, in bags .		61	Saltpetre	
Cotton, compressed .		50	Sand, pit.	2
Earth mould		88	"river	#
Firewood		288	Sandstone	#
Flax		88	Shingle, clean	# [
Flour, in barrels .		50	Slate	# [
Freestones		16	Sugar, in bags	*
Ginger		80	Tares, in bulk.	41
Granite stone		14	Tea, in boxes	111
Gravel, coarse		23	Timber, hard	4
Hay, compressed		105	. soft	
" uncompressed	.	140	Turmeric.	4
Hemp		64	Silk, in bales	13
Hides, well packed .		64	" pieces, in cases	15
" loosely packed	:1	84	Wheat, in bulk	4

TABLE GIVING THE VARIOUS SUBSTANCES WHICH IN LARE RECKONED AT 50 CUBIC FEET TO THE TON SUBSMENT.

SUMMERITI		
Apparel	Elephants' teeth	Roping, in coils
Arrowroot, in cases	Ginger, in bags	Sago, in cases
Bee's wax	Gums, in cases	Sal ammoniac
Blackwood	Gunny bags	Sarsaparilla
Books	Hemp, in bales	Senna, in bales or
Borax, in cases	Hides and skins, in	Shellac, in cases
Camphor, in cases	bales	Silk piece goods
Cassia, all kinds	Indigo, in cases	Skins
Cigars, in boxes	Mace, in cases	Soap, in bars
Cinnamon, in bales	Mother-of-pearl, in	Stick lac, in cases
Cloves, in chests	cases	Tallow
Coffee, in cases or bags	Musk, in cases	Tea, in chests
Coir fibre, in bales	Nutmegs, in cases or	Timber, hewn
Colocynth, in cases	casks	Tobacco, in bales
Cotton, in bales	Nux vomica, in bags	Tortoise shells
Cowries, in bags	Raw silk, in bales	Wines, in casks
Cummin seed	Rhubarb, in cases	Wool, in bales

Note.—In England 40 cubic feet is generally taken as a ton ment (see Tonnage, p. 83).

Table giving the Weight of Ships' Boats as used in Her Majesty's Navy;

		ды	MAJES.	TY'S NAV	Y.	
Во	ats	Lgth.	Breadth	Depth		of each
					Fitted	Unfitted.
Launch no	t sheathe	d. 42 40	ft. ins.	16. 111s. 3 9 3 9	cwt. qrs. lbs. 89 2 0	cwt. qrs. lbs. 74 3 0
Pinnace	"	32			82 3 14	67 1 14
- unace		. 32	8 9 8 7 8 4 8 11	3 2	48 2 14	43 1 21
"	• •	. 30	8 7		45 3 14	40 3 21
"		. 28	8 4	2 10	43 2 21	38 2 14
		. 26	8 1	28	36 1 8	34 0 12
Cutter		. 34		_	26 0 0	
. 99		. 32		_	22 8 14	· _
,,		. 30	8 1	2 8½ 2 8	17 3 14	16 0 7
",		. 28	7 104	2 8	15 3 10	14 1 14
,,		. 26	7 5	2 7	12 2 6	ii i o
,,,		. 25	7 2	2 61	12 1 0	11 0 0
1		. 23	6 11	2 61 2 51	10 1 21	9 8 0
Cutter or J	olly boat		6 0	2 2	7 2 14	7 0 0
Jolly boat		. 16	5 7	2 2		4 1 14
Gig .	•	32		2 2	4 3 21 9 3 14	2 1 12
	• •	. 80	5 6	2 2	9 0 7	1
" ·		. 28	5 6	2 2	9 0 7 8 0 10	8 2 14
,, .		00	5 6 5 6 5 6	2 2	7 0 14	7 2 7
,, .		24		2 3	0 0 14	6 2 14
,, .		22	5 6	2 2 2 2	6 2 21	6 0 7
,, .			5 6 5 6	2 2	5 3 21	5 1 0
·"		. 20	9 6	2 2	6 0 14	5 2 14
Cutter gig		. 20	6 6	26	7 0 0	_
Dingy		. 14	5 2	2 1	4 0 7	3 2 7 2 3 0
l »		. 12	5 0	20	4 0 7 3 0 7 8 2 0	2 3 0
Whale boat		. 27	5 6 6 6 5 2 5 0 5 3	887 652 22222222222221064		_
,, ,,		. 25	5 8	9 4	780	_
Troop boat		. 88	_	_	26 3 0	_
Life boat ("	White's	7). 82		. —	10 1 19	
1		26			7 3 11	
• ''					, , , , , , , , , , , , , , , , , , , ,	,

ength	. 34 0	32 0			ft. ins.	ft. ins.		ft, ins.
		02 0	30 0	25 0	23 0	20 0	18 0	16 0
anth .	. 8 10	8 6	8 1	7 3	6 11	6 4	6 0	5 7
	. 2 11	2 10	2 81	2 61	2 51	2 3	2 2	2 1
el sided	- 0 81	0 3	0.3	0 23	0 24	0 27	0 21	0 21
moulded .	. 0 5	0 43	0 43	0 41	0 41	0 41	0 4	0 4
em and Post sided	. 0 3	0 23	0 2	0 21	0 21	0 21	0 21	0 21
sided .	. 0 13	0 1	0 12	0 13	0 1	0 11	0 1	0 1
oors moulded	. 0 11	0 18	0 18	0 11	0 1	0 1	0 07	0 07
number	. 22	21	20	17	16	14	13	12
(sided .	. 0 11	0 18	0 18	0 11	0 11	0 1	0 07	0 07
uttocks moulded	. 0 1	0 1	01	0 07	0 07	0 03	0 04	0 04
(number	. 68	64	60	50	46	40	36	32
unwales deep.	. 0 21	0 2	0 2	0 17	0 17	0 13	0 14	0 15
thick	. 0 2	0 21	0 21	0 2	0 2	0 17	0 12	0 13
umber of knees	. 20	20	20	18	16	16	14	12
umber of breast hoo		2	2	2	2	2	2	2
ctra fixed thwarts fo'		-	-	-	1	-	1	-
" No. double-knee	ed 4	4	4	3	3	3	2	1 2
. loose	. 3	3	2	2	1	1 1	11	1.1
st thwarts, f thick	. 0 12	0 13	0 13	0 19	0 1		110,	19/0
ak broad thick	0 9	0 9	0 9	0 9	10 8	10	0 121	8/0

WEIGHT OF MEN AND ANIMALS.

A crowd of people closely packed = 85 lbs. per sup. ft. The average weight of a man = 140 lbs. 6 ozs., or about 15

men to a ton.

A strong cart-horse = 14 cwt. and a cavalry horse = 11 cwt. An ox = 7 to 8 cwt. and $cow = 6\frac{1}{2}$ to 8 cwt.

A pig=1 to $1\frac{1}{2}$ cwt. and a sheep= $\frac{3}{4}$ to $1\frac{1}{4}$ cwt.

SPACE ALLOTTED TO ANIMALS.

A horse = 120 sup. ft. A bullock = 40 to 60 sup. ft. A cow = 90 to 100 sup. ft. Sheep and pigs = 10 ,, 12 ,

VENTILATION, &c.

Each person should be allowed at least from 2½ to 4ah of fresh air per minute.

The following are average velocities of air in feet permitte

in different positions:—

At outlets where foul air escapes from cabins = 150 to 1%. At inlets where fresh air enters cabins = 78 to 96.

In tubes, trunks, chimneys, &c., for fresh or foul air = 730; α -v = velocity in feet per minute in chimneys, &c.

H = height of shaft, trunk, &c., in feet.

T = mean temperature in trunk in degs. Fahr.

t = temperature of external air in degs. Fahr.

 $k = \text{coefficient of dilatation of air for } 1^{\circ} \text{ Fahr.} = 002$

$$V = 8.025 \sqrt{Hk(T-t)}$$

INCLINATION OF SHIPS' SLIDING WAYS.

For small vessels = 1 in 12 to 1 in 14.

For average $_{1}$ = 1 $_{1}$ 16 $_{1}$ 1 $_{2}$ 18.

For largest = 1 , 20 , 1 , 24.

TEST LOADS OF ANCHORS AND CHAIN CABLES.

To find the test load for a given chain cable in tons.

RULE.—Square the diameter of the bolt of the cable in in and multiply the result by 18.

To find the diameter of a cable in ins. to suit a given test less Rule.—Divide the test load in tons by 18, and subtract is square root of the quotient.

To find the working load of chain rigging.

RULE.—Square the diameter of the bolt in ins., and multiply the result by 8.

To determine the diameter of bolt for a chain cable in in.
RULE.—Extract the cube root of the load displacementous, and multiply the result by 125.

	u		×	quan	Number and Sizes of Cables	Sizes	of Cab	les				Nm	nber	and Wei	gbts	Number and Weights of Anchors		
	i tas		Hen	Hempen	ij		II	Iron			Bower	-	02	Stream		Kedge		Stern
NAME OF SHIP	шээв виоТ	BC	Bower	St	Stream	Ä	Bower	B	Stream									
	Displ	No.	Citr cumf,	No.	Oir- cumf,	No.	Dia. ineter	No.	Dia- meter	No.	of (Weight of One	No.	Weight of One	No.	Weight of One	No.	Weight of One
Minotaur' class	10,697	н	fns. 19		ins.	99	11 61 0 5 000 0	0	12.5	**	cwt, qr.	pr. lb.	71-	34 2 16	010	cwt. qr. lb. 14 1 23	+0	6w. q. 1b.
Achilles'	9,694	. 74	19	-	13	9	2 67 20 68	• -	17	. 4	111 0	0		25 0 0	- 00	100	4 04	1 0
Hercules '	8,677	-	1	-	15	2	63	2	-	7	121 0	14	-	413 0	PN .	-	-	0 1 99
Bellerophon' .	7,551		181		151	1010	20 Cd		N-RIHA	44	90 0	16		41 8 7 24 8 13	64 64	11 2 22 27 0 2	11	11
Audacious' .	6,034	н	17.	-	144	10	23	1	17	4 { 3A	90 0		14	30 0 0	24	14 2 14	1	J
Rupert'	5,444	-	17	-	13	*	28	2 1	1445	4M	80 1	17	IM	12 1 17	24	8 3 25	-1	1
Hotspur',	4,010		161	нн	133	44	01.01	,		44	70.2	13		20 1 23 21 2 15	H 29	20	1.1	1.1
Scorpion'	2,751	1	1	1	Ť	02	124	1	-	100	39 1	0	1	1100	2	000	1	I
Research'.	1.741	1	1	1	1	00	90	1	-	3.4	47.0	0	I.A.	12 0 10	0	-	Ì	1

A=Admiralty.

M = Martin.

	LE GIVING THE NUMBER AND SIZES OF CABLES AND ANCHORS AS SUPPLIED TO SOME OF H.M.
--	--

	ti		N	unbe	Number and Sizes of Cables	izes	of Cabl	SS			Nu	mpe	Number and Weights of Anchors	ts of	Anchors		
	en t i		Hen	Hempen			Iron	no			Bower		Stream		Kedge		Stern
NAME OF SHIP	moar.	B	Bower	St	Stream	B	Bower	St	Stream								
	Displ	No.	Oir- cumf.	No.	Oir- cumf.	No.	Dia- meter	No.	Dia- meter	No.	of One	No.	of One	No.	of One	No.	of One
\			ins.		ins.		ins.		ins.	1	ewt. qr. Ib.		owt, qr. lb.		ewt. qr. 1b.		
	5,724	-	181	H	144	10	23	-	est	4	0	H	0	04	0	1	1
numcant,	5,782	1	175	-	144	10	61	-	12	*	108 1	-	29 0 0	C9	13 0 0	Ĺ	1
CONSTUD	4,020	-	18	-	131	10	23	-	1	4	75 1	-	0	C4	C1	Ì	1
Chlain	8,494	1	1	1	133	4	01	7	17	4 3A	30 8 0	1.4	19 2 14	2.A	6 3 0	1	1
Rover	1,934	-	148	-	11	44	12	-	#	4	46 1 1	н	12 0 21		1 2 4	1	1
THEODING.	I	-	1	1	1	02	1	-	1	00	1	-	1	- 54		1	1
	877	1	İ	1	1	00	rte L	-	t-iz	00	-	-	0	Ç4	04	1	I
	970	ı	1	1	1	00	-72	-	t-100	20	0	-	0	-	0	1	1
ordi.	436	١	1	1	J	00	_	-	13-4	02	-	1	8 0 9	-	2 1 27	1	1
Arienart.	330	1	1	1	I	00	04	-	t-iz	2 1	9 1 13)	1	5 1 0	-	2 3 20	1	1
· Ittlas	254	1	1	1	1	QX	rix	1	1	-0	20		1	1	1	1	1

M=Martin.

A=Admiralty.

" With stock;

BENDING MOMENTS AND SIZES OF PADDLE AND SPRING BEAMS.

W = load in tons. D = diameter of shaft in ins.

L = length of outboard part of shaft in ins.

L' = length of projecting part of paddle beam in ins.

M = approximate bending moment of paddle beam.

M' = approximate bending moment of spring beam at middle.

E = effective sectional area of iron paddle-beam in sq. ins.

B = depth of iron paddle beam in ins.

B' = depth of square wood in paddle beam in ins.

s = span from centre to centre of paddle beams in ins.

$$\mathbf{W} = \frac{\mathbf{D}^2 \times \mathbf{L}}{4000} \qquad \mathbf{M} = \mathbf{W} \times \mathbf{L}' \qquad \mathbf{M}' = \frac{\mathbf{W} \times \mathbf{S}}{2}$$

$$\mathbf{E} = \frac{3\mathbf{M}}{4\mathbf{B}} \qquad \mathbf{B}' = \sqrt[3]{12 \times \mathbf{M}}$$

Note.—The breadth of the spring beam should not be less than $\frac{2}{3}$ of the depth of the paddle beams.

NOMINAL HORSE-POWER.

(Low-pressure Engines.)

 $v = assumed \ velocity \ of \ piston = 128 \ feet \ per \ minute \times cube$ root of length of stroke.

v' = real velocity of piston in feet per minute.

D = diameter of piston in ins.

N = nominal horse-power for Admiralty paddle engines, and for paddle and screw engines in the merchant service.

N' = nominal horse-power for Admiralty screw engines. P = assumed mean effective pressure = 7 lbs. per sq. in.

A =area of piston in sq. ins. L =length of stroke in feet.

$$N = \frac{PVA}{33000} = \frac{D^2 \sqrt[3]{L}}{60} = \frac{D^2 \sqrt[3]{L}}{20} \text{ nearly}$$

$$N' = \frac{PV'A}{33000} = \frac{V'D^2}{6000}$$

Note.—To adopt the above formulæ for high-pressure engines the effective pressure is taken at 21 lbs. per sq. in.

INDICATED HORSE-POWER.

A = area of piston in sq. ins. L = length of stroke in feet.
P = mean effective pressure of steam in cylinder in lbs. per sq. in.

B = number of revolutions per minute for single acting.

r = number of revolutions per second.

Indicated horse-power =
$$\frac{L \times A \times P \times R}{33000} = \frac{L \times A \times P \times T}{550}$$

1 Condensing engines.

Non-condensing engines.

SCRRW-CUTTING.

L = number of teeth in wheel on traverse screw.

M = number of teeth in wheel on mandrel.

N = number of teeth in driven stud-wheel (gearing in M).

P = number of teeth in driving stud-pinion (gearing in L)

T = number of threads per inch on traverse screw.

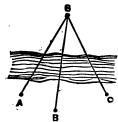
c = number of threads to be cut per inch.

 $C = \frac{TL}{T}$ single gear 2 wheels.

$$P = \frac{LNT}{MC}$$
 $N = \frac{MPC}{LT}$ $C = \frac{LNT}{MP}$ double gear 4 wheels.

POSITION OF STATIONS AFLOAT.

Frg. 192.



Let s be the position of station afloat, A, B, and C three stationary landmarks. Measure the two angles ASB and BSC simultaneously, and set them off on a piece of tracing paper, and shift them on the plan till the three lines traverse the three points A, B, and C.

TABLE	GIVING	THE	DIMENSIONS OF ARMOUR	BOLTS .	AS
		USED	IN H.M. IRONCLADS.		

Thickness of Armour	Diameter of Bolt	Diameter of Head of Bolt	Length of Cone	Number of Threads	Depth of Nut	Width of Nut across Sides
Ins. 4 6	Ins. 24 3	Ins. 37/8 41/4	Ins. 3 1/8 3 3/8 9 5	Per In. 5½ 5	Ins. 23/4 3	Ins. $4\frac{11}{16}$ $5\frac{1}{16}$
$6\frac{1}{9}, 7, & 8$ 9 10 $11 & 12$	35 35 4	5 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	315 41 41 41	4 4 31	31 31 33 4	$5\frac{7}{16}$ $5\frac{13}{16}$ $6\frac{3}{16}$ $6\frac{9}{16}$
13 14	41 41 2	6 6 5 6 16	$4\frac{3}{4}$ $5\frac{1}{16}$	$\frac{3\frac{7}{2}}{3}$	41 41	616 75 75

RELATIVE DURABILITY OF SHIPS' SHEATHING AT SEA.

The following give the relative loss of weight per month on each square foot of surface in lbs.:-

Steel = .0216.

Iron = .0204.

Vinc = .0070. Copper = .006

RELATIVE CORROSION OF IRON IN SEA WATER.

Iron	by itself .			1.000.
,,	in contact	with	brass .	3.434.
"	,,	"	copper .	4.958.
"	,,	"		5 ·550.
,,	"	,,	gun metal	6.534.
			tin.	8.657.

DIFFERENCE IN DRAUGHT OF WATER WHEN AT SEA AND IN THE RIVER.

w = displacement of ship in tons.

D = displacement per inch in tons at load water-line in sea water.

I = increase of draught of water in river in ins.

$$I = \frac{W}{63 \times D}$$

SLIP OF SCREW OR PADDLE.

v = velocity of centre of floats or speed of screw in feet per second.

v = velocity or speed of ship in feet per second.

s = slip per cent.

$$s = 100 \frac{v - v}{v}$$
 $v = \frac{100v}{100 - s}$

Note.—Speed of screw in feet per second = pitch x revolutions,

FREE-BOARD.

Lloyd's old rule allows 2 ins. free-board per foot depth of hold plus $\frac{1}{10}$ in. more for every extra foot depth above 8 feet.

Mr. Barnaby's rule allows one-eighth the beam, with the addition of one-thirty-second part of the beam, for every beam in the length of the ship above five beams.

SURVEYOR'S RULE FOR APPROXIMATE REGISTER TONNAGE.

G = girth in feet. B = breadth in feet. L = length in feet. R = approximate gross register tonnage.

$$B = \frac{17}{10000} \left(\frac{G + B}{2}\right)^2 \times L$$
 for wood and composite ships.

$$B = \frac{18}{10000} \left(\frac{G+B}{2}\right)^2 \times L \text{ for iron ships.}$$

510 PILE-DRIVING, WATER-TIGHT COMPARTMENTS, ETC.

PILE-DRIVING. (Rankine.)

P = greatest load the pile has to bear in tons.

w = weight of ram in tons.

H = height of fall of ram in feet.

L = length of pile in feet.

D = depth driven by last blow in decimals of a foot.

A = sectional area of pile in square inches.

k = constant depending on kind of material.

$$P = \sqrt{\left(\frac{4AWHk}{L} + \frac{4A^2D^2k'}{L^2}\right) - \frac{2ADk}{L}}$$

$$WH = \frac{P^2L}{4Ak} + PD \qquad D = \frac{WH}{P} - \frac{PL}{4Ak}$$

k = 400 to 600 for elm.

k = 500 for alder and sycamore.

k = 500 to 600 for greenheart.

k = 600 for beech.

k = 1000 for teak.

TABLE GIVING THE NUMBER OF WATER-TIGHT COMPART-MENTS IN VARIOUS VESSELS OF THE ROYAL NAVY. (Trans. Inst. of Nav. Arch., vol. xvii.)

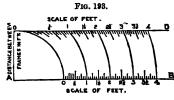
Name of Ship	In Interior of Ship	Double Bottom and Wings	Total	Name of Ship	In Interior of Ship	Double Bottom and Wings	Total
Achilles . Alexandra . Devastation . Dreadnought Glatton . Gorgon . Hector . Hercules . Hotspur . Inflexible .	40 41 68 61 37 19 41 21 26 89	66 74 36 40 60 20 52 40 32 46	106 115 104 101 97 39 93 61 58	Monarch Nelson Resistance Rupert Shannon Sultan Téméraire Triumph Vanguard Warrior	33 83 47 40 44 27 44 26 23 35	40 16 45 40 32 40 40 40 40 57	73 99 92 80 76 67 84 66 63 92

TO CONSTRUCT A SCALE FOR TAKING AN EXPANSION FROM THE BODY PLAN OF A SHIP (fig. 193).

(C. W. Merrifield, Esq.)

Set off a base line AB, and at the end set up a perpendicular 40 equal to the perpendicular distance between the frames in

feet and inches; then through 0 draw 0D parallel to AB; then from A as centre and 0A as radius describe the quadrant 00,



cutting AB in 0; then
from 0 set off towards B a
scale of equal parts in feet
and inches, as 0, \frac{1}{2}, 1, 1\frac{1}{2}, &c.;
then with A as centre
describe the scale 04 on
AB, on to the line 0D: if the
edge 0D of the scale be then
applied at the given point
on the body plan perpendi-

cular to the lines of the frames, the distance between the two frames at that point measured on the scale will give the actual distance between the frames in space in feet and inches.

COEFFICIENT OF MERIT FOR FULLY RIGGED IRONCLADS.

A = weight of armour in tons per ton of ship's measurement.

G = weight of protected guns and ammunition.

H=height of battery port sills above load water-line in feet.

s = speed in knots at measured mile.

L = length of ship in feet.

Coefficient of merit =
$$\frac{A \times G \times H \times St}{L}$$

COEFFICIENTS OF MERIT OF SOME OF H.M. IRONCLADS.

Achilles = 42.9. Captain = 83.3. Monarch = 149.8. Bellerophon = 58.6. Hercules = 113.4. Vanguard = 83.0.

COLOURS FOR WORKING DRAWINGS.

Material. Representative Colour. Brass gamboge or chrome yellow. Brick-work crimson lake or carmine. . neutral tint or Payne's grey. Cast iron Clay or earth burnt umber. Concrete sepia with dark markings. Copper . carmine or lake mixed with burnt sienna. Granite. pale Indian ink. Lead Indian ink tinged with Prussian blue. Steel pale blue tinged with lake or carmine. Water cobalt or verdigris.

Woods . . . burnt sienna, or raw sienna for light woods.

Wrought iron Prussian blue or indigo.

Note.—The usual method is to colour at least all the sectional parts; when both parts are coloured the sectional are coloured much darker than the other parts.

CIRCULA	r Spred i	OR SAWS	n Revol	UTIONS PE	R MINUTE
Diam. of	Revls. for	Revis. for	Diam. of	Revis. for	Revis. for
Saw in Ins.	Thin Saws	Thick Saws	Saw in Ins.	Thin Saws	Thick Saws
10	2,900	3,000	25	1,400	2,100
	1,800	2,700	30	1,200	1,800
20	1,500	2,400	36	1,000	1,500

THERMOMETERS.

DIAMETERS OF SCREW PROPELLERS. (See also pp. 480-483.)

I.H.P. . . . 8,000 7,000 6,000 5,000 4,000 3,000 2,000 1,000 100. Diamr. in feet 24.0 23.5 23.0 22.0 21.0 19.0 15.0 106 60.

TA	TABLE GIVING THE BREAKING STRAIN OF TILLER ROPES.						
	HIDE ROPES				WHITE	Rop	'ES
Cir.	Breaking Strain	Cir.	Breaking Strain	Cir.	Breaking Strain	Cir.	Breaking Strain
Ins. 2½ 3 3½ 4	T. Cwt. Qr. 1 5 2 1 16 3 2 10 0 3 5 0	Ins. 4½ 5 5 ½ —	T. Cwt. Qr. 4 2 2 5 2 0 6 3 2	Ins. $2\frac{1}{2}$ 3 $3\frac{1}{2}$ 4	T Cwt. Qr. 2 6 0 3 6 0 4 10 0 5 17 2	Ins. 4½ 5 5½ —	T. Cwt. Qr. 7 8 2 9 8 2 11 2 1 —

NUMBER OF SHOT IN PILES.

In a triangular pile $=\frac{1}{6}\{n(n+1)\times(n+2)\}=$ number; n= number in each side of base.

In a square pile $=\frac{1}{6}\{n(n+1)\times(2n+1)\}=$ number; when n= number in each side of base.

In a rectangular pile $=\frac{1}{6}\{3N-(n-1)\times(n+1)\times n\}=$ number; when N= number in longest side of base and n= number is shortest side of base.

DIAMETER OF IRON FOR SHACKLES TO CHAINS. (Admiralty Rule.)

From \(\frac{1}{2}\) to \(\frac{1}{2}\) inch chain, the iron in shackles to be \(\frac{1}{2}\)th of \(\frac{1}{2}\) inch more in diameter than the chain.

Above $\frac{1}{2}$ to $\frac{4}{8}$ inch chain, the iron in shackles to be $\frac{1}{4}$ of sinch more in diameter than the chain.

Above & to 1 inch chain, the iron in shackles to be \$\frac{1}{2}\theta of \frac{1}{2}\text{inch more in diameter than the chain.}

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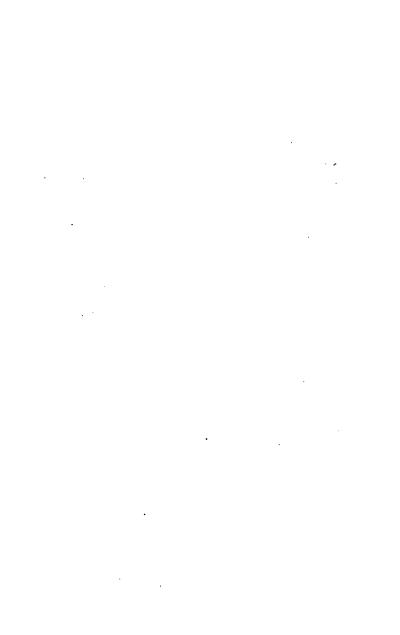
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